

6680 7661

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



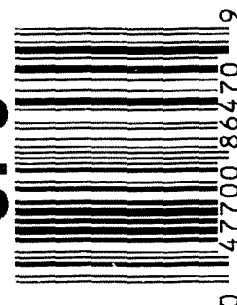
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807661

UPC



BM FORM

GUN SERIAL #

G 6807661

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	RT
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RD)	1-23-09	(RD)
490	MAGNAFLUX BOLT		1-23-09	RT
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DG
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

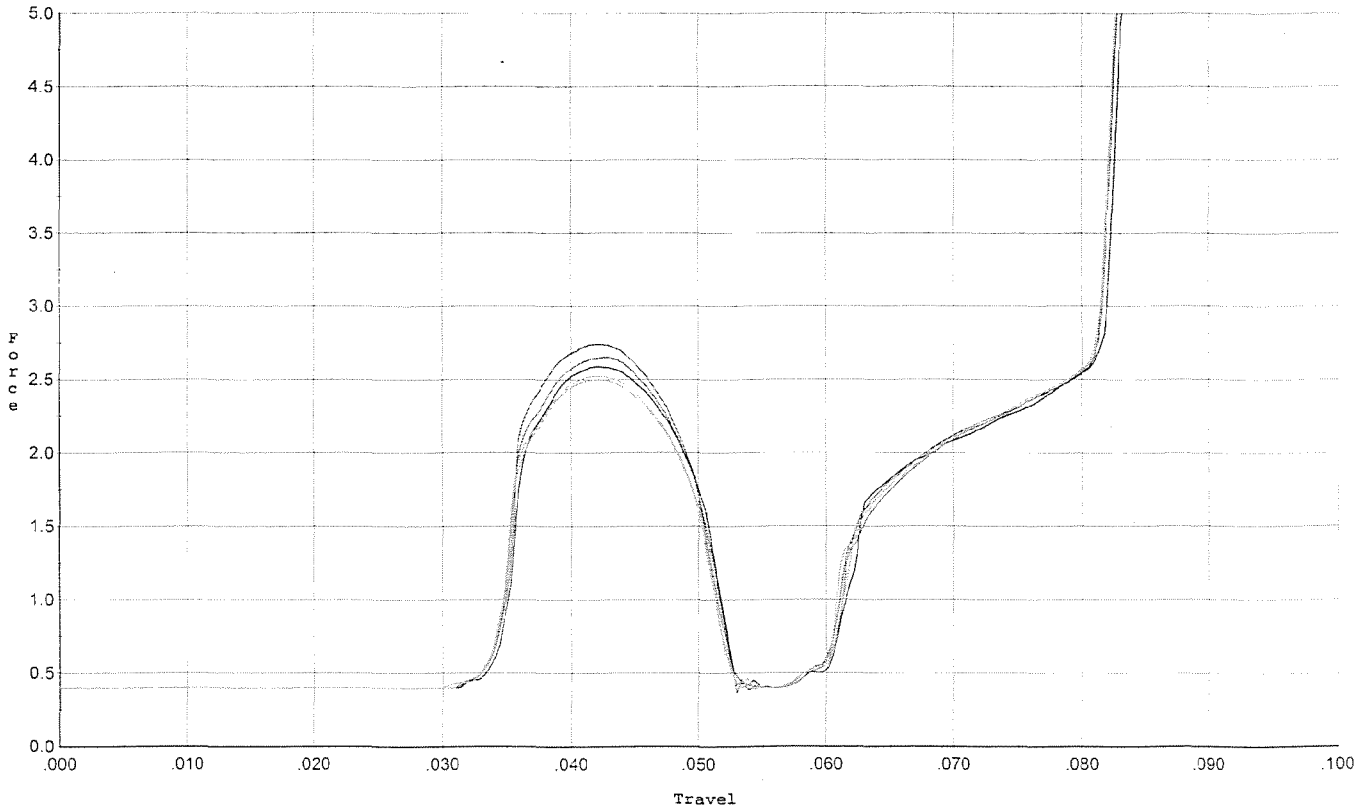
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.8</u>	2-6-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.2</u>	2-6-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-6-09	LN
	J) ASSEMBLE STOCK		1-30-09	LD
	K) ASSEMBLE SWIVEL STUDS		2-6-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-6-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.25</u> <u>2.17</u> <u>2.17</u> <u>2.21</u>	2-4-09	WV
	C) FUNCTION		2-6-09	LD
690	PACK		2/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



