

G6801492

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



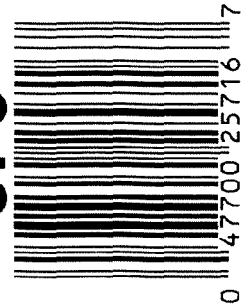
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801492

UPC



GUN SERIAL #

G 6801492

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RTZ
430	ASSEMBLE TO STOCK		3-6-09	RTZ
440	PROOF		3-6-09	TE
460	CHECK HEADSPACE		3-6-09	TE
470	DIS-ASSEMBLE ACTION		3-6-09	RTZ
472	SERIALIZE BOLT HANDLE		3-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-6-09	JP
480	MAGNAFLUX BBL ACTION	(7)	3/9/09	(A)
490	MAGNAFLUX BOLT		3/9/09	NR
500	ROLLMARK CALIBER		3/9/09	RT
520	GOFF BLAST BBL / REC		3/11	NR
542	APPLY COATINGS (BARREL ACTION)		3-20-09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-23-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

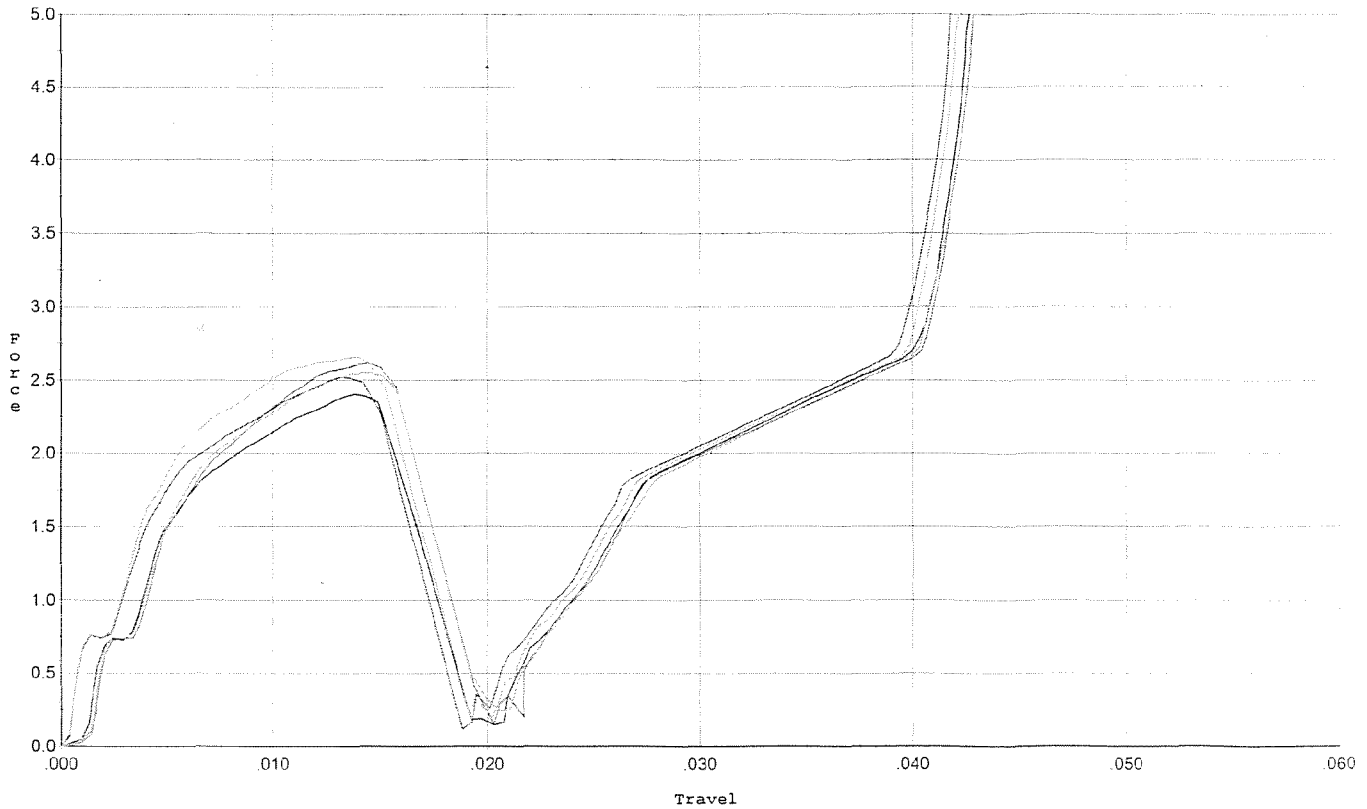
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>4.5</u>	3-26-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	3-26-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	3-26-09	W W
	J) ASSEMBLE STOCK		3-29-09	SPD
	K) ASSEMBLE SWIVEL STUDS		3-26-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-25-09	K
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-25-09	W W
670	FINAL INSPECTION A) HEADSPACE		3-26-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.64</u> <u>2.70</u> <u>2.61</u> <u>2.59</u>	3-25-09	TC
	C) FUNCTION		3-26-09	W W
690	PACK		3-26-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



