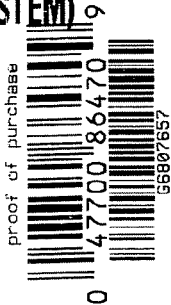


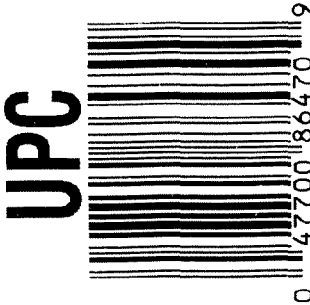
66807657

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807657



BM FORM

GUN SERIAL #

G 680 7657

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	SPD
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	(H)	1/23/09	(H)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RP
520	GOFF BLAST BBL / REC		26 Jan 09	SPD
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

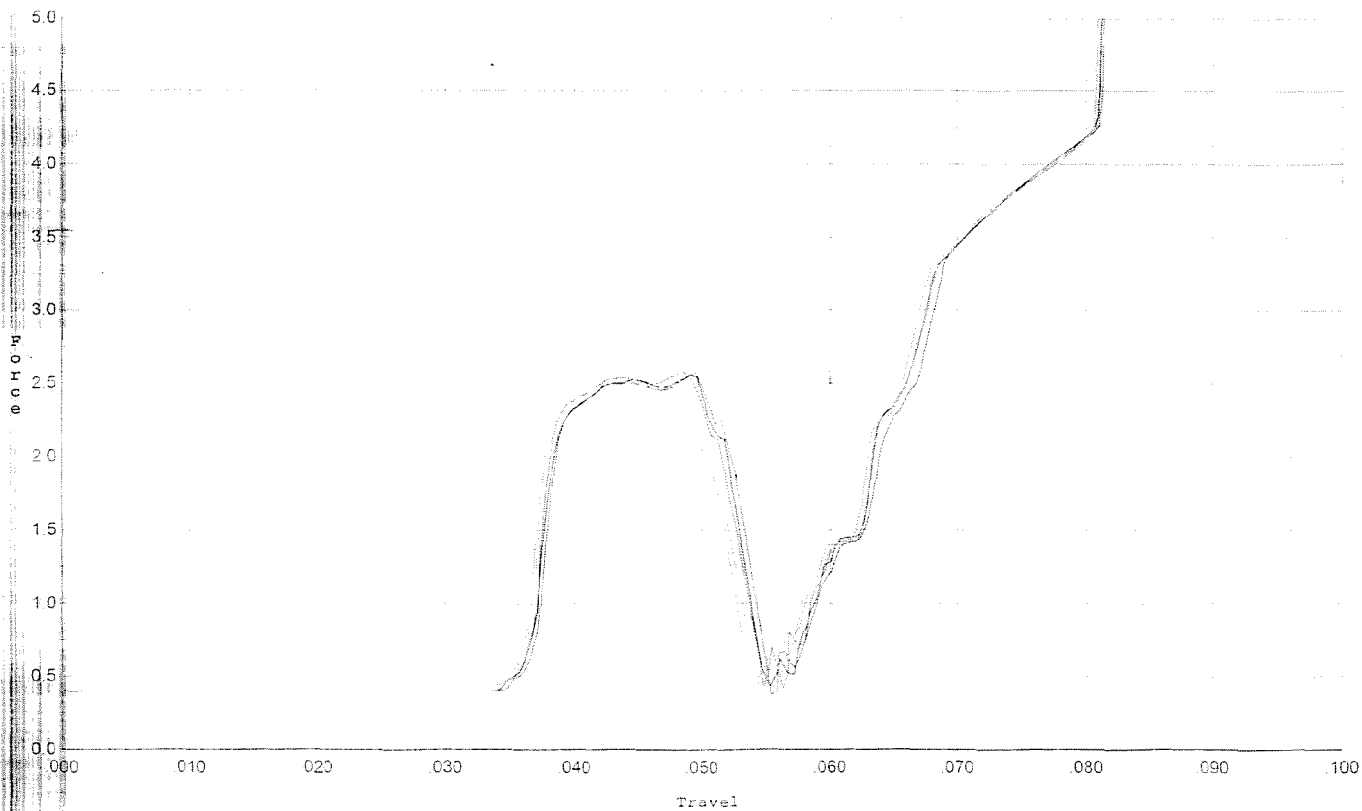
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-6-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-6-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.004</u>	2-6-09	RN
	J) ASSEMBLE STOCK		1-30-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-6-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-6-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.55</u> <u>2.55</u> <u>2.49</u> <u>2.23</u>	2-4-09	WW
	C) FUNCTION		2-6-09	RN
690	PACK		2/14/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