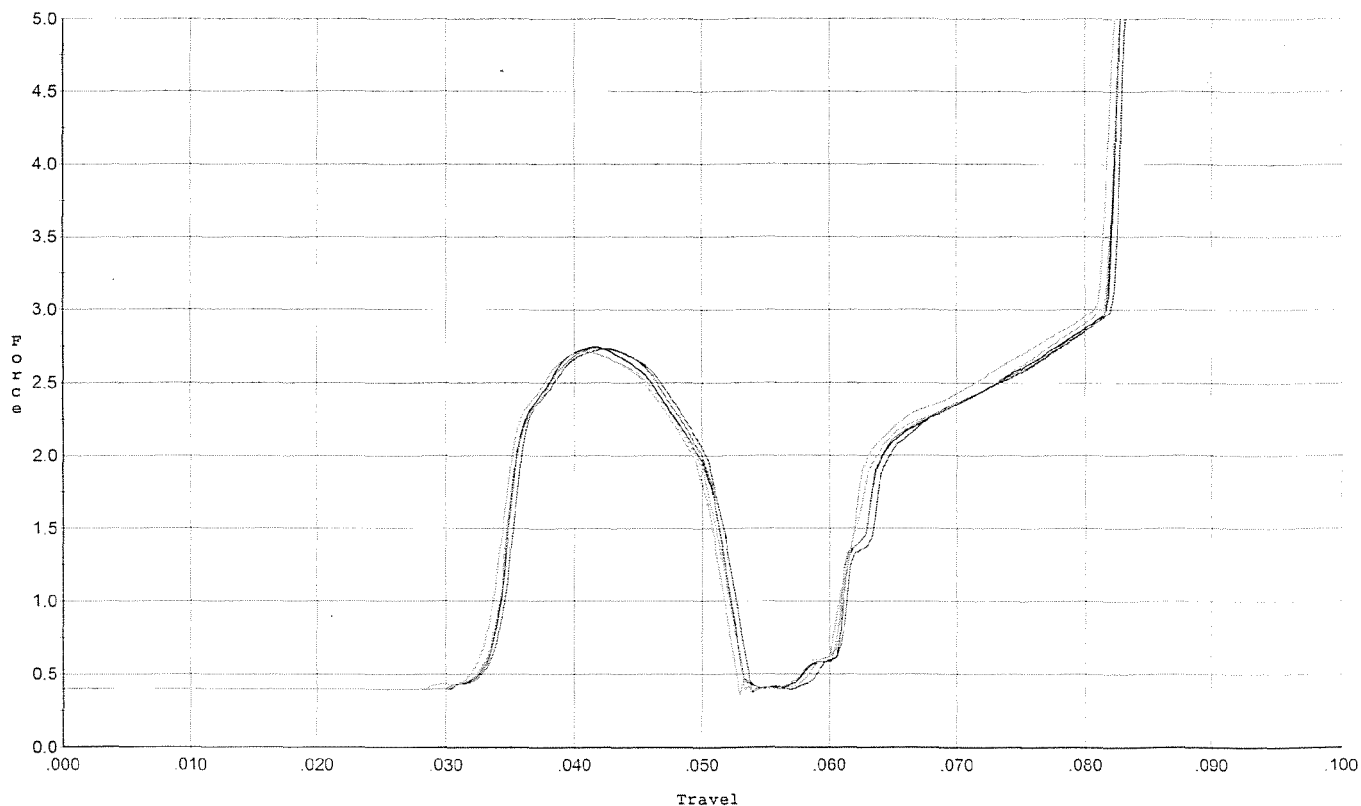
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.739	0.050	0.034	0.037	0.051		Set Trigger
2	2.591	0.051	0.034	0.037	0.050		Set Trigger
3	2.650	0.051	0.034	0.036	0.051		Set Trigger
4	2.527	0.050	0.034	0.037	0.049		Set Trigger
5	2.500	0.050	0.034	0.037	0.048		Set Trigger

