

6680 1438

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



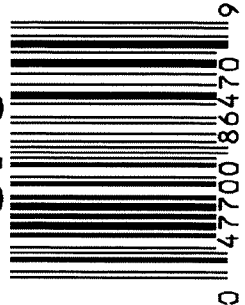
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6801438

UPC



BM FORM

GUN SERIAL # G6801438

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE	MAY 29 2009	5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (S)	5/29/09	(S)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

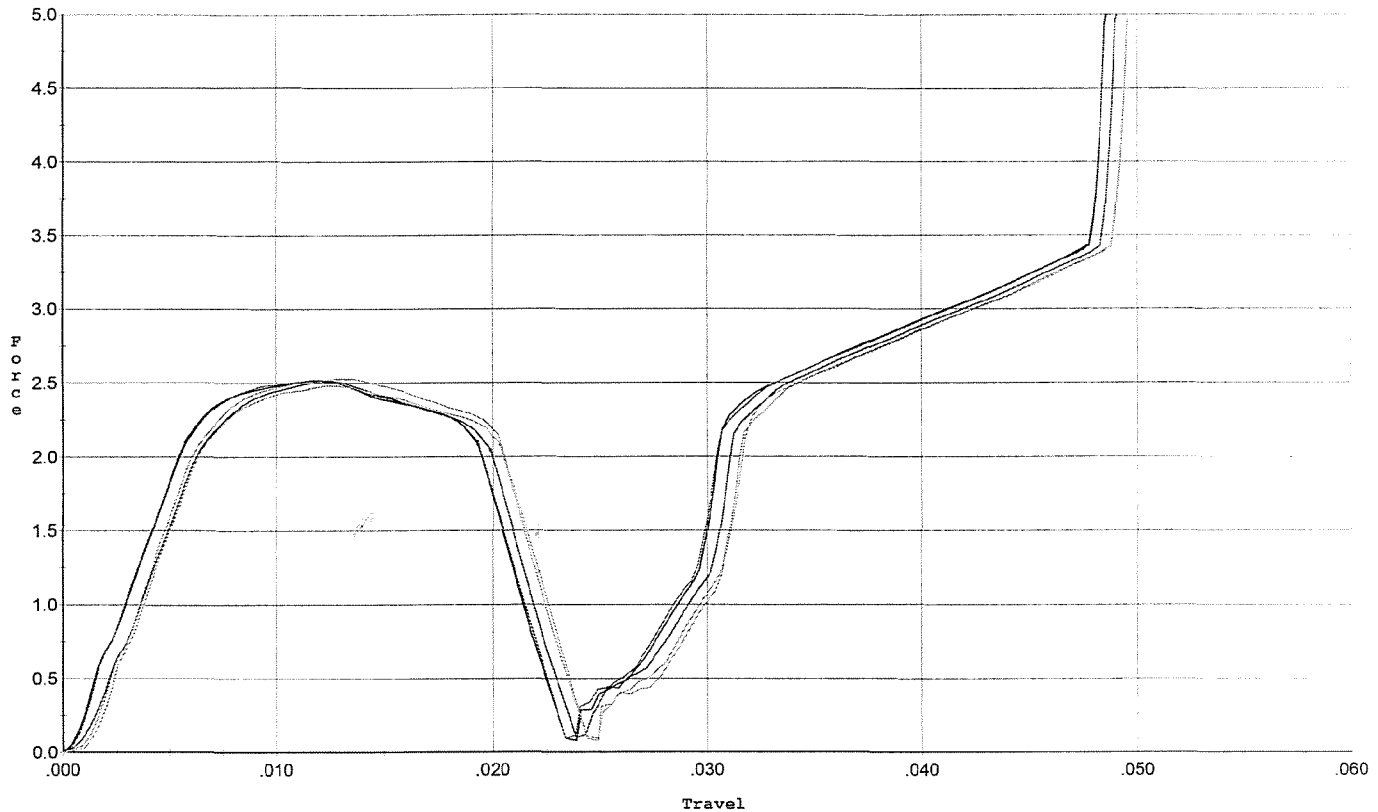
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	7-14-09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>5°</u>	7-14-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-14-09	RP
	J) ASSEMBLE STOCK		6-17-09	RP
	K) ASSEMBLE SWIVEL STUDS		7-14-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	RP
670	FINAL INSPECTION A) HEADSPACE		7-14-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.81</u> <u>2.84</u> <u>2.80</u> <u>2.88</u>	6-26-09	RP
	C) FUNCTION		7-14-09	RP
690	PACK		7/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