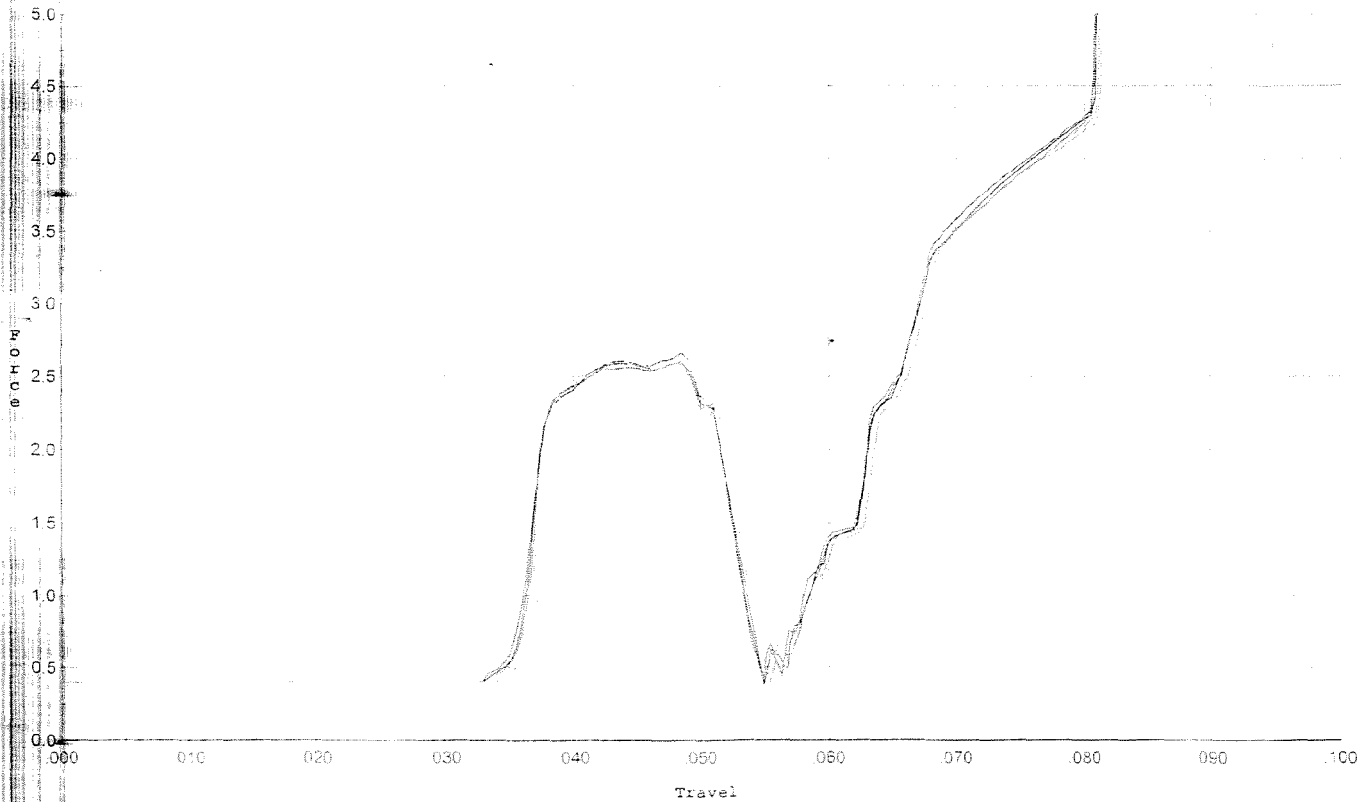
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.053	0.037	0.035	0.051		Set Trigger
2	2.561	0.052	0.036	0.035	0.051		Set Trigger
3	2.583	0.053	0.036	0.035	0.052		Set Trigger
4	2.526	0.052	0.036	0.035	0.051		Set Trigger
5	2.499	0.051	0.036	0.036	0.049		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



