

6680 7728

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



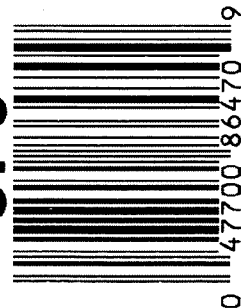
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807728

UPC



BM FORM

GUN SERIAL # G6807728

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2-18-09	
490	MAGNAFLUX BOLT		2-18-09	RT
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

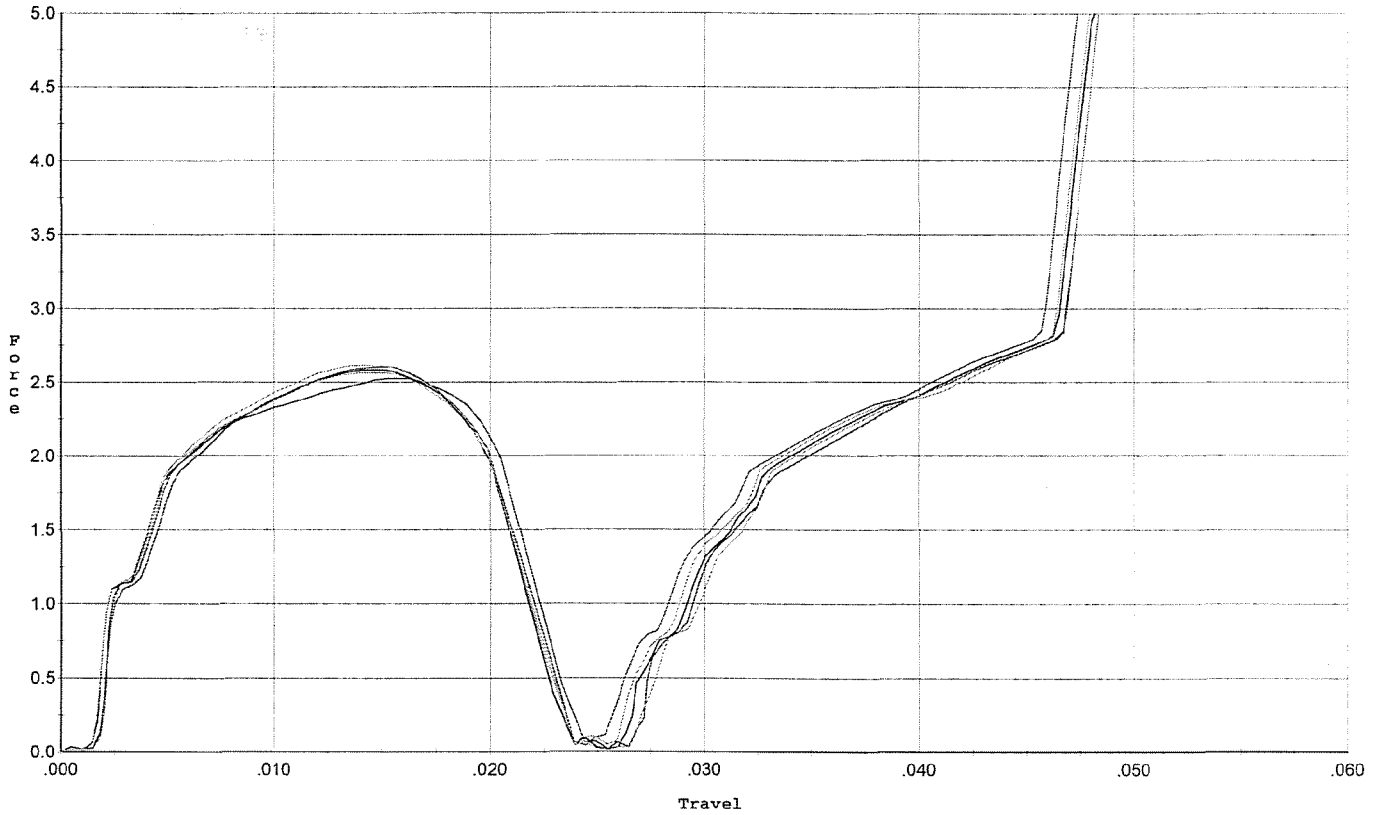
560	BARBER - M24 0016884 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-13-09	WN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	3-13-09	WN
	J) ASSEMBLE STOCK			3-9-09	WN
	K) ASSEMBLE SWIVEL STUDS			3-13-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-10-09	WN
670	FINAL INSPECTION A) HEADSPACE			3-13-09	WN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.57</u> <u>2.59</u> <u>2.61</u> <u>2.42</u>	3-12-09	WN
	C) FUNCTION			3-13-09	WN
690	PACK			3-21-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