A. 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



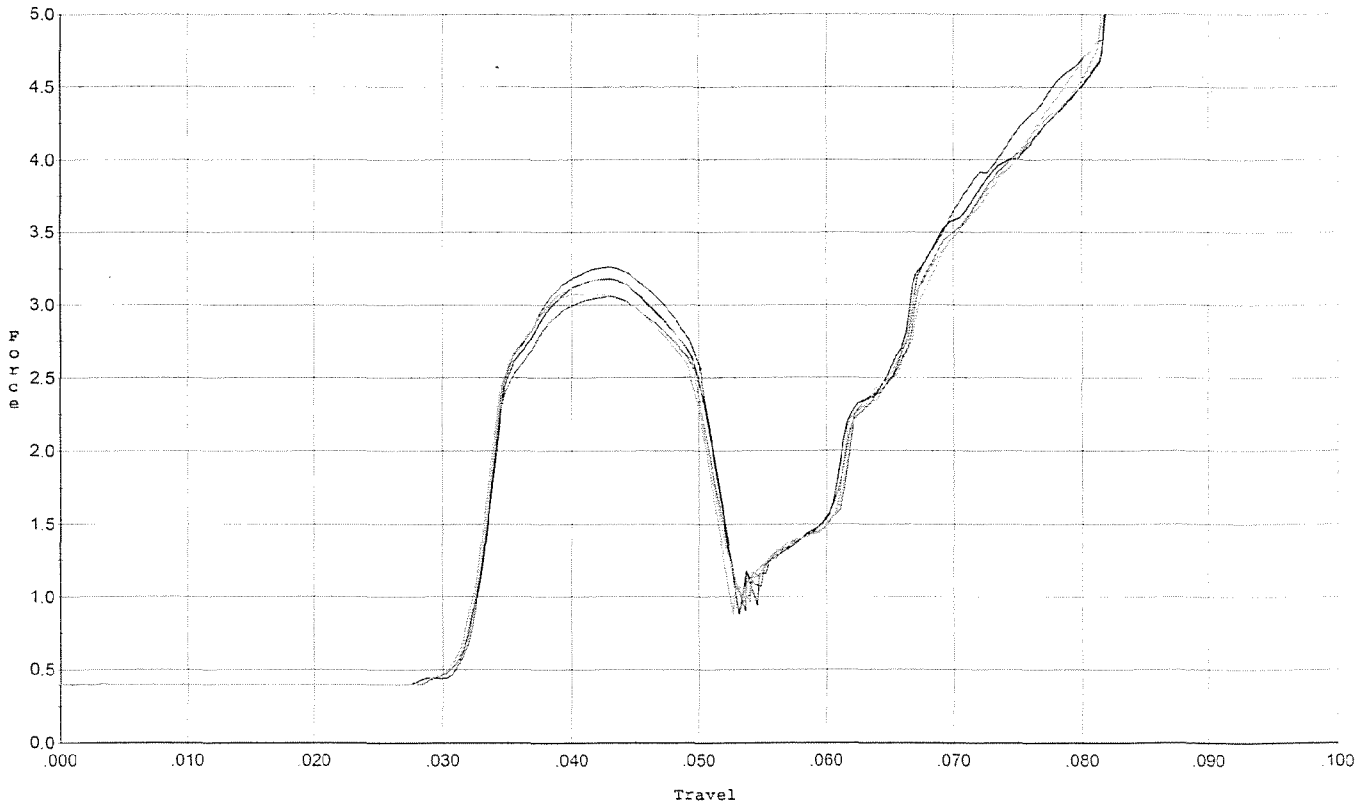
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.052	0.034	0.036	0.055		Set Trigger
2	2.747	0.051	0.033	0.036	0.054		Set Trigger
3	2.741	0.051	0.033	0.036	0.054		Set Trigger
4	2.707	0.051	0.033	0.036	0.054		Set Trigger
5	2.715	0.050	0.032	0.036	0.054		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