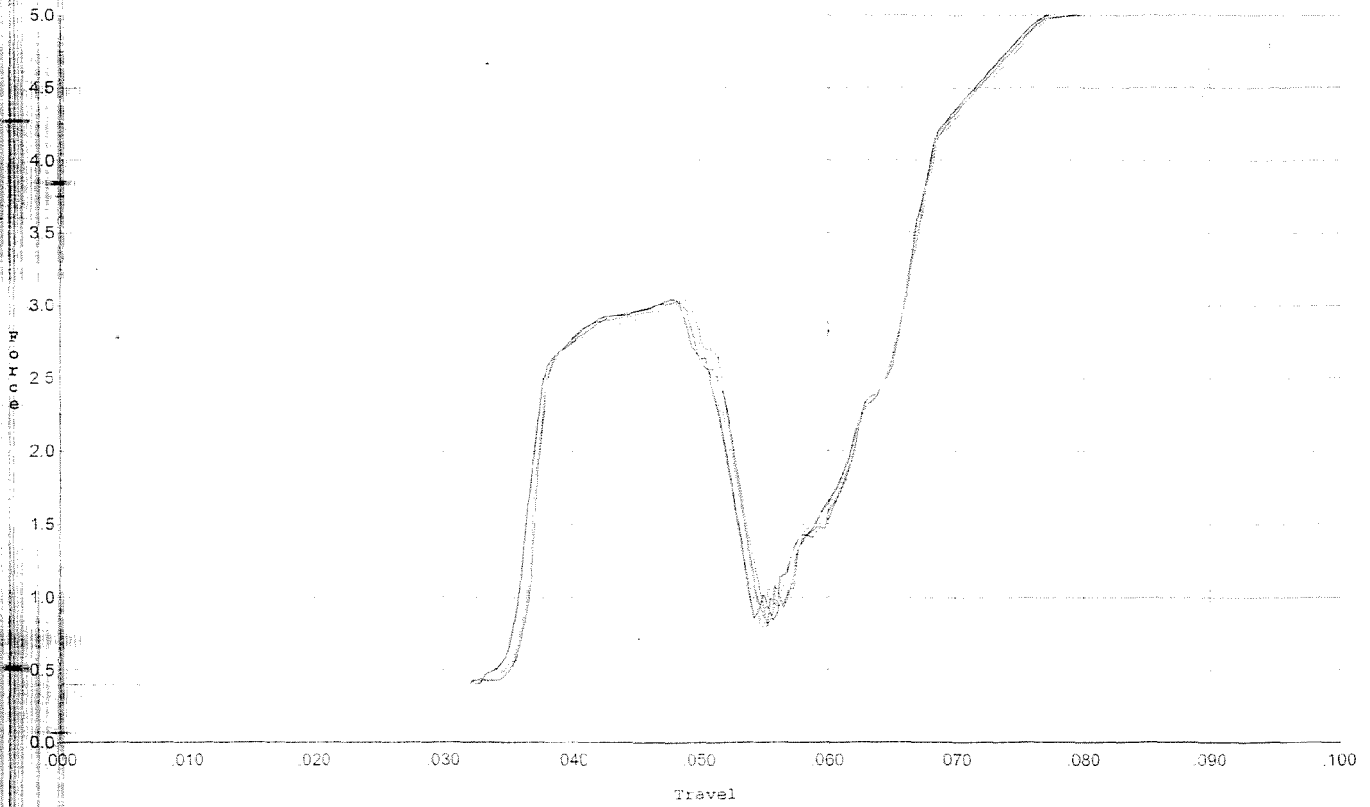
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.051	0.035	0.035	0.052		Set Trigger
2	2.661	0.051	0.036	0.035	0.052		Set Trigger
3	2.607	0.051	0.036	0.035	0.051		Set Trigger
4	2.601	0.052	0.036	0.035	0.052		Set Trigger
5	2.596	0.052	0.037	0.035	0.051		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