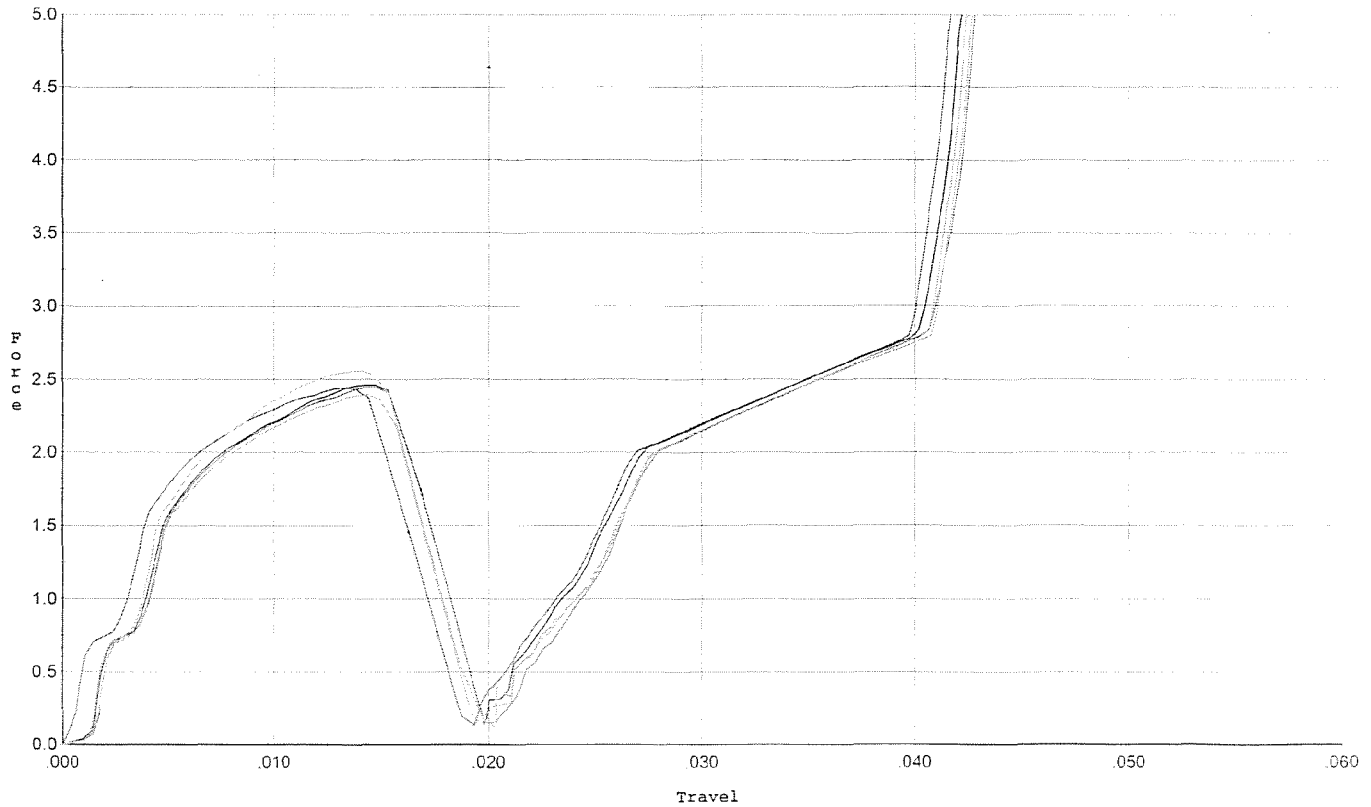
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.015	0.00	0.030	0.026		Set Trigger
2	2.409	0.017	0.00	0.030	0.026		Set Trigger
3	2.620	0.016	0.00	0.030	0.026		Set Trigger
4	2.660	0.015	0.00	0.030	0.028		Set Trigger
5	2.554	0.016	0.00	0.030	0.026		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