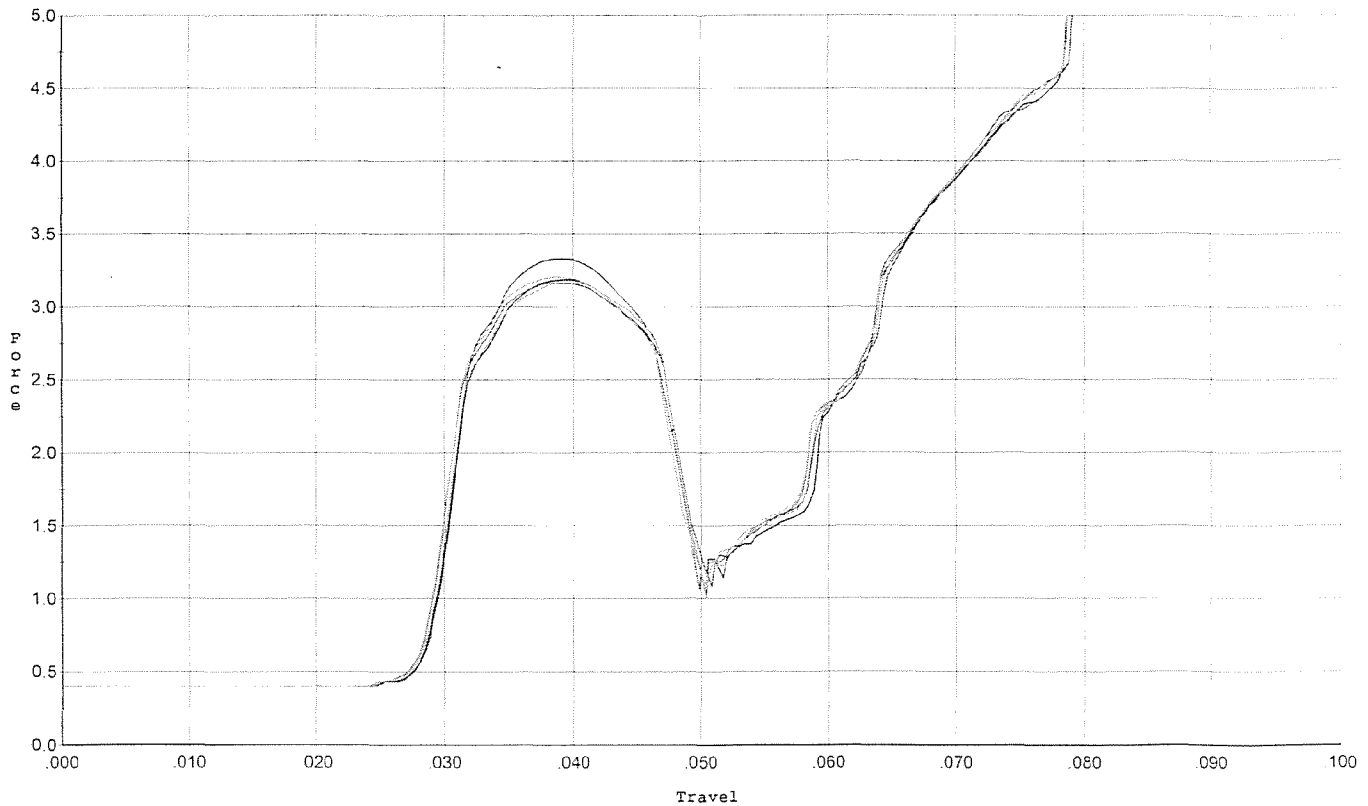
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.259	0.050	0.031	0.034	0.064		Set Trigger
2	3.176	0.050	0.032	0.034	0.063		Set Trigger
3	3.057	0.050	0.032	0.035	0.061		Set Trigger
4	3.181	0.050	0.032	0.034	0.062		Set Trigger
5	3.077	0.050	0.031	0.034	0.062		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