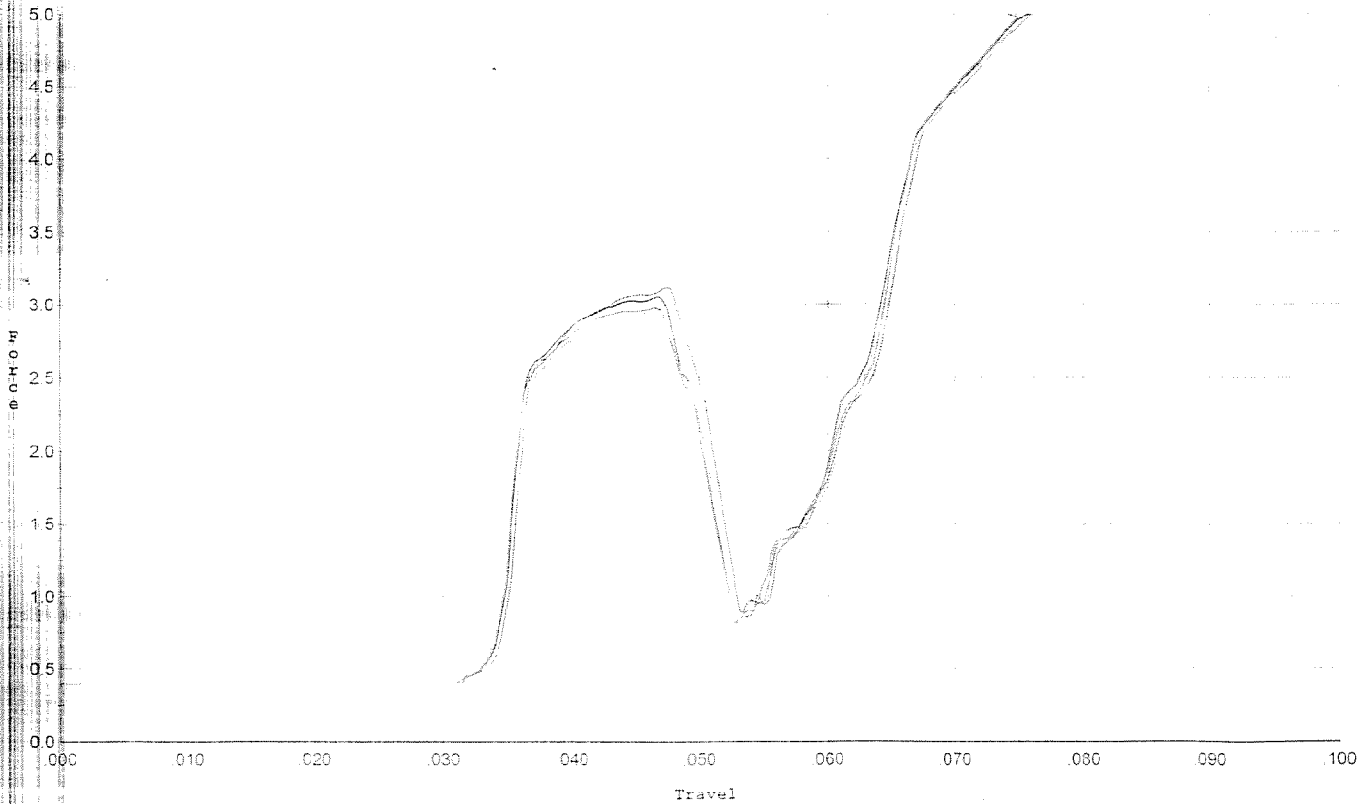
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.052	0.036	0.034	0.058		Set Trigger
2	3.045	0.052	0.033	0.034	0.058		Set Trigger
3	3.053	0.051	0.036	0.034	0.058		Set Trigger
4	3.014	0.052	0.036	0.034	0.058		Set Trigger
5	2.990	0.051	0.036	0.035	0.056		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



