

G6807726

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



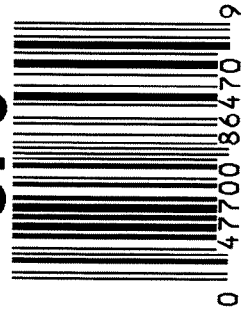
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807726

UPC



BM FORM

GUN SERIAL # G6807726

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES	REC 10 7005	2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (KS)	2-18-09	(KS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

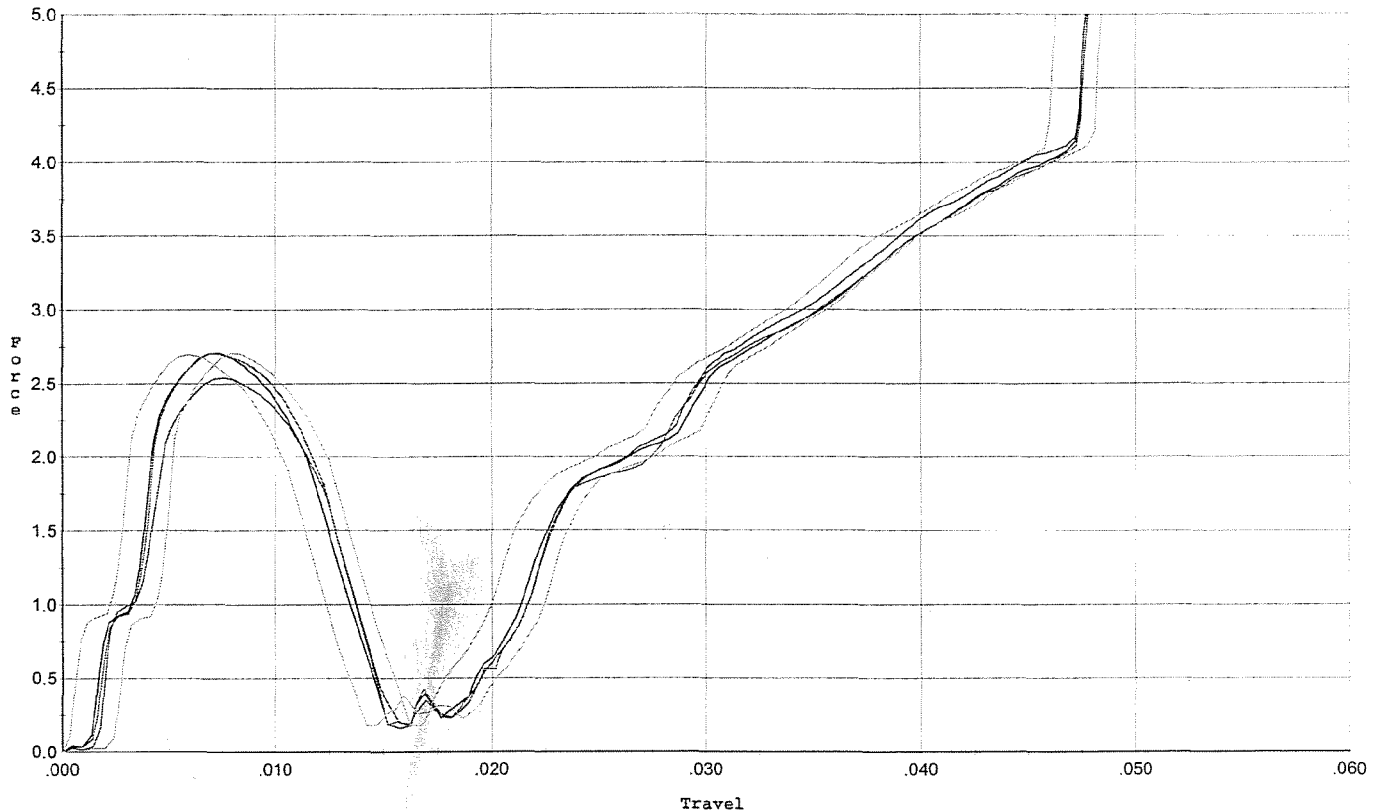
560	BARBER - M24 0016860 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5.5</u> <u>5</u>	3-12-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-12-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-12-09	W W
	J) ASSEMBLE STOCK			3-5-09	TC
	K) ASSEMBLE SWIVEL STUDS			3-12-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-6-09	W W
670	FINAL INSPECTION A) HEADSPACE			3-12-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.34</u> <u>2.31</u> <u>2.35</u> <u>2.34</u>	3-9-09	W W
	C) FUNCTION			3-12-09	W W
690	PACK			6/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



