

4

C6498833

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00138002

Serial: C6498833 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 06/19/1990

Repairman:

Verify Repair

Status:

Closed 12/5/2007 1:44:23 PM

Address Information

Customer: ☐ Received From Return To: ☐ Received From
Name: HHC 2 -87 INF HHC 2 -87 INF
Address 1: Address 2: PO Box: PO Box:
City: FORT DRUM FORT DRUM
State: NY Zip Code: 13602 Country: US State: NY Zip Code: 13602 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1
D000	MARS RAIL	1

Repair Search

Refresh

Close

nagletj

12/6/2007

10:19 AM

CAPS

NUM

INS

SCRL

start

6 Mic...

8 Int...

Part S...

Arms S...

Micros...

Stock...

10:19 AM

Serial Number:

C6498833

Model: M24 SWS



RE00138002

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149R & E NUMBER 138002SERIAL NUMBER C6498833LOG-IN DATE 12-5-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		12-26-07	RT
505	RE-BARREL			
560	ASSEMBLE			
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
510	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	PASS FAIL	1-2-08	TRW
650	TARGET <i>2 targets</i>	PASS FAIL	1-2-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	1-2-08	Fm
670	FINAL INSPECTION		1-4-08	RA
	A) HEADSPACE	PASS FAIL	1-4-08	RA
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.40 7.55 2.60 2.55 2.65 1-4-08	RA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0 5.5 5.5 1-4-08	RA
	G) SAFETY OFF FORCE	2 LBS MIN	2.25 2.25 2.50 1-4-08	RA
	I) FIRING PIN INDENT	.020	.0215 .022 .022 1-4-08	RA
690	PACK		1-7-08	RA

BARBER - M24 0000528 10/10/07 11:15:11

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00135199** Serial: **G6468833** Model **M24 SWS** Center Fire Repairman:
 Verify Repair Caliber: **7.62 NATO** Status: **Closed 10/10/2007 11:07:49 AM**

Address Information

Customer: ☒ Received From Return To: ☐ Received From
 Name: **10TH MTN** **10TH MTN**
 Address 1: Address 2: PO Box: PO Box:
 City: **FT. DRUM** **FT. DRUM**
 State: **NY** Zip Code: **13602** Country: **US** State: **NY** Zip Code: **13602** Country: **US**
 FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: **NN** Received Condition: **Fair** Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Frt and Rear Sgt Base	1

Condition Notes: CSR Notes:

Repair Search Refresh Close

naglej 10/10/2007 11:15 AM CAPS NUM INS SCAL

start 7 Mi... 5 Int... 5 Mi... SAP L... Arms ... Part S... 11:15 AM

C649 8833

~~G6468833~~

Model: **M24 SWS**

RE00135199

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER		135199	
SERIAL NUMBER		C6348X33	
LOG-IN DATE		10-18-07	
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN		
505	RE-BARREL		
560	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN	Install MARS	
612	MAGNAFLUX		
510	DRILL AND TAP		
615	ROLLMARK CALIBER	Zero 200YDS	
618	ROTO-BLAST		
620	APPLY COATINGS		
625	FINAL ASSEMBLY		
640	FUNCTION TEST AND	(PASS) FAIL	10-10-07 TRW
650	TARGET Zeroed	(PASS) FAIL	10-10-07 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	10/10/07 RP
670	FINAL INSPECTION		
	A) HEADSPACE	PASS FAIL	
	B) TRIGGER PULL		
		+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	
680	F) SAFETY ON FORCE		
		2 LBS MIN 10 LBS MAX	
	G) SAFETY OFF FORCE		
		2 LBS MIN	
	I) FIRING PIN INDENT		
690	PACK	.020	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00104559** Serial: C6498833 Model 700 Center Fire Caliber 7.62 NATO M-24 (SWS) Repairman: Status: Closed 12/5/2005 9:28:40 AM

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **SSG RICHARD LIGHTNER** **SSG RICHARD LIGHTNER**

Address 1: **HHC 1 32 1N** **HHC 1 32 1N**

Address 2: **PO Box** **PO Box**

City: **FORT DRUM** **FORT DRUM**

State: **NY** Zip Code: **13602** Country: **US** State: **NY** Zip Code: **13602** Country: **US**

FFL ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone: **NA**

Fax:

Email:

Comments:

Received Condition

Fair

Condition:

Notes:

CSR:

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A025	Scope	1
A045	Bi Pod	1
A057	Front and Rear Sgt Base	1

Repair Search **Refresh** **Close**

maglet 12/5/2005 9:50 AM CAPS NUM INS SCPL

start 3 4 2

Serial Number: **C6498833**

Model: **700**



RE00104559

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498833.__2
FILE DATE AND TIME: 01/13/2006 13:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

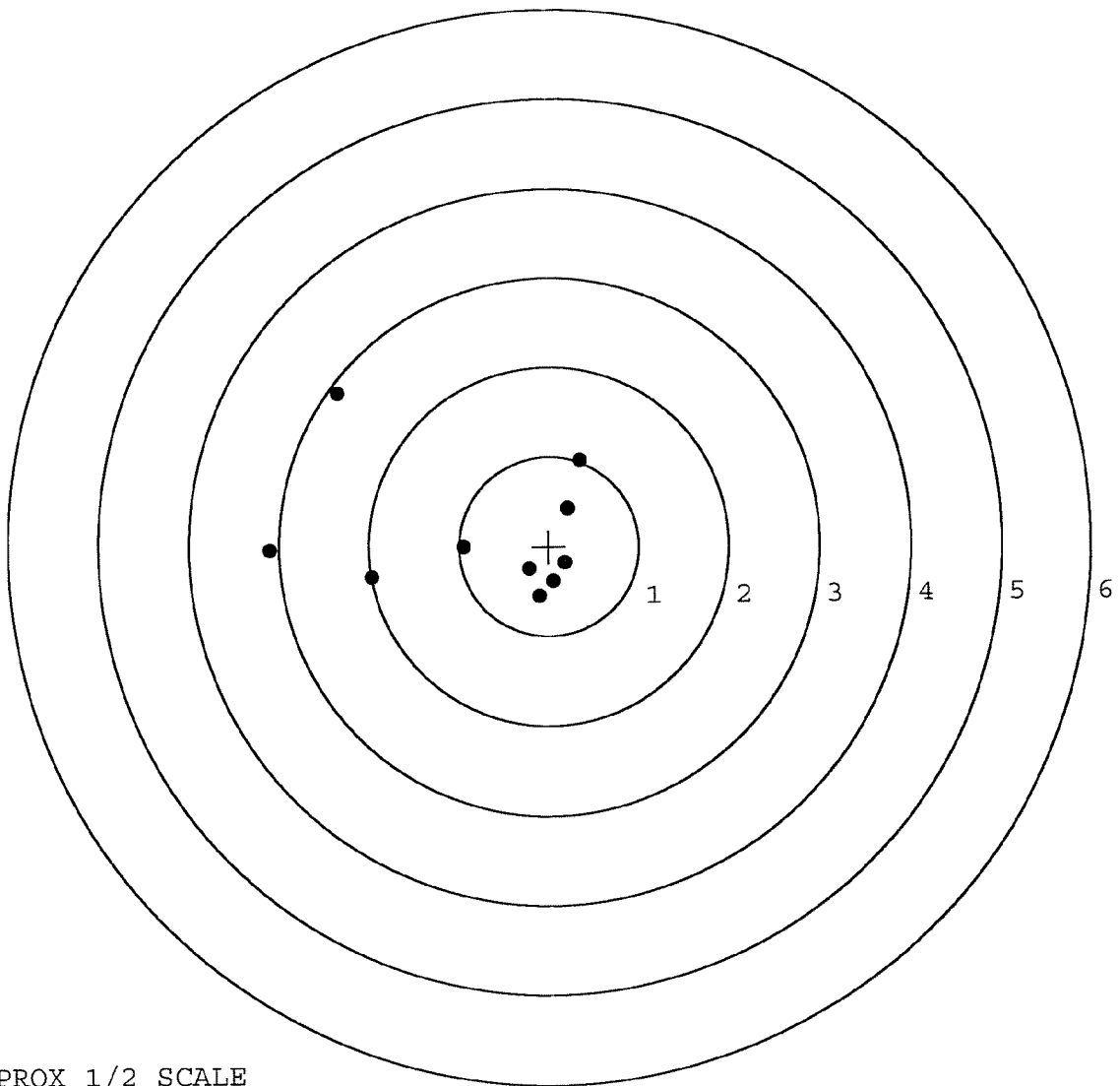
The Average X Centroid of the Five Target Set:	-0.234
The Average Y Centroid of the Five Target Set:	0.011
The Average Point of Impact of the Five Target Set:	0.234
The Average Mean Radius of the Five Target Set:	0.945
The Distance from POA to Centroid Target #1:	0.802
The Distance from Centroid Target #2 to Centroid Target #1:	0.670
The Distance from Centroid Target #3 to Centroid Target #1:	0.377
The Distance from Centroid Target #4 to Centroid Target #1:	0.853
The Distance from Centroid Target #5 to Centroid Target #1:	0.971

SERIAL NUMBER: C6498833. 2
 TARGET NUMBER: 1
 FILE DATE: 01/13/2006
 FILE TIME: 13:01

X CENTROID: -0.791
 Y CENTROID: 0.135
 POA TO CENTROID: 0.802
 HORZ SPREAD: 3.457
 VERT SPREAD: 2.276
 GROUP SPREAD: 3.594
 MIN RADIUS: 0.214
 MAX RADIUS: 2.319
 MEAN RADIUS: 1.213

IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.208	0.422
2:	0.353	0.955
3:	-0.953	-0.004
4:	0.179	-0.181
5:	-0.224	-0.249
6:	-0.111	-0.557
7:	0.052	-0.387
8:	-1.971	-0.340
9:	-3.104	-0.029
10:	-2.337	1.719