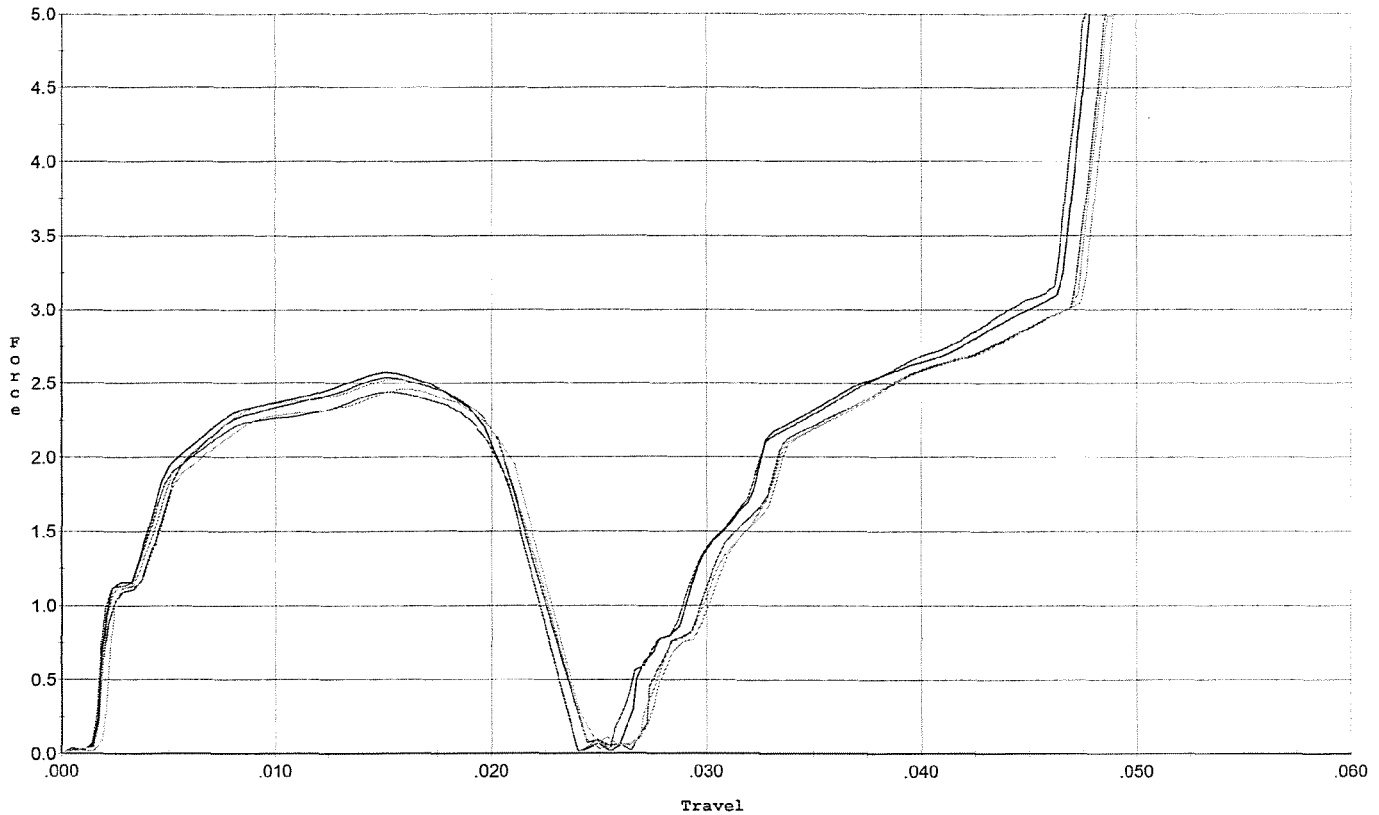
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.020	0.00	0.032	0.037		Set Trigger
2	2.586	0.020	0.00	0.032	0.037		Set Trigger
3	2.605	0.022	0.00	0.031	0.040		Set Trigger
4	2.612	0.020	0.00	0.032	0.038		Set Trigger
5	2.565	0.020	0.002	0.033	0.037		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



