

G 6801420

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

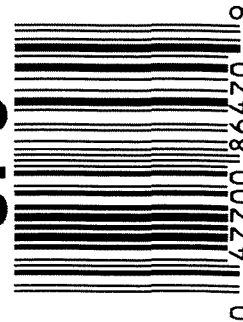
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6801420****UPC**

GUN SERIAL # G 6801420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR SP	5/21/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

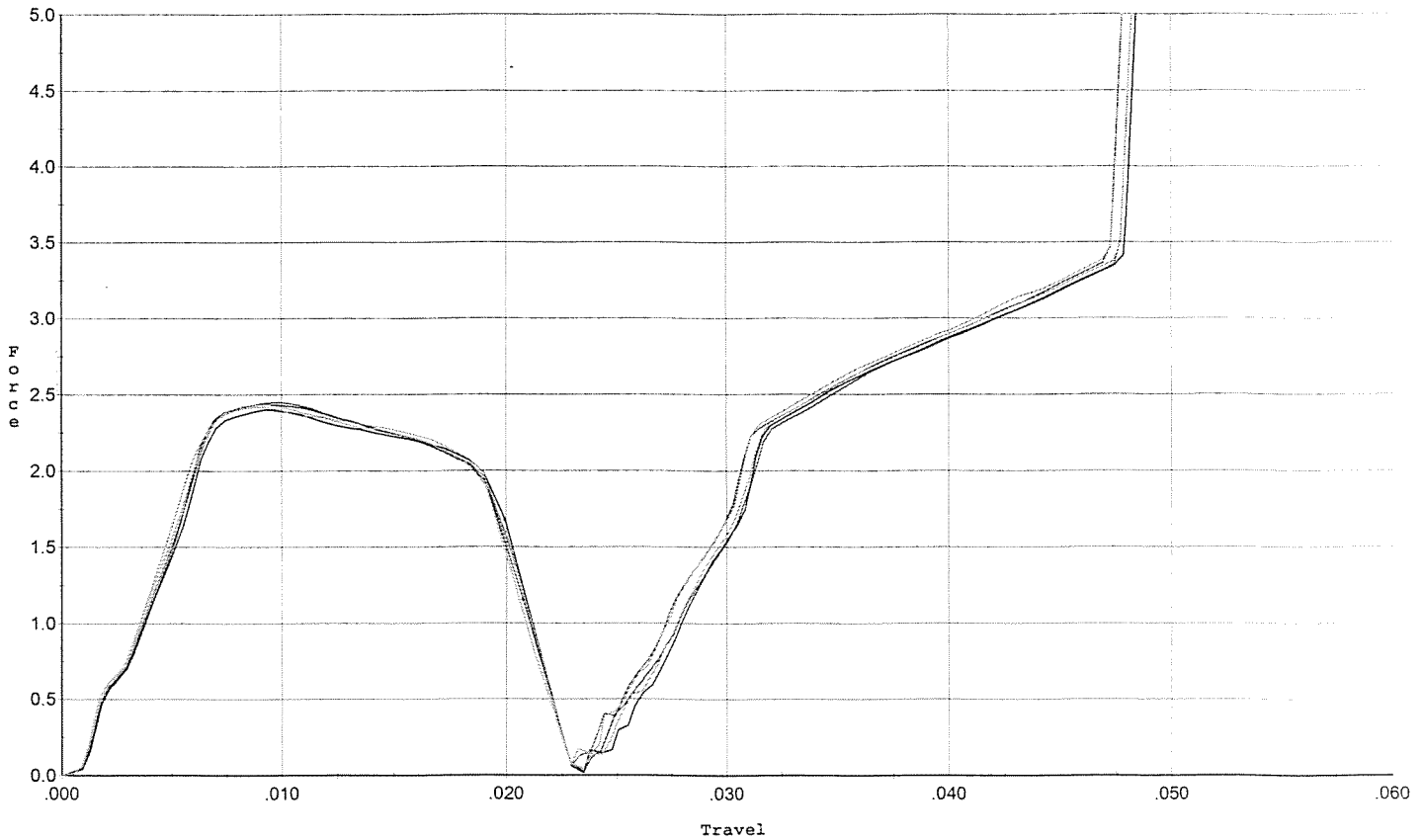
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	7-28-09	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>50</u>	<u>50</u>	7-28-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	7-28-09	R.N.		