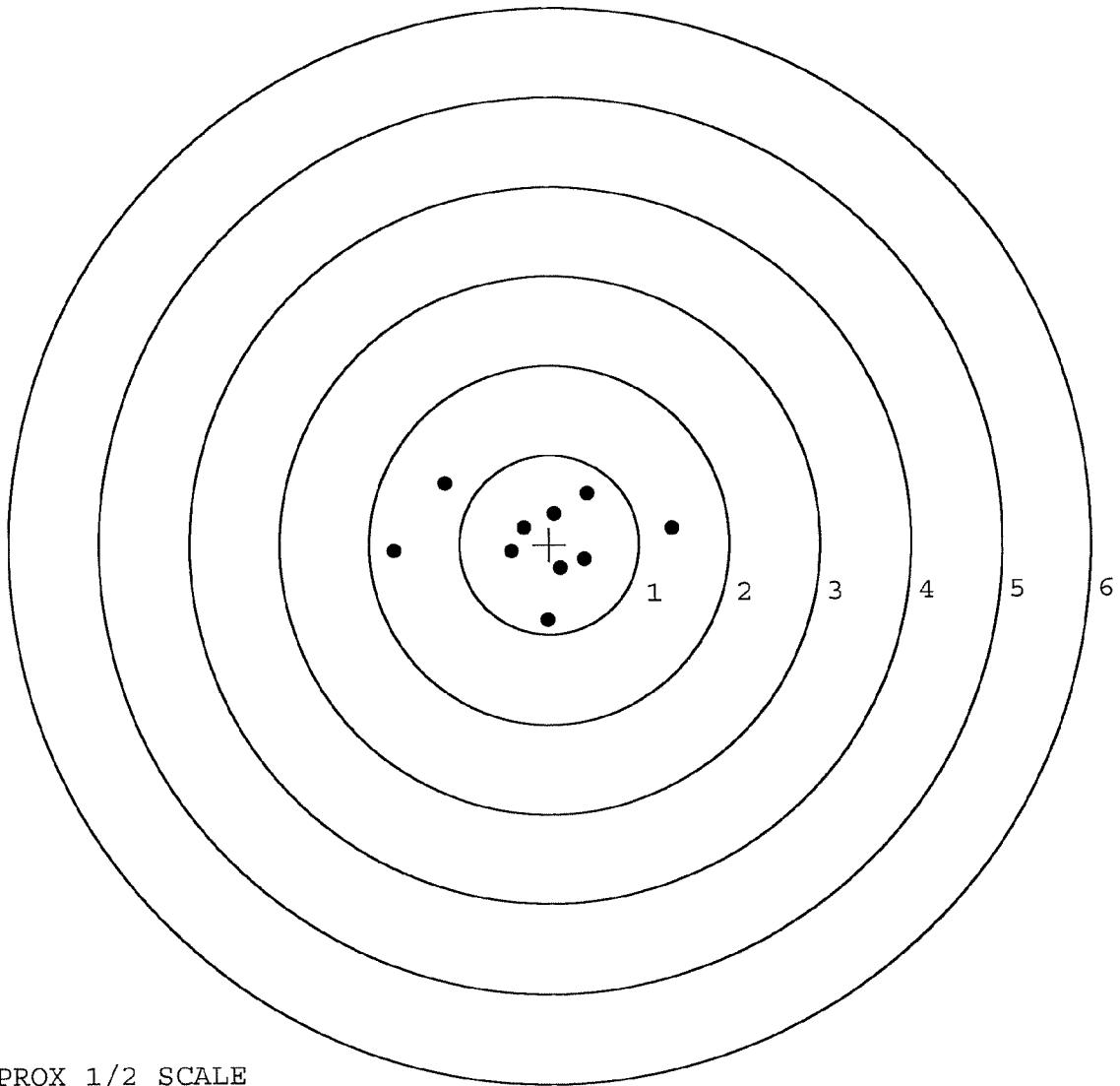


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. 2
 TARGET NUMBER: 2
 FILE DATE: 01/13/2006
 FILE TIME: 13:01

X CENTROID: -0.126
 Y CENTROID: 0.053
 POA TO CENTROID: 0.136
 HORZ SPREAD: 3.099
 VERT SPREAD: 1.538
 GROUP SPREAD: 3.108
 MIN RADIUS: 0.210
 MAX RADIUS: 1.612
 MEAN RADIUS: 0.783
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.366	0.172
2:	-0.023	-0.851
3:	0.124	-0.271
4:	0.392	-0.168
5:	0.421	0.571
6:	0.060	0.345
7:	-0.286	0.188
8:	-0.422	-0.077
9:	-1.154	0.687
10:	-1.733	-0.063

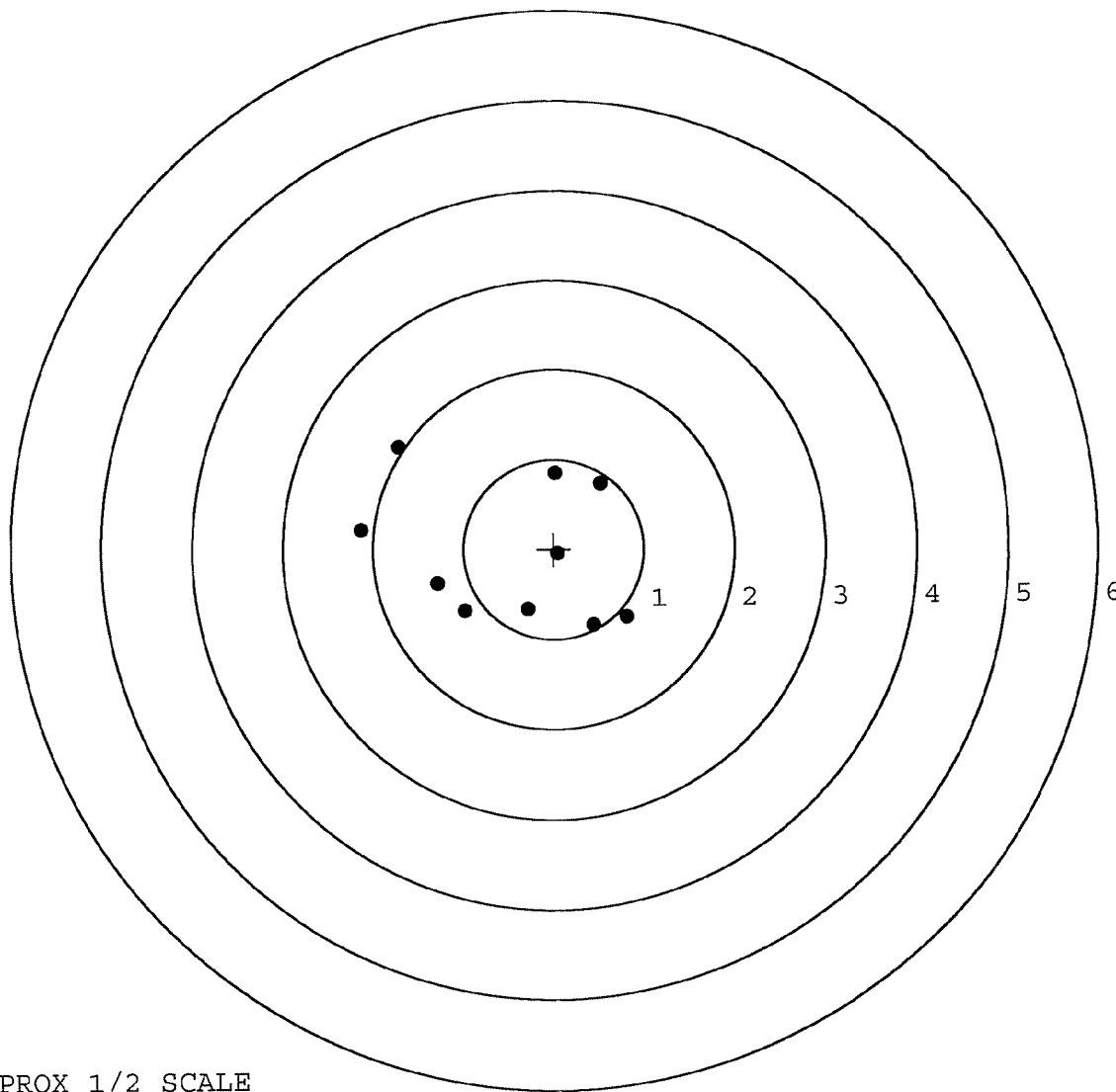


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. __2
 TARGET NUMBER: 3
 FILE DATE: 01/13/2006
 FILE TIME: 13:01

POINT#	X	Y
1:	0.802	-0.762
2:	0.434	-0.849
3:	-0.293	-0.672
4:	0.045	-0.047
5:	0.524	0.728
6:	0.021	0.850
7:	-1.712	1.151
8:	-2.128	0.227
9:	-1.291	-0.379
10:	-0.988	-0.682

X CENTROID: -0.459
 Y CENTROID: -0.043
 POA TO CENTROID: 0.461
 HORZ SPREAD: 2.930
 VERT SPREAD: 2.000
 GROUP SPREAD: 3.159
 MIN RADIUS: 0.504
 MAX RADIUS: 1.731
 MEAN RADIUS: 1.122
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8

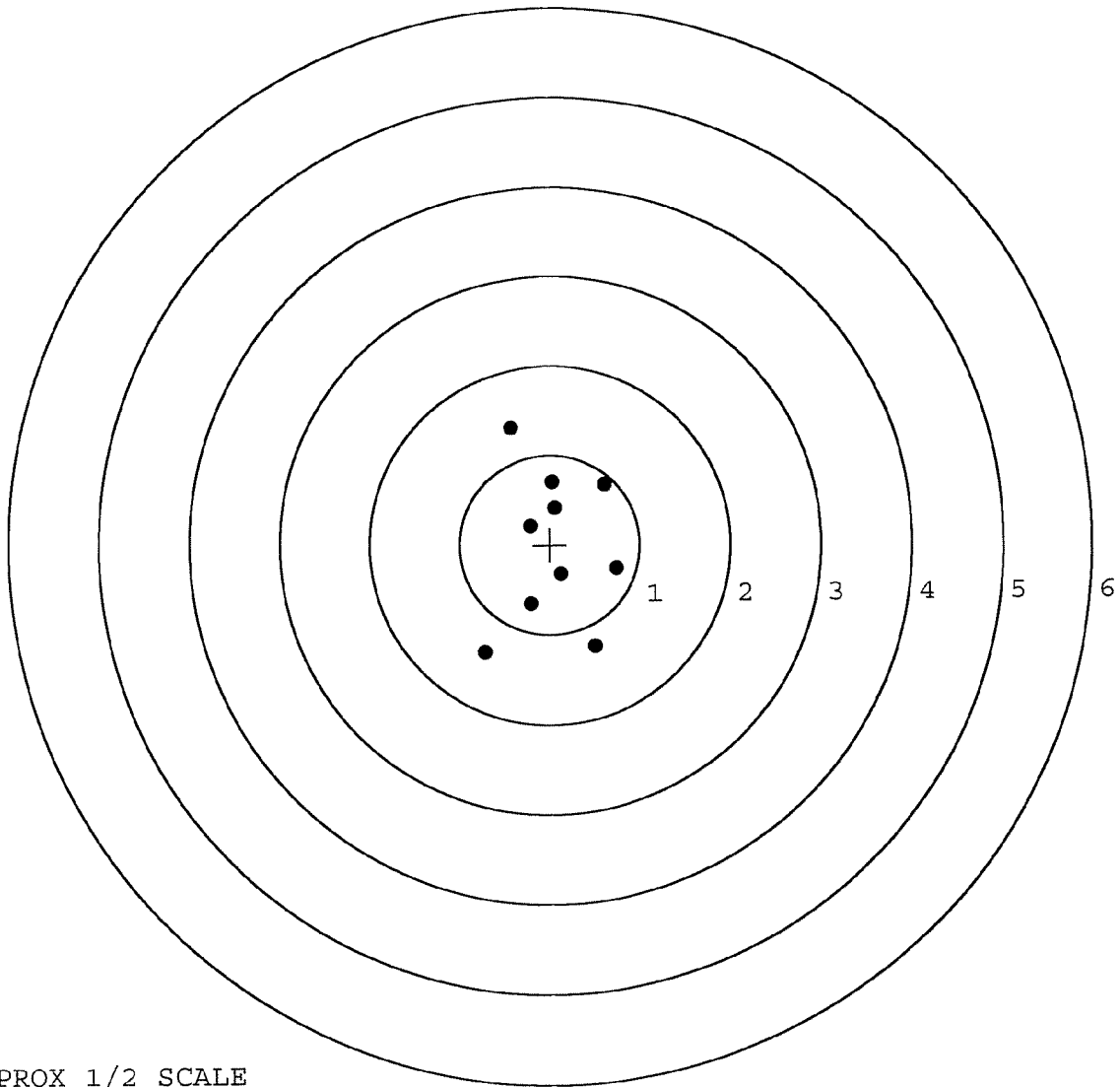


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. 2
 TARGET NUMBER: 4
 FILE DATE: 01/13/2006
 FILE TIME: 13:01

