

G680 7688

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

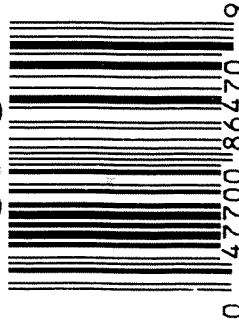


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807688**UPC**

GUN SERIAL #

G 680 7688

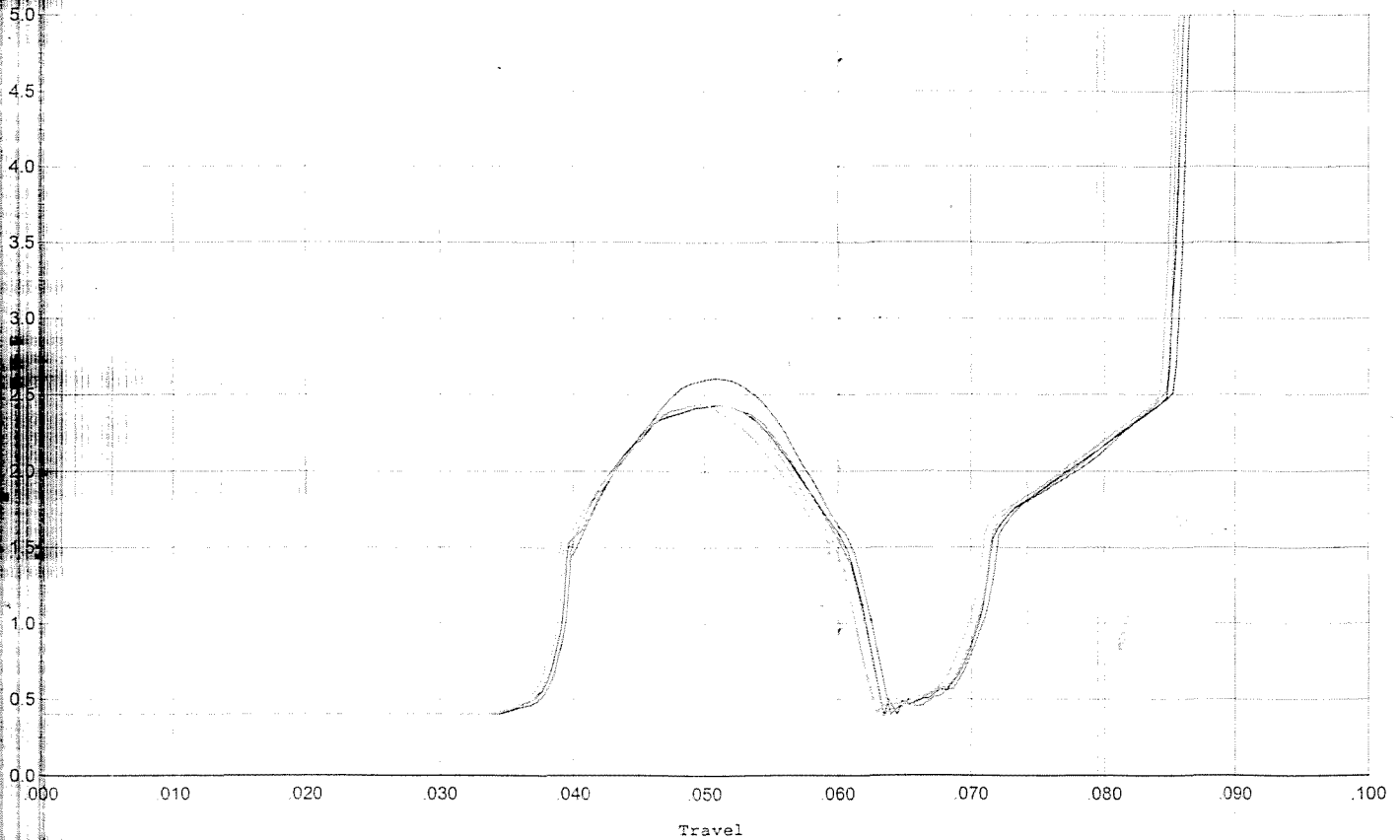
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	A.P.D.
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	A.P.D.
460	CHECK HEADSPACE		1-21-09	A.P.D.
470	DIS-ASSEMBLE ACTION		1-21-09	A.P.D.
472	SERIALIZE BOLT HANDLE		1-22-09	R.D.
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	(K)	1/23/09	(K)
490	MAGNAFLUX BOLT		1/23/09	M.R.
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		26 Jan. 09	Bzy
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-29-09	A.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