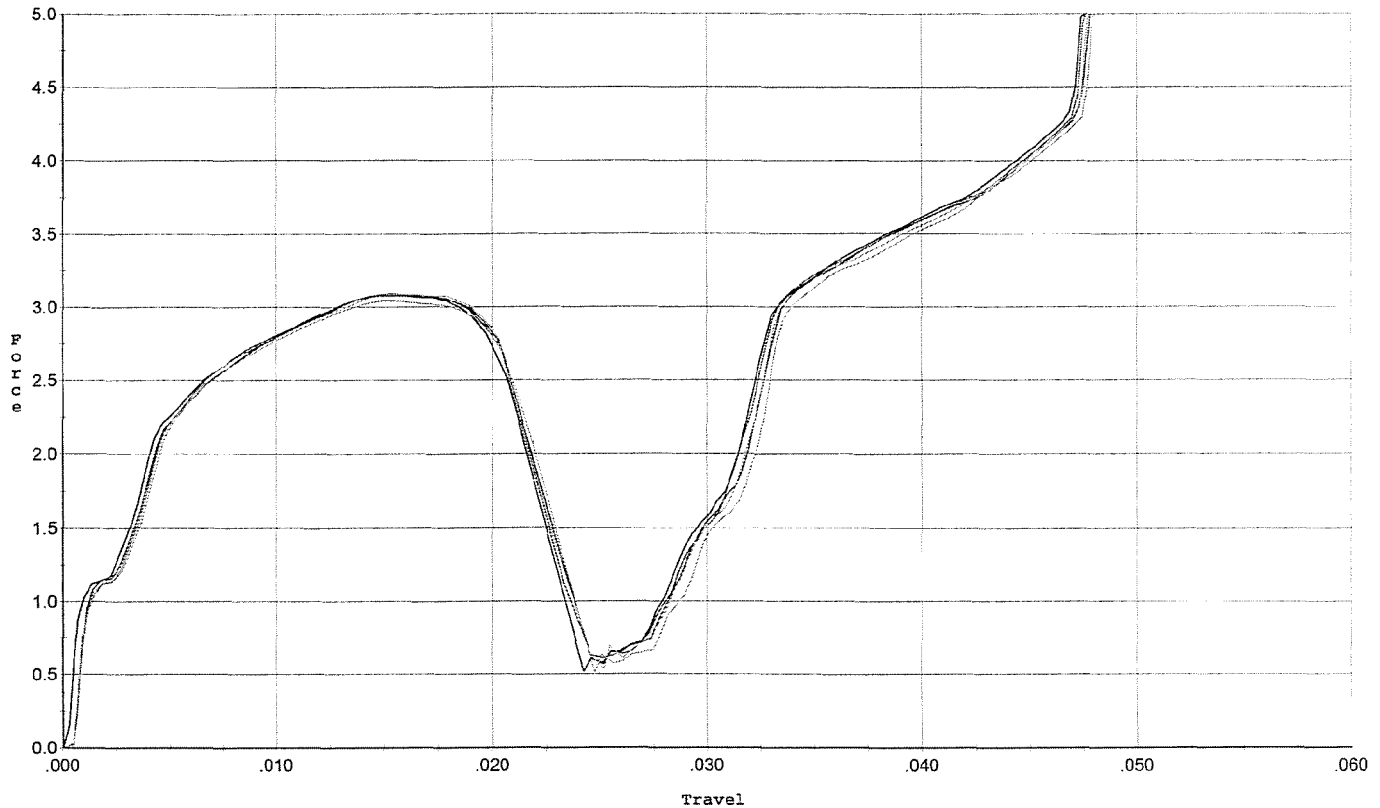
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.020	0.00	0.031	0.038		Set Trigger
2	2.573	0.021	0.00	0.032	0.039		Set Trigger
3	2.439	0.021	0.00	0.032	0.038		Set Trigger
4	2.457	0.021	0.002	0.033	0.038		Set Trigger
5	2.525	0.022	0.00	0.032	0.041		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