X CENTROID: 0.046
 Y CENTROID: -0.031
 POA TO CENTROID: 0.055
 HORZ SPREAD: 1.471
 VERT SPREAD: 2.505
 GROUP SPREAD: 2.614
 MIN RADIUS: 0.309
 MAX RADIUS: 1.420
 MEAN RADIUS: 0.817
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.494	-1.138
2:	0.738	-0.272
3:	0.613	0.672
4:	0.124	-0.329
5:	-0.219	-0.663
6:	-0.733	-1.198
7:	-0.219	0.209
8:	0.059	0.408
9:	0.030	0.698
10:	-0.430	1.307



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. 2

TARGET NUMBER: 5

FILE DATE: 01/13/2006

FILE TIME: 13:01

X CENTROID: 0.161

Y CENTROID: -0.058

POA TO CENTROID: 0.171

HORZ SPREAD: 2.340

VERT SPREAD: 2.415

GROUP SPREAD: 2.362

MIN RADIUS: 0.092

MAX RADIUS: 1.404

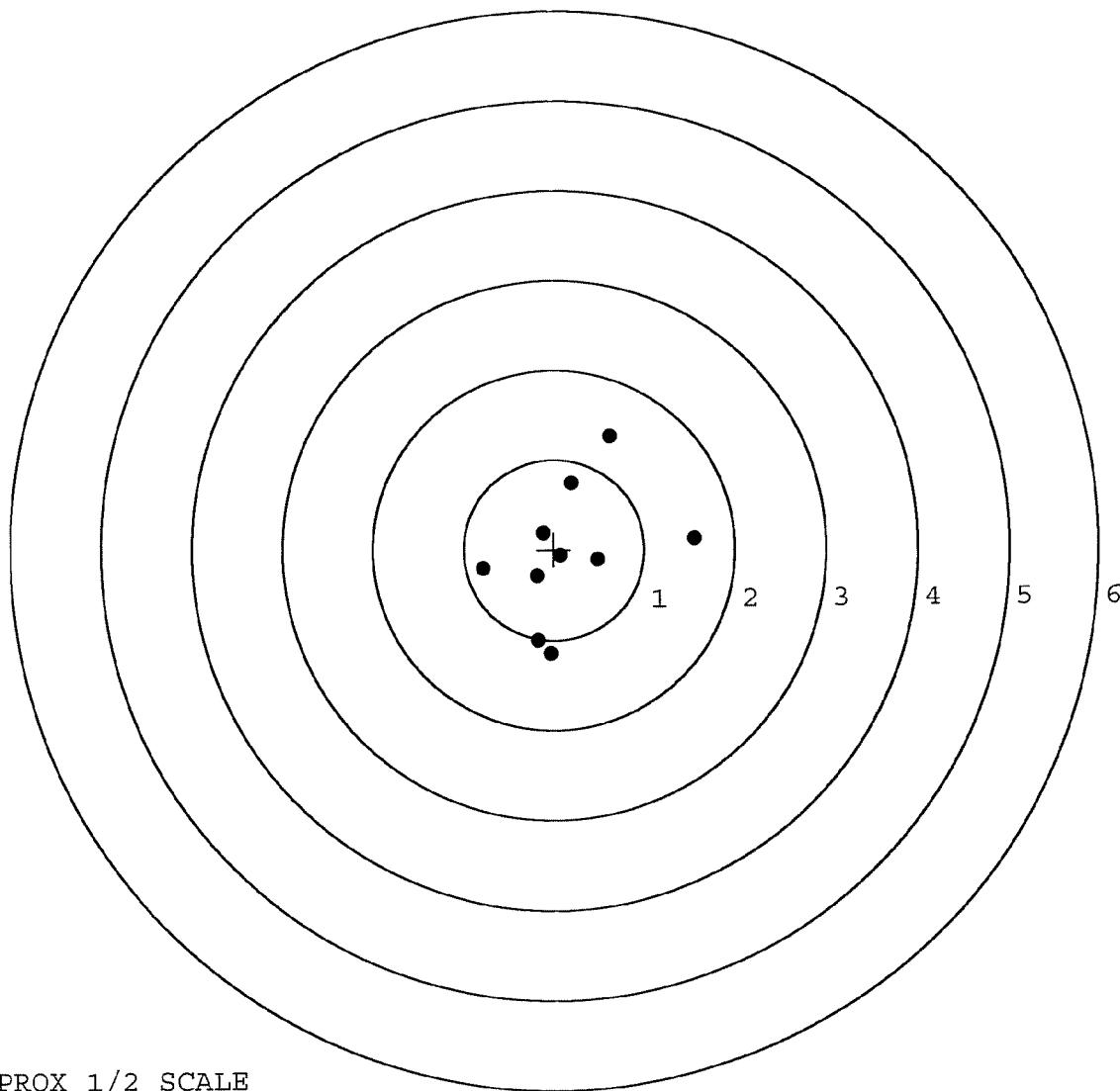
MEAN RADIUS: 0.790

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.555	0.109
2:	0.624	1.255
3:	0.197	0.736
4:	-0.115	0.185
5:	0.486	-0.119
6:	0.069	-0.067
7:	-0.193	-0.297
8:	-0.043	-1.160
9:	-0.186	-1.008
10:	-0.785	-0.211



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	104559		
SERIAL NUMBER	06498833		
LOG-IN DATE	12-5-08		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	12-16-05	RTZ
505	RE-BARREL	1-9-06	RTZ
560	ASSEMBLE	1-9-06	RTZ
600	PROOF	MAGNA-FLUX INSPECTED 1-9-06	AC
605	CHECK HEADSPACE	1-9-06	AC
610	DIS-ASSEMBLE GUN	1-9-06	AC
612	MAGNAFLUX	1/10/06	WWSZ
510	DRILL AND TAP	1-10-06	TRW
615	ROLLMARK CALIBER	1-10-06	CW
618	ROTO-BLAST	1-10-06	WB
620	APPLY COATINGS	1/11	HP
625	FINAL ASSEMBLY	1-13-06	RTZ
640	FUNCTION TEST AND	PASS FAIL	1-13-06 TRW
650	TARGET	PASS FAIL	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	1-13-06	TRW
	A) HEADSPACE	PASS FAIL	1-16-06 BG
	B) TRIGGER PULL	2.63 2.88 2.82 2.91 2.79	BG
680	F) SAFETY ON FORCE	6.5 lb 7.0 lb 6.5 lb	BG
	G) SAFETY OFF FORCE	3 lb 3 lb 3 lb	BG
	I) FIRING PIN INDENT	.020	
690	PACK	1-16-06	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

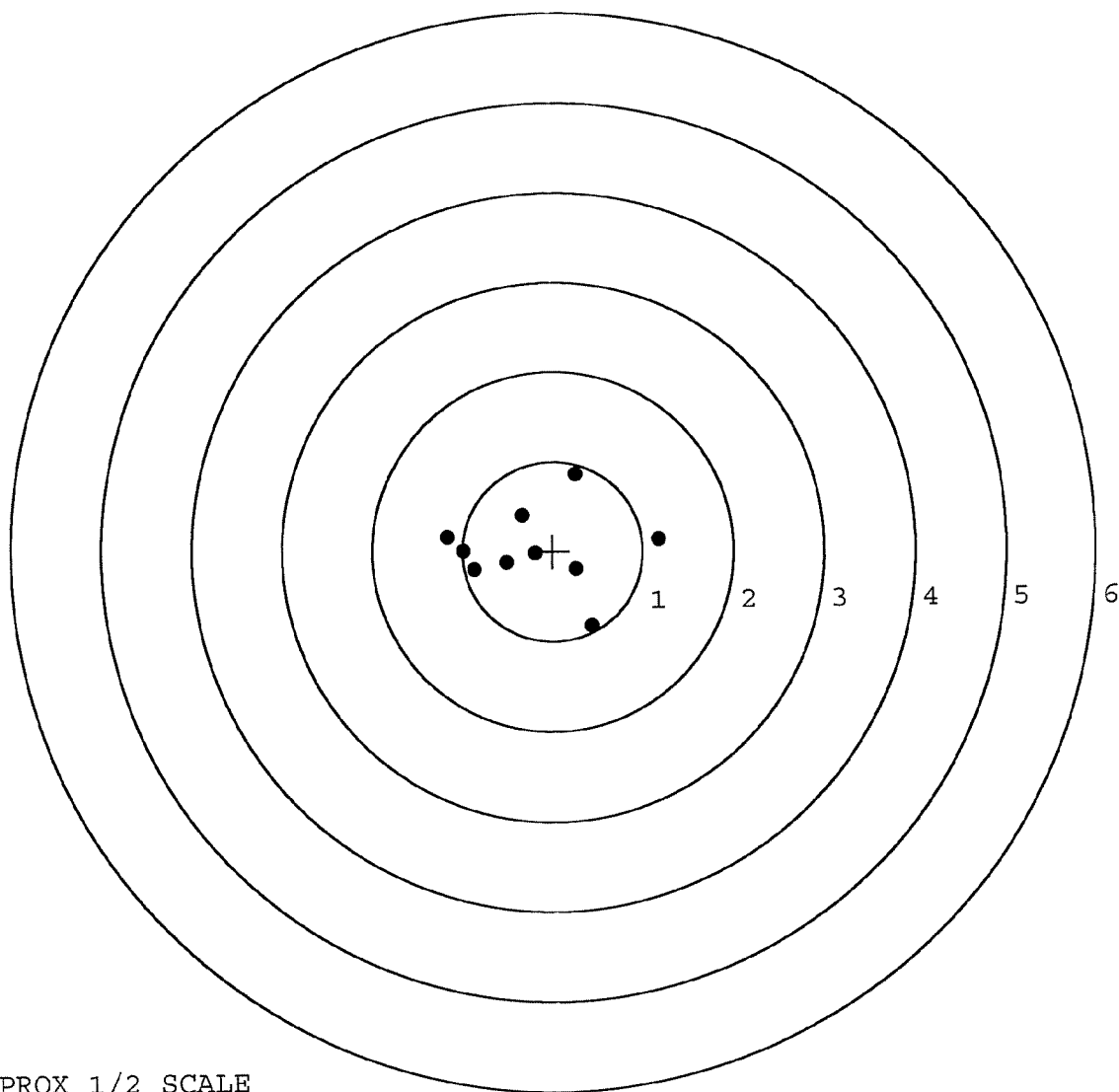
FIREARM SERIAL NUMBER / DATASET NAME: C6498833.__0
FILE DATE AND TIME: 03/07/2003 14:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.044
The Average Y Centroid of the Five Target Set:	-0.009
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.685
The Distance from POA to Centroid Target #1:	0.197
The Distance from Centroid Target #2 to Centroid Target #1:	0.293
The Distance from Centroid Target #3 to Centroid Target #1:	0.105
The Distance from Centroid Target #4 to Centroid Target #1:	0.174
The Distance from Centroid Target #5 to Centroid Target #1:	0.219