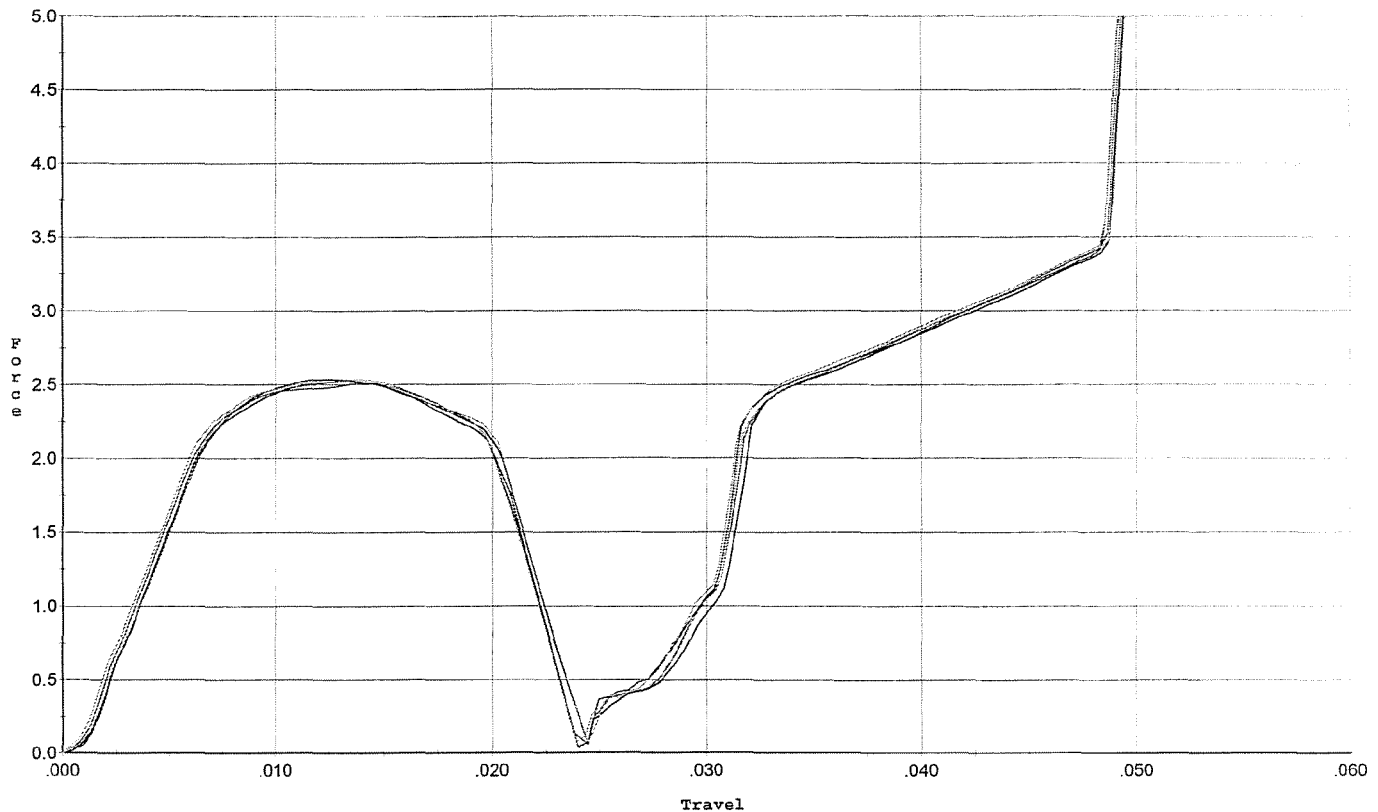
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.020	0.00	0.032	0.036		Set Trigger
2	2.515	0.019	0.00	0.032	0.036		Set Trigger
3	2.519	0.019	0.00	0.032	0.036		Set Trigger
4	2.482	0.020	0.00	0.032	0.036		Set Trigger
5	2.527	0.022	0.00	0.032	0.040		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



