

G6807700

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

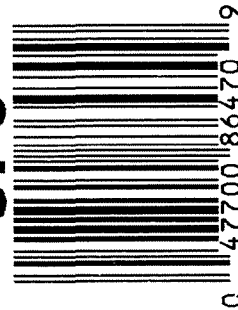
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807700

UPC



GUN SERIAL #

G 680 7700

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	SP
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (40)	1/23/09	(40)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1-24-09	SPD
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		1/27/09	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

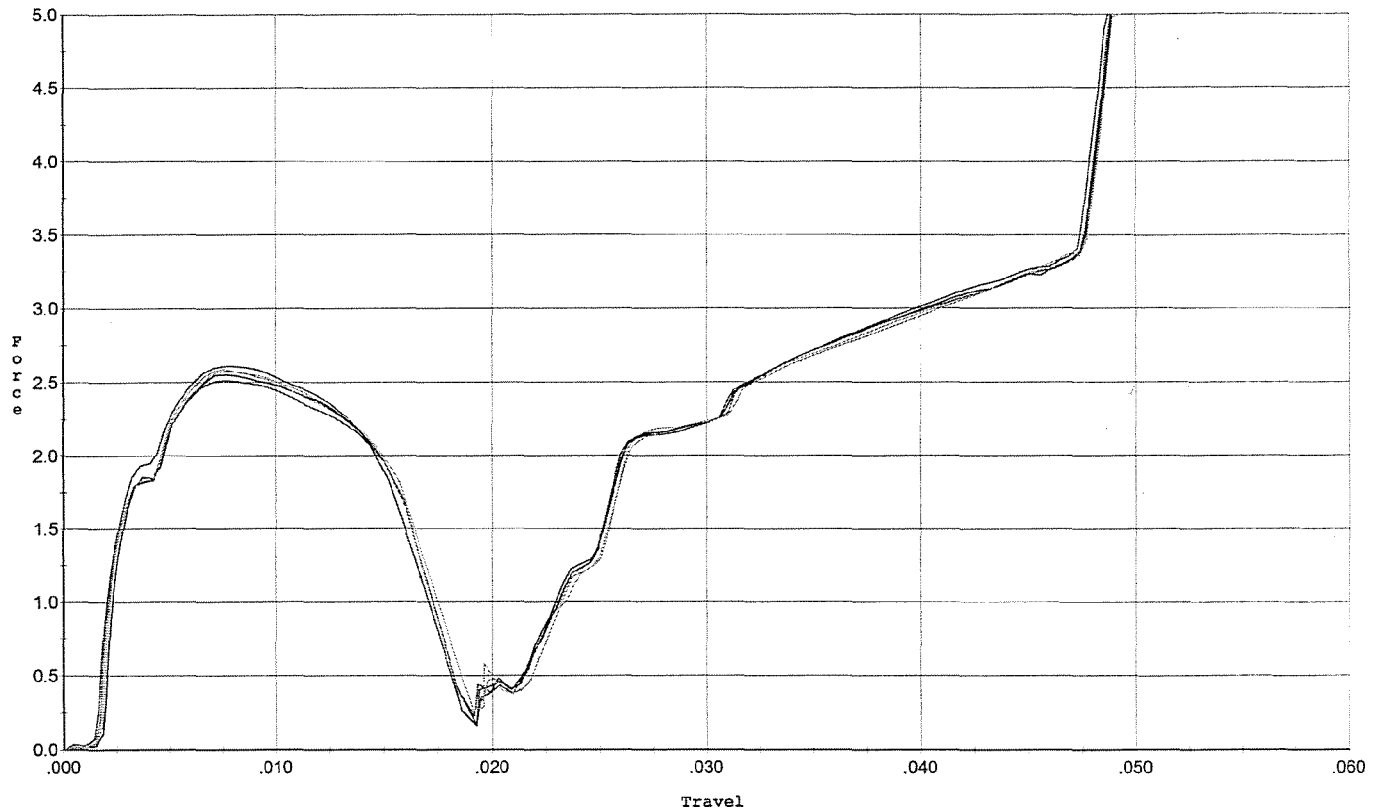
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-18-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-18-09	L.N.
	J) ASSEMBLE STOCK		2-13-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-18-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	N.N.
670	FINAL INSPECTION A) HEADSPACE		2-18-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.47</u> <u>2.40</u> <u>2.55</u> <u>2.54</u>	2-17-09	N.N.
	C) FUNCTION		2-18-09	L.N.
690	PACK		2/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