SERIAL NUMBER: C6498833. __0
 TARGET NUMBER: 1
 FILE DATE: 03/07/2003
 FILE TIME: 14:49

	POINT#	X	Y
	1:	0.431	-0.838
	2:	0.258	-0.200
	3:	1.175	0.126
	4:	0.257	0.857
X CENTROID:	5:	-0.339	0.402
Y CENTROID:	6:	-0.198	-0.026
POA TO CENTROID:	7:	-0.517	-0.125
HORZ SPREAD:	8:	-0.869	-0.204
VERT SPREAD:	9:	-0.993	0.011
GROUP SPREAD:	10:	-1.170	0.164
MIN RADIUS:		0.043	
MAX RADIUS:		1.376	
MEAN RADIUS:		0.719	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		8	
# in 3 IN DIAMETER:		10	

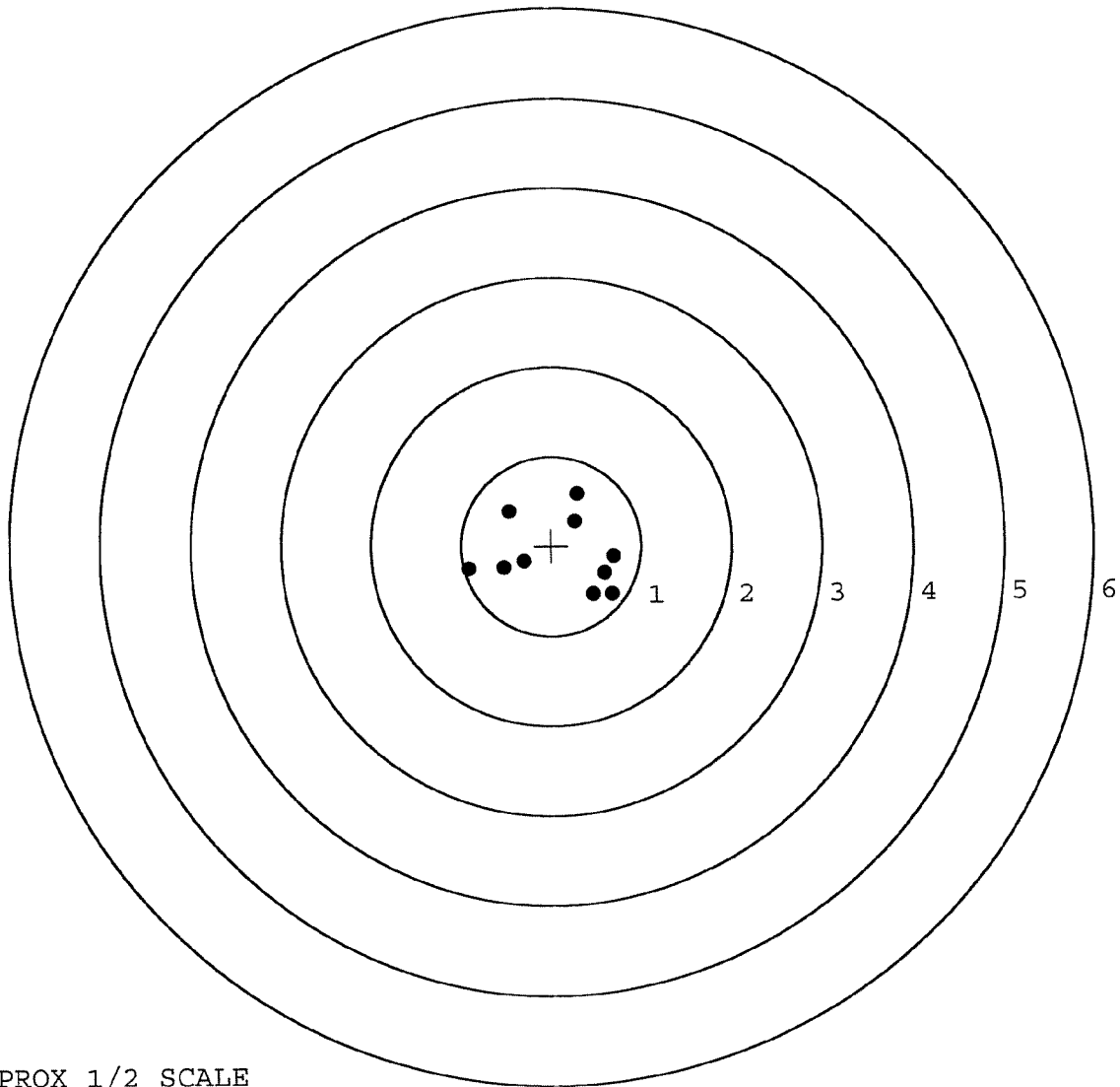


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. __ 0
 TARGET NUMBER: 2
 FILE DATE: 03/07/2003
 FILE TIME: 14:49

X CENTROID: 0.075
 Y CENTROID: -0.095
 POA TO CENTROID: 0.121
 HORZ SPREAD: 1.606
 VERT SPREAD: 1.125
 GROUP SPREAD: 1.612
 MIN RADIUS: 0.385
 MAX RADIUS: 1.004
 MEAN RADIUS: 0.638
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.265	0.276
2:	0.287	0.582
3:	-0.471	0.388
4:	-0.301	-0.180
5:	-0.532	-0.244
6:	-0.916	-0.257
7:	0.690	-0.121
8:	0.590	-0.311
9:	0.465	-0.543
10:	0.669	-0.543

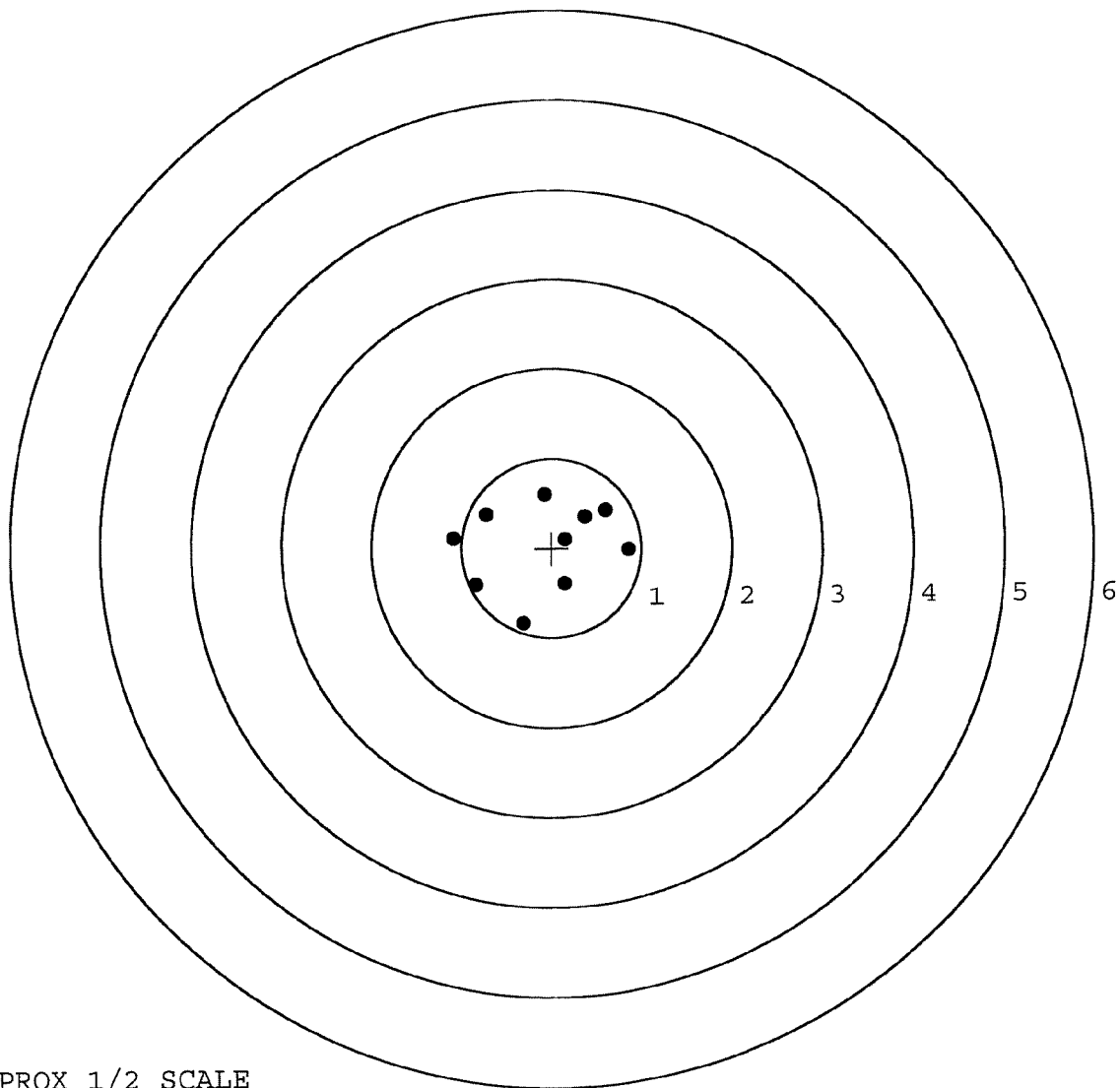


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. __0
 TARGET NUMBER: 3
 FILE DATE: 03/07/2003
 FILE TIME: 14:49

X CENTROID: -0.092
 Y CENTROID: 0.028
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.945
 VERT SPREAD: 1.439
 GROUP SPREAD: 1.950
 MIN RADIUS: 0.251
 MAX RADIUS: 0.999
 MEAN RADIUS: 0.712
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.858	-0.026
2:	0.602	0.423
3:	0.376	0.353
4:	-0.077	0.595
5:	-0.720	0.381
6:	-1.087	0.118
7:	-0.843	-0.410
8:	-0.325	-0.844
9:	0.146	-0.406
10:	0.149	0.097