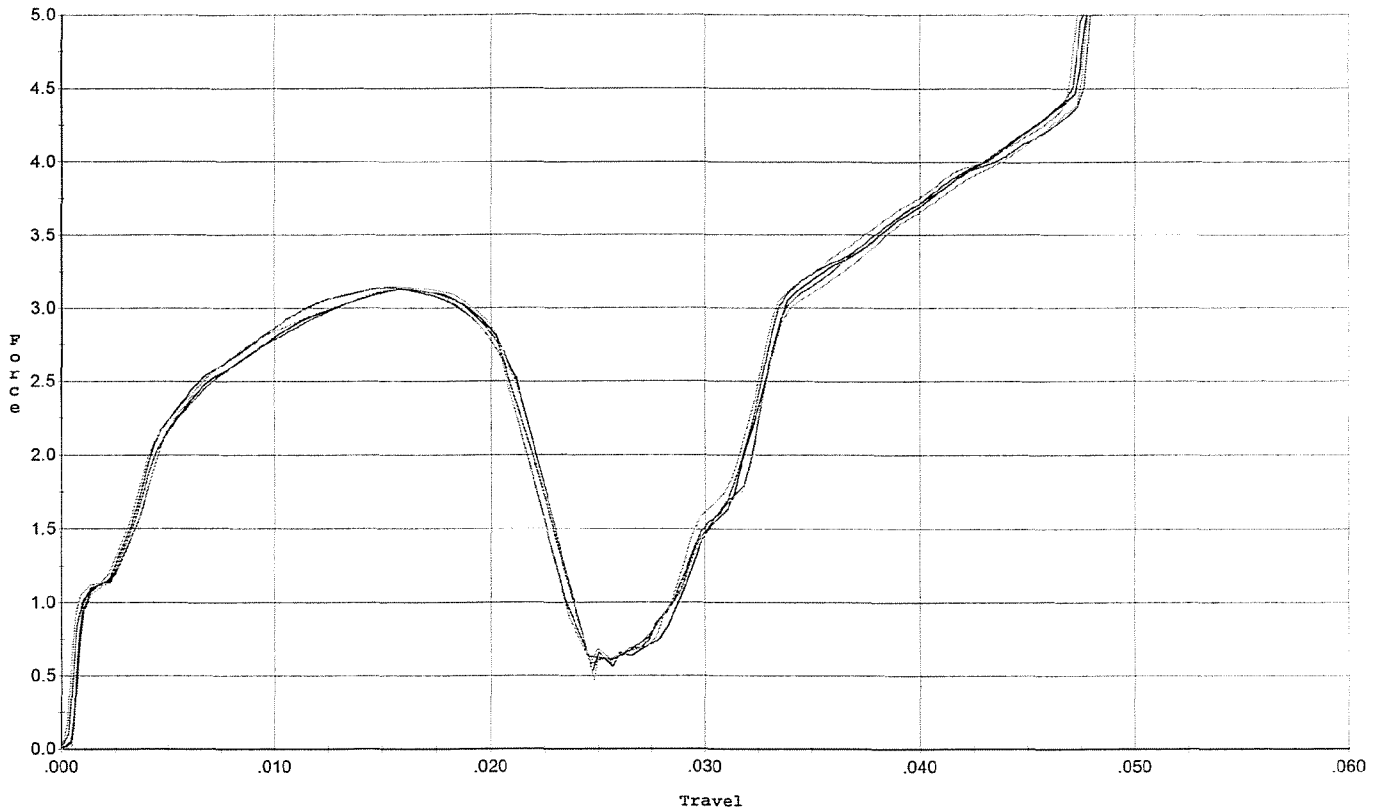
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.020	0.00	0.031	0.047		Set Trigger
2	3.080	0.021	0.00	0.030	0.048		Set Trigger
3	3.091	0.020	0.00	0.031	0.047		Set Trigger
4	3.045	0.020	0.00	0.031	0.046		Set Trigger
5	3.087	0.022	0.00	0.031	0.050		Set Trigger

