

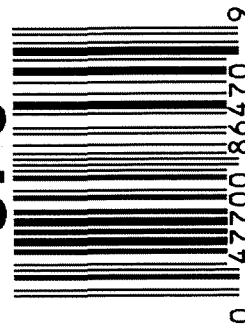
G 680 7731

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

**ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6807731****UPC****BM FORM**

GUN SERIAL #

G 680 7731

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES	2005	1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1-24-09	MR
490	MAGNAFLUX BOLT		1-24-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DS
542	APPLY COATINGS (BARREL ACTION)		2-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

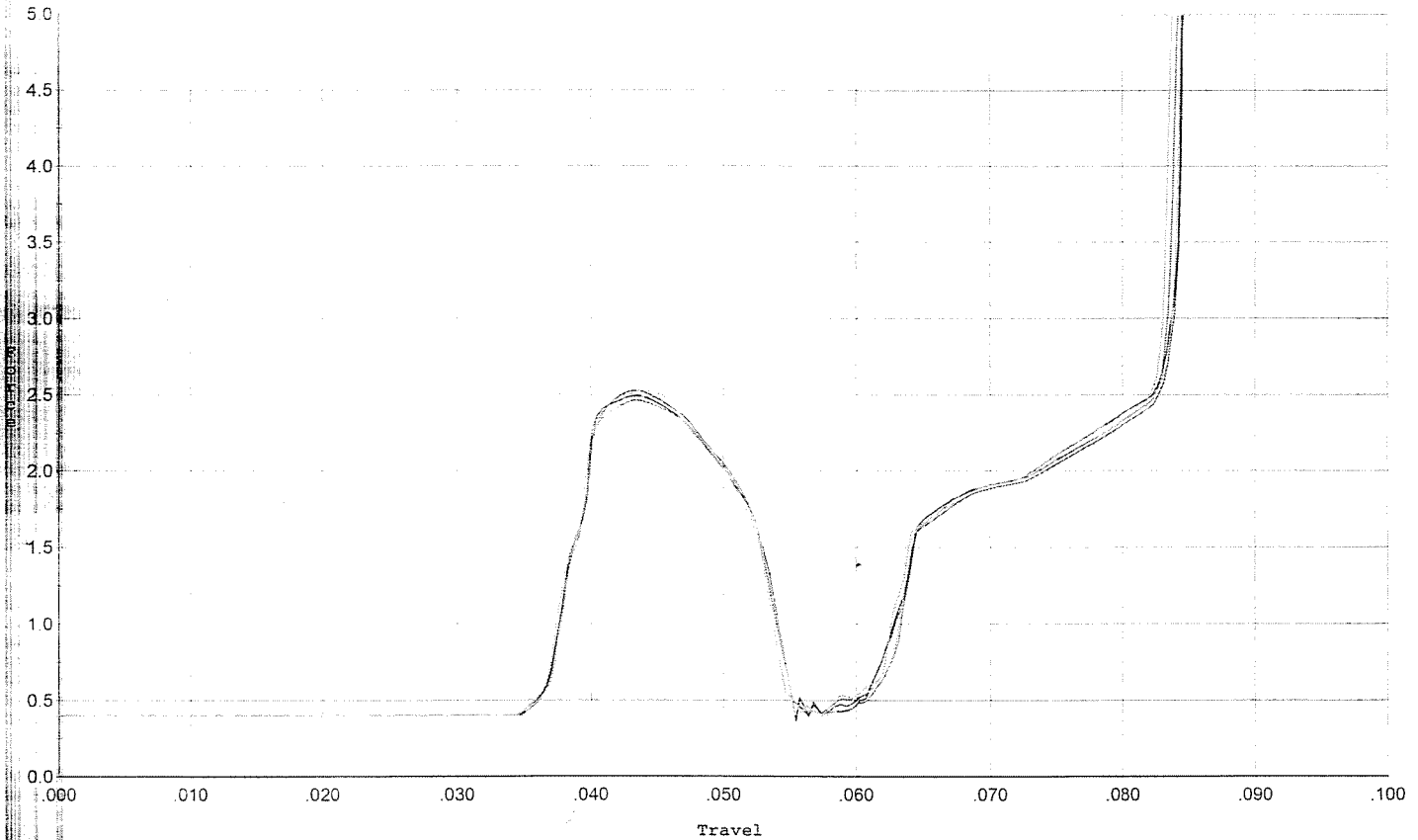
OP #	OP DESCRIPTION	BARBER - M24 0016919	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-10-09	RJ
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>3.0</u>	2-10-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	2-10-09	RJ
	J) ASSEMBLE STOCK			2-4-09	RJ
	K) ASSEMBLE SWIVEL STUDS			2-10-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			2-5-09	NW
670	FINAL INSPECTION A) HEADSPACE			2-10-09	RJ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.21</u> <u>2.22</u> <u>2.35</u> <u>2.31</u>	2-6-09	NW
	C) FUNCTION			2-10-09	RJ
690	PACK			2/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