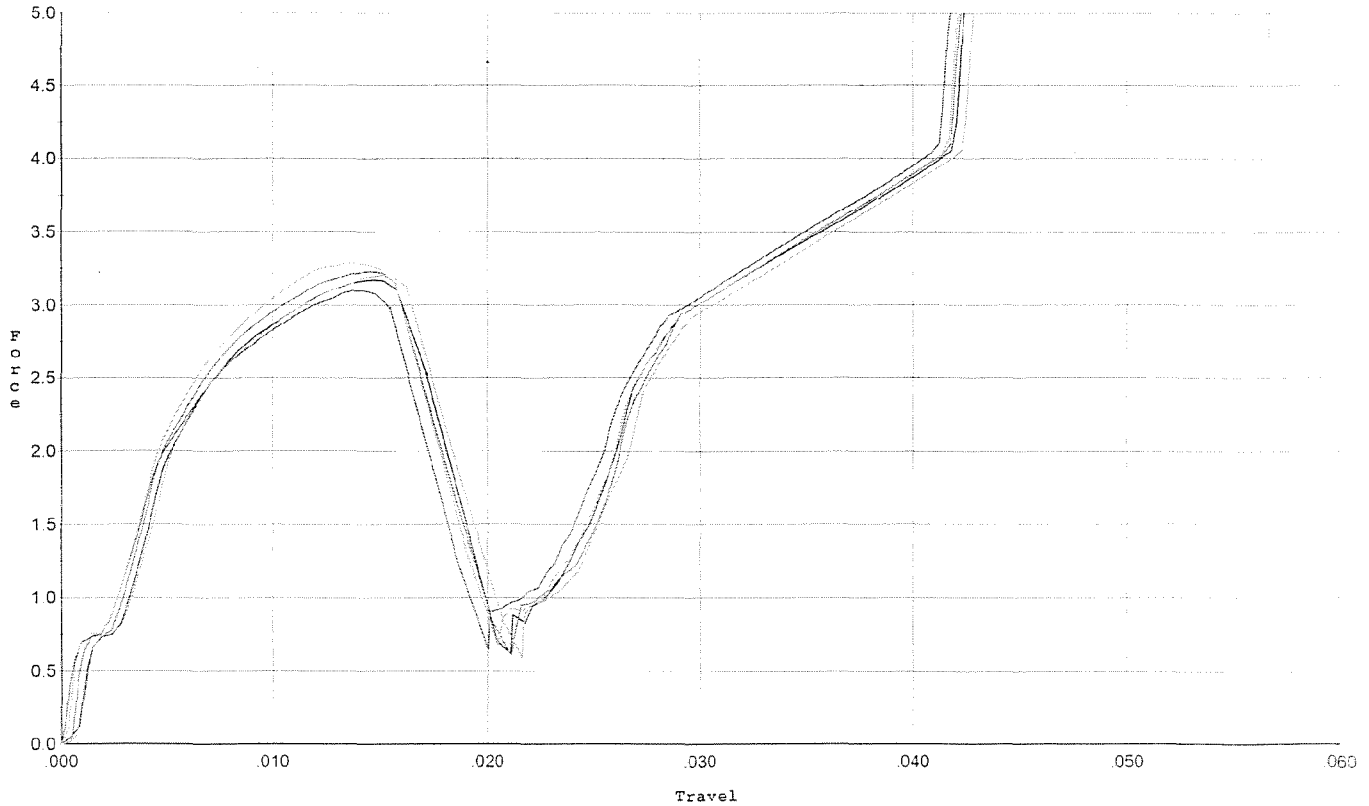
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.016	0.00	0.030	0.027		Set Trigger
2	2.462	0.017	0.00	0.029	0.027		Set Trigger
3	2.449	0.017	0.00	0.030	0.027		Set Trigger
4	2.558	0.015	0.00	0.030	0.026		Set Trigger
5	2.395	0.016	0.00	0.030	0.025		Set Trigger