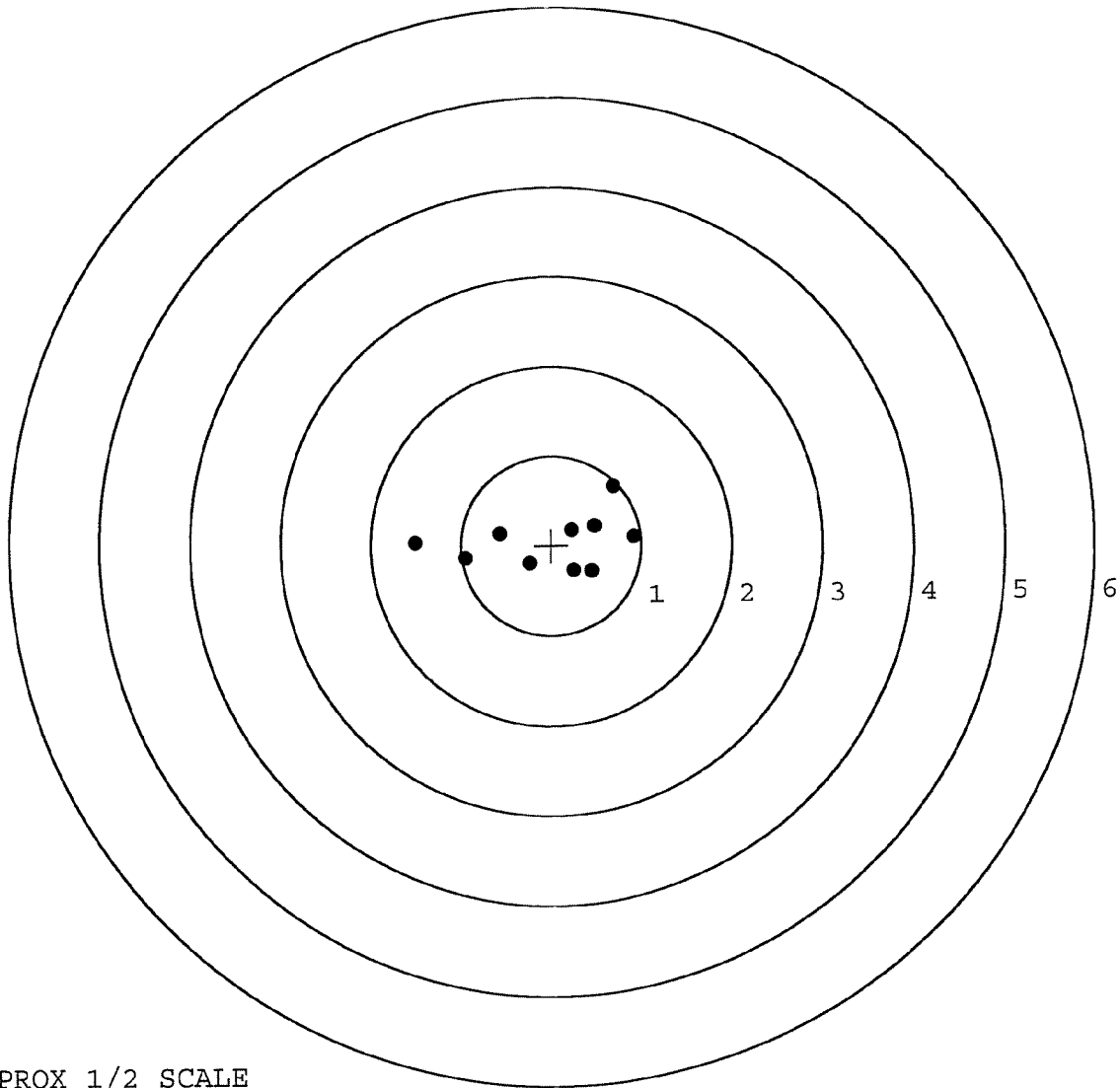


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. __0
 TARGET NUMBER: 4
 FILE DATE: 03/07/2003
 FILE TIME: 14:49

	POINT#	X	Y
	1:	0.450	-0.291
	2:	0.252	-0.282
	3:	0.482	0.220
	4:	0.233	0.173
	5:	0.918	0.099
	6:	0.691	0.660
	7:	-0.242	-0.205
	8:	-0.567	0.137
	9:	-0.948	-0.142
	10:	-1.507	0.040

X CENTROID: -0.024
 Y CENTROID: 0.041
 POA TO CENTROID: 0.047
 HORZ SPREAD: 2.425
 VERT SPREAD: 0.951
 GROUP SPREAD: 2.426
 MIN RADIUS: 0.289
 MAX RADIUS: 1.483
 MEAN RADIUS: 0.702
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498833. __0

TARGET NUMBER: 5

FILE DATE: 03/07/2003

FILE TIME: 14:49

X CENTROID: 0.017

Y CENTROID: -0.033

POA TO CENTROID: 0.037

HORZ SPREAD: 1.831

VERT SPREAD: 1.696

GROUP SPREAD: 2.293

MIN RADIUS: 0.208

MAX RADIUS: 1.356

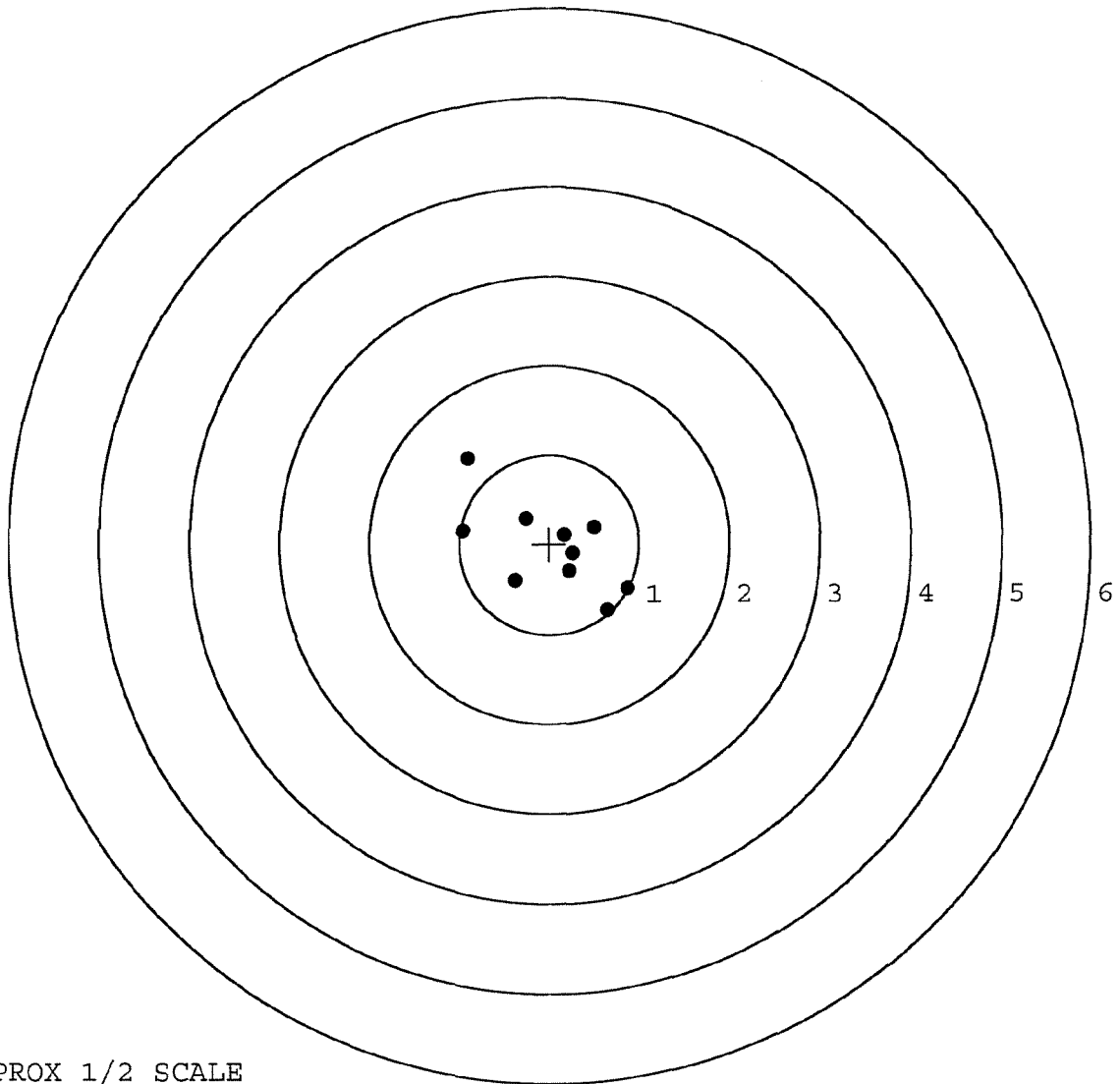
MEAN RADIUS: 0.655

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.870	-0.487
2:	0.643	-0.730
3:	0.224	-0.298
4:	0.266	-0.104
5:	0.171	0.106
6:	0.499	0.189
7:	-0.380	-0.405
8:	-0.265	0.282
9:	-0.961	0.149
10:	-0.900	0.966



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127SERIAL # 06049 8833INSPECTED BY: RTLDATE REC'D: 1-30-03DATE RET'D: 3-7-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS: _____

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	60834		
SERIAL NUMBER	C6498833		
LOG-IN DATE	1-30-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	2-7-03	RTL
560 A	RE-BARREL	2-11-03	RTL
B	DRILL AND TAP	2-20-03	TRW
575	ASSEMBLE	2-13-03	RTL
600	PROOF	2-13-03	AC
605	CHECK HEADSPACE	2-13-03	AC
610	DIS-ASSEMBLE GUN	2-14-03	RTL
612	MAGNAFLUX OPERATOR		
615	ROLLMARK CALIBER	2/19/03	13
618	ROTO-BLAST	2-26-03	QTH
620	APPLY COATINGS	3-3	FA
625 A	FINAL ASSEMBLY	3-5-03	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	3-6-03	AC
655	FINAL INSPECT	3-7-03	RTL
660	PACK	3-7-03	NA
		SHIP DATE	
QAR INSPECTION DATE			

Remington



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24

SERIAL NO.

C6498833

ORDER NO.

5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

01



5716 C6498833

UPC



0 47700 25716 7

BARBER - M24 0008557

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0008557

GUN SERIAL #

C6498833

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	5 17	90	RW
600	Proof	5 17	90	RW
607	Check Headspace	5 17	90	RW
610	Dis-assemble Gun	5 17	90	RW
612	Magnaflux Barrel Action		5/22/90	KCR
	Magnaflux Bolt		5/22/90	KCR
615	Rollmark Caliber		5/22/90	BS
617	Drill and Tap Sight Holes		5/23/90	LB
618	Polish Barrel RB		5/24/90	WB
620	Apply Coatings (Barrel Action)		5/28/90	JA
	Apply Coating (Bolt)		5/28/90	JA
625	Final Assembly A) Clean inside of Bolt Assembly		6/4/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		6/4/90	RW
	C) Inspect Ejector Hole for Chamfer		6/4/90	RW
	D) Oil Firing Pin Ass'y		6/4/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		6/7/90	GL

BARBER - M24 0008559

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 1/2	4 1/2	4 1/2			6/7/90	WB
	G) Safety Off Force	2	2	2			6/7/90	WB
	H) Trigger Pull Test & Retainability						6/7/90	JH
	I) Firing Pin Indent	.0225	.023	.023			6/7/90	WB
	J) Assemble Stock						6/8/90	RW
	K) Assemble Swivel Studs						6/13/90	JH
	L) Attach Front and Rear Sight Assemblies						6/8/90	RW
	M) Iron Sight Alignment						6/8/90	RW
	N) Detach Front & Rear Sights & place in numbered container						6/8/90	RW
	O) Attach Scope to Rifle						6/8/90	WB
	P) Detach & Attach Scope 20 Times						6/8/90	WB
640	Gallery Target & Test						6-8-90	DH
	A) Time						6-8-90	DH
	B) Malfunctions						6-8-90	DH
	C) Pierced Primers						6-8-90	DH
	D) Optical Clarity of Scope						6-8-90	DH
645	Inspect for Live Ammo						6-8-90	DH
655	Final Inspection							
	A) Headspace						4/13/90	JH
	B) Trigger Pull	2.82	2.85	2.84	2.92	2.91	6/13/90	G.S.
	C) Function						6/13/90	JH
660	Pack						6-19-90	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# $\pm$.50#

