

66807670

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



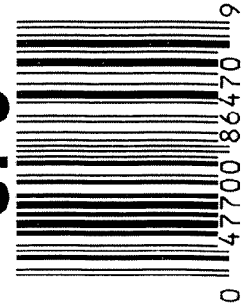
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807670

UPC



BM FORM

GUN SERIAL #

G 680 7670

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD.
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD.
460	CHECK HEADSPACE		1-21-09	SPD.
470	DIS-ASSEMBLE ACTION		1-21-09	SPD.
472	SERIALIZE BOLT HANDLE		1-22-09	RP
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	(R)	1-23-09	(R)
490	MAGNAFLUX BOLT		1-23-09	mt
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		26 Jan 09	SPD.
542	APPLY COATINGS (BARREL ACTION)		1-27-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1-27-09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-27-09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-27-09	RP
	D) OIL FIRING PIN ASSEMBLY		1-29-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

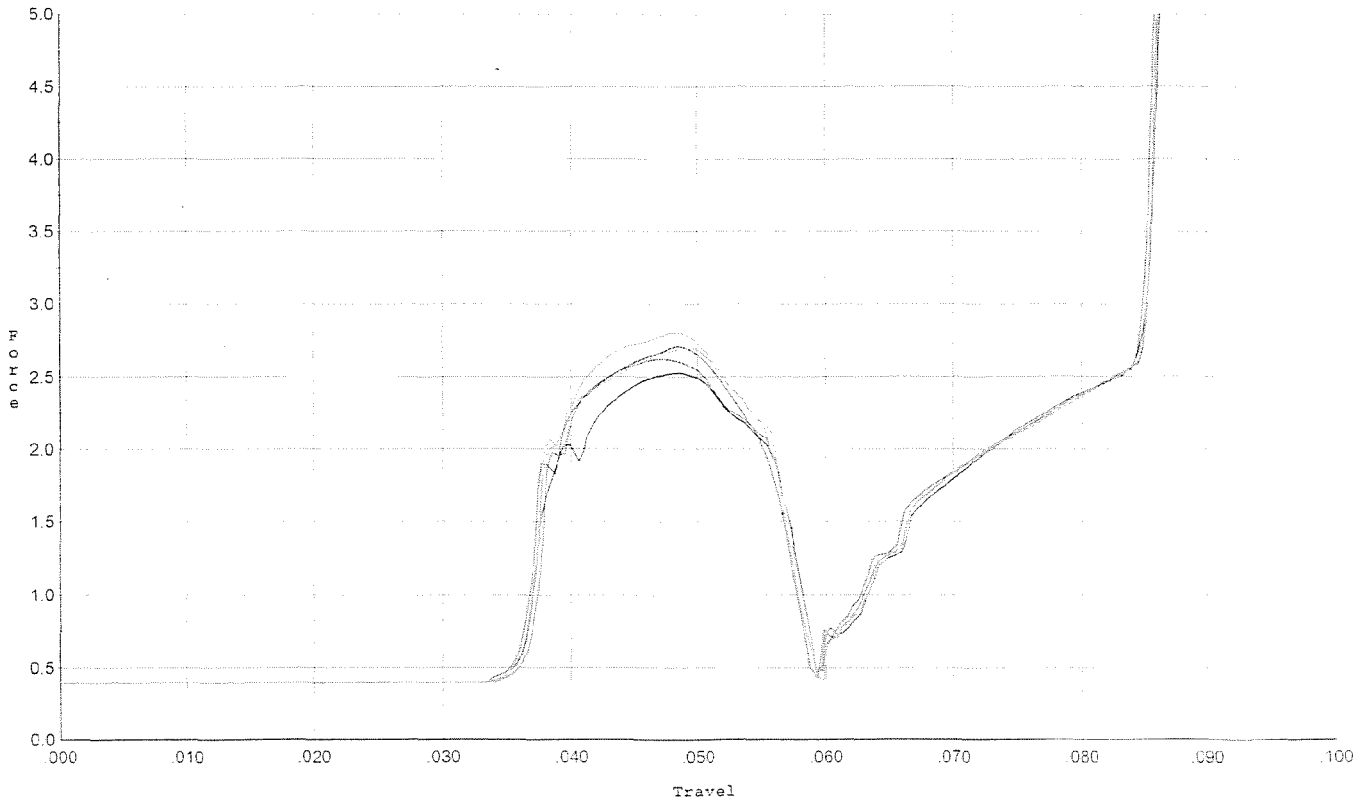
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	2-11-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-11-09	L.N.
	J) ASSEMBLE STOCK		1-29-09	L.P.N.
	K) ASSEMBLE SWIVEL STUDS		2-11-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	W/W
670	FINAL INSPECTION A) HEADSPACE		2-11-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.37</u> <u>2.53</u> <u>2.46</u> <u>2.45</u>	2-4-09	W/W
	C) FUNCTION		2-11-09	L.N.
690	PACK		2-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