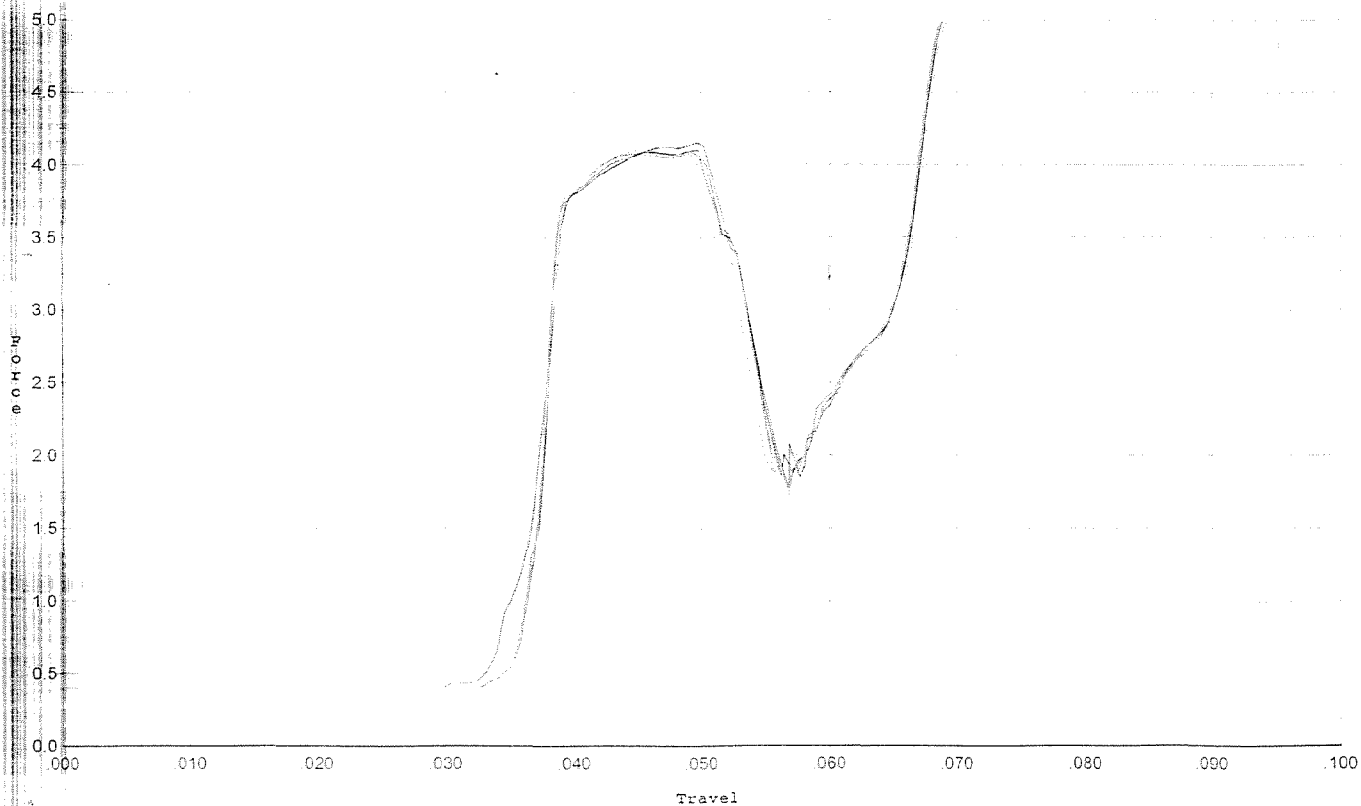
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.050	0.034	0.034	0.058		Set Trigger
2	3.057	0.049	0.034	0.034	0.055		Set Trigger
3	2.980	0.050	0.034	0.034	0.056		Set Trigger
4	2.970	0.049	0.034	0.035	0.054		Set Trigger
5	2.960	0.050	0.034	0.035	0.055		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