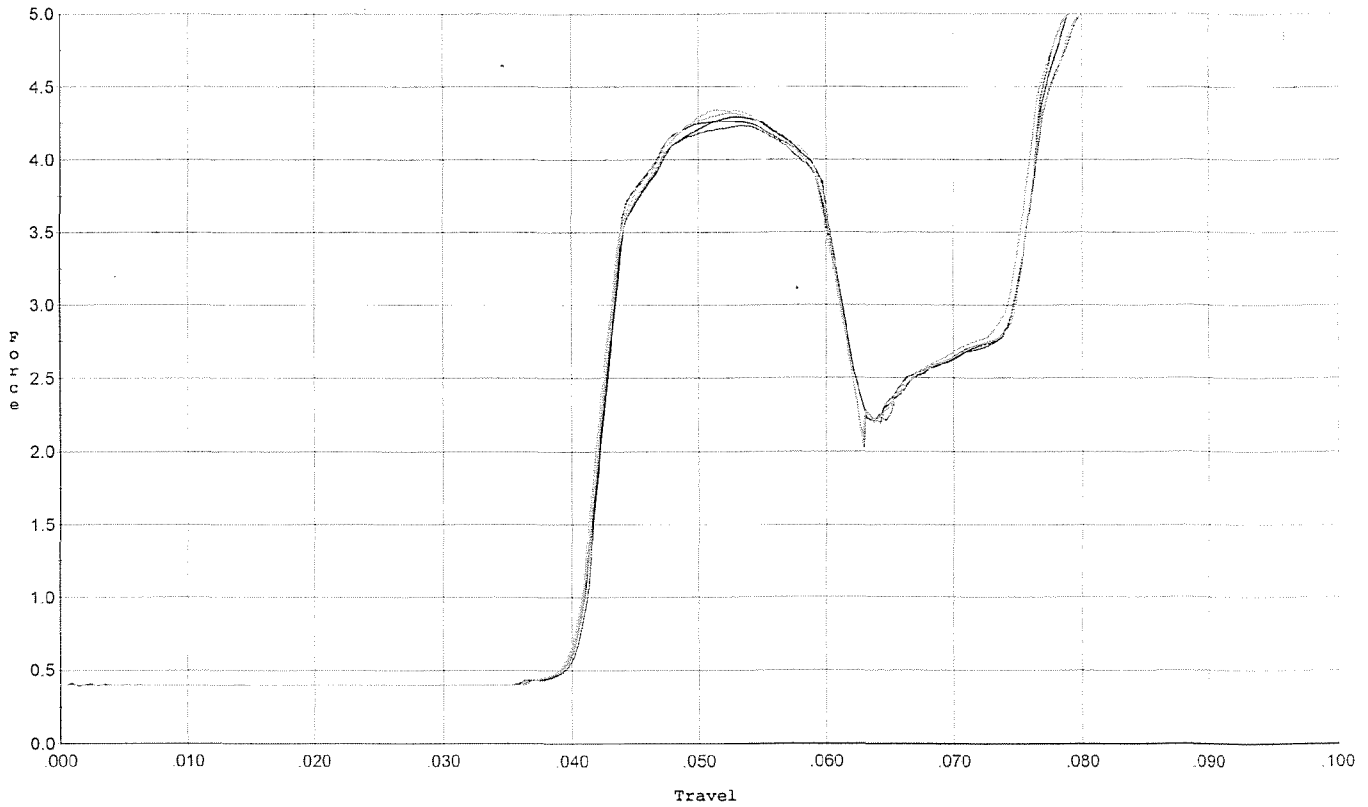
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.047	0.028	0.034	0.064		Set Trigger
2	3.187	0.047	0.028	0.033	0.063		Set Trigger
3	3.164	0.048	0.028	0.033	0.064		Set Trigger
4	3.204	0.046	0.028	0.034	0.062		Set Trigger
5	3.177	0.047	0.028	0.033	0.063		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