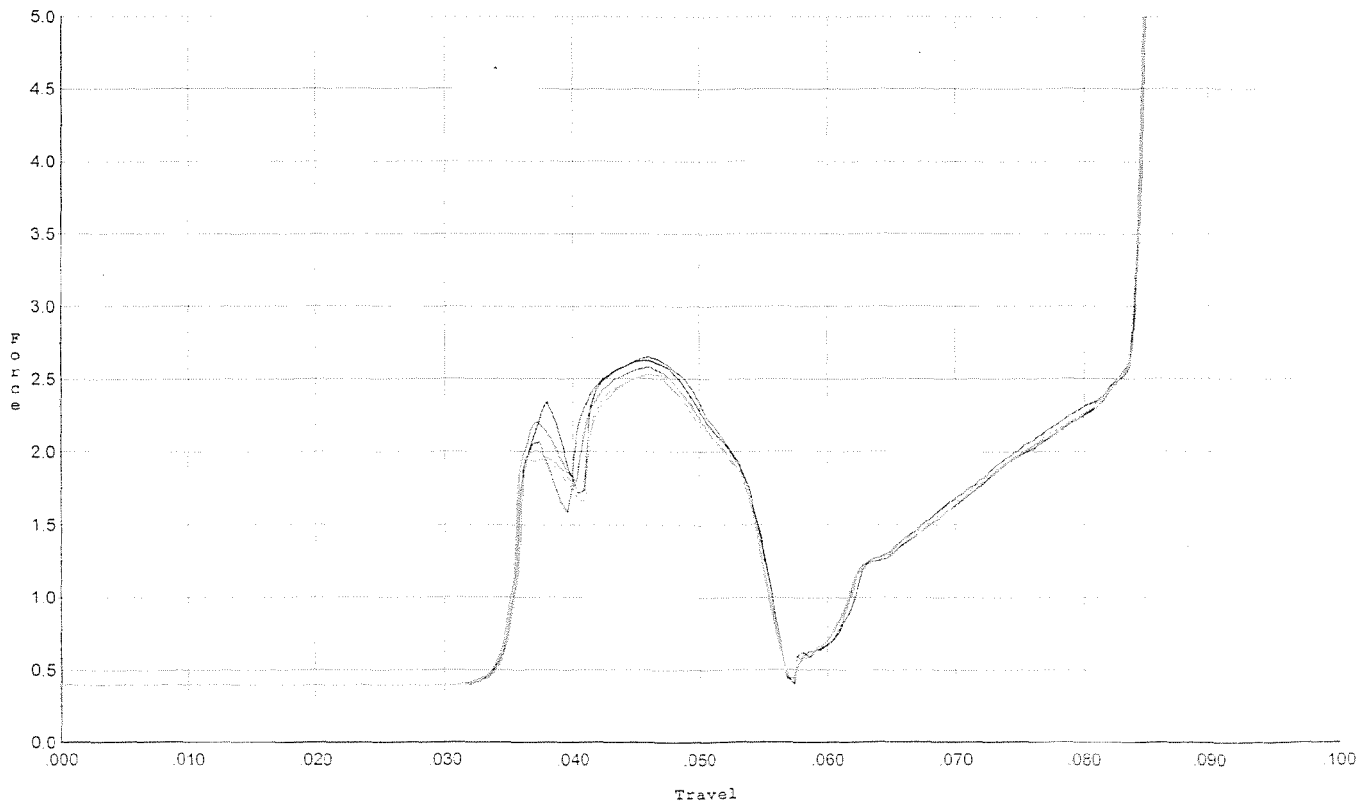
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.057	0.036	0.036	0.061		Set Trigger
2	2.528	0.057	0.036	0.036	0.059		Set Trigger
3	2.620	0.056	0.037	0.036	0.059		Set Trigger
4	2.693	0.056	0.036	0.036	0.061		Set Trigger
5	2.801	0.056	0.036	0.036	0.062		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