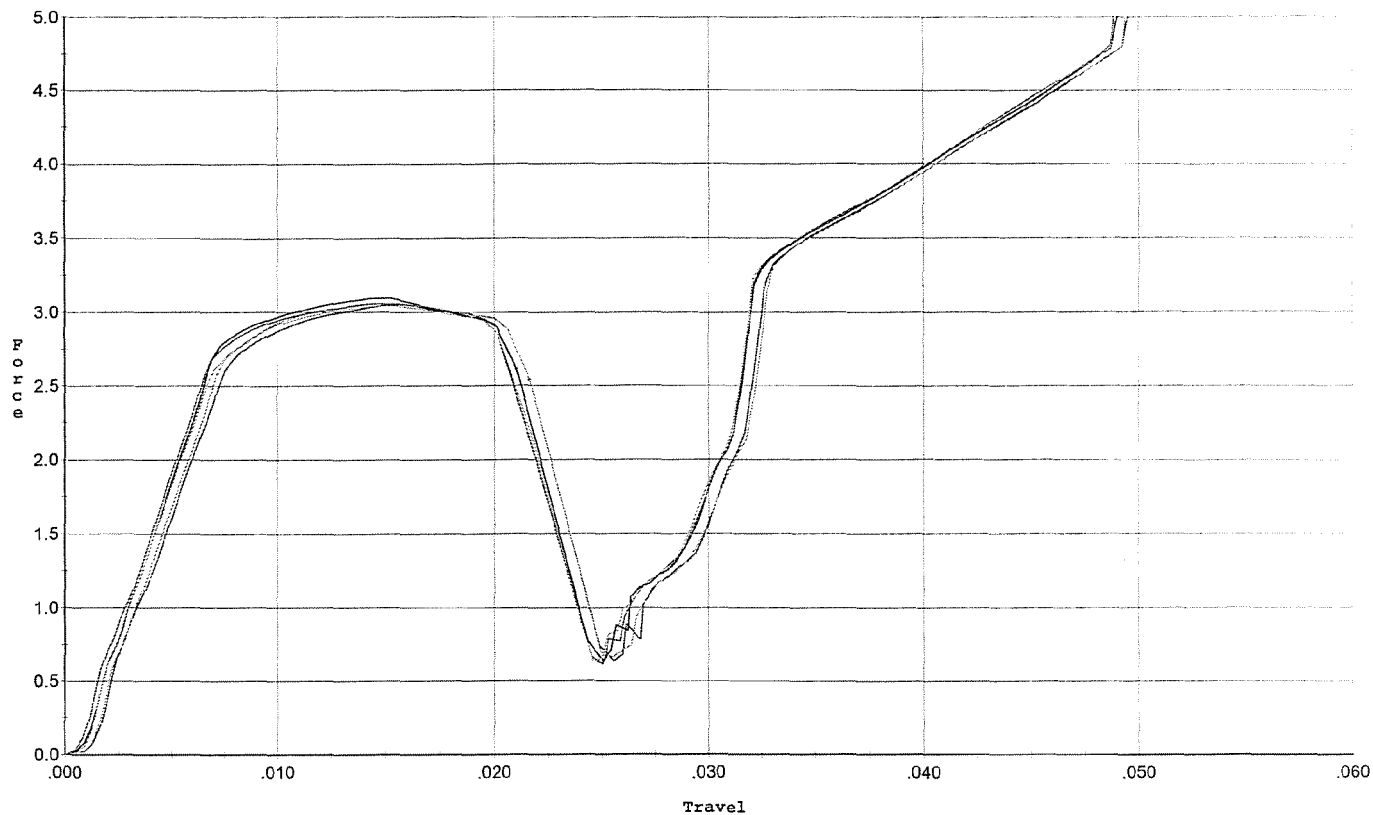
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.021	0.00	0.032	0.038		Set Trigger
2	2.528	0.020	0.00	0.032	0.037		Set Trigger
3	2.508	0.021	0.00	0.032	0.039		Set Trigger
4	2.533	0.020	0.00	0.032	0.037		Set Trigger
5	2.525	0.021	0.00	0.032	0.039		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