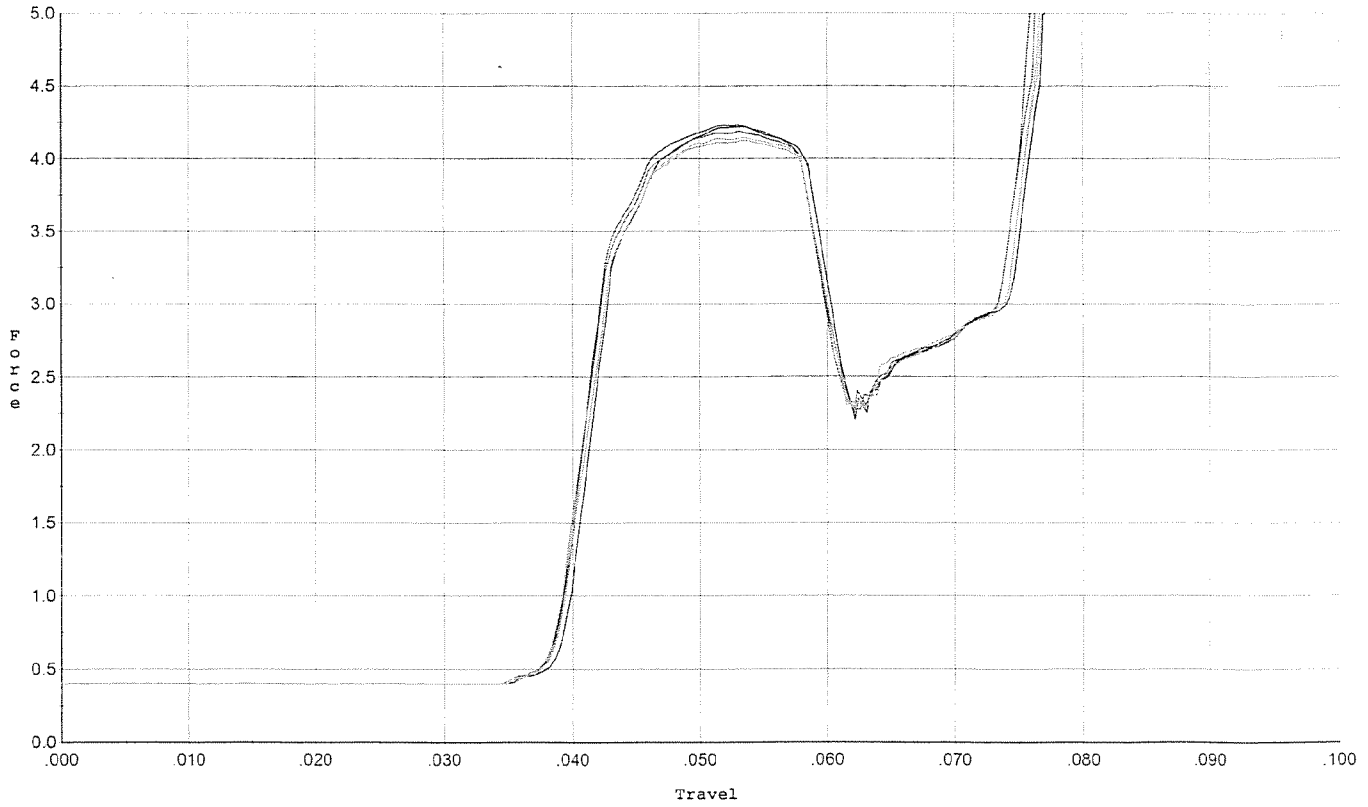
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.060	0.040	0.026	0.092		Set Trigger
2	4.297	0.060	0.040	0.026	0.091		Set Trigger
3	4.231	0.060	0.040	0.027	0.091		Set Trigger
4	4.320	0.061	0.040	0.027	0.093		Set Trigger
5	4.341	0.060	0.040	0.027	0.093		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