A. 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



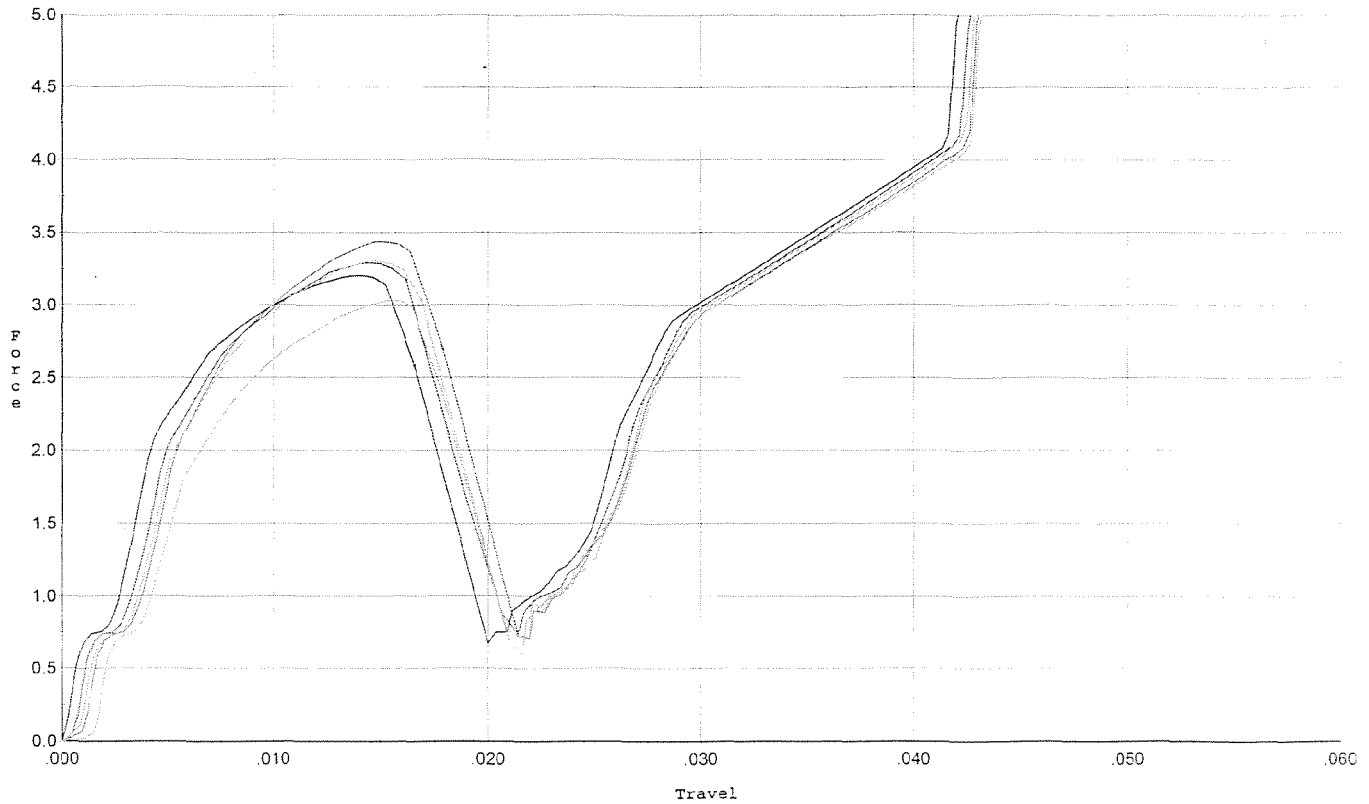
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.015	0.00	0.027	0.032		Set Trigger
2	3.170	0.017	0.00	0.027	0.036		Set Trigger
3	3.229	0.016	0.00	0.028	0.034		Set Trigger
4	3.291	0.016	0.00	0.028	0.035		Set Trigger
5	3.204	0.016	0.00	0.028	0.034		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