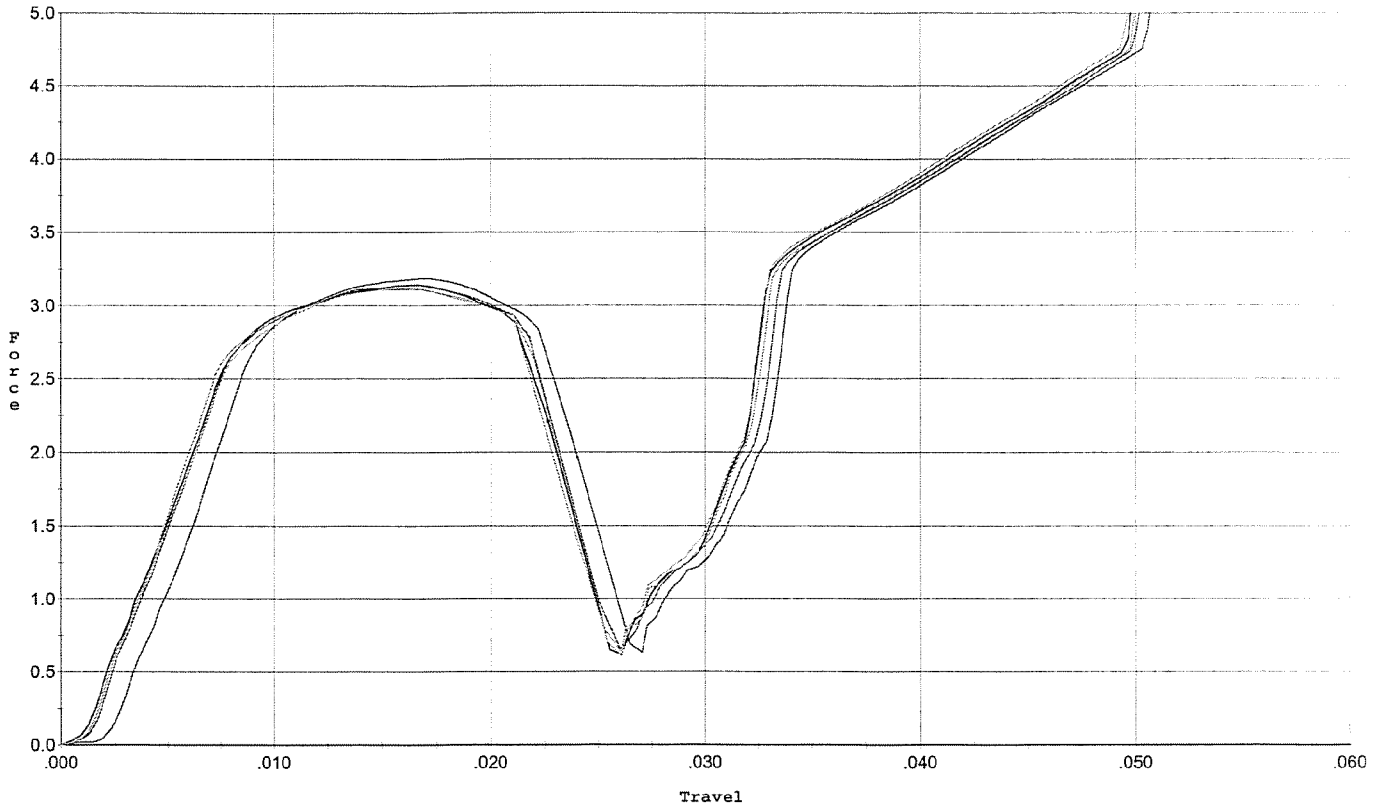
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.022	0.00	0.031	0.047		Set Trigger
2	3.096	0.021	0.00	0.031	0.047		Set Trigger
3	3.061	0.022	0.00	0.030	0.049		Set Trigger
4	3.043	0.022	0.00	0.030	0.048		Set Trigger
5	3.057	0.022	0.00	0.031	0.048		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