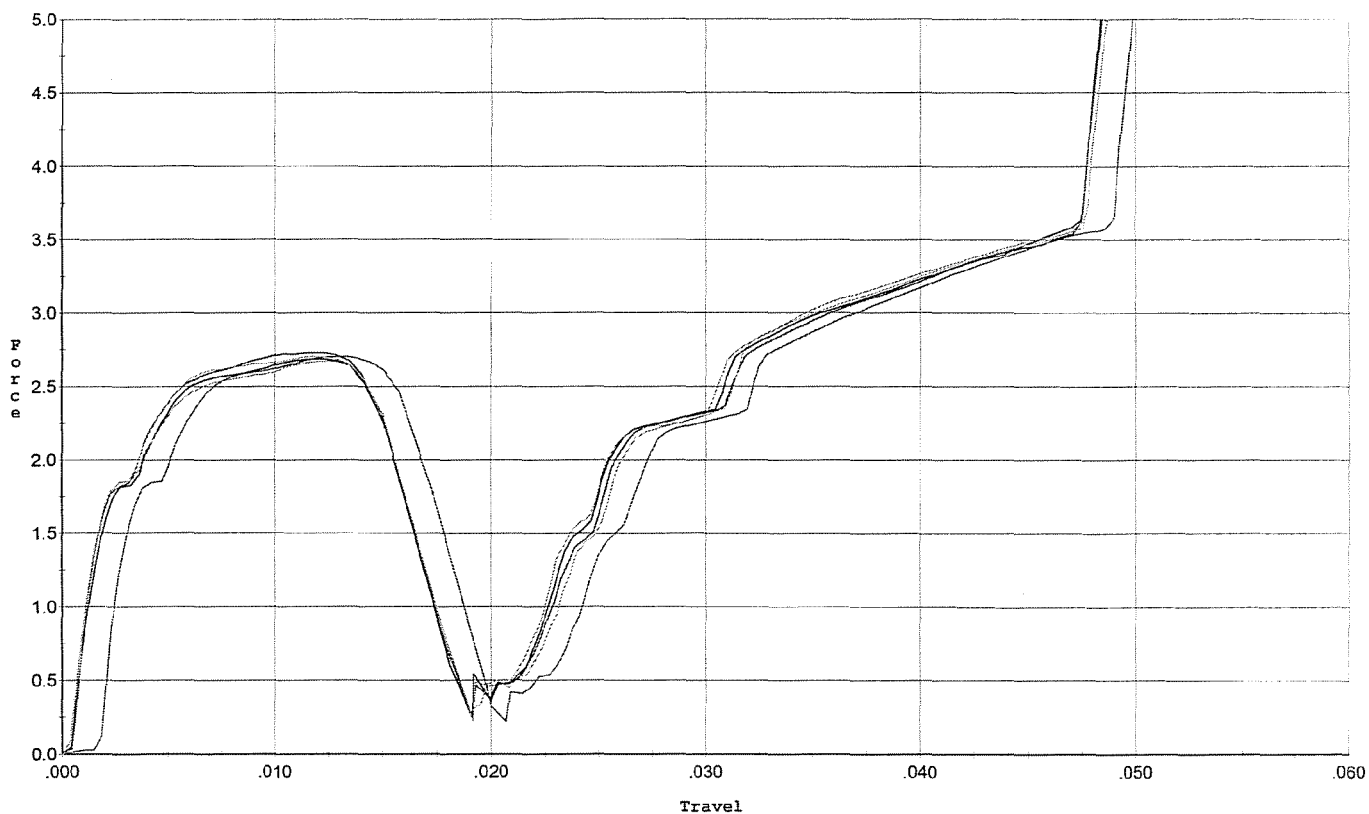
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.017	0.00	0.036	0.031		Set Trigger
2	2.553	0.016	0.00	0.036	0.029		Set Trigger
3	2.512	0.016	0.00	0.036	0.029		Set Trigger
4	2.589	0.016	0.00	0.036	0.029		Set Trigger
5	2.577	0.016	0.00	0.036	0.029		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