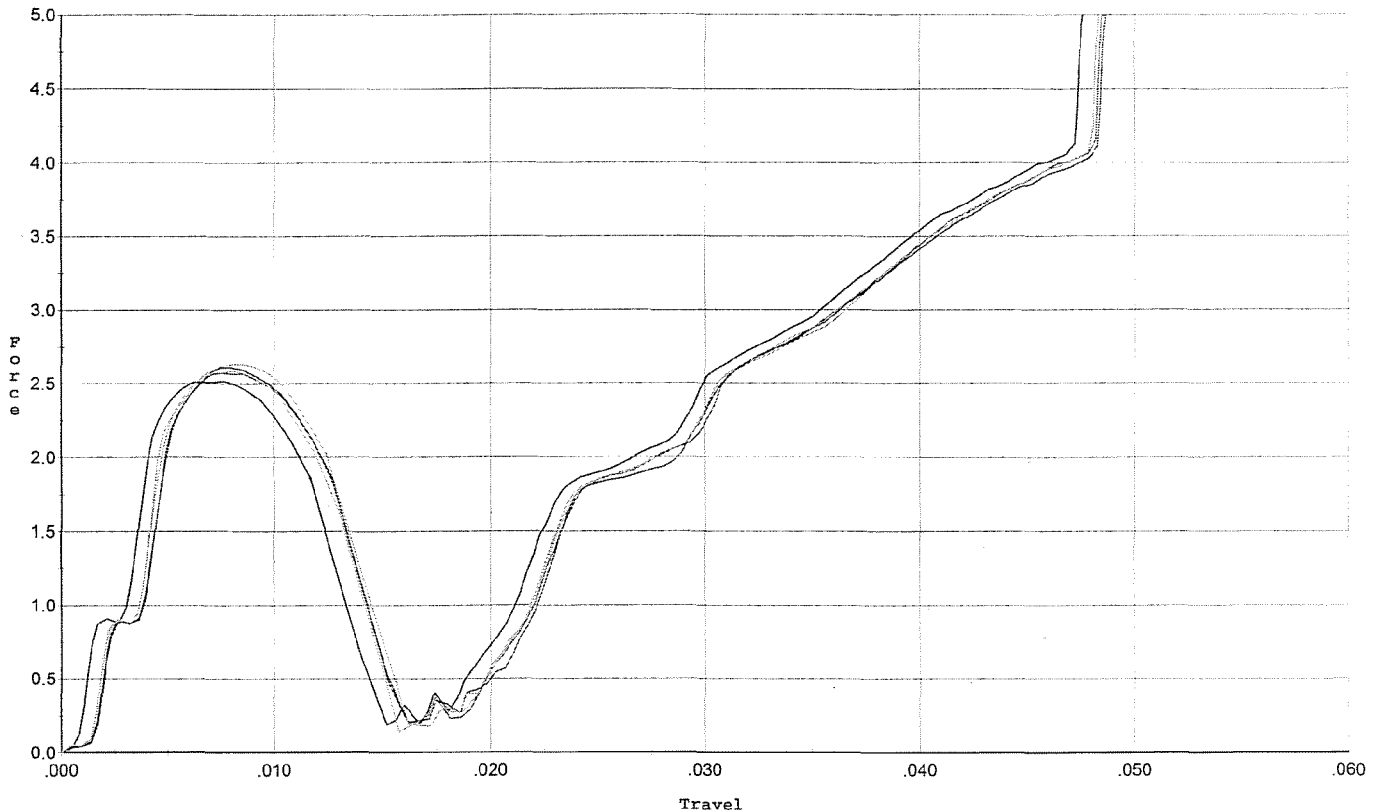
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.012	0.00	0.037	0.020		Set Trigger
2	2.710	0.011	0.00	0.038	0.019		Set Trigger
3	2.707	0.012	0.00	0.038	0.021		Set Trigger
4	2.709	0.012	0.00	0.038	0.020		Set Trigger
5	2.698	0.011	0.00	0.037	0.019		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