3.00# $\pm$.75#

4.00# $\pm$ 1.00#

SERIAL NO. C649833

DATE 6/7/90

TESTER gll

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.23	2.20	2.82	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.28	2.26	2.85	
PULL #3	2.31	2.27	2.30	2.84	
PULL #4	2.27	2.26	2.27	2.92	
PULL #5	2.14	2.19	2.15	2.91	
TOTAL	11.67	11.23	11.18		
AVG.	2.334	2.246	2.236		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.25		
PULL #2	3.38	3.28		
PULL #3	3.42	3.35		
PULL #4	3.45	3.40		
PULL #5	3.36	3.43		
TOTAL	17.01	16.71		
AVG.	3.402	3.342		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.42		4.46
PULL #2	4.40	4.52		4.43
PULL #3	4.40	4.38		4.43
PULL #4	4.46	4.42		4.48
PULL #5	4.46	4.43		4.45
TOTAL	22.08	22.17		22.25
AVG.	4.416	4.434		4.45

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498833
8 Jun 1990

CENTROIDAL DISTANCES

0 TO	1	2.06334
1 TO	2	1.27863
1 TO	3	1.5768
1 TO	4	1.71465
1 TO	5	1.74616

+ ⁵ ₂ < ₁ --- FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .9464
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1854
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .964389
THE AMR FOR THIS RIFLE IS: .7712

8 Jun 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6498833

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS = 10

IN CIR

1in = 2

2in = 5

3in = 10

HS = 2.298

VS = 2.000

GS = 2.485

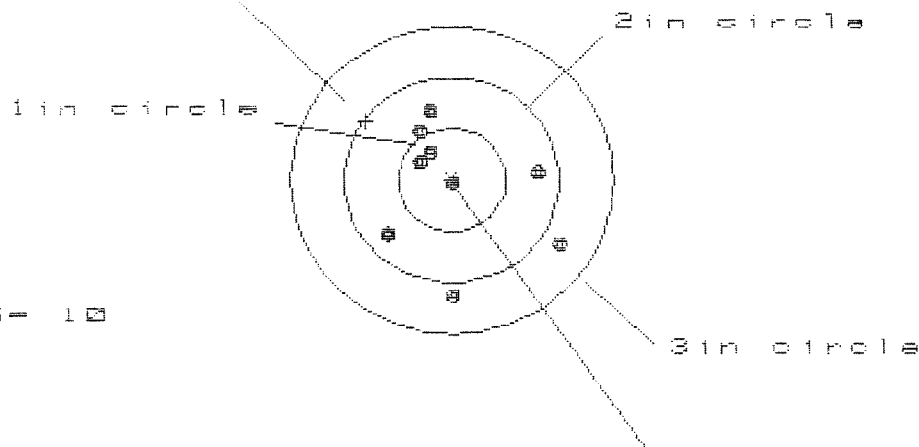
PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.363	1.061	1.000
MINIMUM X	:	-.935	-.784	-.837
MAXIMUM Y	:	1.057	1.122	1.012
MINIMUM Y	:	-.943	-.878	-.854
CENTROID X	:	2.043	1.892	1.945
CENTROID Y	:	-.289	-.354	-.245
POA TO CENTROID in.	:	2.063	1.924	1.960
MIN RADIUS	:	.085	.185	.095
MEAN RADIUS	:	.859	.768	.738
MAX RADIUS	:	1.485	1.220	1.122
HORIZONTAL SPREAD	:	2.298	1.845	1.845
VERTICAL SPREAD	:	2.000	2.000	1.866
EXTREME SPREAD	:	2.485	2.098	2.049
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

8 Jun 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C649B833

CENTERFIRE PATTERNS # 2

POA



OF SHOTS= 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.622

VS= 1.795

GS= 1.805

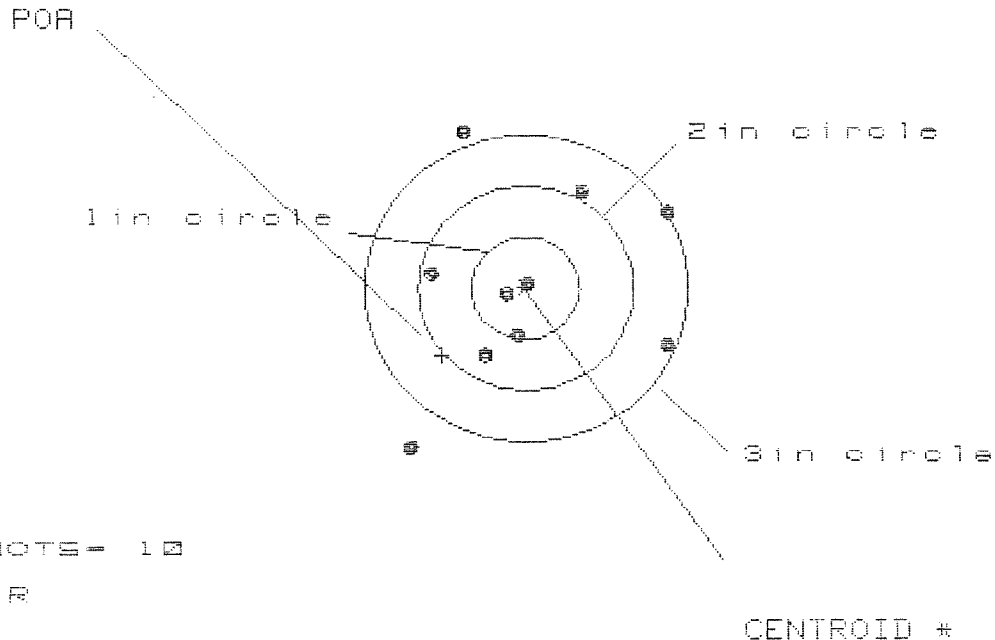
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.020	.953	.963
MINIMUM X	-.602	-.489	-.479
MAXIMUM Y	.704	.637	.492
MINIMUM Y	-1.091	-1.158	-.722
CENTROID X	.797	.684	.674
CENTROID Y	-.576	-.509	-.364
POA TO CENTROID in.	.984	.853	.766
MIN RADIUS	.016	.147	.123
MEAN RADIUS	.643	.551	.431
MAX RADIUS	1.185	1.161	.971
HORIZONTAL SPREAD	1.622	1.442	1.442
VERTICAL SPREAD	1.795	1.795	1.214
EXTREME SPREAD	1.805	1.805	1.563
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

6 Jun 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06498833

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS = 2.419

VS = 3.109

GS = 3.281

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.348	1.229	1.143
MINIMUM X	-1.071	-0.952	-1.038
MAXIMUM Y	1.520	1.343	.931
MINIMUM Y	-1.589	-0.820	-0.652
CENTROID X	.780	.899	.985
CENTROID Y	.655	.832	.664
POA TO CENTROID in.	1.019	1.225	1.188
MIN RADIUS	.069	.150	.199
MEAN RADIUS	.999	.925	.841
MAX RADIUS	1.916	1.510	1.279
HORIZONTAL SPREAD	2.419	2.181	2.181
VERTICAL SPREAD	3.109	2.163	1.583
EXTREME SPREAD	3.281	2.813	2.289
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

6 Jun 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6498033

CENTERFIRE PATTERNS

4

POR

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS = 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS = 1.431

VS = 2.342

QS = 2.494

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.803

.790

.485

MINIMUM X

-.628

-.641

-.542

MAXIMUM Y

1.415

1.141

1.048

MINIMUM Y

-.926

-.769

-.862

CENTROID X

.679

.692

.593

CENTROID Y

.750

.593

.686

POR TO CENTROID in.

1.012

.911

.907

MIN RADIUS

.208

.252

.301

MEAN RADIUS

.790

.700

.653

MAX RADIUS

1.421

1.150

1.049

HORIZONTAL SPREAD

1.431

1.431

1.027

VERTICAL SPREAD

2.342

1.910

1.910

EXTREME SPREAD

2.494

2.105

1.973

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

7

NUMBER IN THREE INCH CIRCLE =

10

8 Jun 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6436033

CENTERFIRE PATTERNS

5

POA

1 in circle =

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 6

2 in = 8

3 in = 10

HS = 1.327

VS = 1.713

CS = 1.844

CENTROID *

PATTERN #

5

SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.810	.813	.509
MINIMUM X	:	-.517	-.514	-.412
MAXIMUM Y	:	.538	.487	.453
MINIMUM Y	:	-1.175	-.556	-.510
CENTROID X	:	.433	.430	.328
CENTROID Y	:	.387	.513	.472
POA TO CENTROID in.	:	.581	.673	.575
MIN RADIUS	:	.198	.230	.121
MEAN RADIUS	:	.565	.488	.486
MAX RADIUS	:	1.176	.891	.634
HORIZONTAL SPREAD	:	1.327	1.327	.921
VERTICAL SPREAD	:	1.713	.963	.963
EXTREME SPREAD	:	1.844	1.370	1.008
NUMBER IN ONE INCH CIRCLE	=		6	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

BARBER M24 0008567 RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 94-18079

INITIAL CUSTOMER ORDER NO.

M-24 ATTN: FRED MARTIN

FPS

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

06/09/94

06/09/94

KK 5-90

C6498833

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

HARD CASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
BLDG. T-191
FORT DRUM

NY 13602

TRANSPORTATION OFFICER
BLDG. T-191
FORT DRUM

NY
13602

CUST NO 098433 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

New Barrel, Stock Cracked

PARTS

COMMENTS

Barrel - 96003
Stock - 96018

ReZinc - Scope Base & Swivel
Studs

Repowder Coat - Floor plate, latch,
Trigger Guard, Front & Rear
Sight Bases

Target with Slave Scope.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

W52 H094140 H526

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0008567 08606

Final Inspection

In: C6498833

DATE REC'D: 6/09/94

DATE RET'D:

EDITOR: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☐ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET☒

Comments:

CONTRACT # DAAA21-87-C-0086

New Stock
New Barrel

GUN SERIAL # C6498833

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		6/13/94	RW
600	Proof		6/13/94	RW
607	Check Headspace		6/13/94	RW
610	Dis-assemble Gun		6/13/94	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		6/23/94	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		6/23/94	RW
	C) Inspect Ejector Hole for Chamfer		6/23/94	RW
	D) Oil Firing Pin Ass'y		6/23/94	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0008570		READINGS					DATE	INIT
op. #	OP. NAME							
625 cont.	F) Safety On Force							
	G) Safety Off Force							
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock						6/23/94	RW
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						6/27/94	RW
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo						6/27/94	RW
655	Final Inspection							
	A) Headspace						6/27/94	RW
	B) Trigger Pull	2.71	2.69	2.60	2.56	2.52	6/27/94	RW
	C) Function						6/27/94	RW
660	Pack							