	J) ASSEMBLE STOCK					6-17-09	R.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-28-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/24	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	<u>N/A</u>						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					7/24	TAR		
670	FINAL INSPECTION A) HEADSPACE					7-28-09	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.51</u>	<u>2.55</u>	<u>2.59</u>	<u>2.58</u>	7/27/09	R.N.
	C) FUNCTION					7-28-09	R.N.		
690	PACK					8/4/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



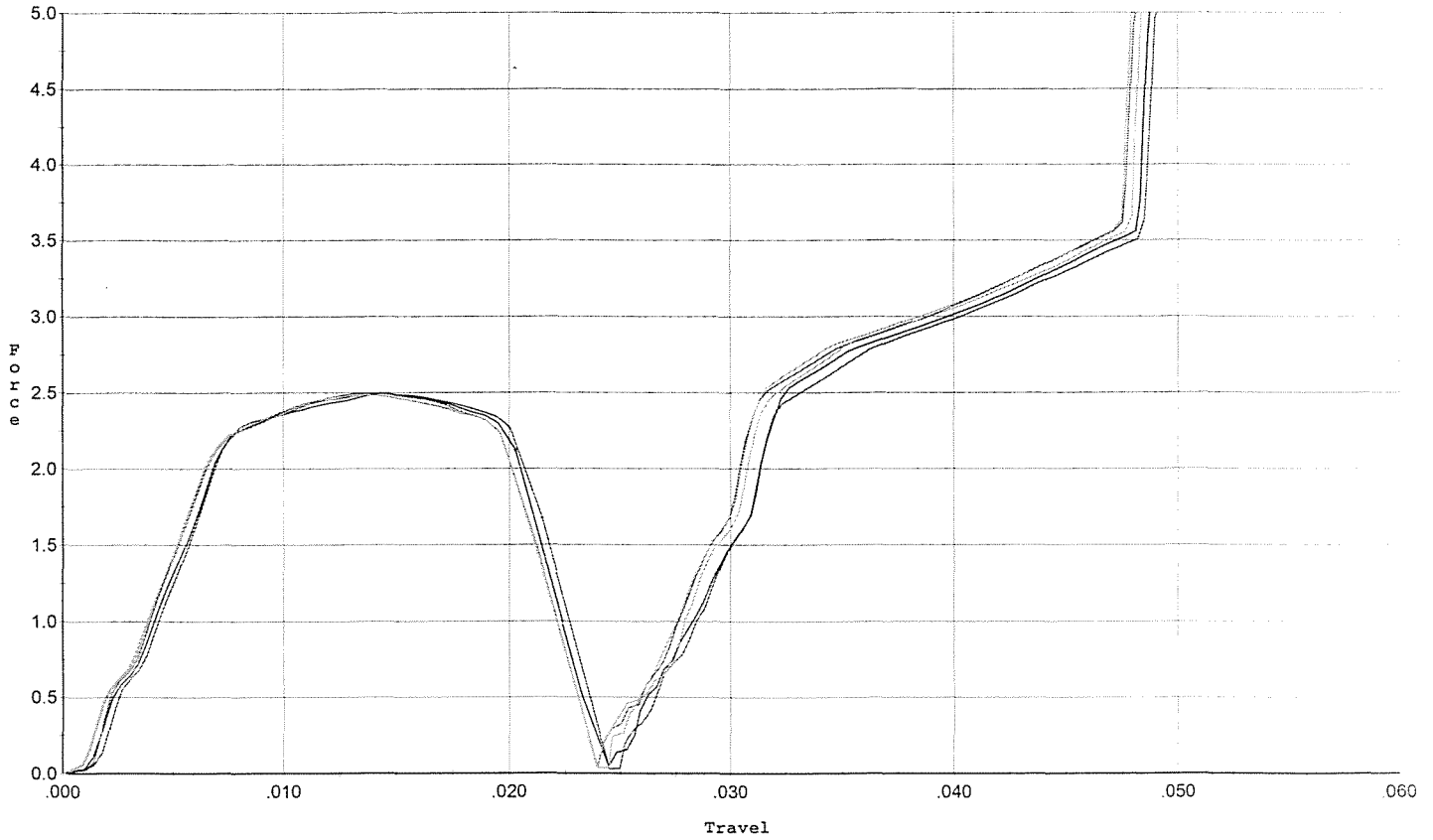
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.021	0.00	0.032	0.036		Set Trigger
2	2.404	0.020	0.00	0.032	0.034		Set Trigger
3	2.450	0.020	0.00	0.032	0.035		Set Trigger
4	2.420	0.019	0.00	0.032	0.033		Set Trigger
5	2.436	0.020	0.00	0.031	0.035		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



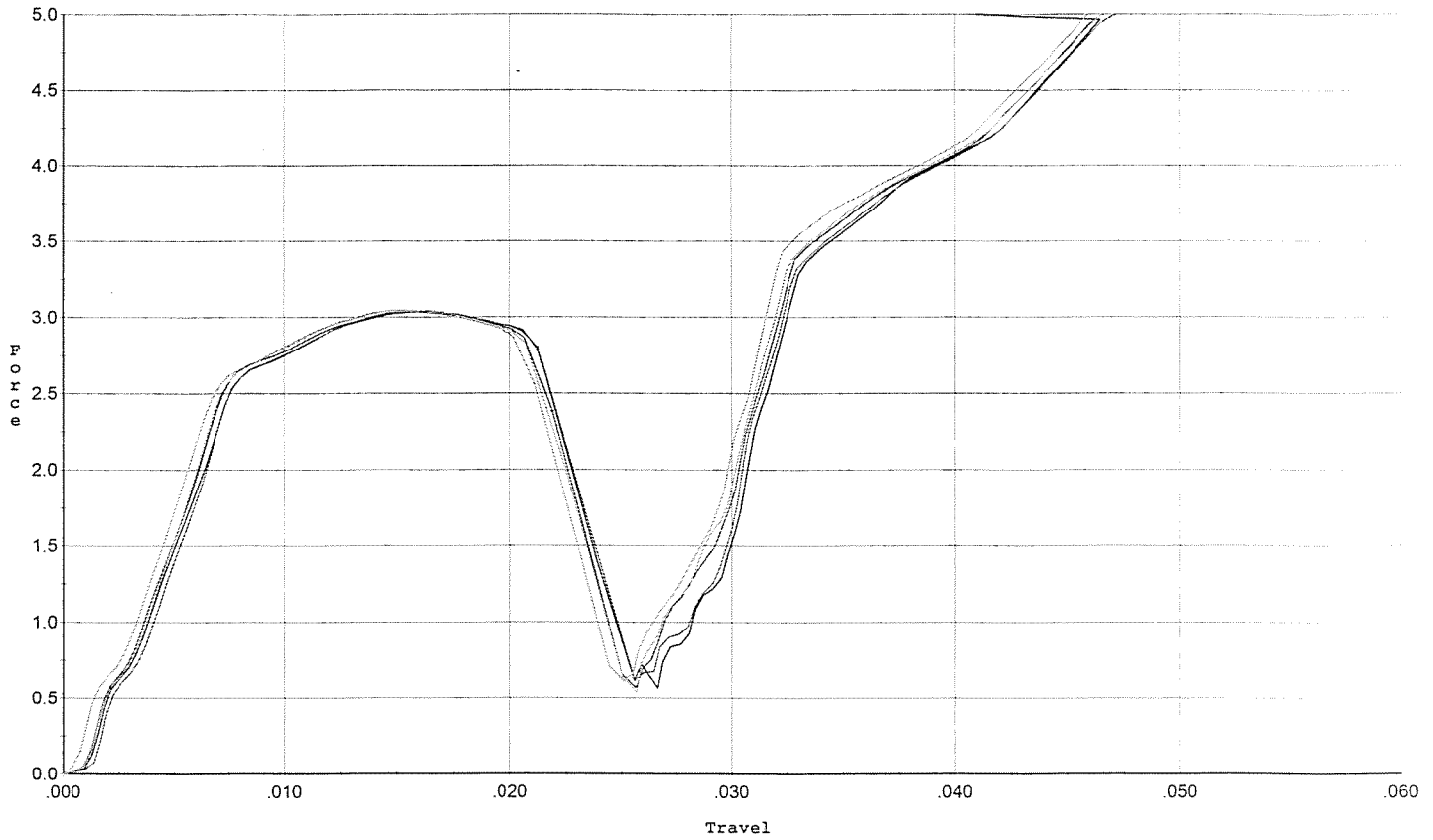