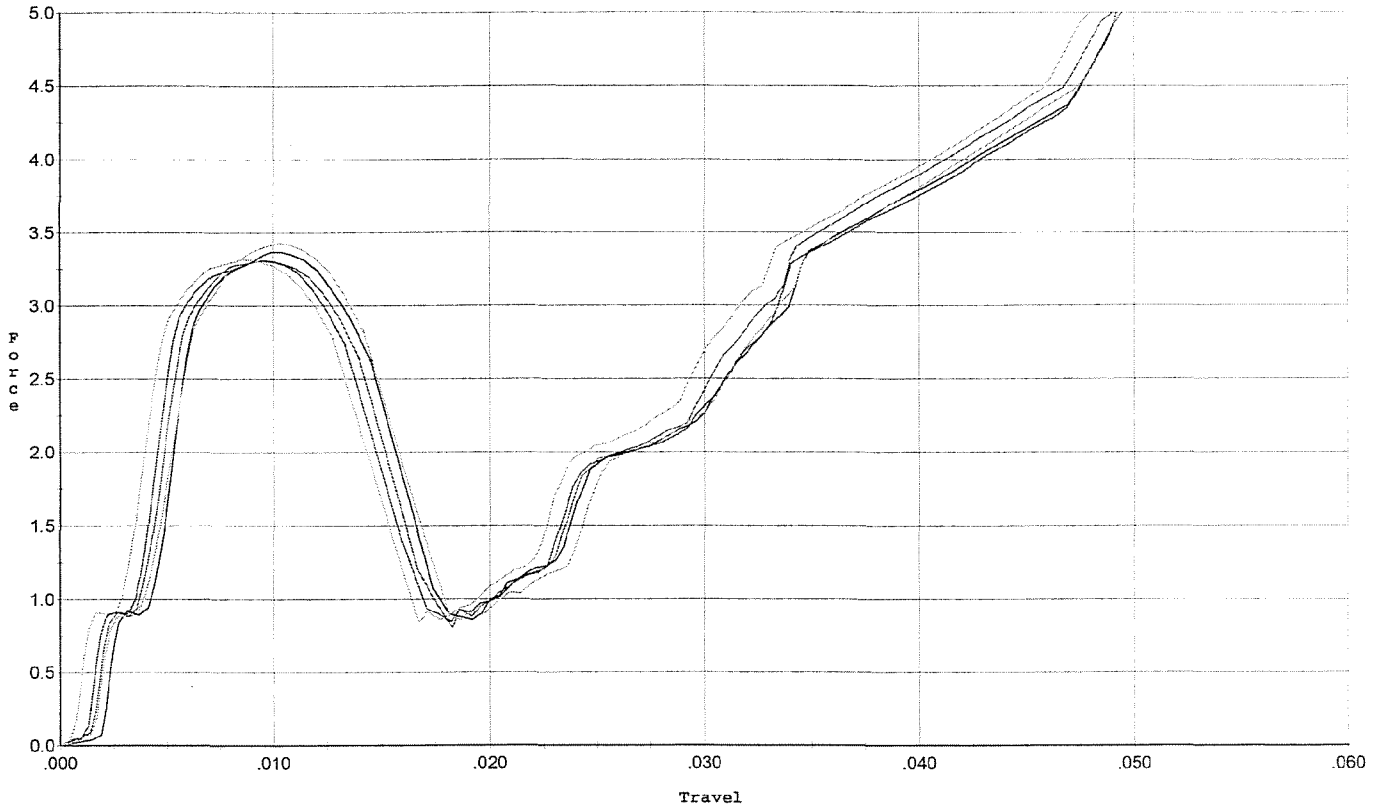
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.013	0.00	0.038	0.020		Set Trigger
2	2.515	0.012	0.00	0.038	0.019		Set Trigger
3	2.572	0.013	0.00	0.038	0.020		Set Trigger
4	2.584	0.013	0.00	0.038	0.021		Set Trigger
5	2.629	0.012	0.00	0.038	0.021		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