Aug 307

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



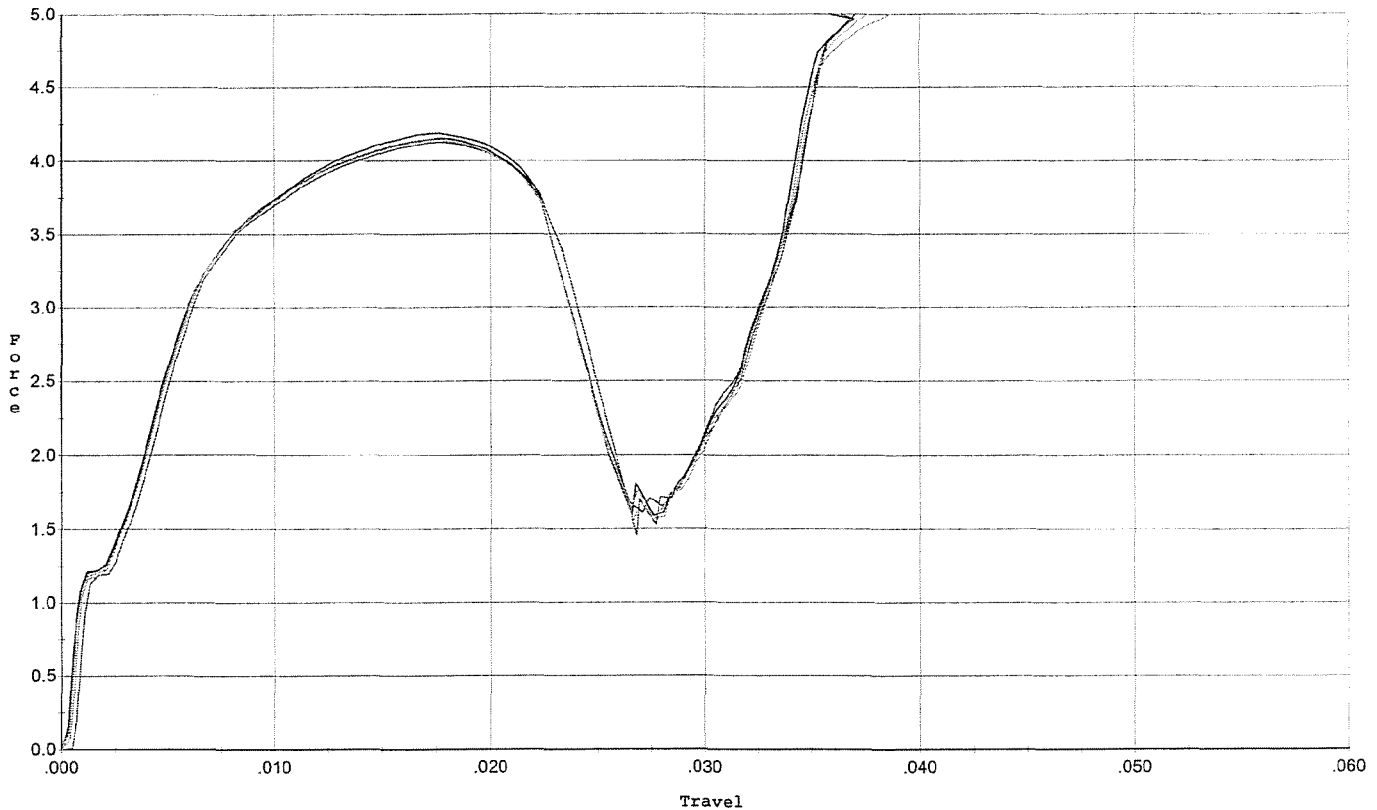
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.020	0.00	0.031	0.048		Set Trigger
2	3.126	0.021	0.00	0.030	0.049		Set Trigger
3	3.126	0.022	0.00	0.031	0.051		Set Trigger
4	3.144	0.021	0.00	0.030	0.049		Set Trigger
5	3.147	0.020	0.00	0.030	0.048		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