560	F) SAFETY ON FORCE		<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-11-09	L.J.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-11-09	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN					
	J) ASSEMBLE STOCK					1-27-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS					2-11-09	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-2-09	TC
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					2-2-09	WW
670	FINAL INSPECTION A) HEADSPACE					2-11-09	L.J.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.62</u>	<u>2.84</u>	<u>2.92</u>	<u>2.75</u>
	C) FUNCTION					2-11-09	L.J.
690	PACK					3/14/09	Fry

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



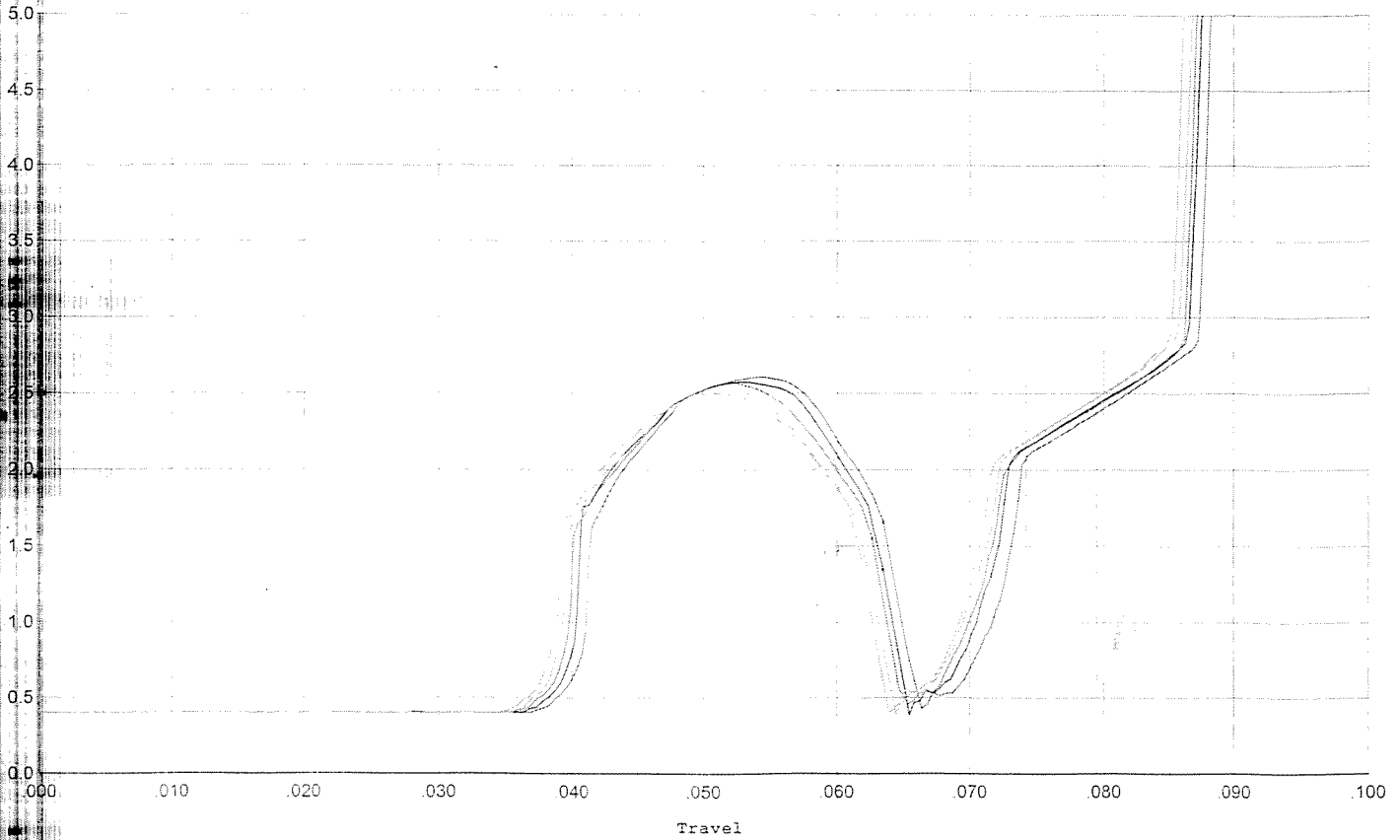
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.604	0.062	0.038	0.031	0.065		Set Trigger
2.429	0.062	0.038	0.032	0.062		Set Trigger
2.442	0.062	0.038	0.032	0.062		Set Trigger
2.440	0.060	0.038	0.032	0.061		Set Trigger
2.447	0.060	0.038	0.032	0.060		Set Trigger