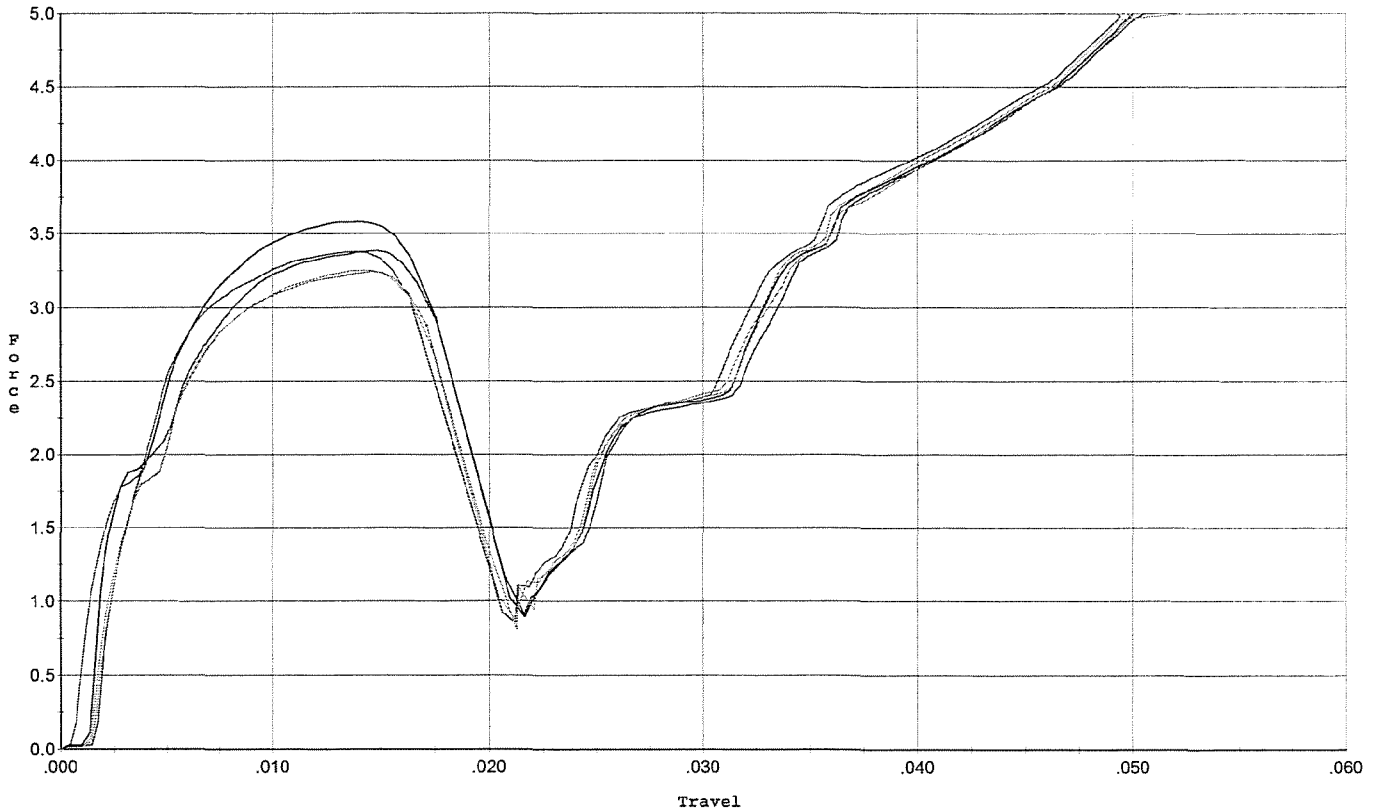
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.727	0.015	0.00	0.035	0.031		Set Trigger
2	2.688	0.015	0.00	0.035	0.031		Set Trigger
3	2.702	0.017	0.00	0.035	0.033		Set Trigger
4	2.705	0.015	0.00	0.035	0.031		Set Trigger
5	2.670	0.015	0.00	0.035	0.031		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