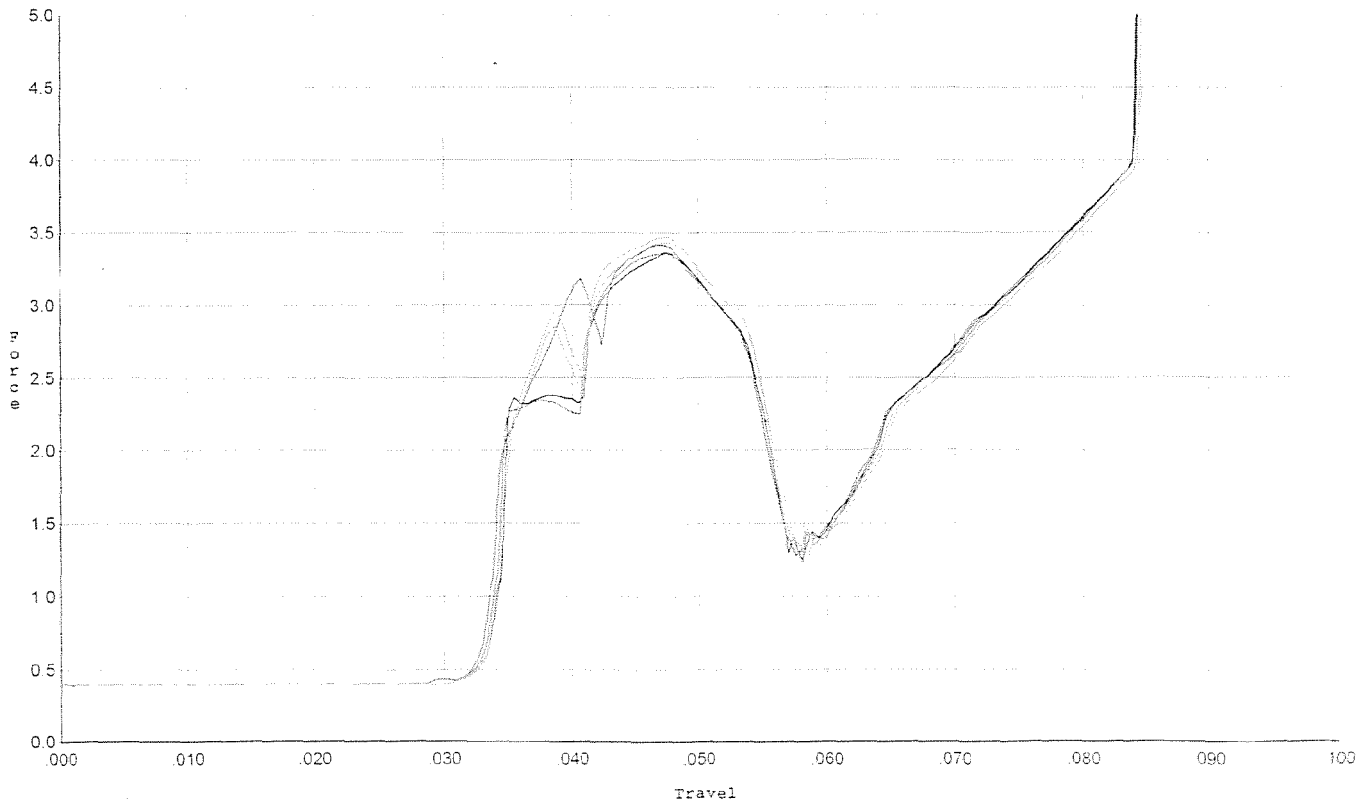
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.055	0.035	0.036	0.057		Set Trigger
2	2.627	0.055	0.035	0.036	0.058		Set Trigger
3	2.580	0.054	0.034	0.036	0.056		Set Trigger
4	2.518	0.054	0.034	0.036	0.054		Set Trigger
5	2.534	0.054	0.034	0.036	0.054		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