A.2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



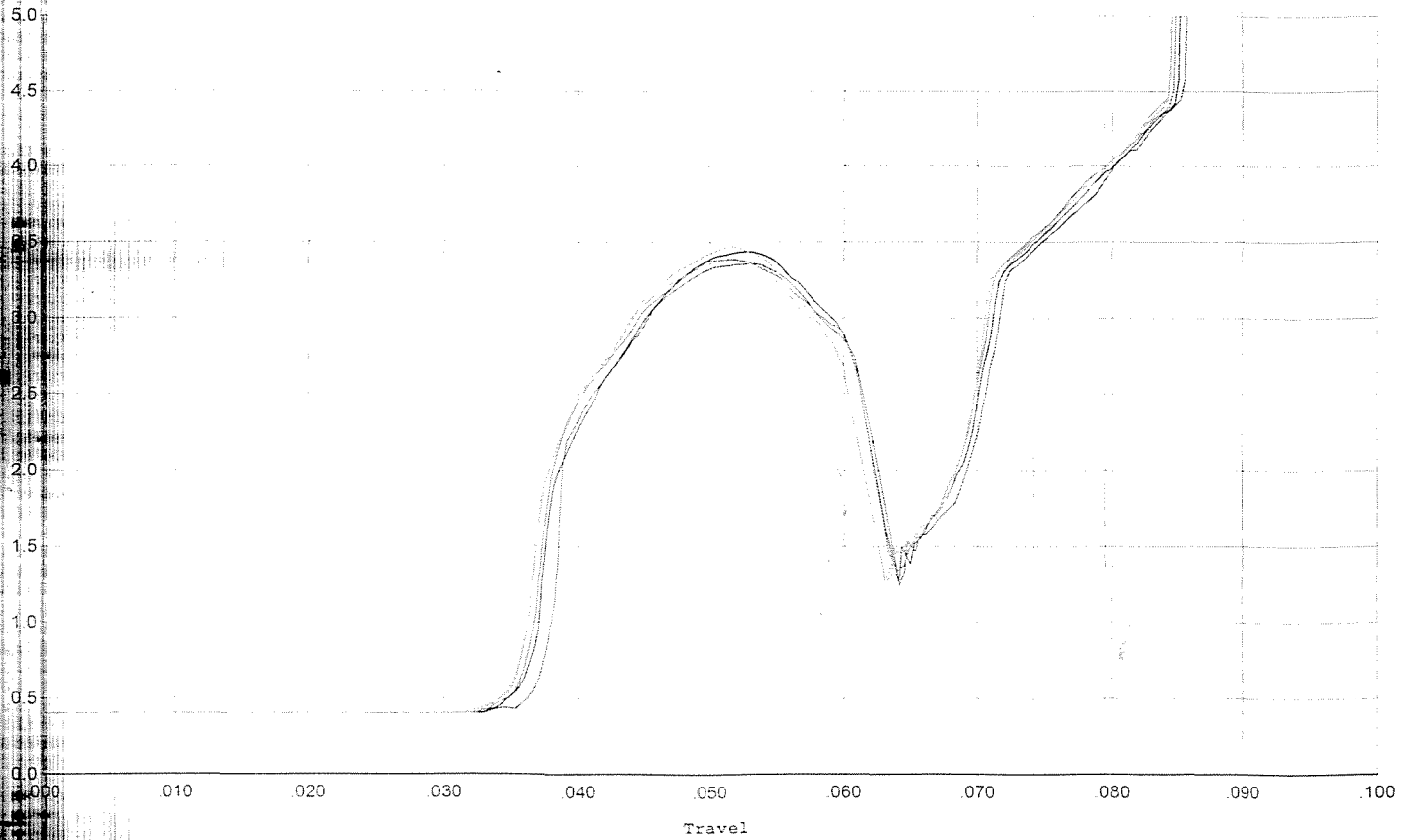
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.063	0.040	0.031	0.068		Set Trigger
2	2.577	0.063	0.039	0.031	0.068		Set Trigger
3	2.568	0.063	0.039	0.031	0.067		Set Trigger
4	2.476	0.063	0.038	0.031	0.066		Set Trigger
5	2.507	0.062	0.038	0.031	0.066		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