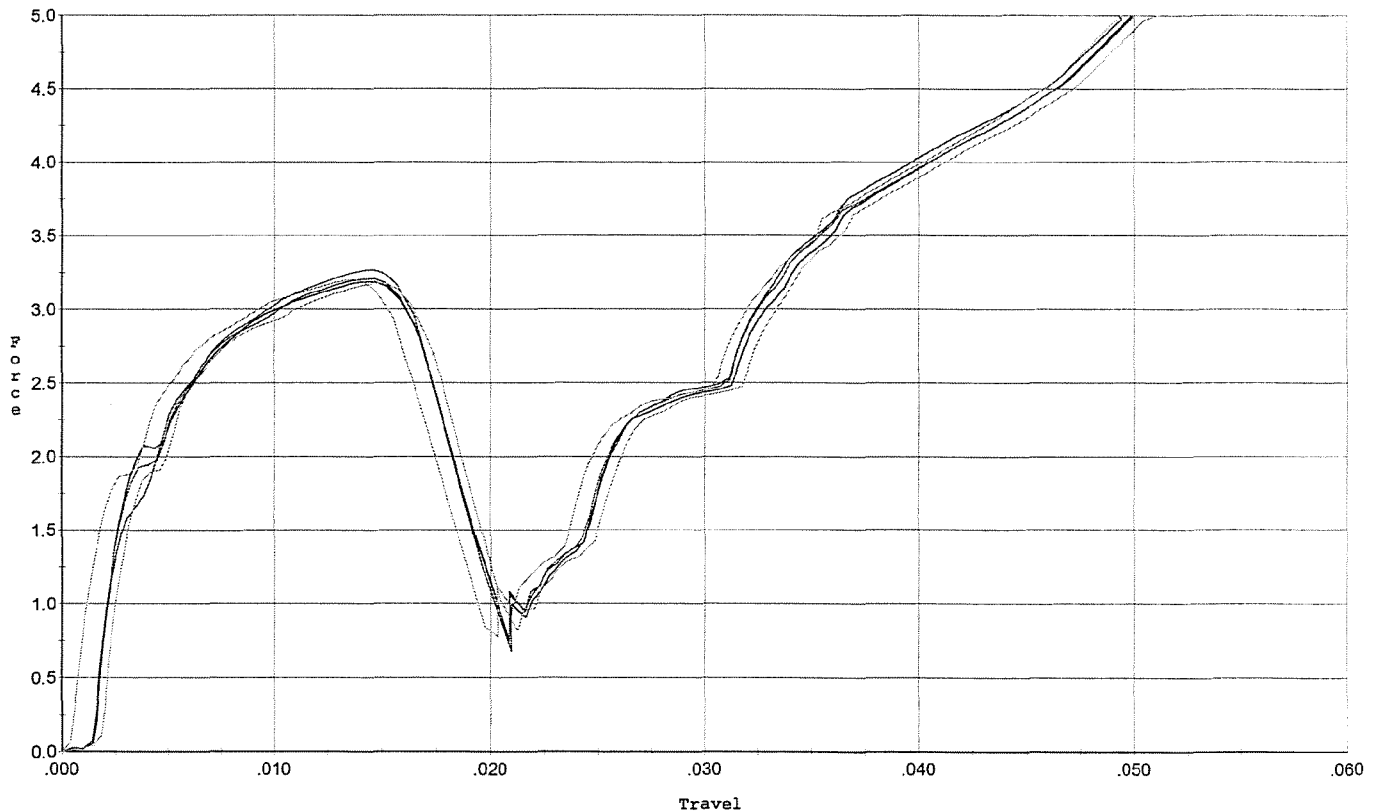
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.384	0.018	0.00	0.033	0.041		Set Trigger
2	3.582	0.018	0.00	0.033	0.044		Set Trigger
3	3.377	0.018	0.00	0.033	0.044		Set Trigger
4	3.251	0.017	0.00	0.034	0.039		Set Trigger
5	3.241	0.017	0.00	0.034	0.038		Set Trigger