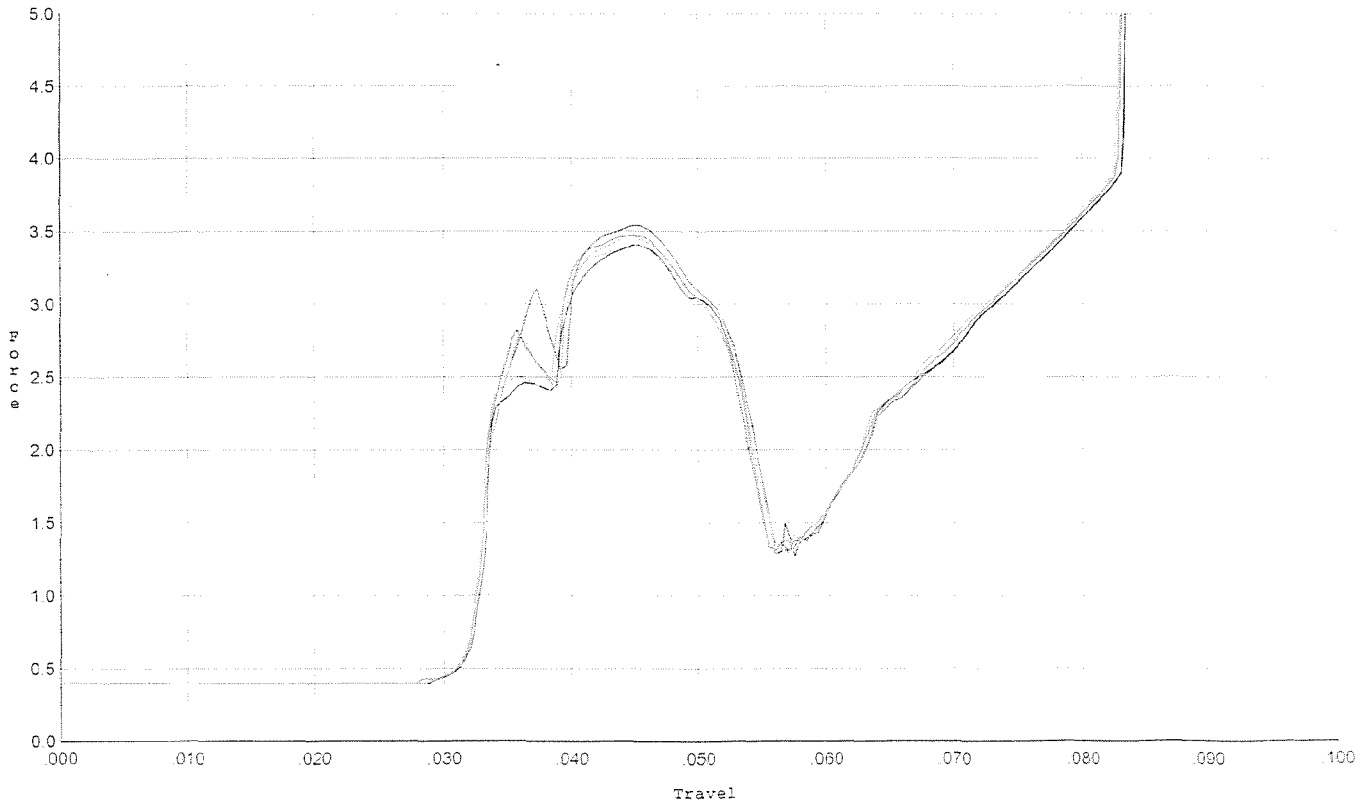
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.418	0.054	0.033	0.034	0.074		Set Trigger
2	3.360	0.055	0.033	0.034	0.073		Set Trigger
3	3.366	0.054	0.033	0.034	0.071		Set Trigger
4	3.434	0.054	0.033	0.034	0.074		Set Trigger
5	3.467	0.055	0.033	0.034	0.075		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