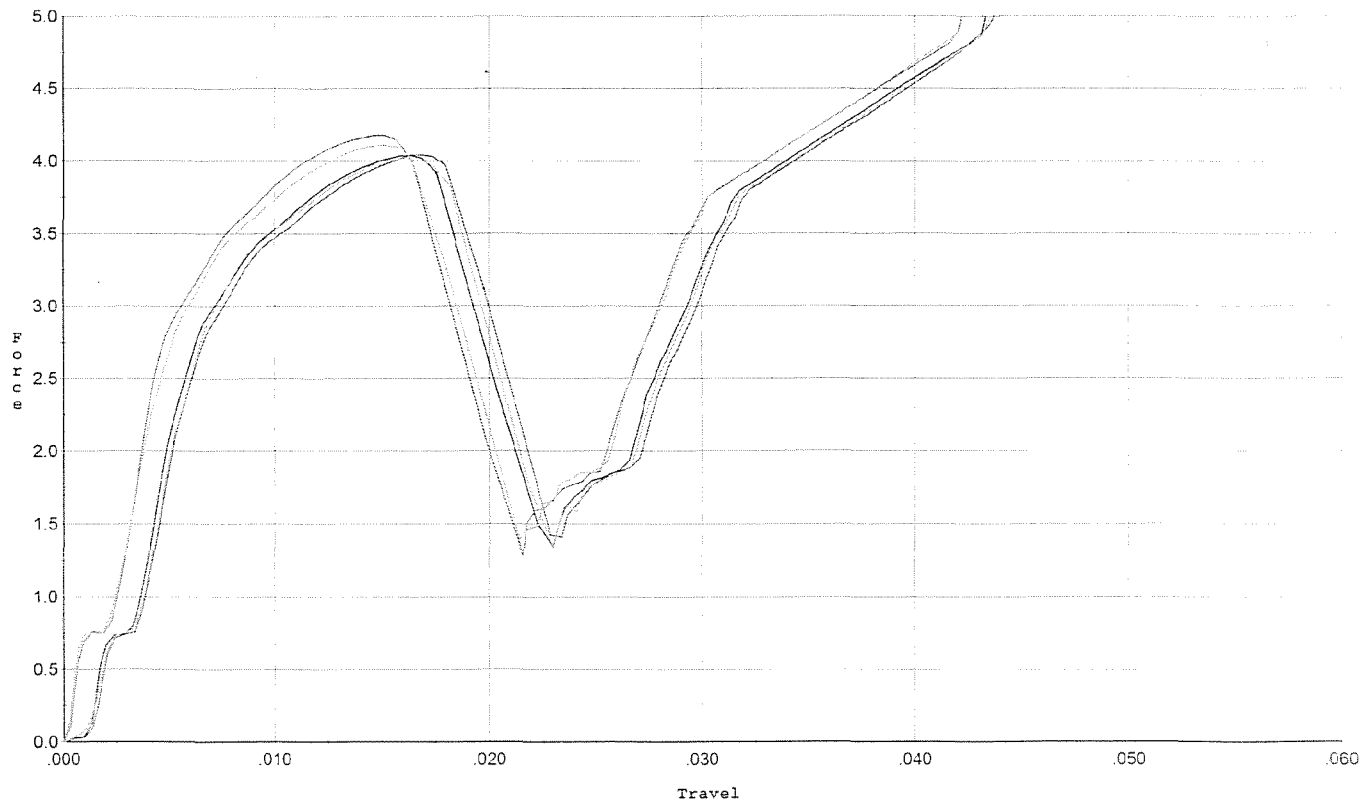
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.292	0.016	0.00	0.028	0.035		Set Trigger
2	3.204	0.017	0.00	0.028	0.037		Set Trigger
3	3.438	0.018	0.00	0.027	0.039		Set Trigger
4	3.304	0.017	0.00	0.027	0.036		Set Trigger
5	3.031	0.018	0.00	0.028	0.034		Set Trigger