3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



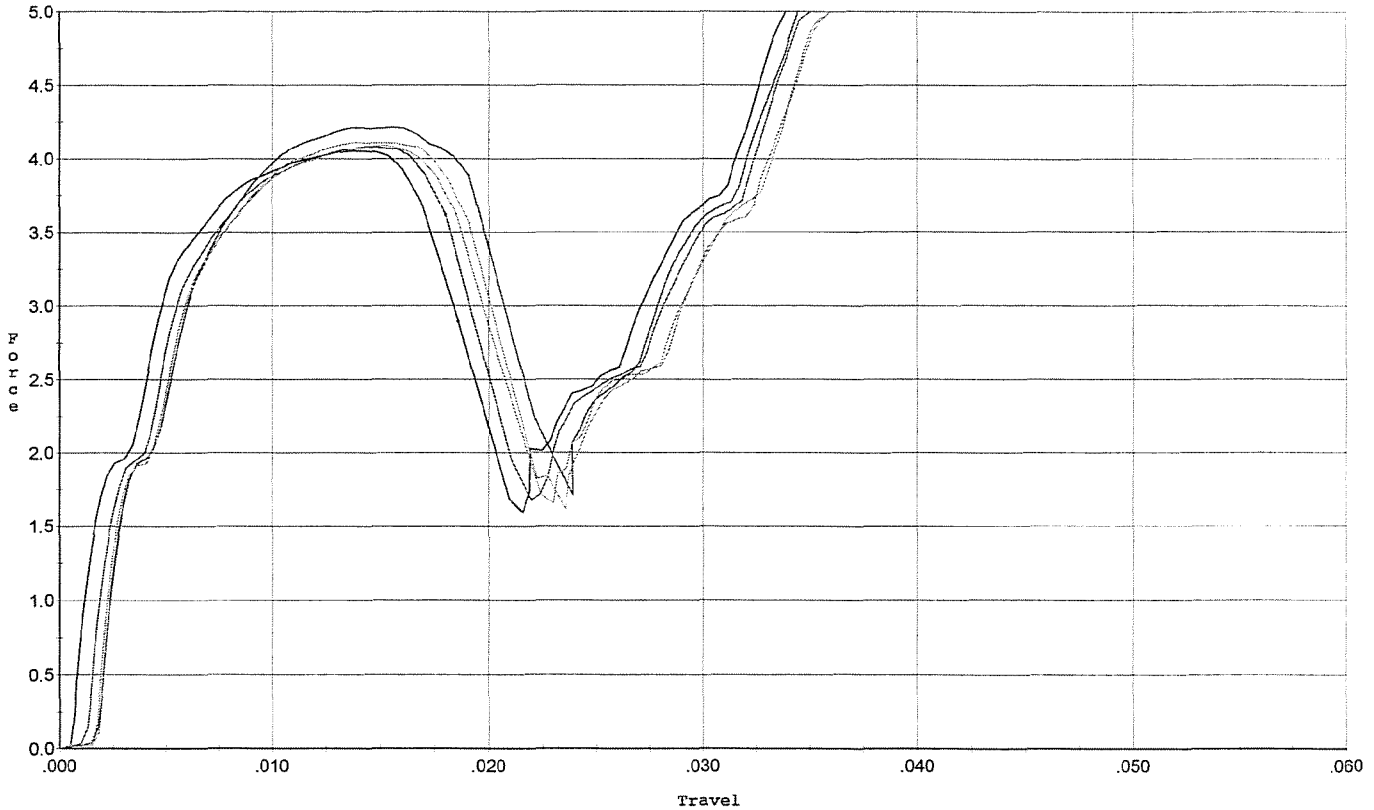
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.017	0.00	0.034	0.037		Set Trigger
2	3.188	0.017	0.00	0.034	0.037		Set Trigger
3	3.270	0.017	0.00	0.034	0.037		Set Trigger
4	3.177	0.017	0.00	0.034	0.038		Set Trigger
5	3.204	0.017	0.00	0.034	0.040		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