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.021	0.00	0.032	0.038		Set Trigger
2	2.494	0.020	0.00	0.032	0.036		Set Trigger
3	2.498	0.021	0.00	0.031	0.038		Set Trigger
4	2.486	0.021	0.00	0.031	0.038		Set Trigger
5	2.490	0.021	0.00	0.031	0.038		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



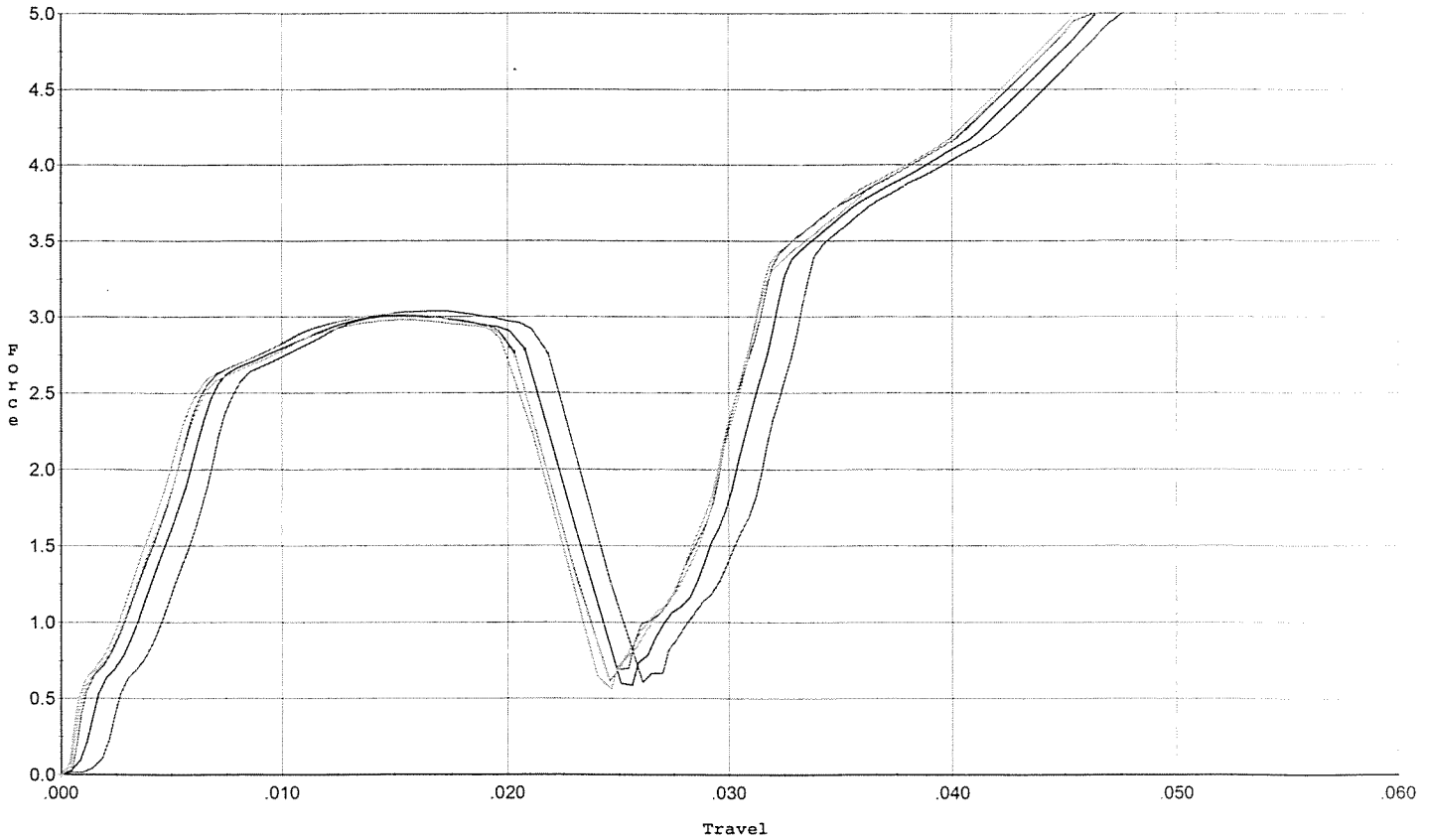
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.022	0.00	0.030	0.047		Set Trigger