27 Jun 1994

0 TO	1	.318944
1 TO	2	.178037
1 TO	3	.334031
1 TO	4	.153574
1 TO	5	.470134

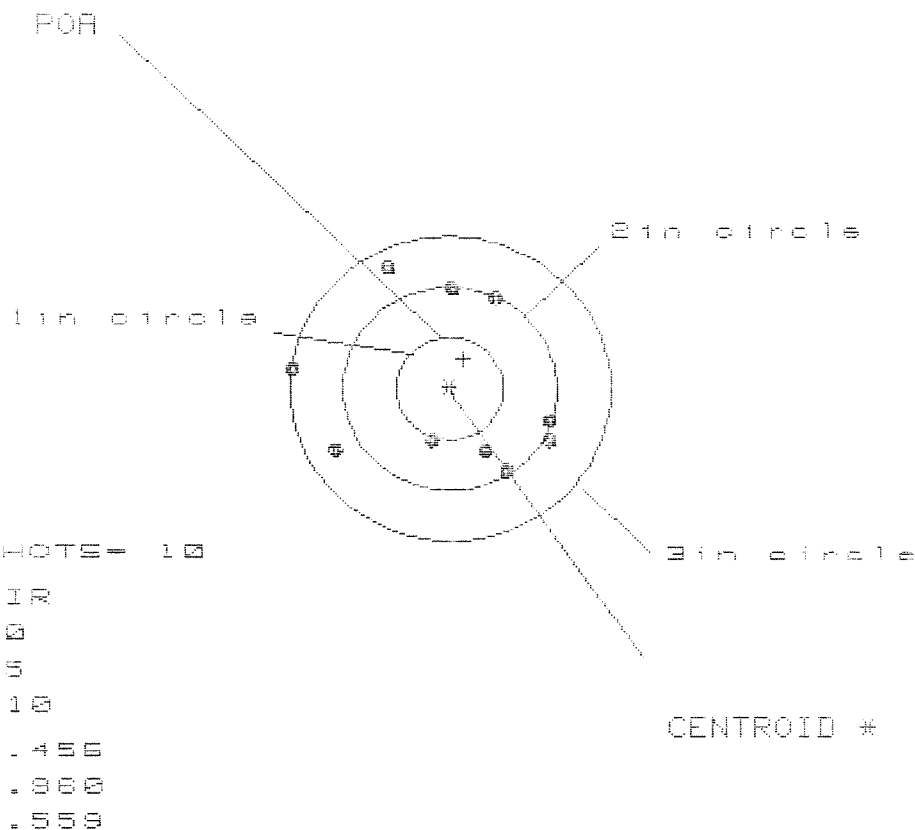
Chemical reaction scheme showing the synthesis of compound 10 from 1,2-dichloroethane and 1,2-dichloroethane. The reaction involves a series of steps: 1,2-dichloroethane reacts with NaOH to form 1,2-dichloroethane, which then reacts with NaOH to form 1,2-dichloroethane, and finally reacts with NaOH to form 1,2-dichloroethane. The final product is 1,2-dichloroethane.

THE AMR FOR THIS RIFLE IS: .9558

27 Jun 1994

FILE:/PATTERNING/CENTERFIRE_PATT/0649B033

CENTERFIRE PATTERNS # 1



PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.975	.810	.714
MINIMUM X	-1.481	-1.200	-1.296
MAXIMUM Y	1.191	1.213	1.176
MINIMUM Y	-.769	-.747	-.596
CENTROID X	-.126	.039	.135
CENTROID Y	-.293	-.315	-.466
POA TO CENTROID in.	.319	.317	.485
MIN RADIUS	.534	.569	.396
MEAN RADIUS	1.024	.946	.839
MAX RADIUS	1.494	1.436	1.361
HORIZONTAL SPREAD	2.456	2.010	2.010
VERTICAL SPREAD	1.960	1.960	1.772
EXTREME SPREAD	2.559	2.330	2.097
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

27 Jun 1994

FILE:/PATTERNING/CENTERFIRE_PATT/0849B833

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 2

2in = 4

3in = 7

HS= 2.830

VS= 2.577

GS= 3.081

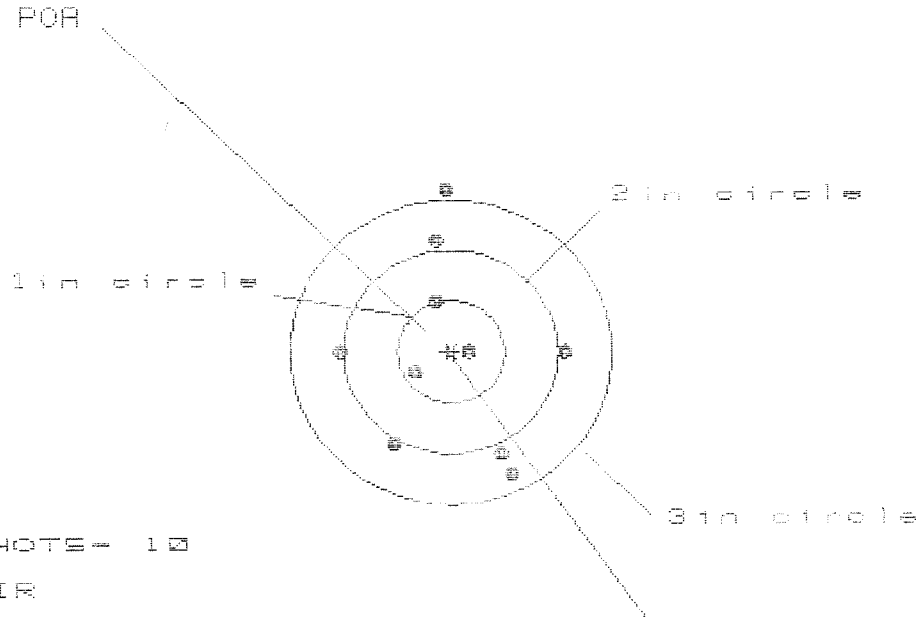
CENTROID *

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.659	1.536	1.444
MINIMUM X	-1.171	-1.986	-1.077
MAXIMUM Y	1.296	1.243	1.388
MINIMUM Y	-1.281	-1.334	-1.189
CENTROID X	.035	-.150	-.058
CENTROID Y	-.217	-.164	-.309
POA TO CENTROID in.	.220	.222	.315
MIN RADIUS	.267	.279	.142
MEAN RADIUS	1.091	.989	.917
MAX RADIUS	1.728	1.649	1.478
HORIZONTAL SPREAD	2.830	2.522	2.522
VERTICAL SPREAD	2.577	2.577	2.577
EXTREME SPREAD	3.081	3.018	2.796
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	7		

27 Jun 1994

FILE:/PATTERNING/CENTERFIRE_PATT/C6498833

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 3

3 in = 8

HS = 2.130

VS = 2.856

GS = 2.914

CENTROID #

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.087	1.080	1.144
MINIMUM X	-1.043	-1.050	-0.966
MAXIMUM Y	1.648	1.301	1.170
MINIMUM Y	-1.208	-1.025	-0.988
CENTROID X	.038	.045	-.019
CENTROID Y	-.002	-.185	-.057
POA TO CENTROID IN.	.038	.191	.060
MIN RADIUS	.152	.226	.214
MEAN RADIUS	.945	.859	.808
MAX RADIUS	1.649	1.307	1.175
HORIZONTAL SPREAD	2.130	2.130	2.130
VERTICAL SPREAD	2.856	2.326	2.161
EXTREME SPREAD	2.914	2.410	2.226
NUMBER IN ONE INCH CIRCLE =	2	3	9
NUMBER IN TWO INCH CIRCLE =	3	3	9
NUMBER IN THREE INCH CIRCLE =	9	3	9

27 Jun 1994

FILE:/PATTERNING/CENTERFIRE_PATT/06498833

CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS = 10

IN CIRC

1 in = 1

2 in = 5

3 in = 10

HS = 2.272

VS = 1.867

GS = 2.477

PATTERN #

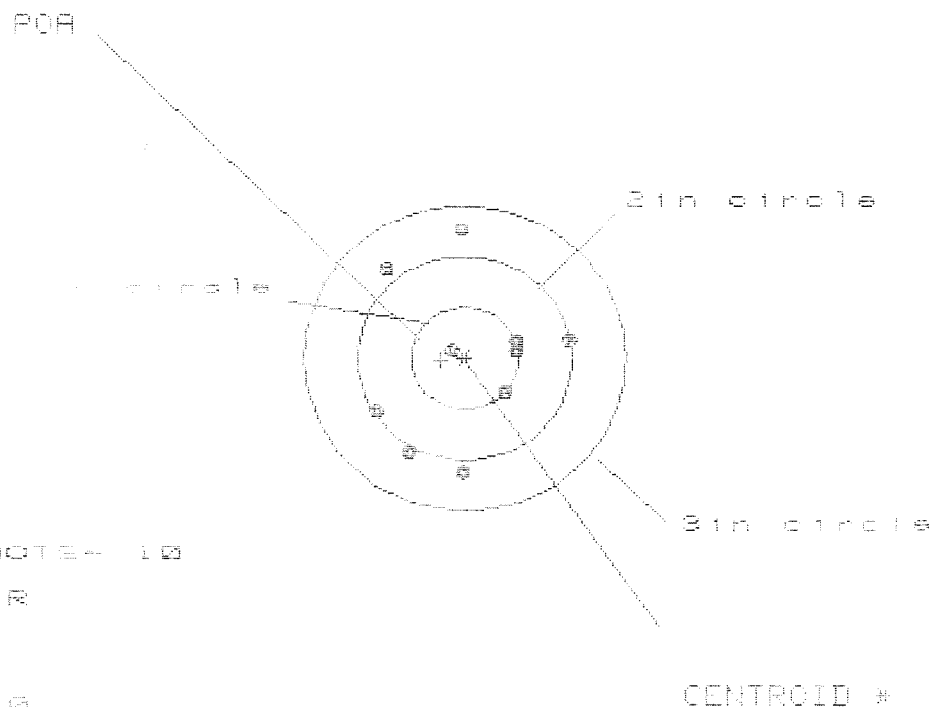
4

	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.165	1.287	.983
MINIMUM X	-1.107	-1.985	-.824
MAXIMUM Y	.734	.805	.764
MINIMUM Y	-1.133	-1.062	-1.103
CENTROID X	.025	-.097	-.258
CENTROID Y	-.265	-.336	-.295
POA TO CENTROID in.	.266	.350	.392
MIN RADIUS	.265	.147	.225
MEAN RADIUS	.900	.838	.754
MAX RADIUS	1.270	1.328	1.172
HORIZONTAL SPREAD	2.272	2.272	1.807
VERTICAL SPREAD	1.867	1.867	1.867
EXTREME SPREAD	2.477	2.274	1.913
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

27 Jun 1994

FILE:/PATTERNING/CENTERFIRE_PATT/C649B833

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

IM = 1.772

VM = 2.388

GM = 2.388

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.939	.939	.845
MINIMUM X	-.833	-.833	-.927
MAXIMUM Y	1.311	1.071	.499
MINIMUM Y	-1.077	-.931	-.798
CENTROID X	.223	.223	.317
CENTROID Y	.022	-.124	-.257
POA TO CENTROID in.	.224	.255	.469
MIN RADIUS	.182	.368	.261
MEAN RADIUS	.819	.761	.681
MAX RADIUS	1.311	1.312	.968
HORIZONTAL SPREAD	1.772	1.772	1.772
VERTICAL SPREAD	2.388	2.082	1.297
EXTREME SPREAD	2.388	2.139	1.890
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		10	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6498833
13 Apr 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1322
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 1.0646
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.07278