A. 3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



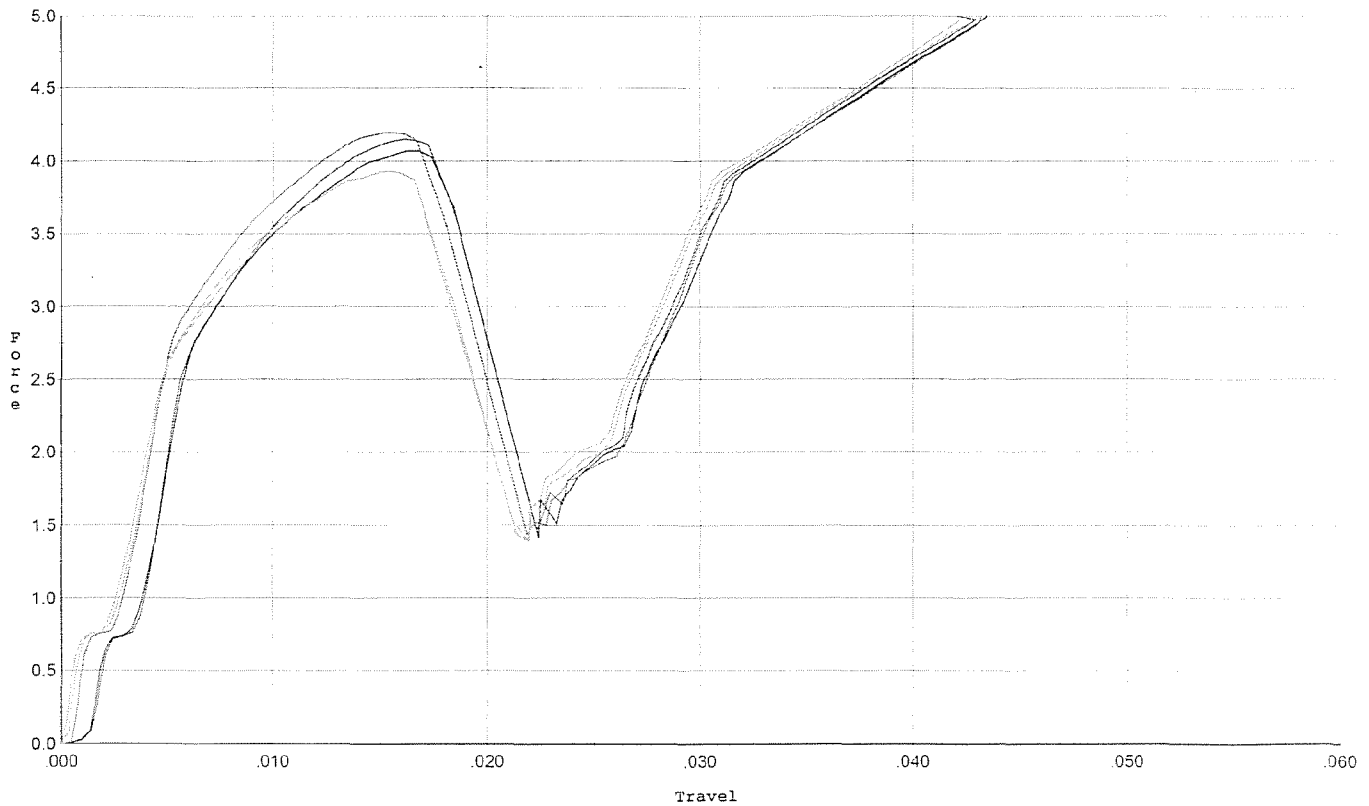
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.020	0.00	0.026	0.051		Set Trigger
2	4.037	0.018	0.00	0.027	0.045		Set Trigger
3	4.175	0.016	0.00	0.026	0.046		Set Trigger
4	4.015	0.018	0.00	0.027	0.047		Set Trigger
5	4.103	0.018	0.00	0.026	0.050		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