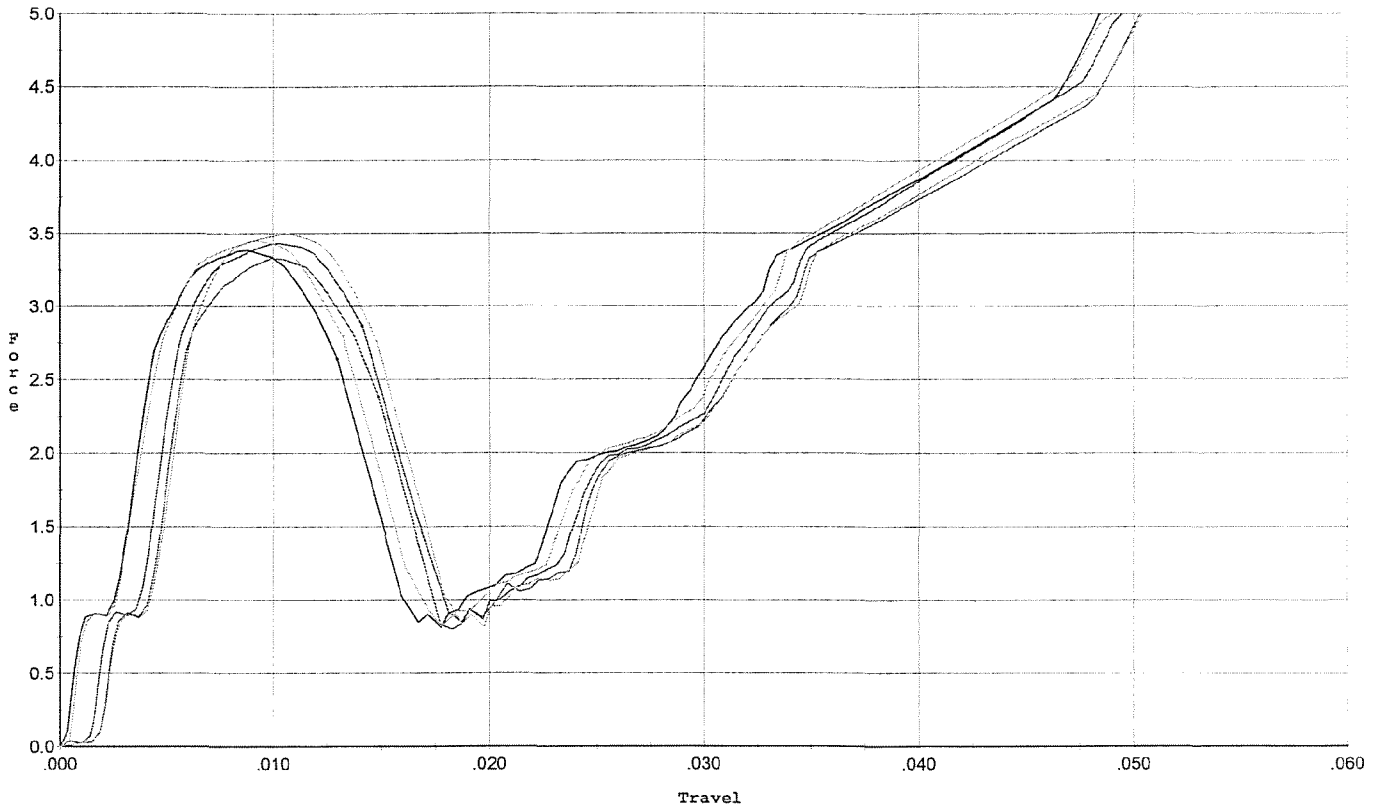
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.306	0.013	0.00	0.036	0.028		Set Trigger
2	3.369	0.015	0.00	0.036	0.030		Set Trigger
3	3.309	0.014	0.00	0.035	0.029		Set Trigger
4	3.313	0.013	0.00	0.036	0.028		Set Trigger
5	3.429	0.014	0.00	0.036	0.030		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