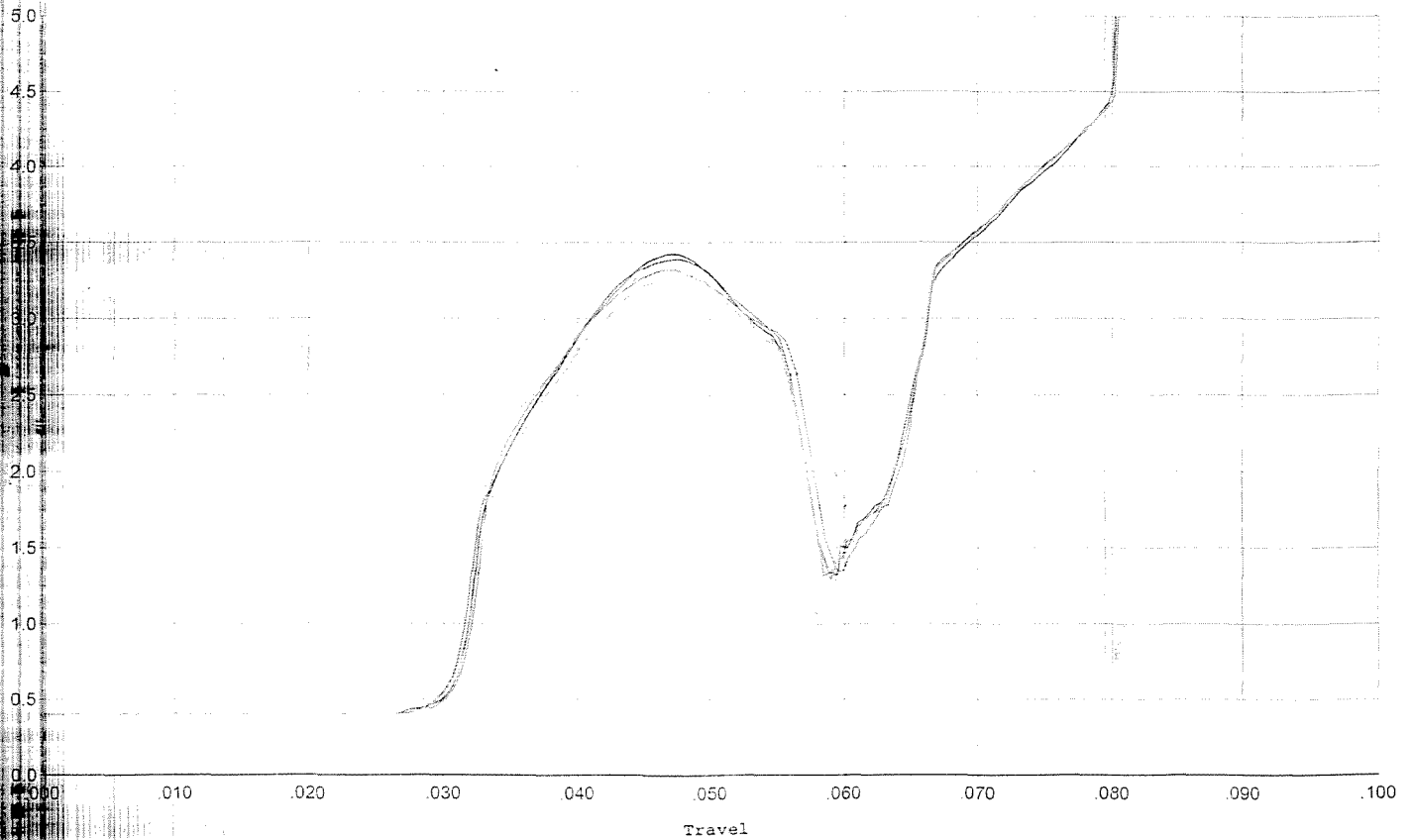
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.062	0.037	0.029	0.086		Set Trigger
2	3.437	0.061	0.036	0.029	0.086		Set Trigger
3	3.384	0.061	0.036	0.029	0.087		Set Trigger
4	3.393	0.061	0.035	0.029	0.087		Set Trigger
5	3.472	0.060	0.035	0.030	0.085		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