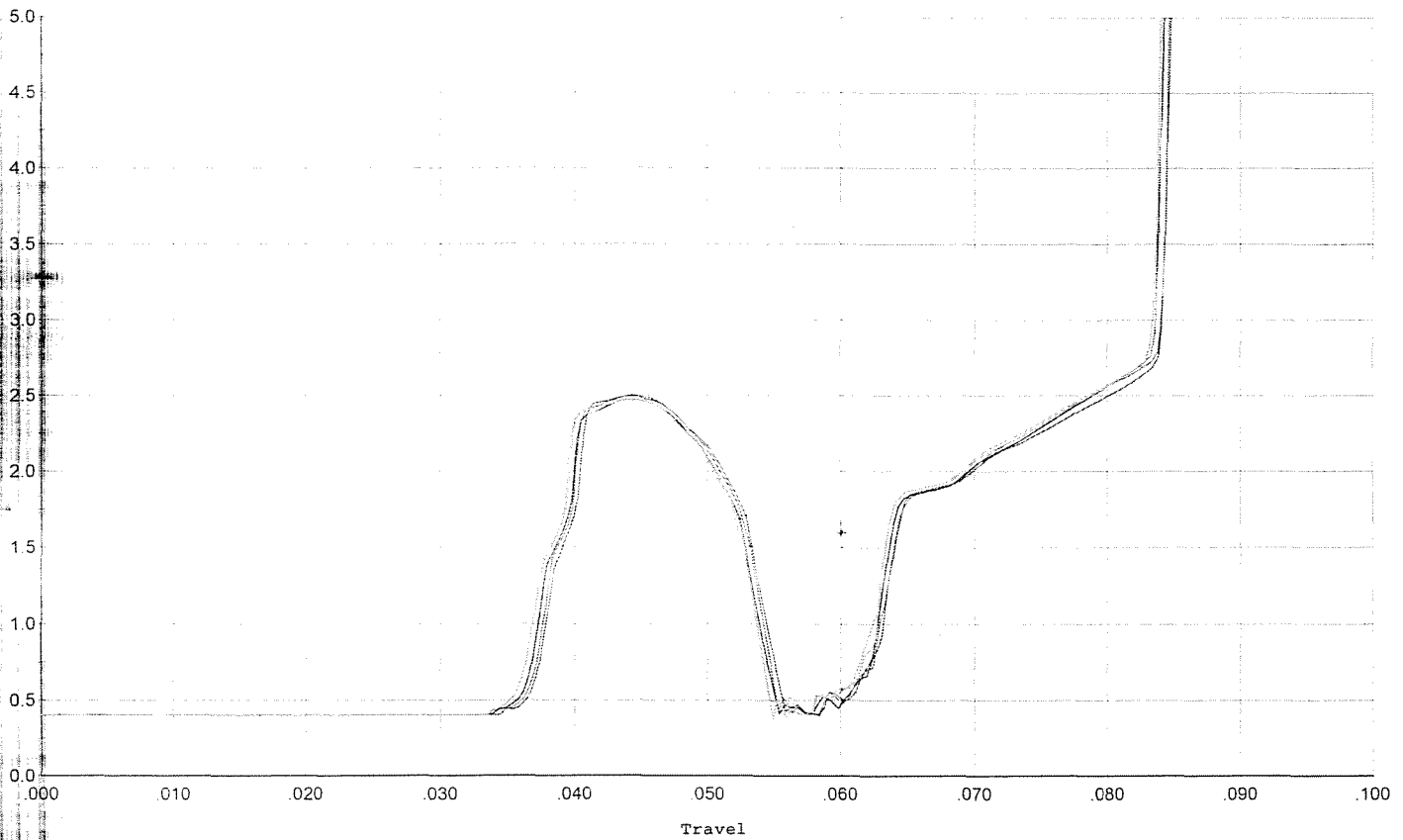
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.052	0.037	0.038	0.048		Set Trigger
2	2.491	0.053	0.037	0.037	0.049		Set Trigger
3	2.462	0.053	0.037	0.038	0.047		Set Trigger
4	2.526	0.054	0.037	0.037	0.049		Set Trigger
5	2.485	0.053	0.037	0.037	0.048		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