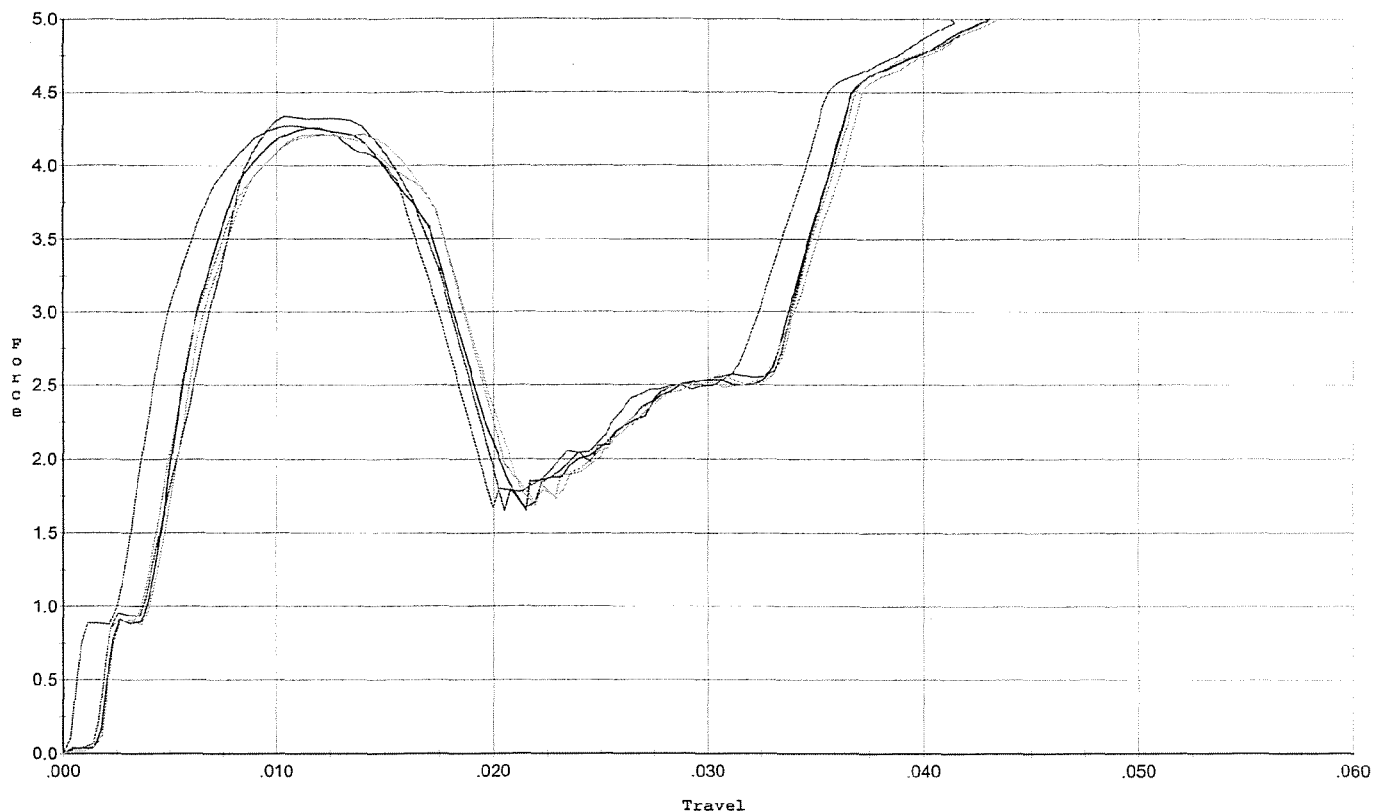
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.434	0.014	0.00	0.036	0.031		Set Trigger
2	3.385	0.013	0.00	0.036	0.029		Set Trigger
3	3.330	0.015	0.00	0.036	0.030		Set Trigger
4	3.451	0.013	0.00	0.036	0.030		Set Trigger
5	3.498	0.015	0.00	0.036	0.031		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