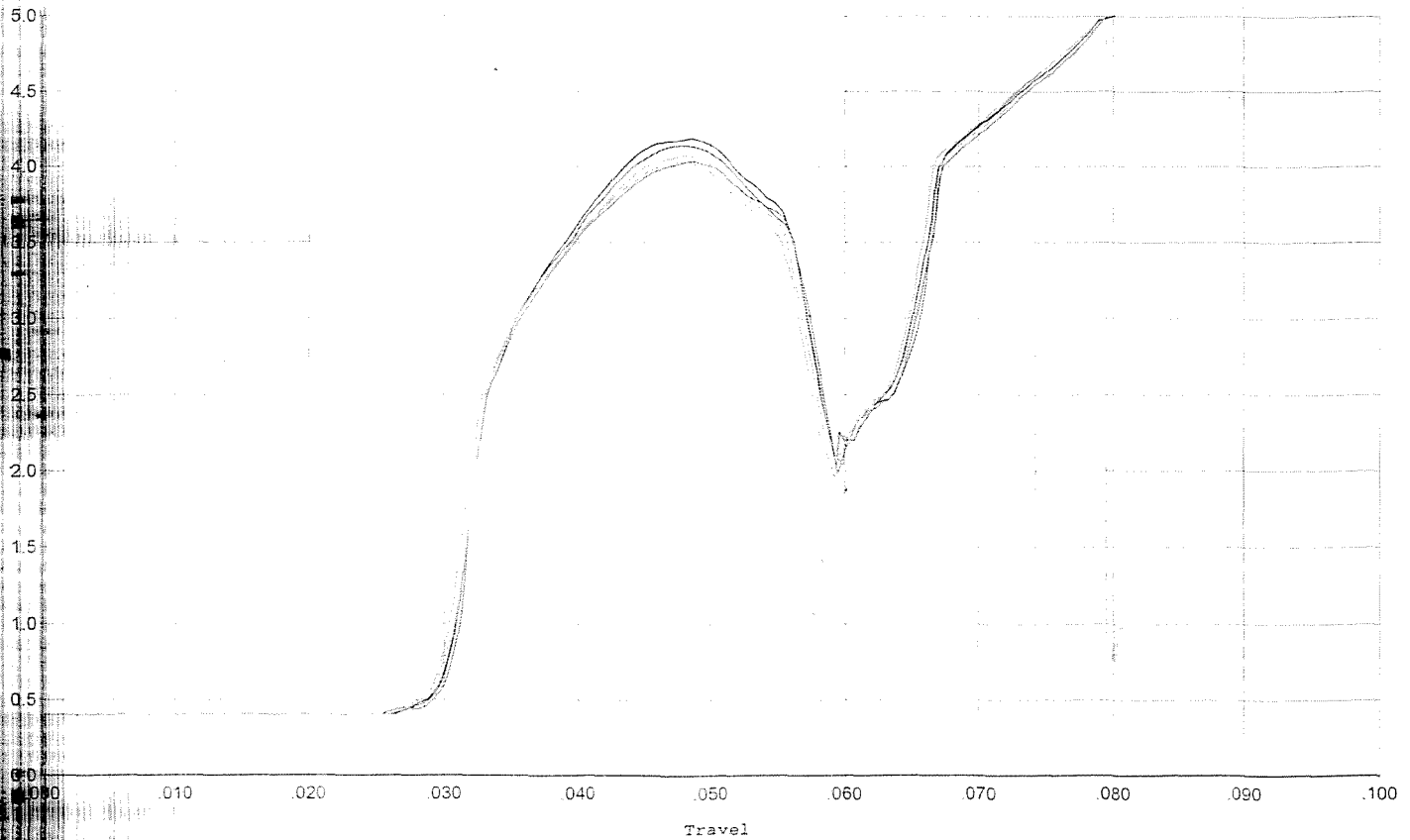
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.392	0.056	0.031	0.029	0.083		Set Trigger
2	3.427	0.056	0.031	0.029	0.083		Set Trigger
3	3.325	0.056	0.031	0.029	0.083		Set Trigger
4	3.323	0.056	0.031	0.029	0.083		Set Trigger
5	3.268	0.056	0.031	0.029	0.080		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