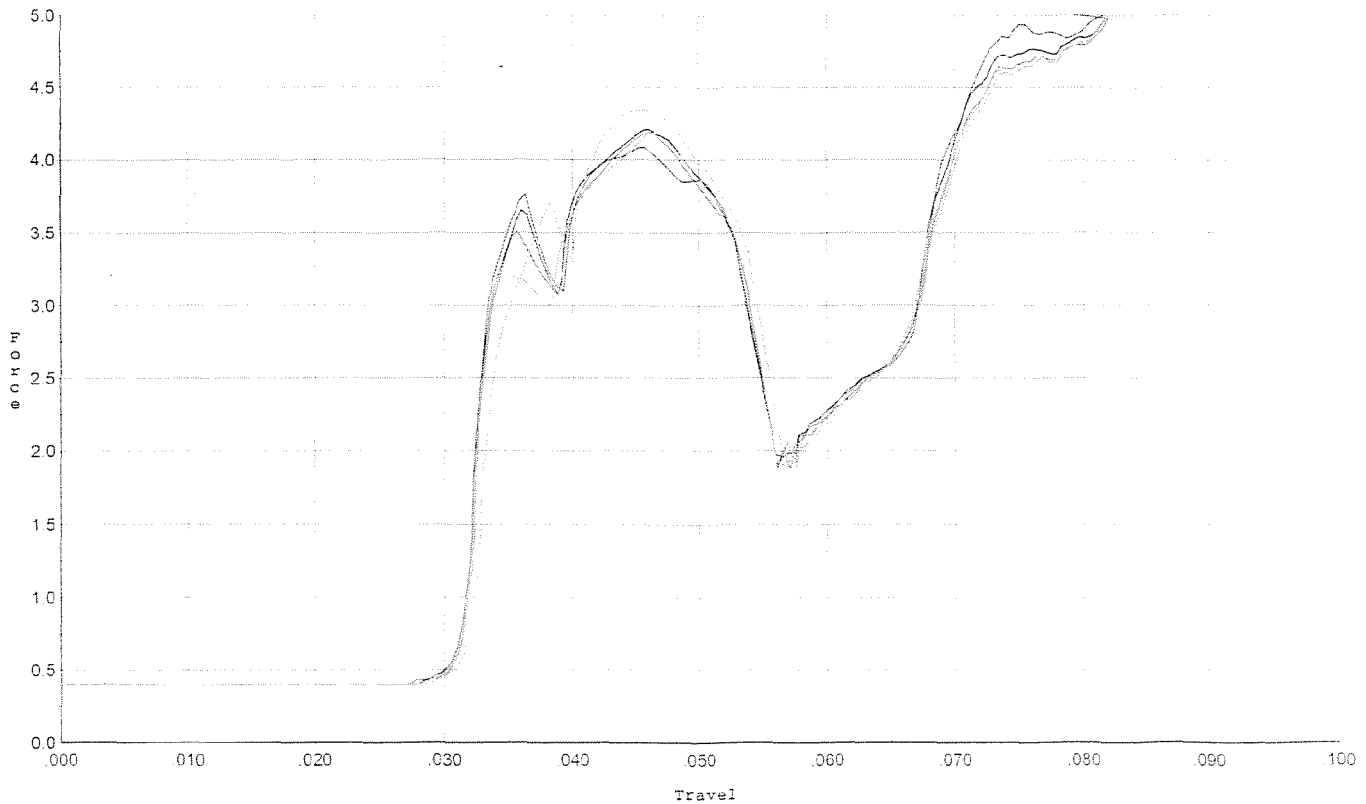
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.538	0.054	0.032	0.033	0.077		Set Trigger
2	3.406	0.053	0.032	0.033	0.073		Set Trigger
3	3.473	0.054	0.032	0.033	0.076		Set Trigger
4	3.461	0.053	0.032	0.033	0.074		
5	3.409	0.053	0.032	0.033	0.074		