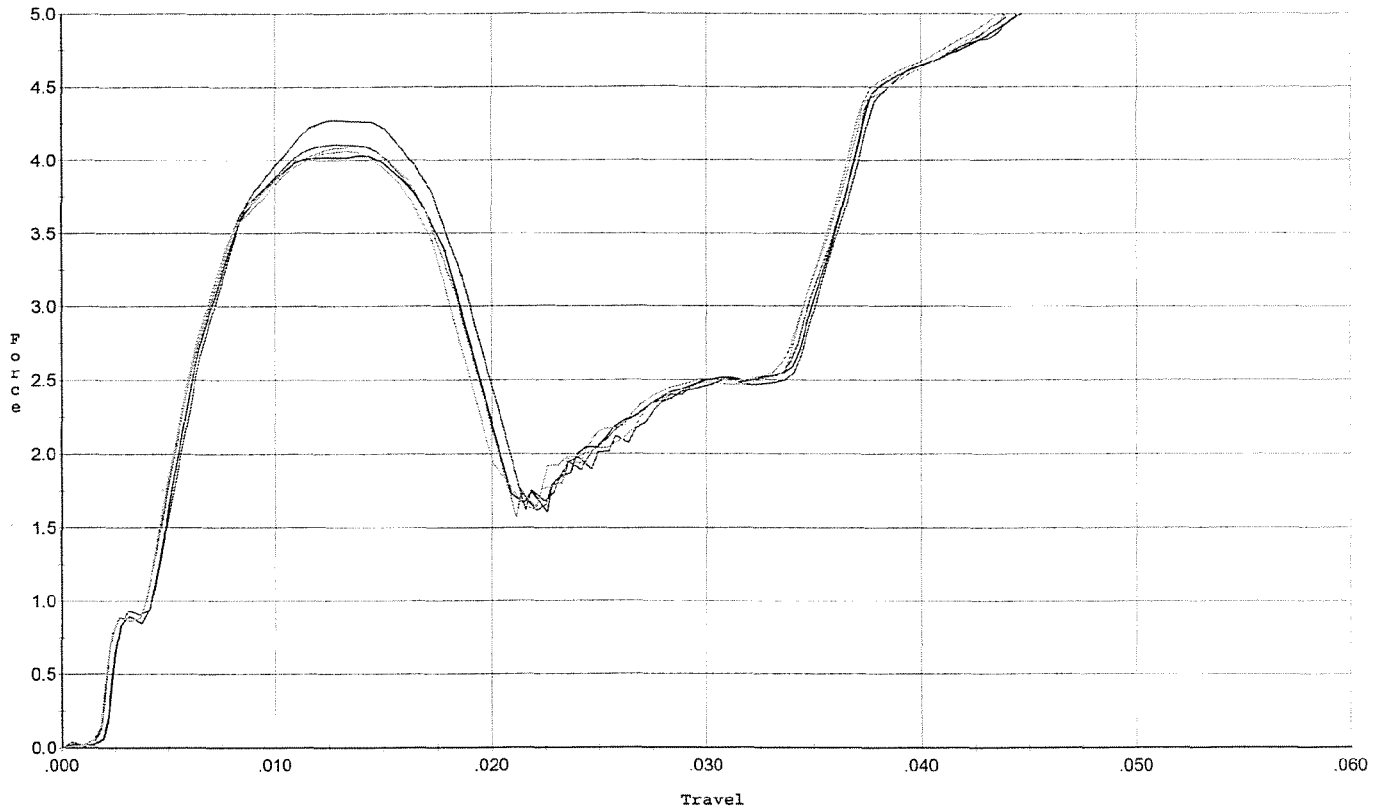
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.017	0.004	0.034	0.047		Set Trigger
2	4.255	0.017	0.00	0.034	0.045		Set Trigger
3	4.270	0.017	0.002	0.032	0.050		Set Trigger
4	4.205	0.017	0.00	0.033	0.046		Set Trigger
5	4.212	0.017	0.00	0.033	0.047		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