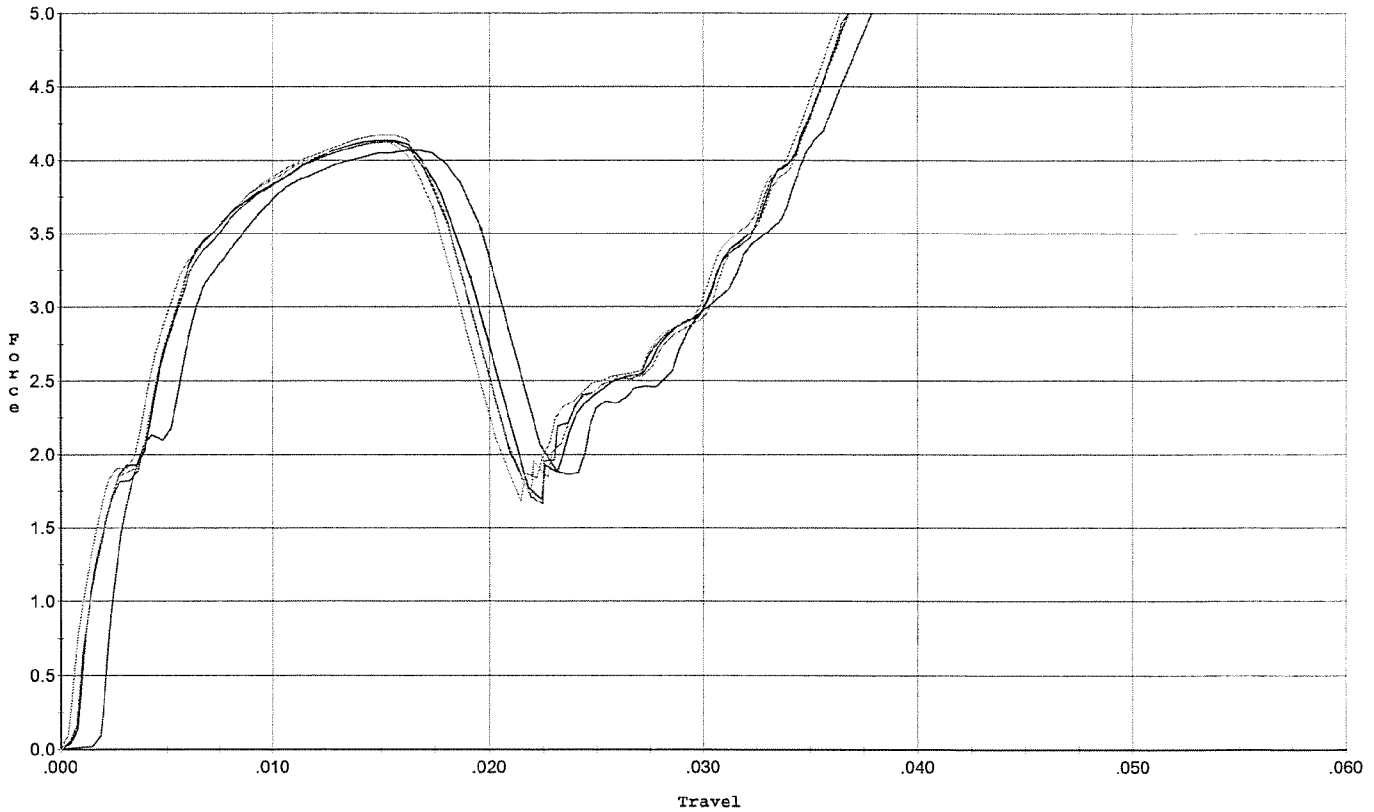
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.019	0.00	0.016	0.055		Set Trigger
2	4.054	0.019	0.00	0.019	0.054		Set Trigger
3	4.080	0.018	0.00	0.018	0.051		Set Trigger
4	4.108	0.019	0.002	0.017	0.054		Set Trigger
5	4.089	0.018	0.00	0.018	0.052		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