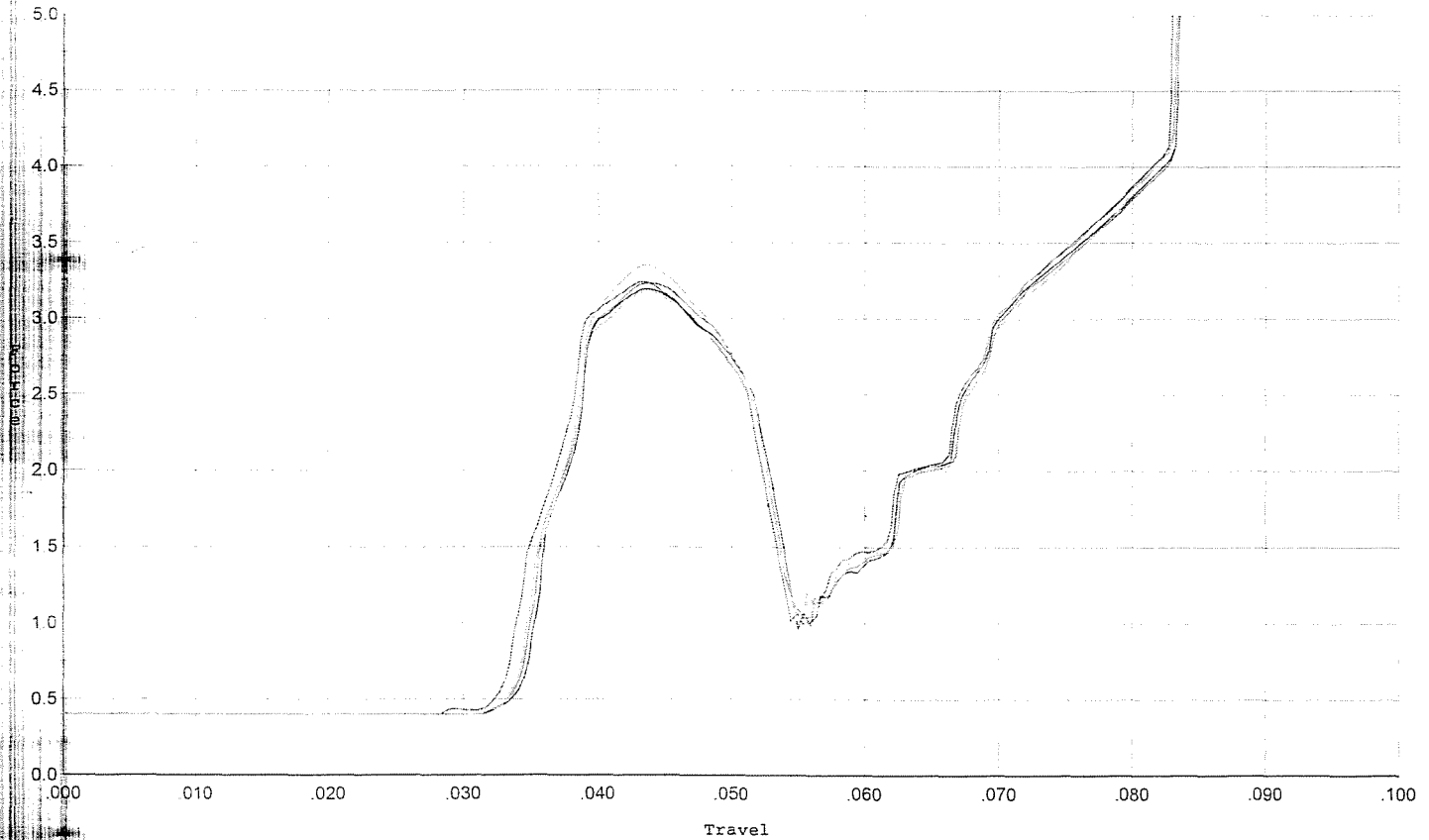
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.053	0.037	0.038	0.049		Set Trigger
2	2.466	0.052	0.037	0.037	0.048		Set Trigger
3	2.496	0.053	0.037	0.037	0.049		Set Trigger
4	2.474	0.053	0.036	0.037	0.049		Set Trigger
5	2.468	0.053	0.036	0.037	0.049		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