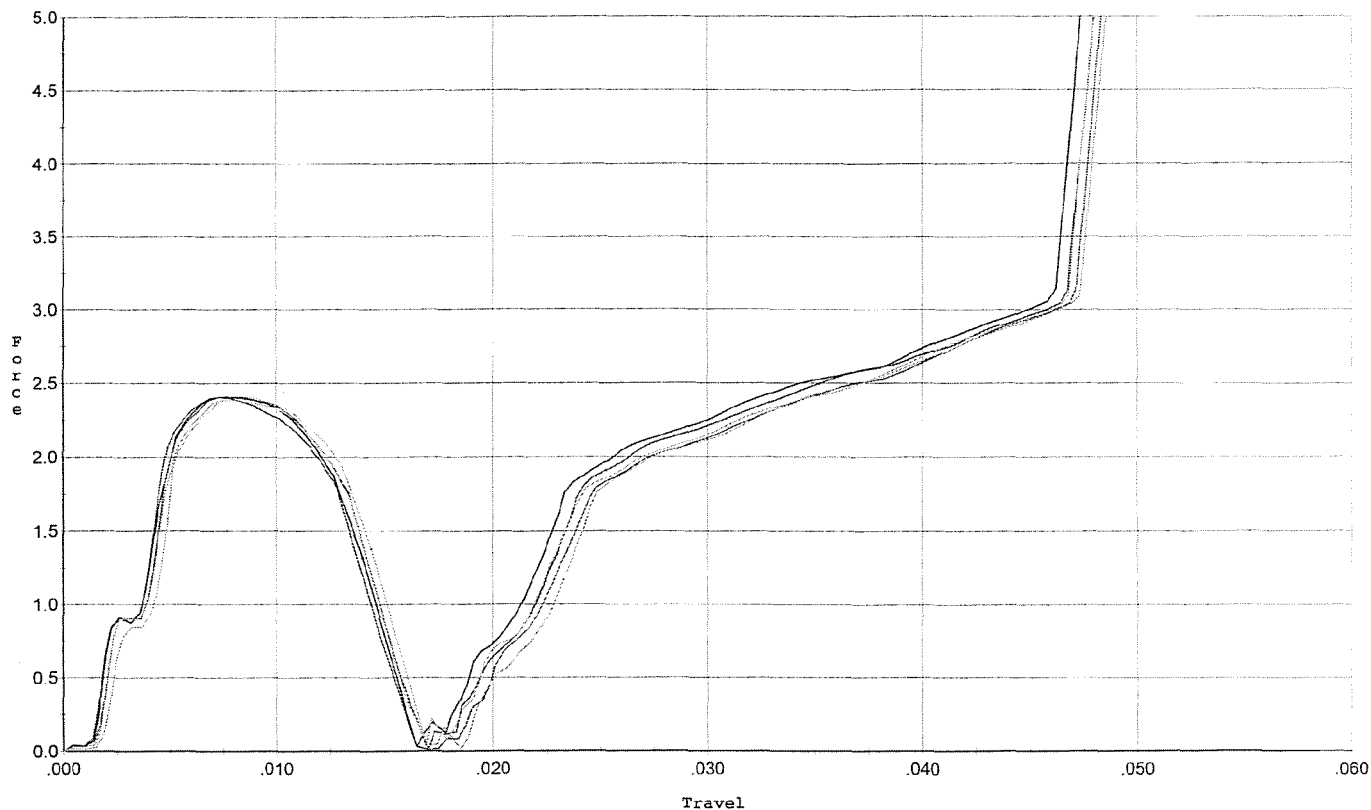
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.019	0.00	0.034	0.049		Set Trigger
2	4.029	0.018	0.002	0.034	0.045		Set Trigger
3	4.107	0.018	0.00	0.034	0.047		Set Trigger
4	4.060	0.017	0.00	0.034	0.044		Set Trigger
5	4.096	0.018	0.004	0.034	0.047		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