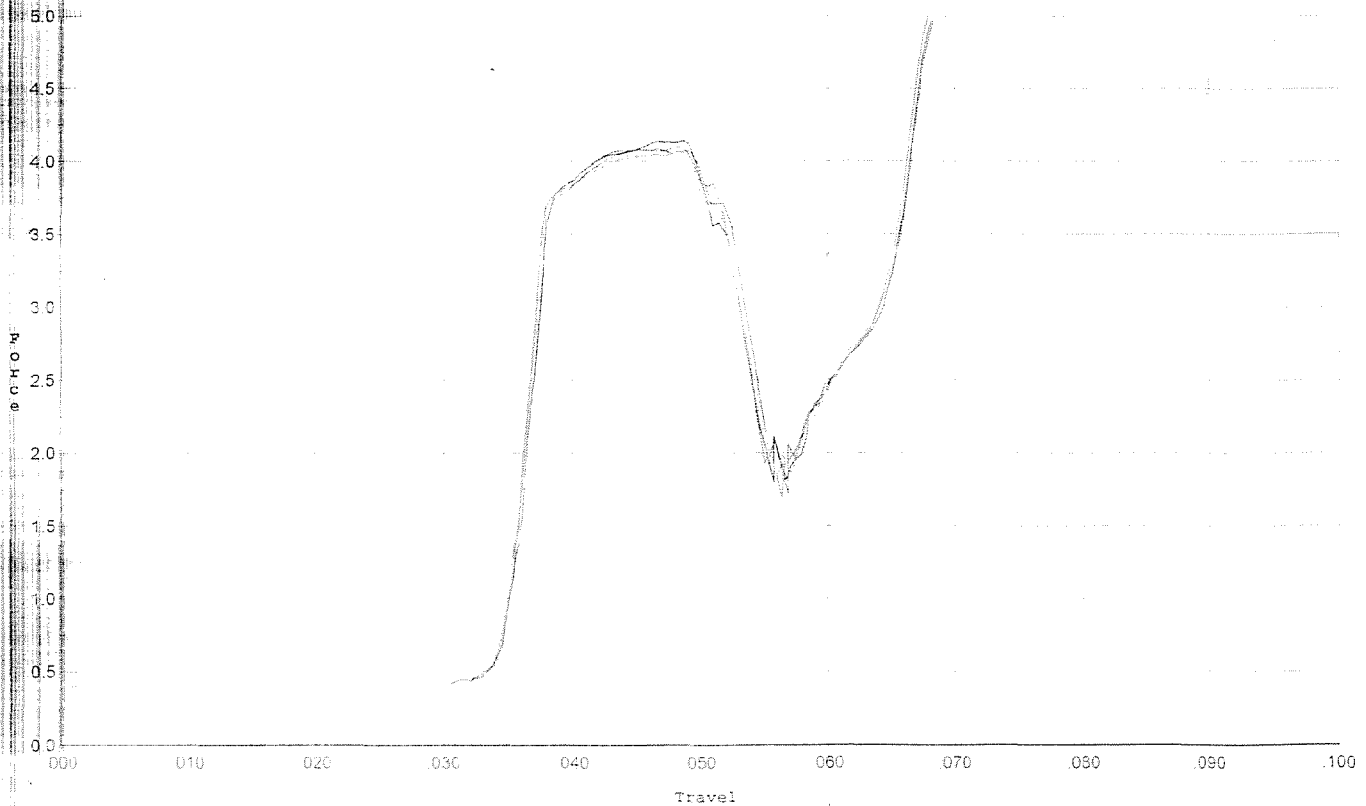
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.053	0.034	0.026	0.079		Set Trigger
2	4.102	0.053	0.036	0.026	0.077		Set Trigger
3	4.085	0.053	0.036	0.026	0.078		Set Trigger
4	4.130	0.053	0.036	0.027	0.078		Set Trigger
5	4.073	0.053	0.035	0.027	0.076		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