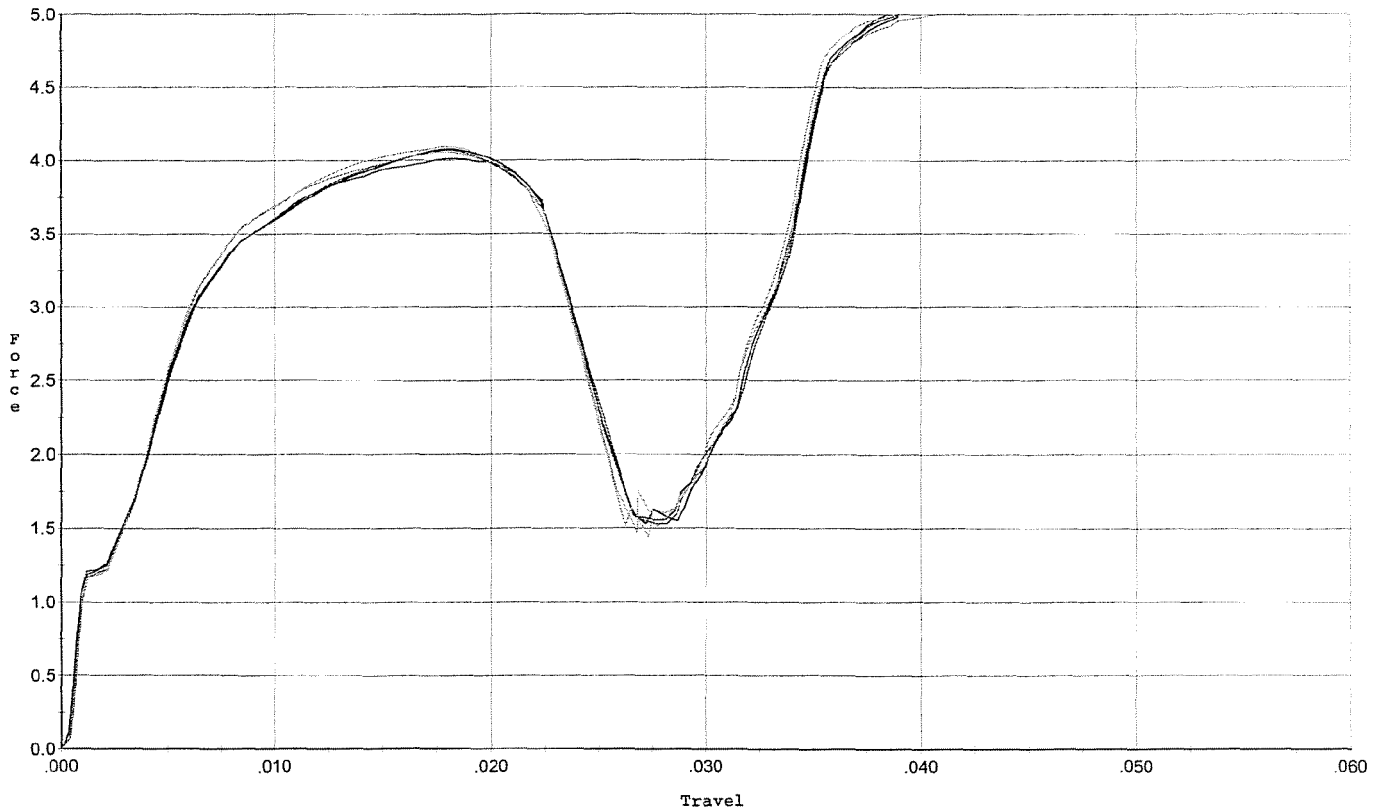
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.022	0.00	0.027	0.068		Set Trigger
2	4.185	0.022	0.00	0.028	0.068		Set Trigger
3	4.124	0.023	0.00	0.028	0.070		Set Trigger
4	4.146	0.022	0.00	0.028	0.068		Set Trigger
5	4.139	0.022	0.00	0.028	0.067		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/6/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