A-3-45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



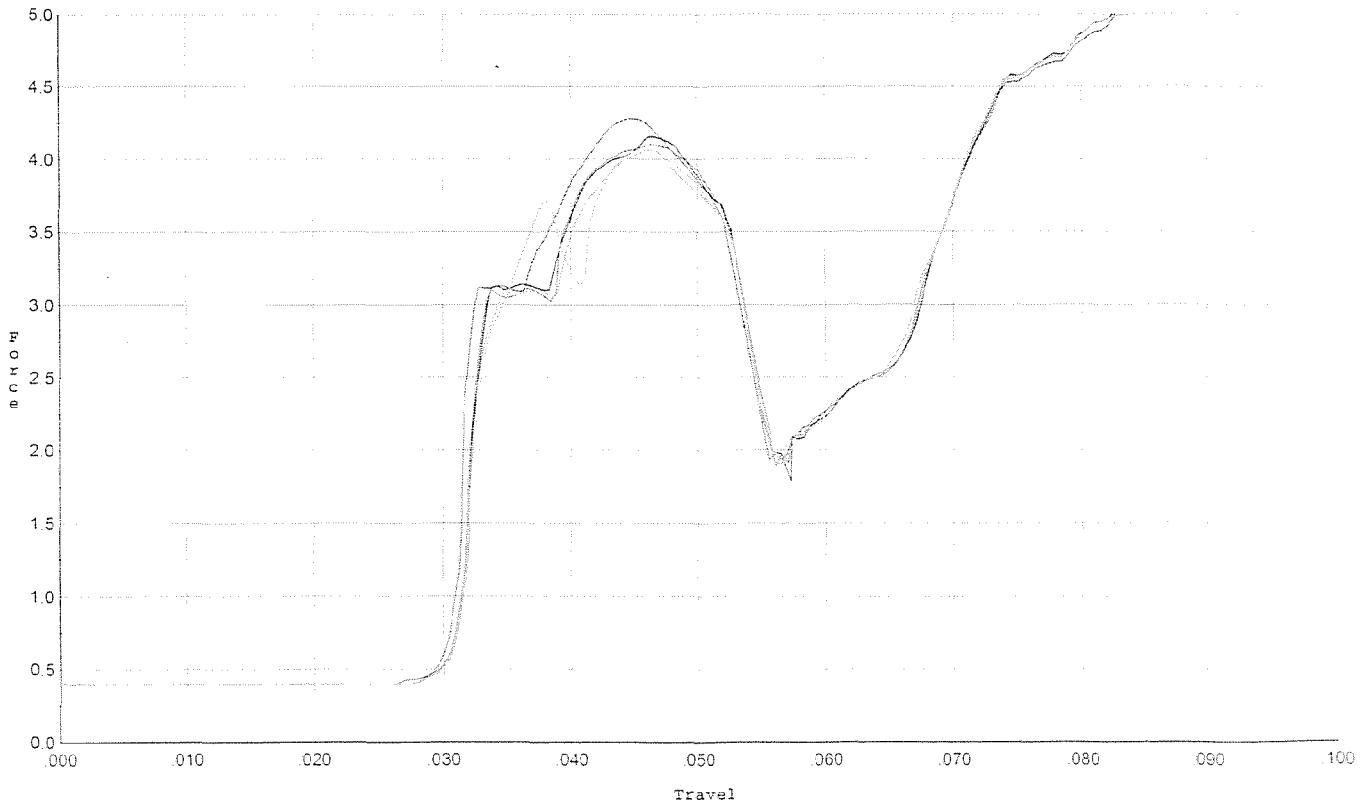
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.054	0.031	0.032	0.092		Set Trigger
2	4.210	0.053	0.031	0.032	0.090		Set Trigger
3	4.192	0.054	0.031	0.032	0.092		Set Trigger
4	4.186	0.054	0.031	0.032	0.091		Set Trigger
5	4.344	0.054	0.032	0.032	0.093		Set Trigger