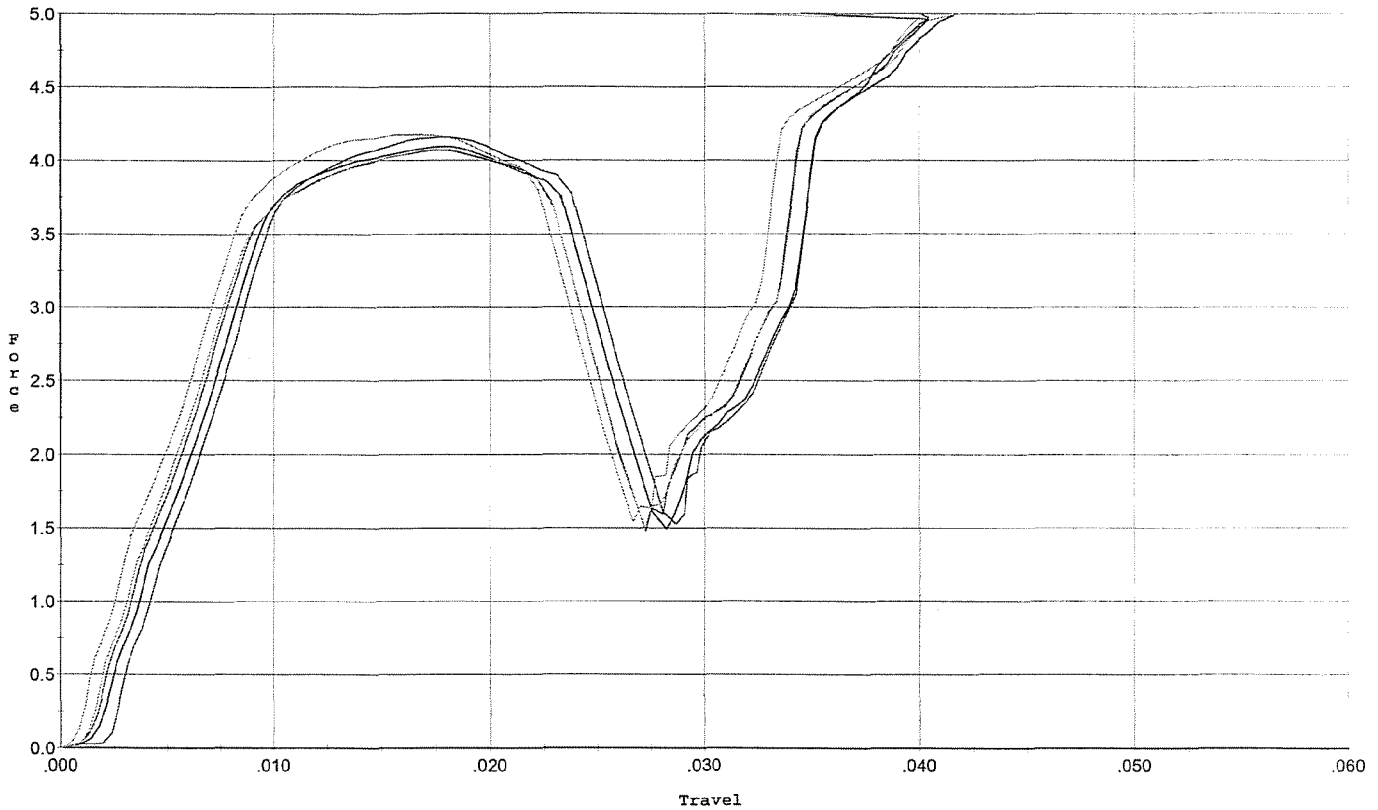
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.024	0.00	0.031	0.051		Set Trigger
2	3.139	0.023	0.00	0.031	0.050		Set Trigger
3	3.139	0.022	0.00	0.031	0.048		Set Trigger
4	3.120	0.022	0.00	0.031	0.048		Set Trigger
5	3.109	0.021	0.00	0.031	0.047		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