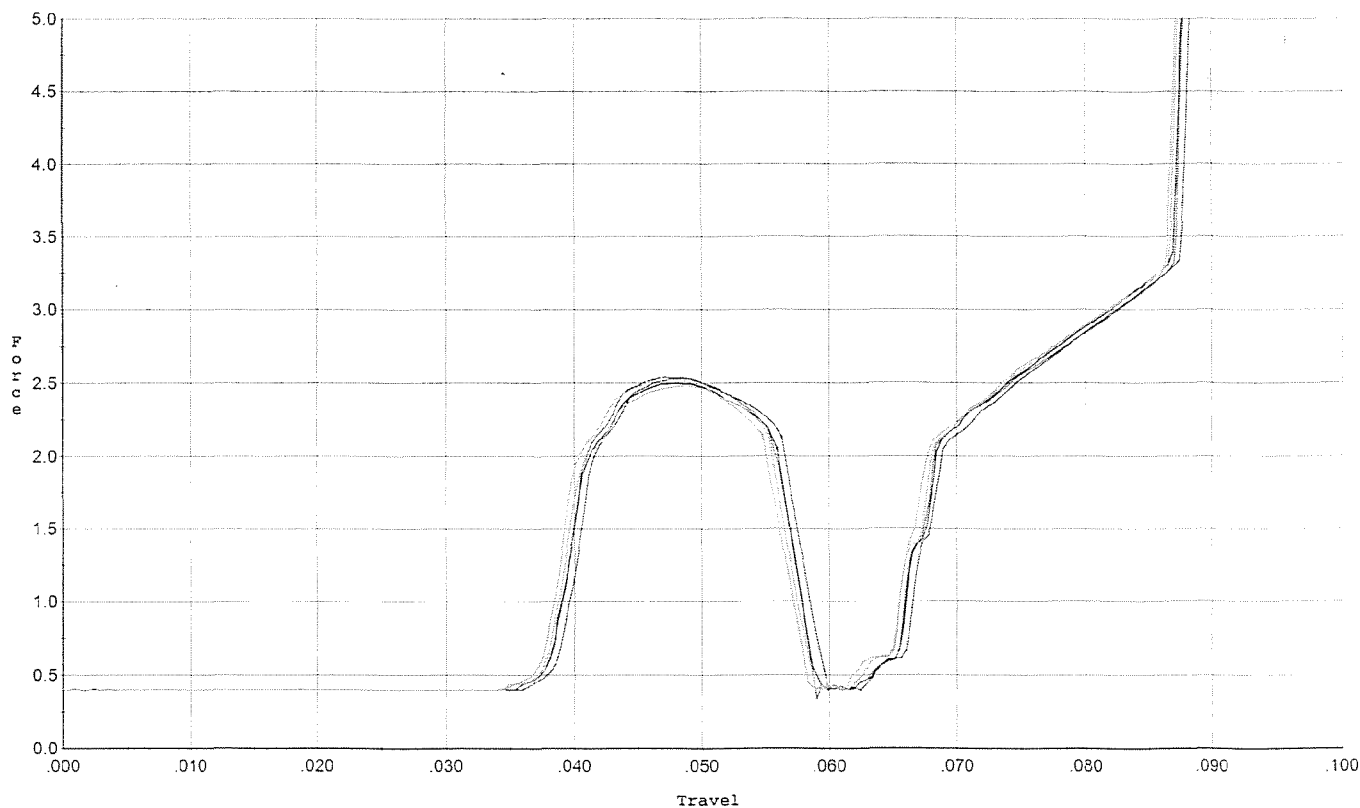
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.058	0.038	0.021	0.089		Set Trigger
2	4.220	0.058	0.039	0.022	0.089		Set Trigger
3	4.189	0.058	0.038	0.022	0.089		Set Trigger
4	4.142	0.060	0.039	0.021	0.091		Set Trigger
5	4.123	0.058	0.039	0.022	0.087		Set Trigger