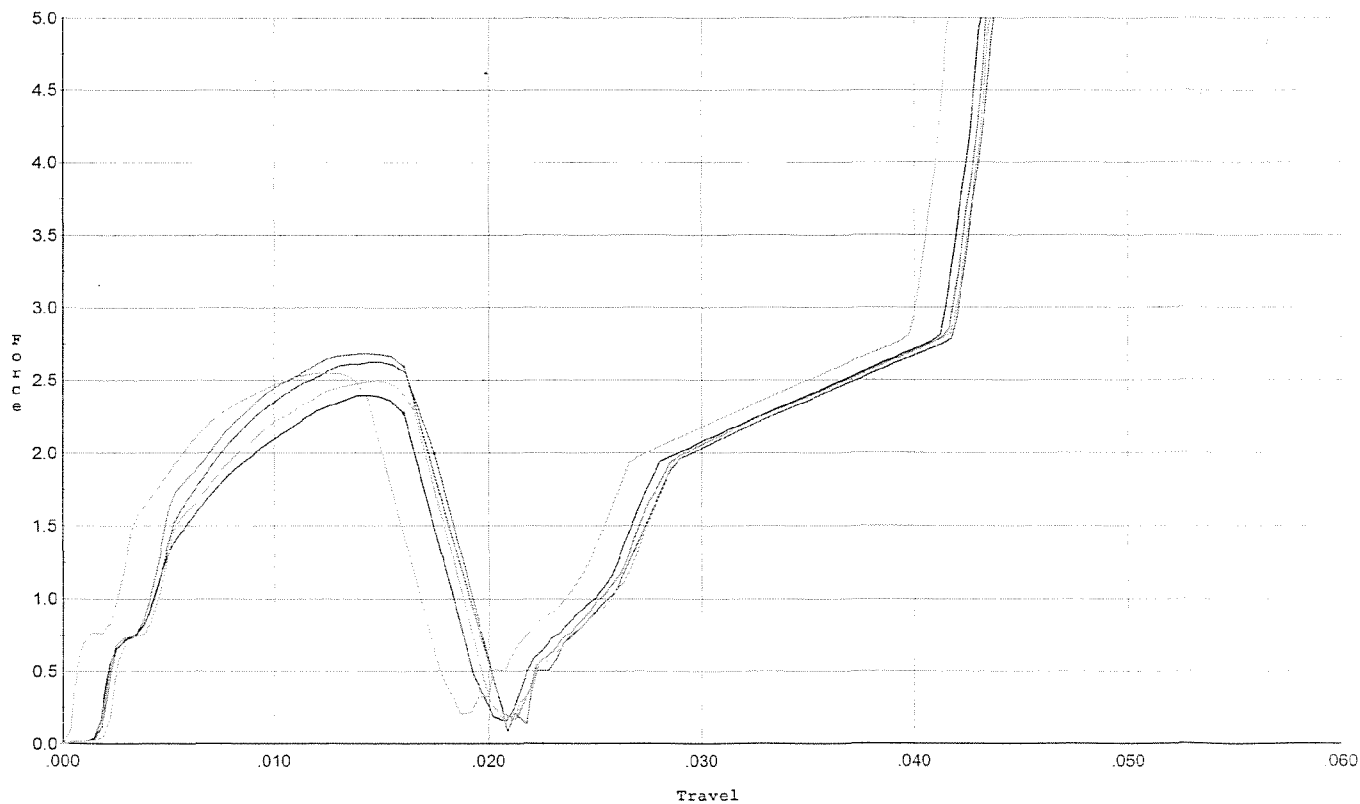
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.018	0.00	0.026	0.048		Set Trigger
2	4.070	0.018	0.00	0.026	0.047		Set Trigger
3	4.194	0.018	0.00	0.026	0.050		Set Trigger
4	3.931	0.018	0.00	0.026	0.048		Set Trigger
5	3.930	0.019	0.00	0.026	0.050		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for target & accuracy