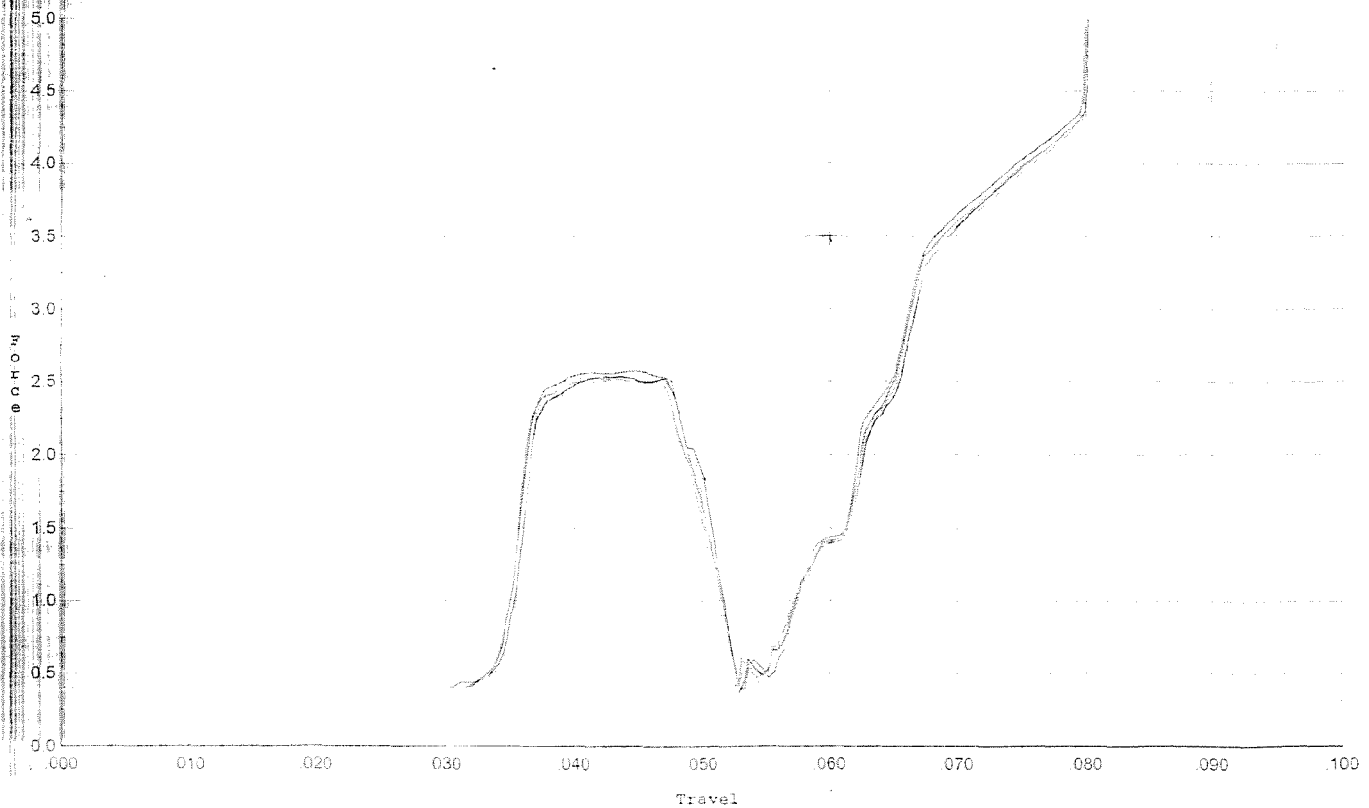
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.053	0.034	0.027	0.081		Set Trigger
2	4.139	0.052	0.034	0.028	0.079		Set Trigger
3	4.099	0.052	0.034	0.027	0.080		Set Trigger
4	4.063	0.052	0.034	0.027	0.079		Set Trigger
5	4.069	0.052	0.034	0.027	0.078		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