A. 4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



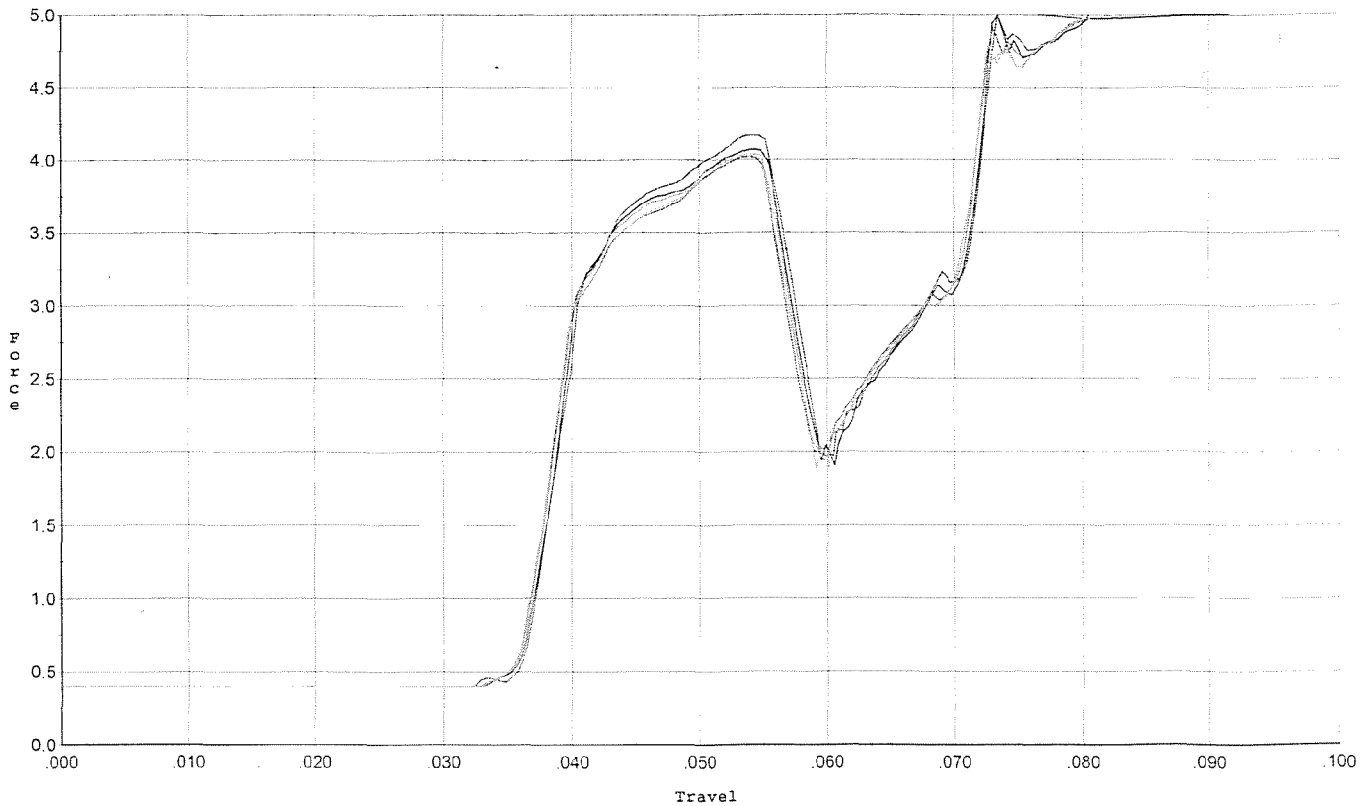
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.056	0.039	0.038	0.055		Set Trigger
2	2.497	0.056	0.038	0.038	0.055		Set Trigger
3	2.541	0.056	0.038	0.038	0.056		Set Trigger
4	2.485	0.055	0.038	0.038	0.054		Set Trigger
5	2.529	0.055	0.038	0.038	0.054		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.057	0.036	0.034	0.086		Set Trigger
2	4.072	0.055	0.036	0.034	0.083		Set Trigger
3	4.025	0.055	0.036	0.034	0.081		Set Trigger
4	4.028	0.055	0.036	0.034	0.080		Set Trigger
5	4.042	0.056	0.036	0.034	0.084		Set Trigger

A-4.06