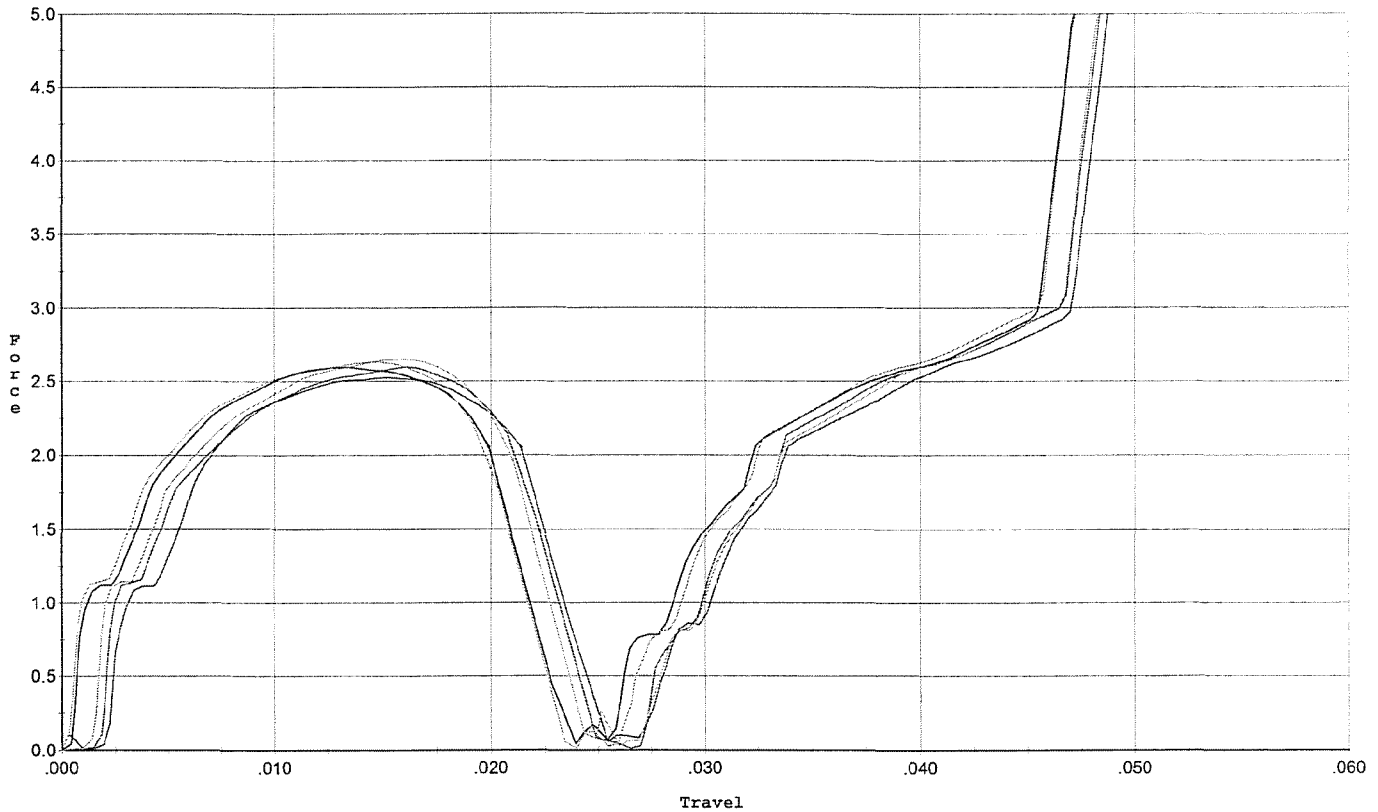
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.022	0.00	0.028	0.066		Set Trigger
2	4.074	0.022	0.00	0.028	0.066		Set Trigger
3	4.069	0.022	0.00	0.028	0.066		Set Trigger
4	4.093	0.022	0.00	0.028	0.067		Set Trigger
5	4.058	0.023	0.00	0.028	0.067		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