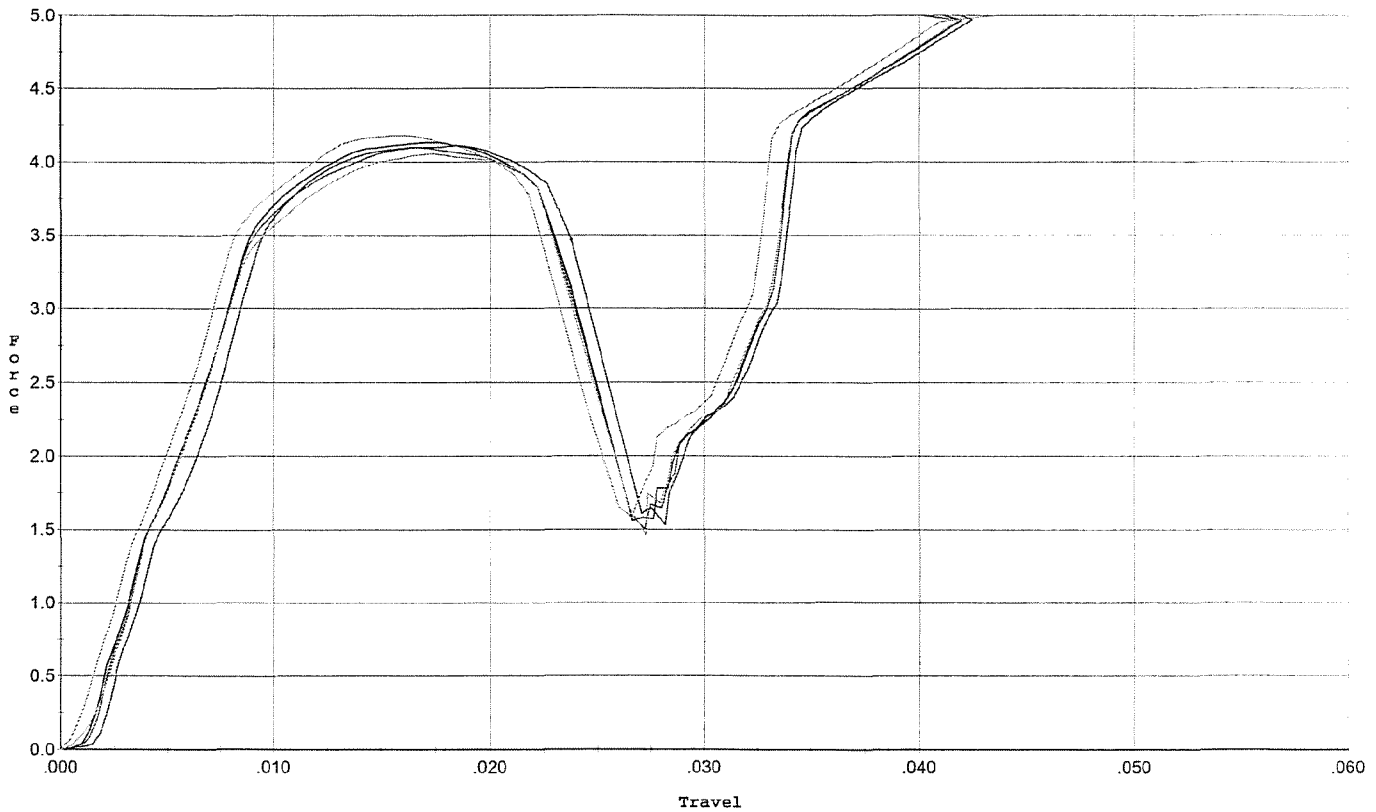
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.024	0.002	0.029	0.066		Set Trigger
2	4.093	0.023	0.00	0.029	0.065		Set Trigger
3	4.069	0.023	0.00	0.029	0.064		Set Trigger
4	4.083	0.023	0.00	0.029	0.064		Set Trigger
5	4.178	0.022	0.00	0.028	0.065		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