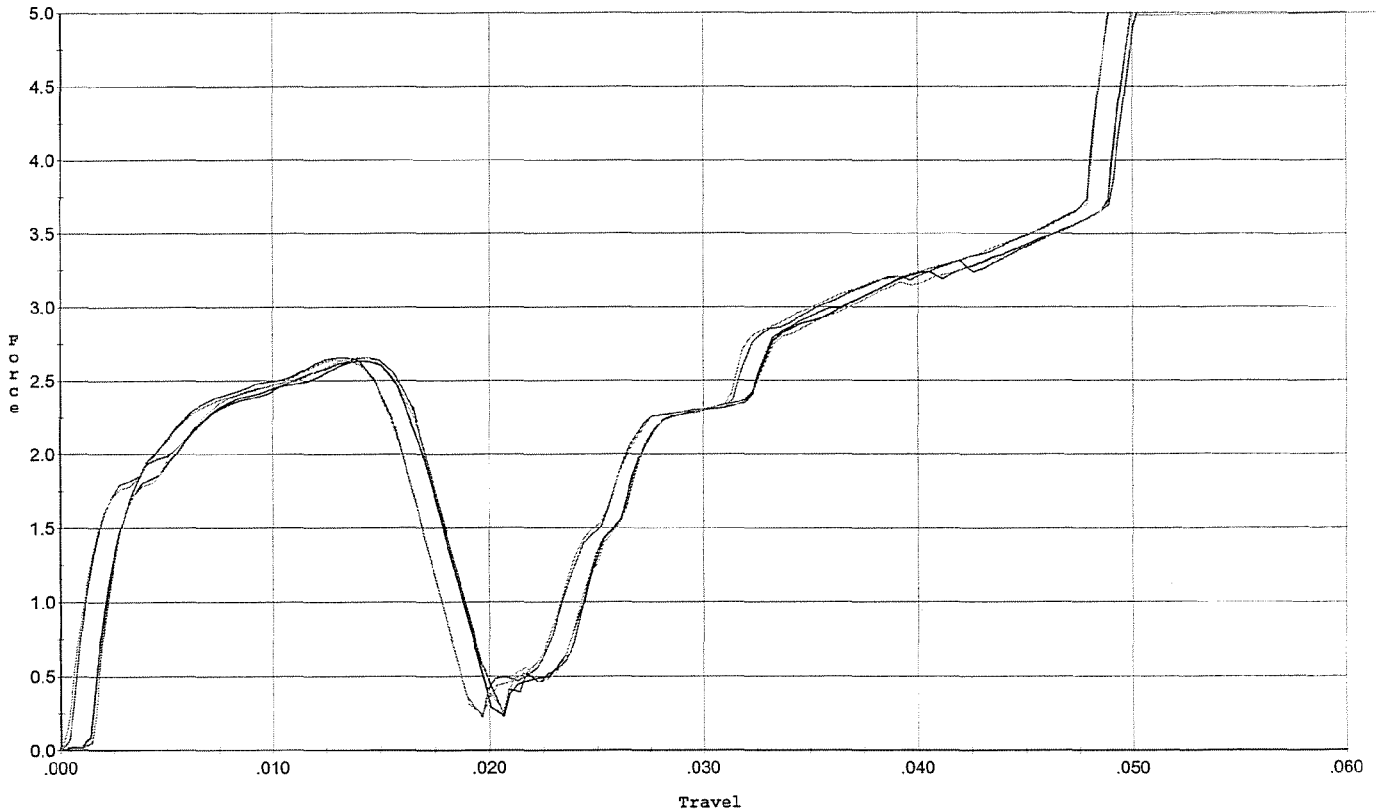
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.020	0.002	0.030	0.054		Set Trigger
2	4.136	0.019	0.00	0.029	0.055		Set Trigger
3	4.126	0.018	0.00	0.028	0.052		Set Trigger
4	4.126	0.017	0.00	0.028	0.051		Set Trigger
5	4.174	0.018	0.00	0.028	0.052		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