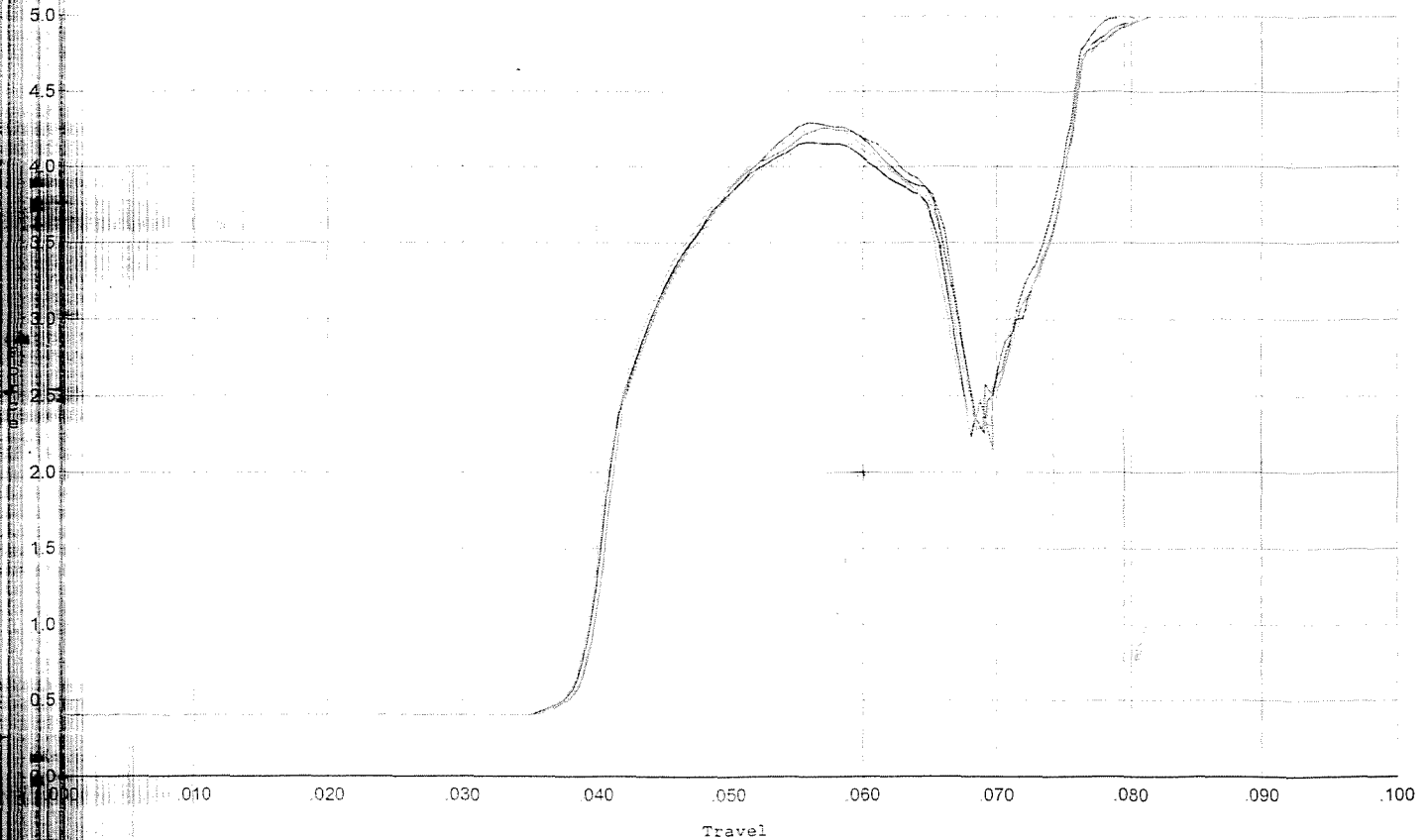
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.057	0.030	0.027	0.105		Set Trigger
2	4.194	0.056	0.030	0.027	0.103		Set Trigger
3	4.036	0.056	0.030	0.028	0.101		Set Trigger
4	4.077	0.057	0.030	0.028	0.103		Set Trigger
5	4.034	0.056	0.029	0.028	0.101		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