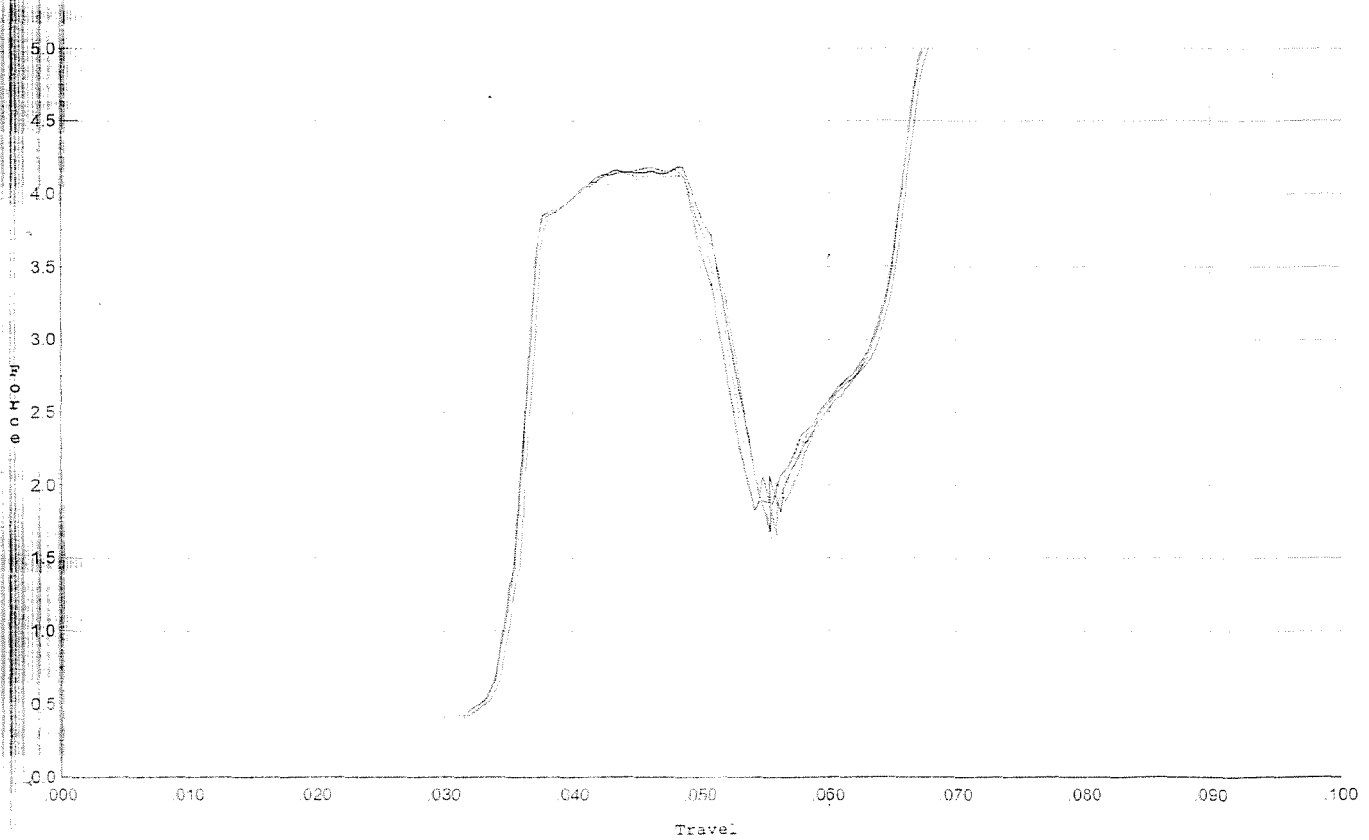
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.051	0.034	0.035	0.051		Set Trigger
2	2.534	0.050	0.035	0.035	0.049		Set Trigger
3	2.521	0.050	0.034	0.035	0.049		Set Trigger
4	2.515	0.049	0.035	0.036	0.048		Set Trigger
5	2.534	0.050	0.035	0.035	0.049		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.051	0.034	0.026	0.076		Set Trigger
2	4.185	0.051	0.034	0.025	0.078		Set Trigger
3	4.145	0.052	0.034	0.026	0.079		Set Trigger
4	4.119	0.051	0.034	0.025	0.078		Set Trigger
5	4.129	0.051	0.034	0.025	0.077		Set Trigger

AUG 4.15