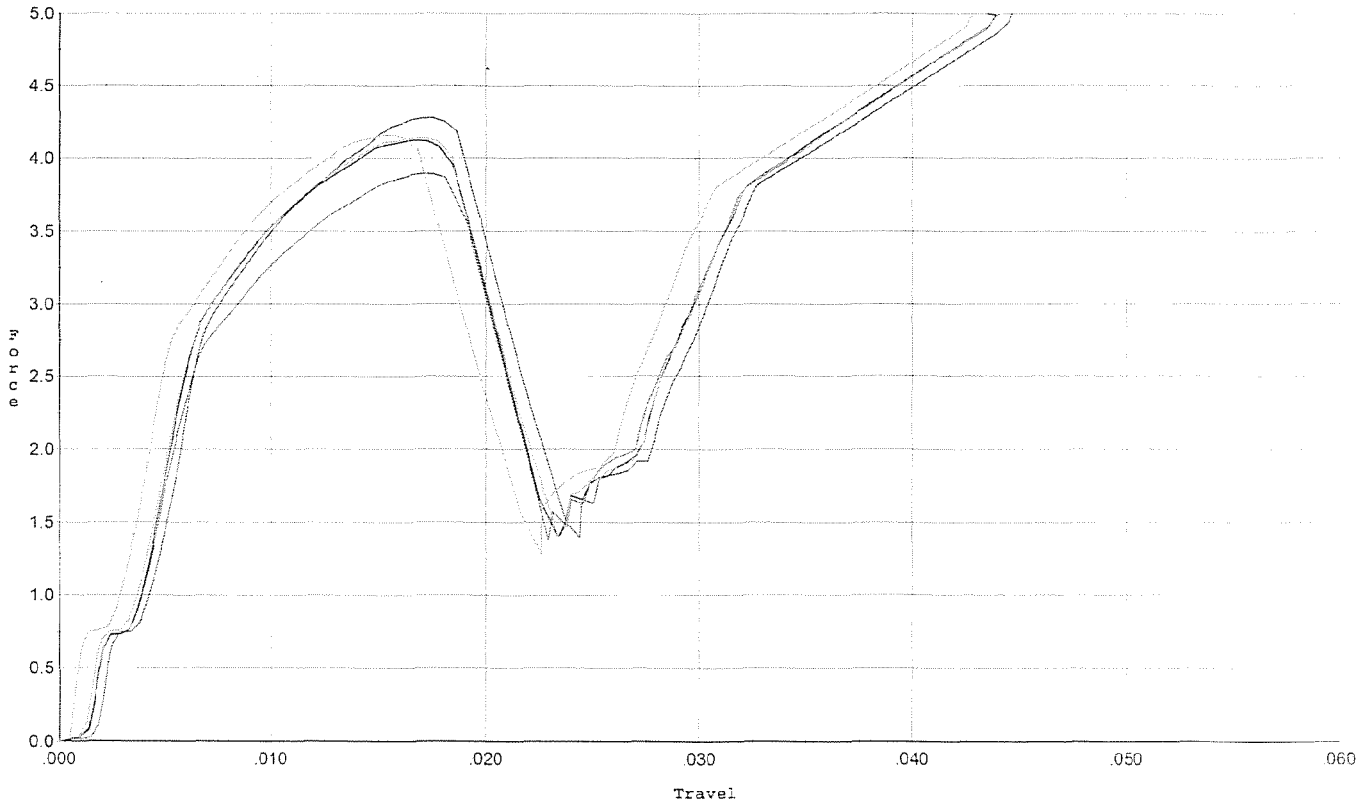
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.017	0.00	0.030	0.029		Set Trigger
2	2.393	0.016	0.00	0.030	0.025		Set Trigger
3	2.683	0.016	0.00	0.030	0.028		Set Trigger
4	2.491	0.016	0.002	0.030	0.026		Set Trigger
5	2.549	0.014	0.00	0.030	0.026		Set Trigger

A-2-SY

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.019	0.00	0.027	0.049		Set Trigger
2	4.123	0.019	0.00	0.026	0.049		Set Trigger
3	3.895	0.019	0.00	0.026	0.047		Set Trigger
4	4.141	0.018	0.00	0.027	0.049		Set Trigger
5	4.158	0.017	0.00	0.026	0.046		Set Trigger

A-4.11