A. 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



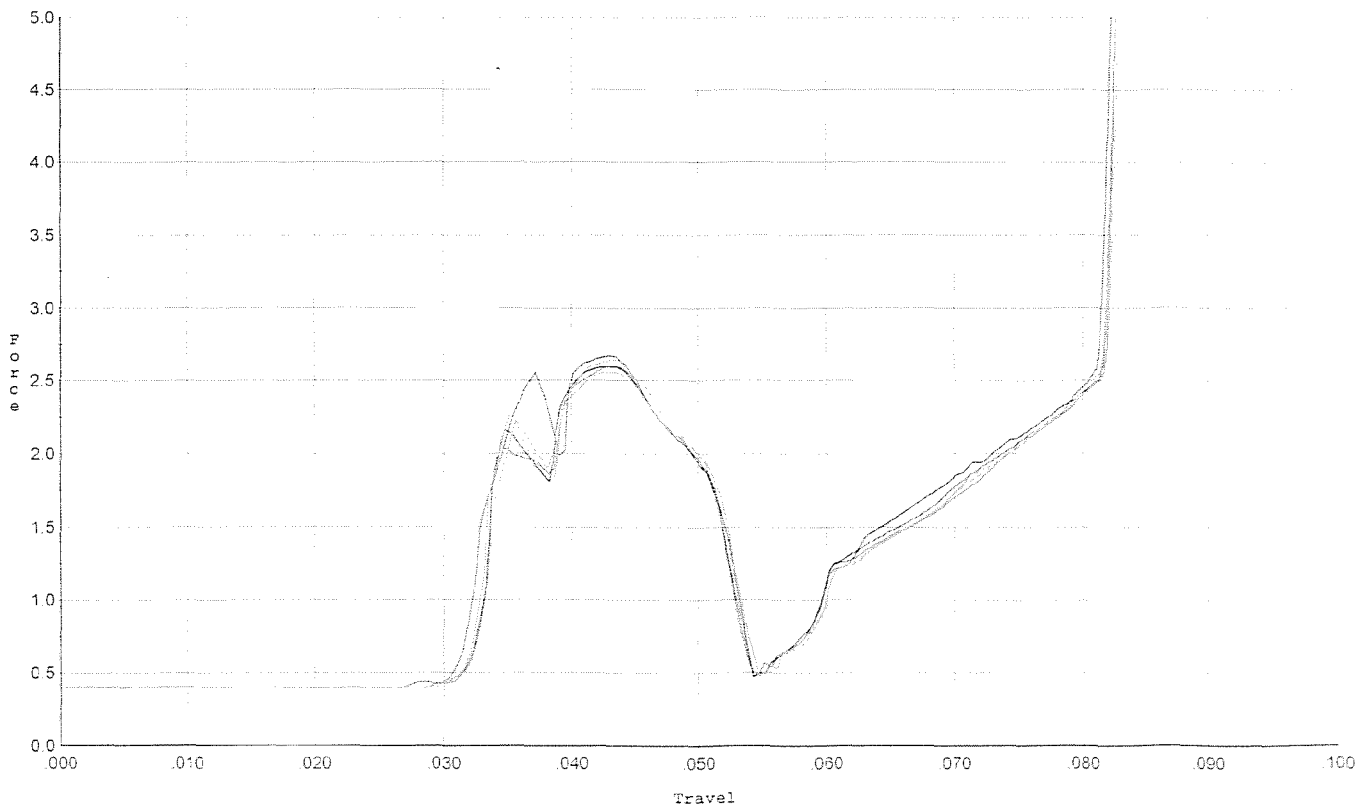
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.054	0.030	0.031	0.094		Set Trigger
2	4.153	0.053	0.031	0.032	0.089		Set Trigger
3	4.102	0.053	0.030	0.032	0.089		Set Trigger
4	4.099	0.053	0.031	0.032	0.088		Set Trigger
5	4.064	0.053	0.031	0.032	0.088		Set Trigger