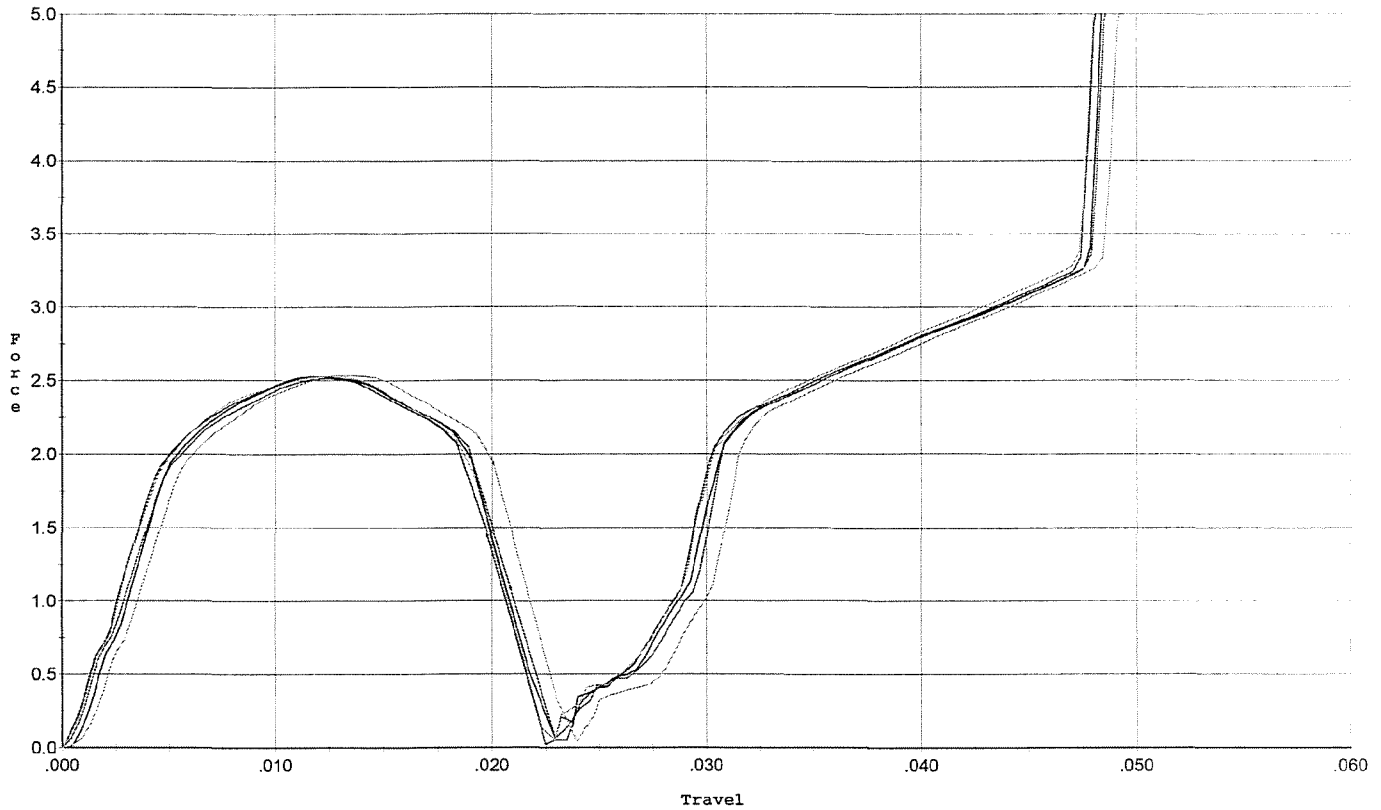
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.024	0.00	0.029	0.066		Set Trigger
2	4.134	0.024	0.00	0.029	0.067		Set Trigger
3	4.097	0.024	0.00	0.029	0.067		Set Trigger
4	4.055	0.022	0.00	0.028	0.061		Set Trigger
5	4.182	0.022	0.00	0.028	0.063		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