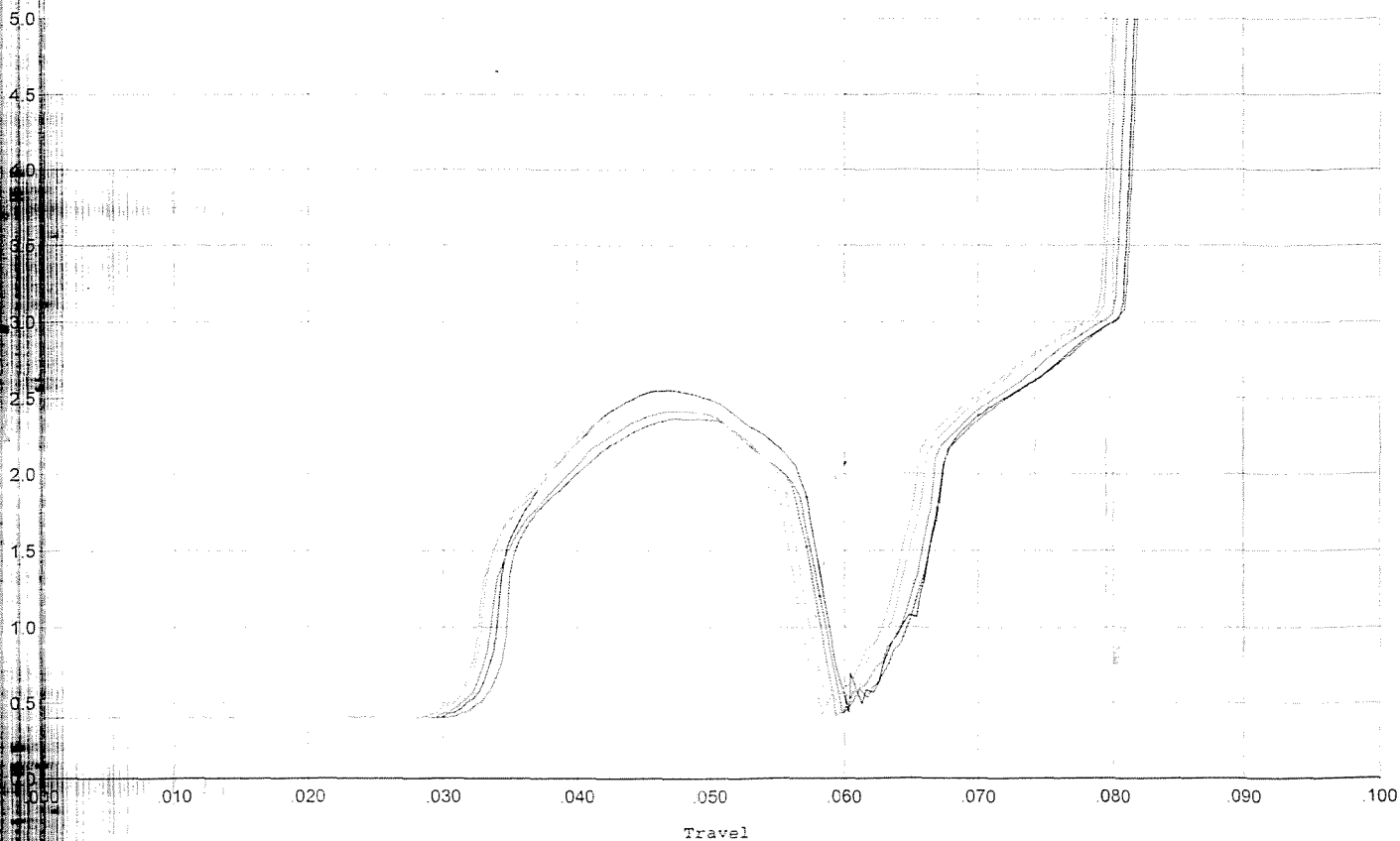
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.067	0.039	0.026	0.115		Set Trigger
2	4.161	0.066	0.039	0.027	0.111		Set Trigger
3	4.261	0.066	0.039	0.027	0.113		Set Trigger
4	4.255	0.065	0.038	0.027	0.111		Set Trigger
5	4.161	0.065	0.039	0.027	0.110		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