2	3.033	0.021	0.00	0.030	0.045		Set Trigger
3	3.045	0.021	0.00	0.030	0.045		Set Trigger
4	3.047	0.022	0.00	0.030	0.048		Set Trigger
5	3.038	0.021	0.00	0.030	0.046		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



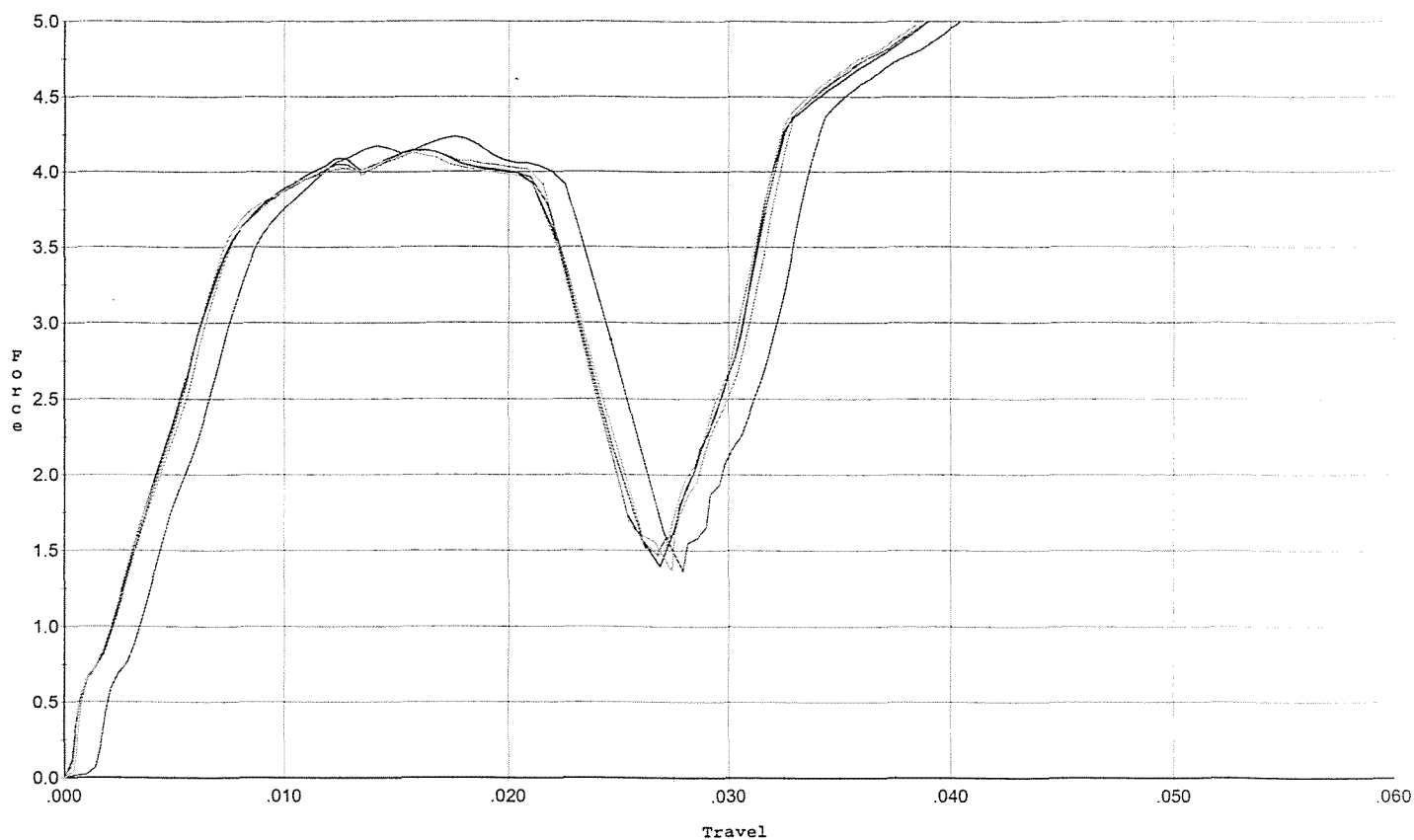
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.022	0.00	0.031	0.046		Set Trigger
2	3.004	0.021	0.00	0.030	0.045		Set Trigger
3	3.018	0.020	0.00	0.030	0.045		Set Trigger
4	2.978	0.020	0.00	0.030	0.045		Set Trigger