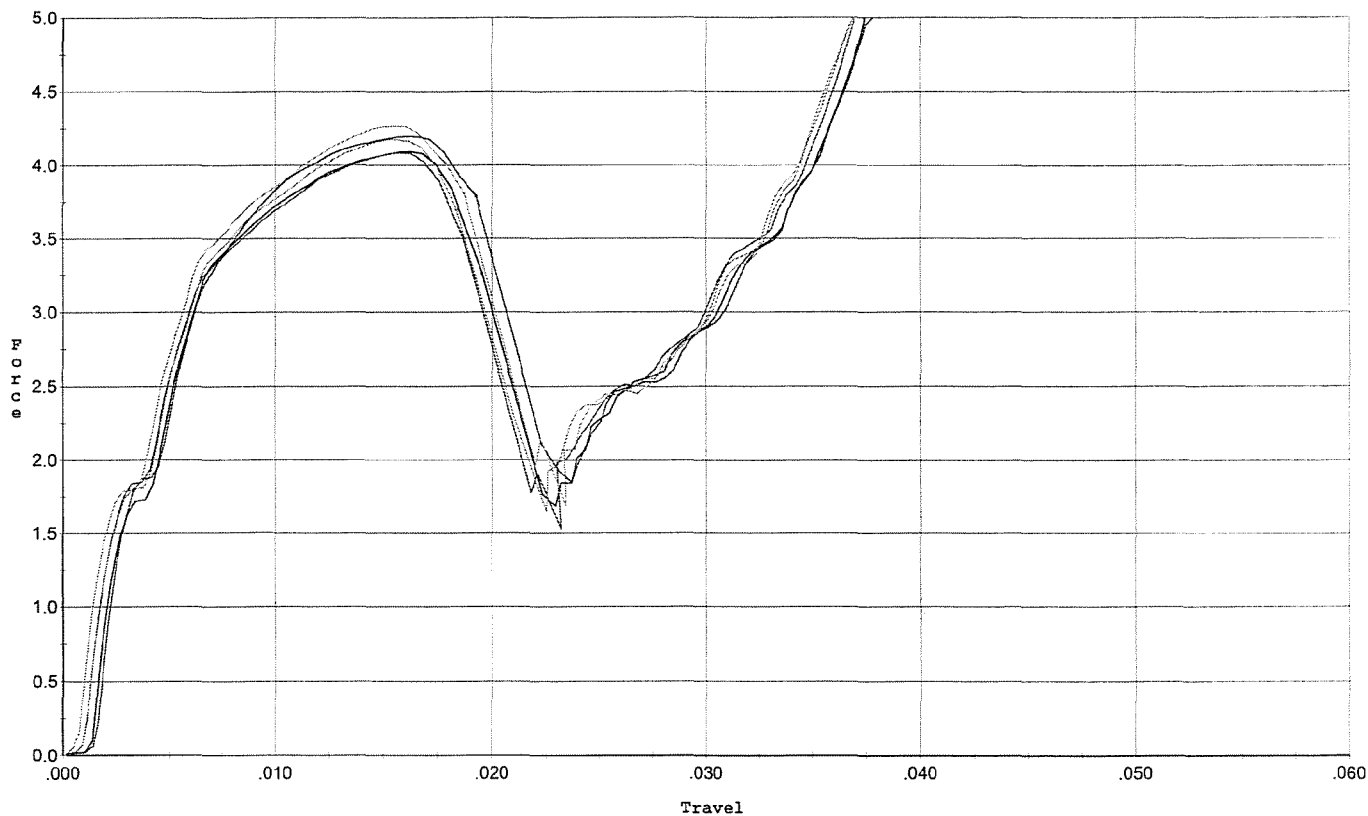
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.016	0.00	0.035	0.031		Set Trigger
2	2.634	0.017	0.00	0.036	0.032		Set Trigger
3	2.657	0.016	0.00	0.035	0.031		Set Trigger
4	2.655	0.017	0.00	0.036	0.031		Set Trigger
5	2.642	0.016	0.00	0.035	0.031		Set Trigger

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Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.019	0.00	0.031	0.055		Set Trigger
2	4.091	0.020	0.00	0.031	0.054		Set Trigger
3	4.084	0.019	0.00	0.030	0.052		Set Trigger
4	4.266	0.019	0.00	0.028	0.055		Set Trigger
5	4.172	0.018	0.00	0.028	0.052		Set Trigger

A-4.16