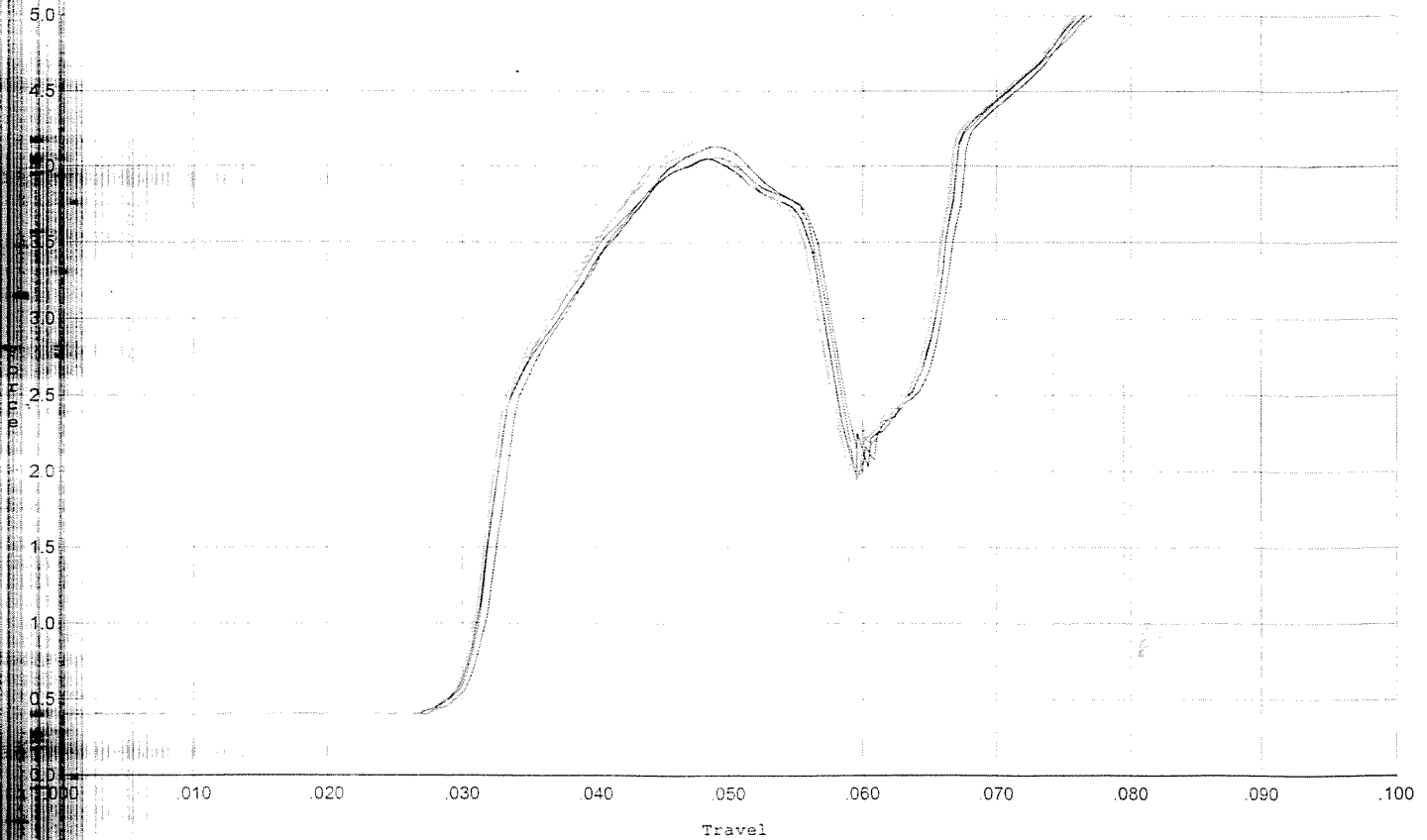
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.370	0.058	0.034	0.031	0.063		Set Trigger
2	2.553	0.057	0.033	0.031	0.066		Set Trigger
3	2.415	0.057	0.033	0.031	0.063		Set Trigger
4	2.507	0.056	0.032	0.031	0.064		Set Trigger
5	2.440	0.055	0.032	0.031	0.062		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.057	0.031	0.028	0.100		Set Trigger
2	4.052	0.056	0.030	0.028	0.099		Set Trigger
3	4.054	0.057	0.030	0.027	0.102		Set Trigger
4	4.102	0.056	0.030	0.028	0.099		Set Trigger
5	4.173	0.056	0.030	0.028	0.100		Set Trigger

A 4.10