5	3.016	0.021	0.00	0.030	0.047		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



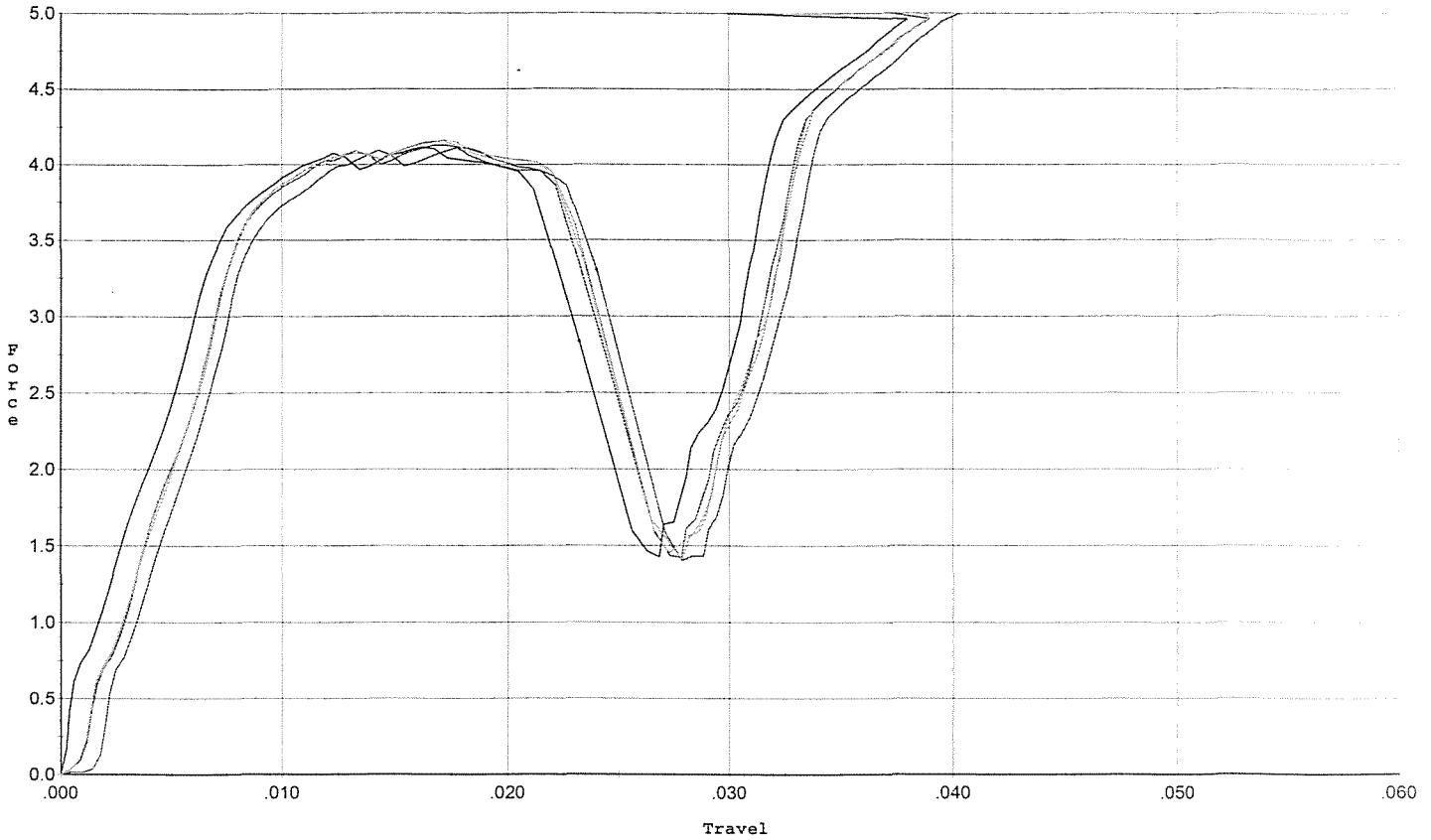
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.237	0.025	0.00	0.028	0.071		Set Trigger
2	4.145	0.022	0.00	0.028	0.066		Set Trigger
3	4.140	0.022	0.00	0.028	0.065		Set Trigger
4	4.126	0.022	0.00	0.028	0.066		Set Trigger
5	4.136	0.022	0.00	0.028	0.064		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



