

G6801379

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



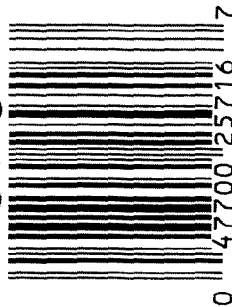
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6801379

UPC



GUN SERIAL #

G 680 1379

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	10-15-08	RTL
475	DRILL AND TAP SIGHT HOLES	17	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	10/17/08	(B)
490	MAGNAFLUX BOLT		10/17/08	RTL
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DS
542	APPLY COATINGS (BARREL ACTION)		10/22/08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-10-08	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>4</u>	11-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	11-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	11-17-08	TL
	J) ASSEMBLE STOCK		11-10-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	11-11-08	L. D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	TL
670	FINAL INSPECTION A) HEADSPACE		11-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.52</u> <u>2.53</u> <u>2.50</u> <u>2.54</u>	11-11-08	TL
	C) FUNCTION		11-17-08	TL
690	PACK		12-1-08	TL

F004 REV 5/2006

BARBER - M24 0014593

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-31-08

TESTER TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	236	247		270	
PULL #2	243	235		272	
PULL #3	240	231		261	
PULL #4	254	246		264	
PULL #5	227	250		265	
TOTAL	1200	1209		TAC 267	1332
AVERAGE	240	250		266	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	318	332		
PULL #2	338	328		
PULL #3	347	329		
PULL #4	342	333		
PULL #5	351	324		
TOTAL	1696	1646		
AVERAGE	339	329		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	429	415		416
PULL #2	411	415		405
PULL #3	409	414		405
PULL #4	432	422		409
PULL #5	456	417		410
TOTAL	2135	2083		2043
AVERAGE	427	417		410