A-4-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



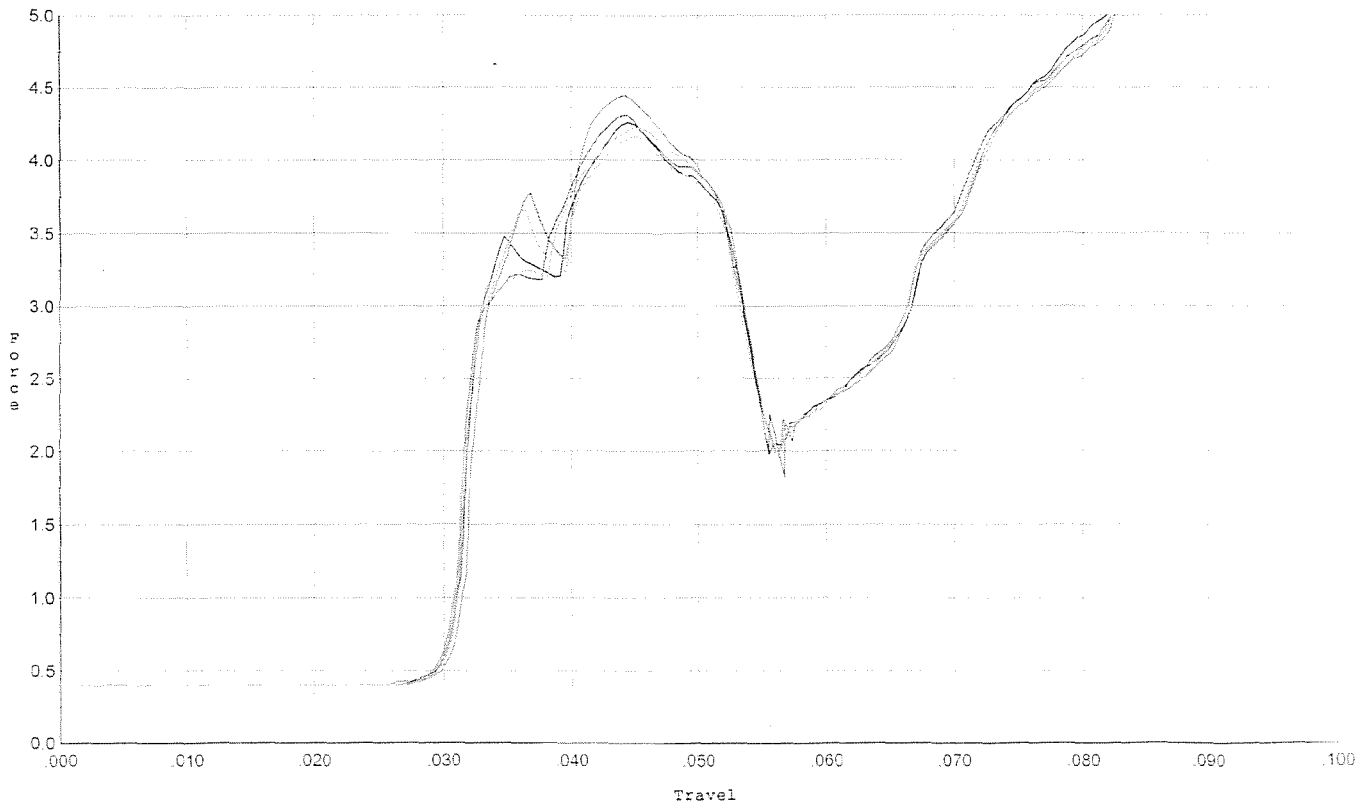
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.671	0.051	0.031	0.035	0.056		Set Trigger
2	2.593	0.052	0.032	0.035	0.055		Set Trigger
3	2.593	0.051	0.032	0.035	0.054		Set Trigger
4	2.557	0.052	0.032	0.035	0.055		Set Trigger
5	2.637	0.052	0.032	0.035	0.055		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.308	0.053	0.030	0.031	0.094		Set Trigger
2	4.258	0.053	0.030	0.032	0.092		Set Trigger
3	4.449	0.053	0.031	0.032	0.093		Set Trigger
4	4.160	0.052	0.030	0.032	0.090		Set Trigger
5	4.223	0.053	0.030	0.032	0.092		Set Trigger

A. 4.28