THE AMR FOR THIS RIFLE IS: 1.104

CENTROIDAL DISTANCES

0 TO	1	1.29531
1 TO	2	.543413
1 TO	3	.293302
1 TO	4	.244295
1 TO	5	.559371

3
1
4
2 5

+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

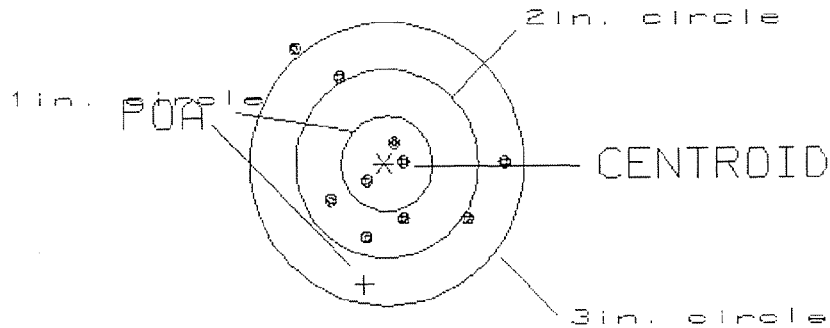
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: 1.295
 MIN RADIUS : .206
 MEAN RADIUS : .775
 MAX RADIUS : 1.588
 CENTROID X : .217
 CENTROID Y : 1.277

13 Apr 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6498833

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.27

3

VS= 1.97

6

GS= 2.63

9

REMINGTON CENTERFIRE ACCURACY TEST

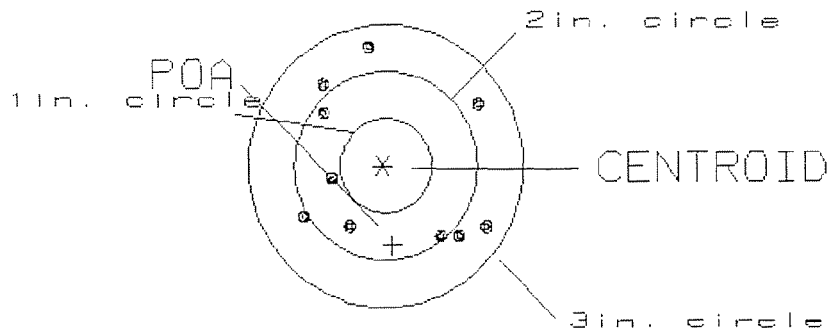
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0021
 POA TO CENTROID: .847
 MIN RADIUS : .574
 MEAN RADIUS : 1.010
 MAX RADIUS : 1.325
 CENTROID X : -.106
 CENTROID Y : .840

13 Apr 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6498833

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 1.94

0

VS= 2.03

5

GS= 2.37

10

REMINGTON CENTERFIRE ACCURACY TEST

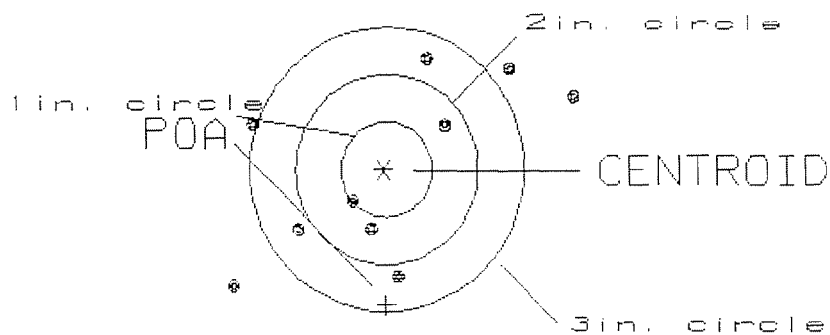
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.433
 MIN RADIUS : .515
 MEAN RADIUS : 1.298
 MAX RADIUS : 2.209
 CENTROID X : -.032
 CENTROID Y : 1.432

13 Apr 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6498833

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.71
 VS= 2.39
 GS= 4.23

0
 3
 6

REMINGTON CENTERFIRE ACCURACY TEST

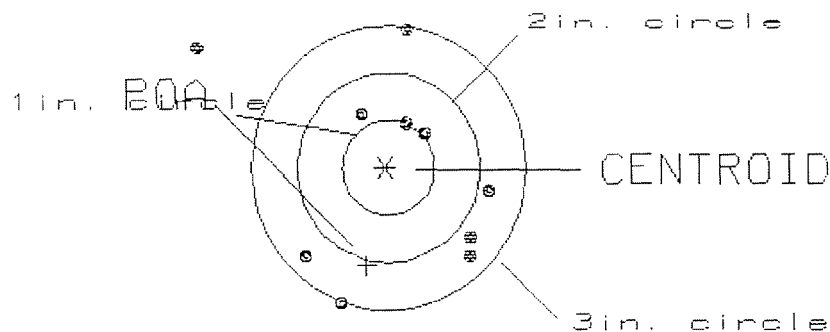
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 4 C
 POA TO CENTROID: 1.053
 MIN RADIUS : .515
 MEAN RADIUS : 1.205
 MAX RADIUS : 2.447
 CENTROID X : .205
 CENTROID Y : 1.033

13 Apr 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6498833

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.17

0

VS= 2.66

3

GS= 3.74

8

REMINGTON CENTERFIRE ACCURACY TEST

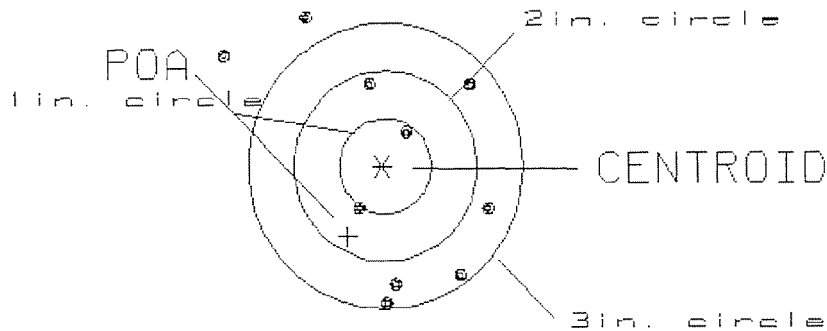
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: C 5
 POA TO CENTROID: .831
 MIN RADIUS : .436
 MEAN RADIUS : 1.231
 MAX RADIUS : 2.128
 CENTROID X : .377
 CENTROID Y : .741

13 Apr 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6498833

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.84

1

VS= 2.99

3

GS= 3.52

6

MAINTENANCE REQUEST For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG				PAGE NO 1	NO OF PAGES 1	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. UIC CUSTOMER WAKLTD	1b. CUSTOMER UNIT NAME HHC132	1c. PHONE NO 772-5414	3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO	
2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE 0	2c. MCSR	4a. UIC SUPPORT UNIT	4b. SUPPORT UNIT NAME		
SECTION III - EQUIPMENT DATA						
5. TYPE MNT REQ CODE 1	6. ID A	7. NSN 1005 01 2402 1316	15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751			
8. MODEL M24			15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		16. MILES/KILOMETERS/HOURS/ROUNDS M K	
9. NOUN SNIPER RIFLE 7.62					H R	
10a. ORG WON/DOC NO	10b. EIC					
11. SERIAL NUMBER 6498833	12. QTY 1	13. PD 02	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)	20. ADMIN NO
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)			21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N)			
			22. LEVEL OF WORK		23. SIGNATURE	
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs) ANNUAL GAUGING ROUND COUNT OVER 5000						
25. REMARKS POINT OF CONTACT KEVIN SLAN 772-8721						
PREPARATION INSTRUCTIONS FOR THIS PAGE						
SECTION I			SECTION III (Cont'd)			
Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maint. is completed. Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit. Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751. Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.			Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1. Block 14. For DSU, GSU/AVIM, DEPOT use. Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751. Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751. Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. See DA Pamphlets 738-750 and 738-751. Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted. Block 21. For DSU/GSU/AVIM/Depot use. Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act. Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint. Block 25. Self-explanatory.			
SECTION II						
Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.						
SECTION III						
Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751. Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank. Block 10b. Enter End Item Code. See AMDF. Block 11. Enter serial number of item being submitted.						
34a. SUBMITTED BY	35a. ACCEPTED BY	35c. DATE	Block 34a. Enter first initial and last name of submitter. Block 34b. Enter ordinal date submitted (YYDDD). Block 35a. Enter first initial and last name of person accepting			

RECEIVING AND ESTIMATING REPORT

BARBER - M24 0008584

COMMENTS

ORDER

R 98-06174

INITIAL CUSTOMER ORDER NO.

W/LEUPOLD 10X SCOPE

SWS 013421

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

03/09/98

03/11/98

C6498833

700 7.62

NATO

ACCESSORIES

SCOPE MNTS

SCOPE BASE

W/STUDS

W/ swivel

FROM:

SHIP TO:

DEPT OF THE ARMY
HHC 1/32 INF
SSG RIDDLE
FT DRUM

NY 13602

DEPT OF THE ARMY
HHC 1/32 INF
SSG RIDDLE
FT DRUM

NY
13602

CUST NO: 184840 WILM

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

W809NC
W52 H098099 H242

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

S1

TRIGGER GROUP

S2

BOLT ASSY.

S3

BARREL ASSY.

S4

D1

E3

F3

REC. ASSY.

S5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

New Barrel 96003

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0008584 008623

RD-C947-Rev 3

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

☐ Clark Street Entrance☒ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 013419DATE 3/11/98

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL:

GAUGE:

SERIAL #

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE #

DEPT. #

CHECK FOR AMMUNITION

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES ☒ NO ☐

(BRAND NAME/POWER)

SLING: YES ☐ NO ☒GUN CASE: YES ☐ NO ☐ (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

SIGNATURE:

(Security Officer)

DATE:

SIGNATURE:

(Firearm picked up by)

DATE:

Arm Service Copy

MAINTENANCE REQUEST For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG				PAGE NO 1	NO OF PAGES 1	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
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2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE 0	2c. MCSR	4a. UIC SUPPORT UNIT		4b. SUPPORT UNIT NAME	
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8. MODEL m24	9. NOUN SNIPER RIFLE 7.62		15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		16. MILES/KILOMETERS/HOURS/ROUNDS M K	
10a. ORG WON/DOC NO	10b. EIC		17. PROJECT CODE (if assigned)		18. ACCOUNT PROCESSING CODE	
11. SERIAL NUMBER 66498833	12. QTY 41EA	13. PD 0.2	19. IN WARRANTY? (enter Y or N)		20. ADMIN NO	
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)			21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N)			
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34a. SUBMITTED BY	35a. ACCEPTED BY	35c. DATE				
34b. DATE	35b. STATUS	35d. TIME				
			Block 34a. Enter first initial and last name of submitter. Block 34b. Enter ordinal date submitted (YYDDD). Block 35a. Enter first initial and last name of person accepting maint. request. Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751. Block 35c. Enter ordinal date accepted (YYDDD). Block 35d. Enter military time.			

DA FORM 2407, JUL 94

PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE

RECEIPT COPY 1

[illegible]

[illegible]

2

*U.S. Government Printing Office: 1994 — 381-865

[illegible]