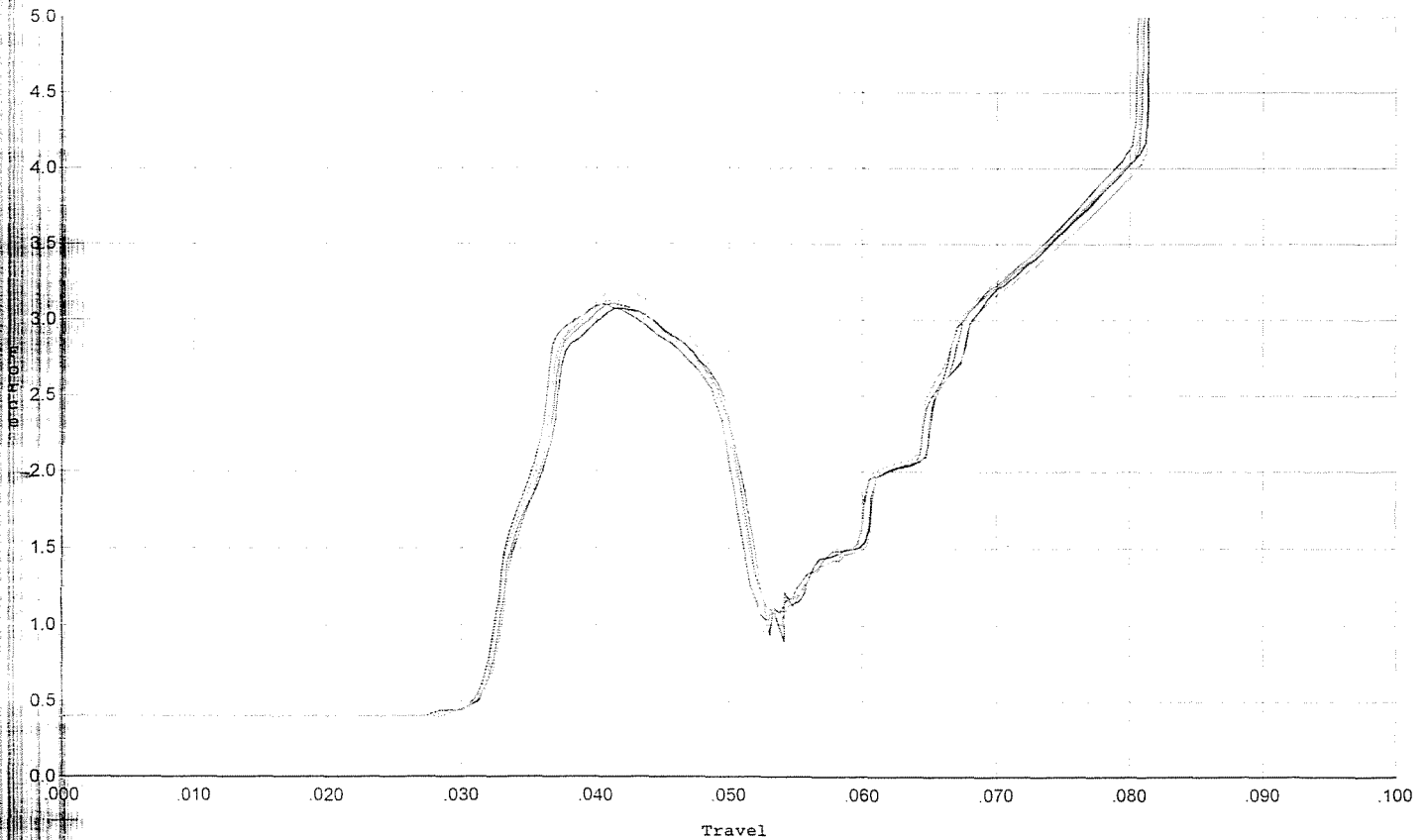
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.053	0.033	0.035	0.064		Set Trigger
2	3.193	0.053	0.035	0.035	0.062		Set Trigger
3	3.232	0.052	0.034	0.035	0.061		Set Trigger
4	3.352	0.052	0.034	0.035	0.062		Set Trigger
5	3.177	0.052	0.034	0.035	0.061		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