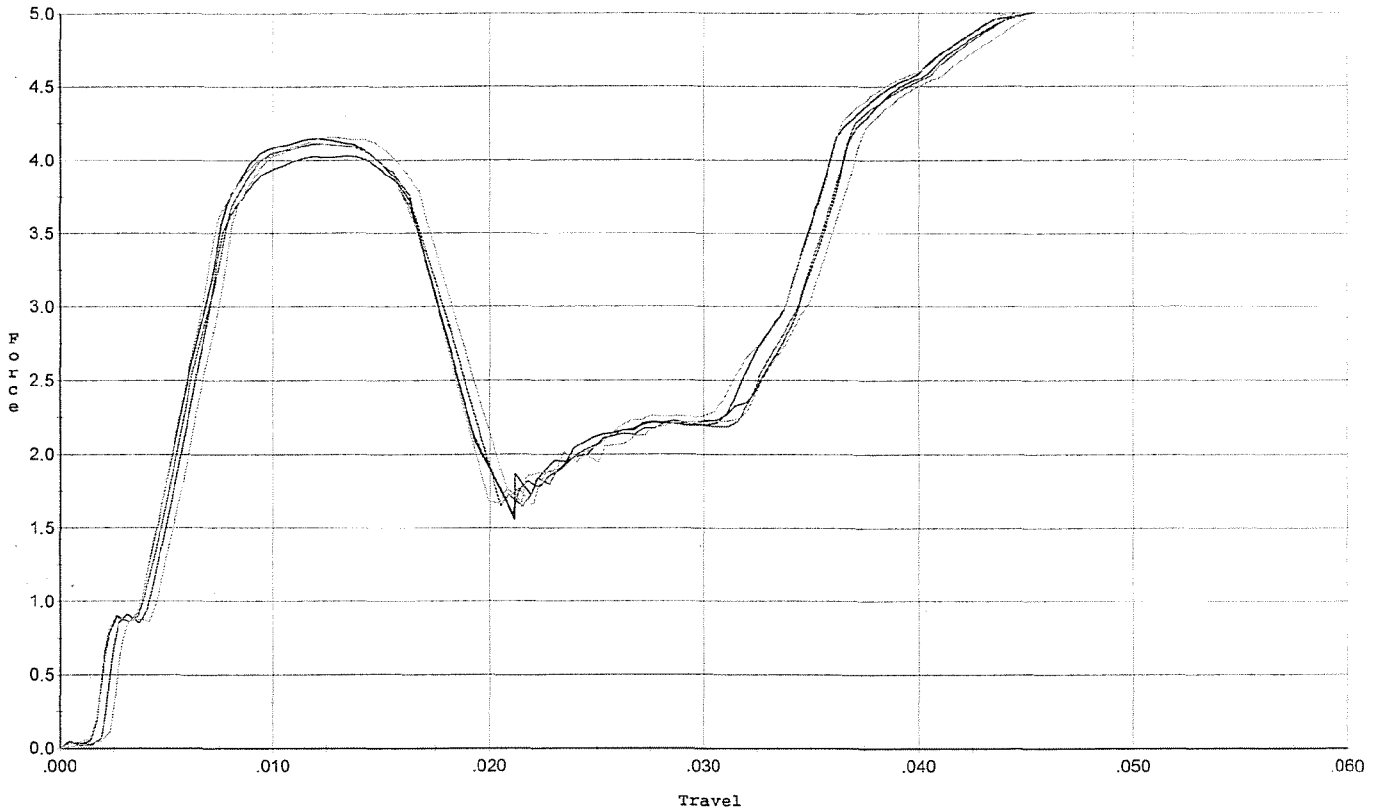
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.013	0.00	0.039	0.020		Set Trigger
2	2.406	0.014	0.00	0.037	0.022		Set Trigger
3	2.408	0.013	0.004	0.038	0.021		Set Trigger
4	2.388	0.013	0.004	0.038	0.021		Set Trigger
5	2.413	0.014	0.00	0.038	0.022		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.016	0.00	0.034	0.041		Set Trigger
2	4.145	0.016	0.00	0.033	0.042		Set Trigger
3	4.111	0.018	0.00	0.033	0.046		Set Trigger
4	4.120	0.017	0.00	0.033	0.043		Set Trigger
5	4.158	0.017	0.00	0.034	0.042		Set Trigger

A-4-11