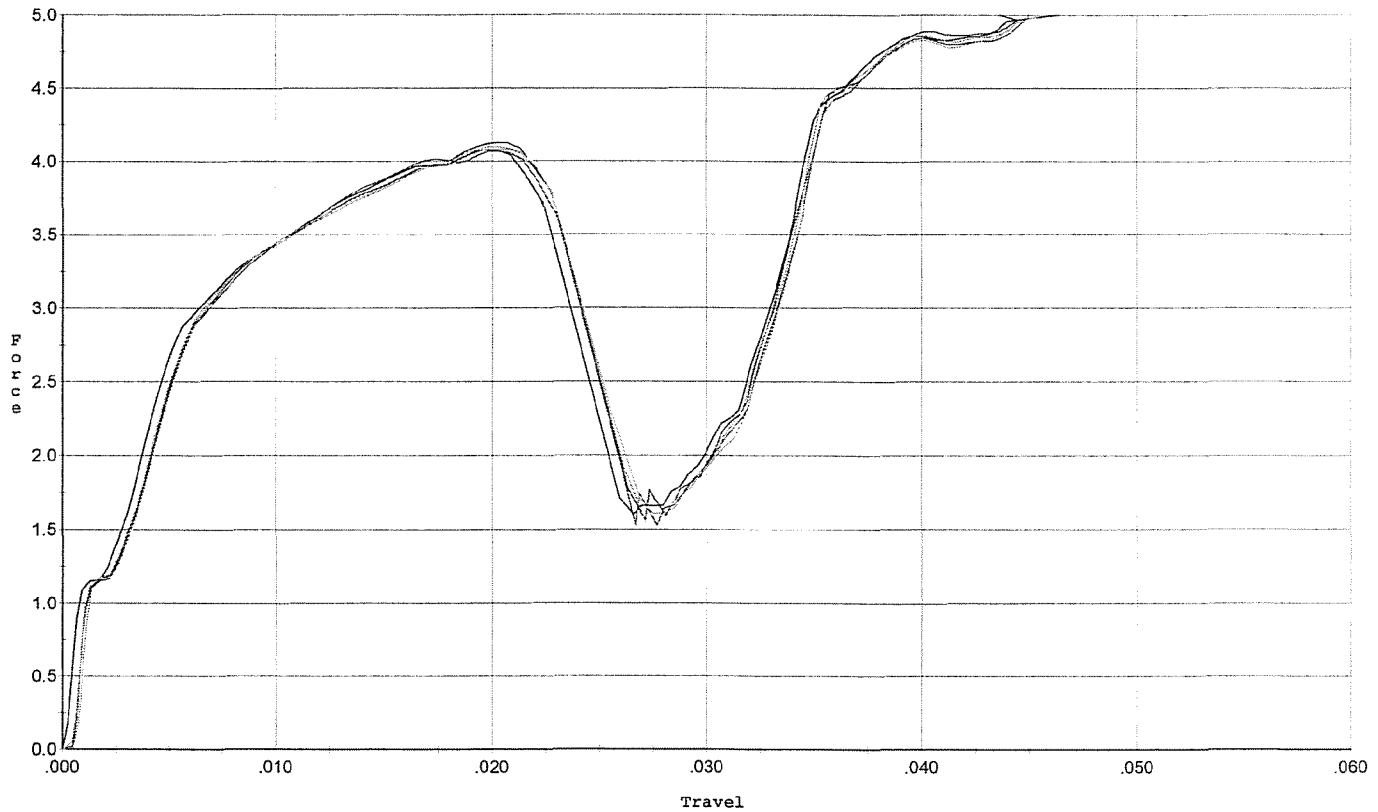
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.021	0.002	0.032	0.039		Set Trigger
2	2.594	0.020	0.00	0.031	0.039		Set Trigger
3	2.597	0.022	0.00	0.032	0.041		Set Trigger
4	2.652	0.021	0.00	0.032	0.040		Set Trigger
5	2.630	0.020	0.00	0.031	0.041		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/6/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.023	0.00	0.027	0.066		Set Trigger
2	4.078	0.022	0.00	0.027	0.066		Set Trigger
3	4.068	0.023	0.00	0.028	0.067		Set Trigger
4	4.098	0.023	0.00	0.028	0.066		Set Trigger
5	4.085	0.023	0.00	0.027	0.066		Set Trigger

AVG 4.09