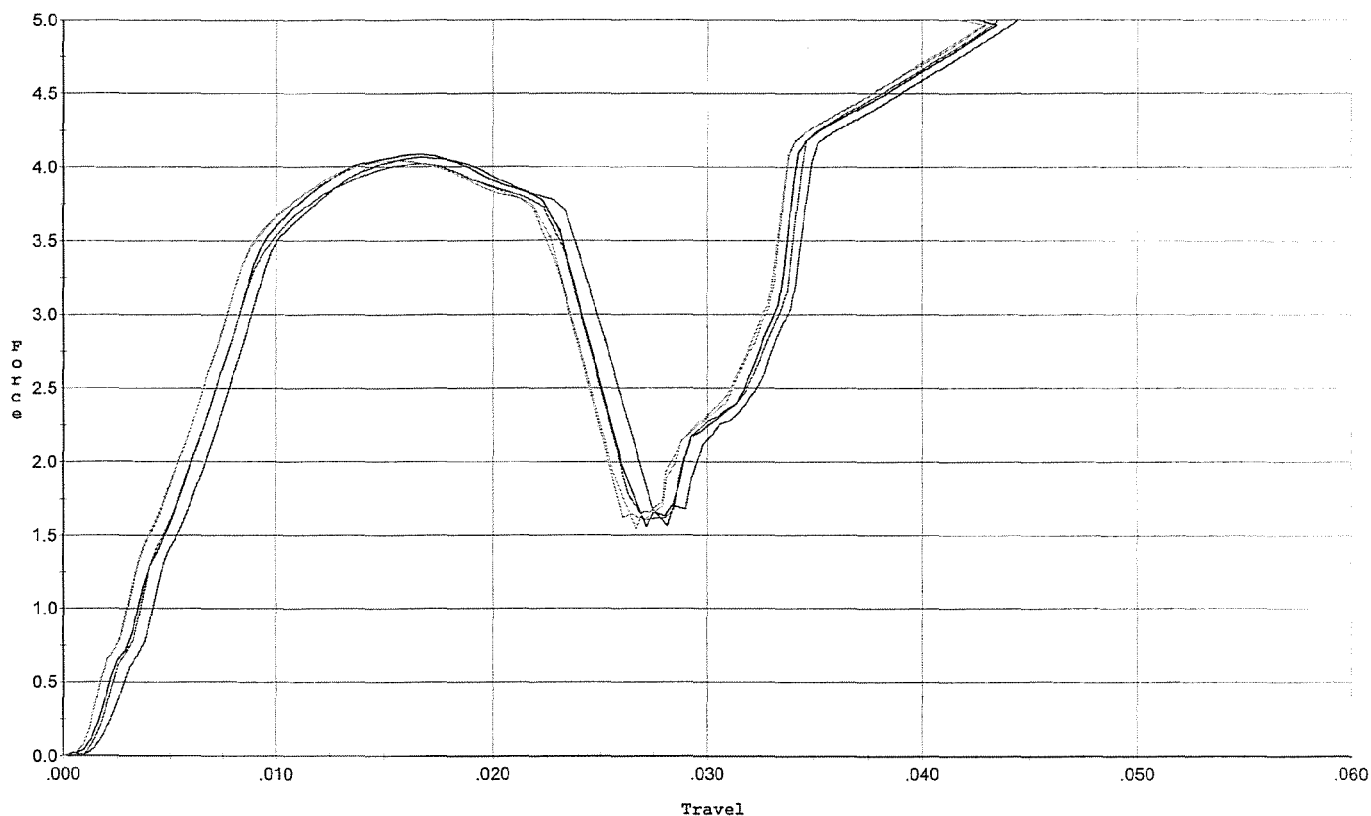
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.020	0.00	0.032	0.037		Set Trigger
2	2.524	0.019	0.00	0.032	0.035		Set Trigger
3	2.512	0.021	0.00	0.032	0.038		Set Trigger
4	2.530	0.019	0.00	0.032	0.036		Set Trigger
5	2.534	0.020	0.00	0.033	0.036		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.025	0.00	0.029	0.068		Set Trigger
2	4.084	0.023	0.00	0.029	0.063		Set Trigger
3	4.020	0.023	0.00	0.029	0.063		Set Trigger
4	4.045	0.023	0.00	0.028	0.063		Set Trigger
5	4.045	0.023	0.00	0.028	0.064		Set Trigger

Avg 4.05