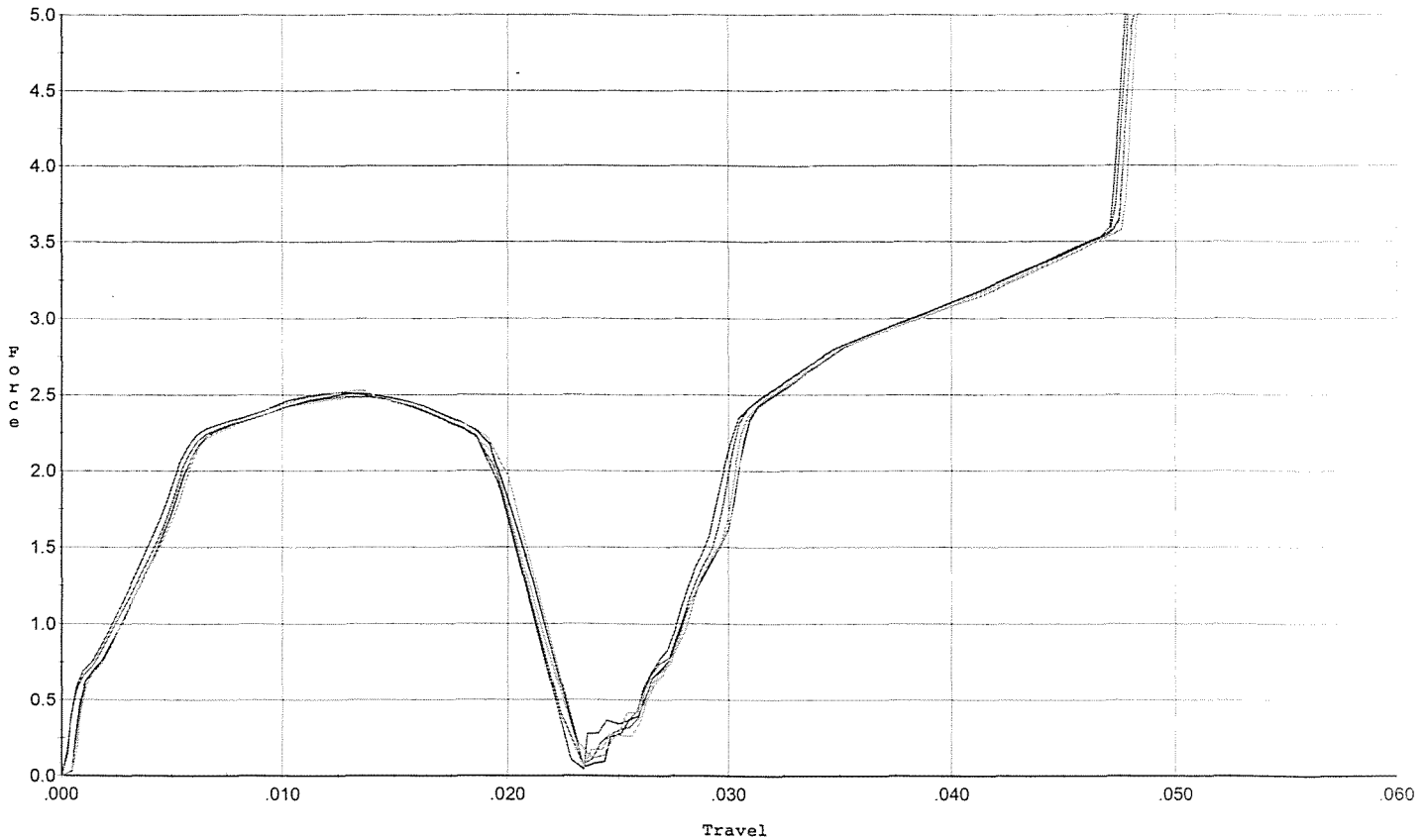
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.024	0.00	0.028	0.068		Set Trigger
2	4.112	0.023	0.00	0.028	0.069		Set Trigger
3	4.127	0.024	0.00	0.028	0.070		Set Trigger
4	4.153	0.023	0.00	0.028	0.068		Set Trigger
5	4.165	0.023	0.00	0.028	0.067		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



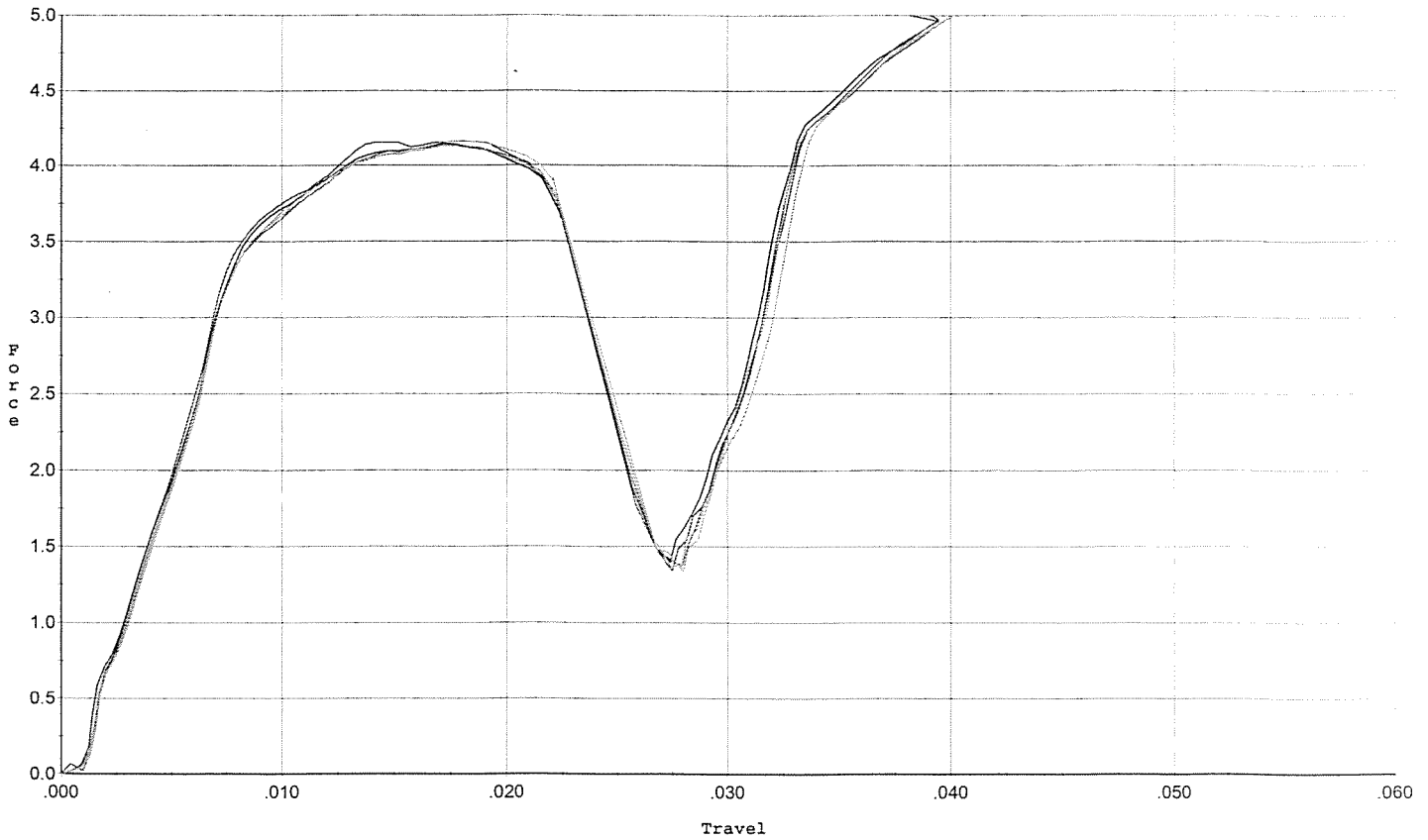
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.020	0.00	0.031	0.038		Set Trigger
2	2.510	0.021	0.00	0.031	0.039		Set Trigger
3	2.488	0.019	0.00	0.031	0.037		Set Trigger
4	2.480	0.019	0.00	0.032	0.036		Set Trigger
5	2.527	0.020	0.00	0.031	0.038		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.022	0.00	0.028	0.065		Set Trigger
2	4.147	0.022	0.00	0.028	0.064		Set Trigger
3	4.139	0.022	0.00	0.029	0.064		Set Trigger
4	4.165	0.022	0.00	0.029	0.063		Set Trigger
5	4.128	0.022	0.00	0.029	0.063		Set Trigger

Aug 4.14