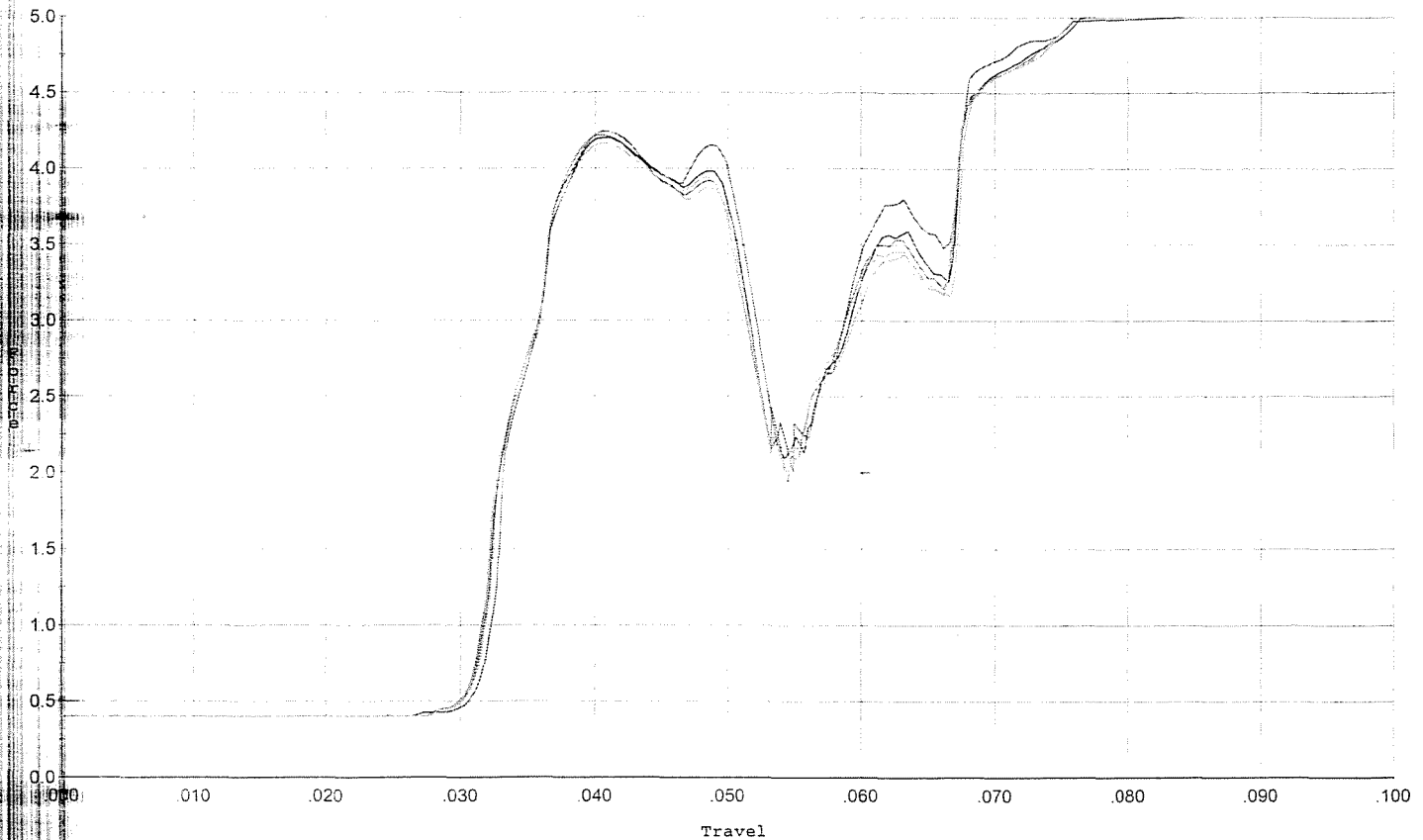
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.049	0.032	0.035	0.059		Set Trigger
2	3.073	0.051	0.032	0.034	0.060		Set Trigger
3	3.104	0.050	0.032	0.034	0.059		Set Trigger
4	3.128	0.050	0.032	0.034	0.060		Set Trigger
5	3.201	0.051	0.032	0.034	0.062		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



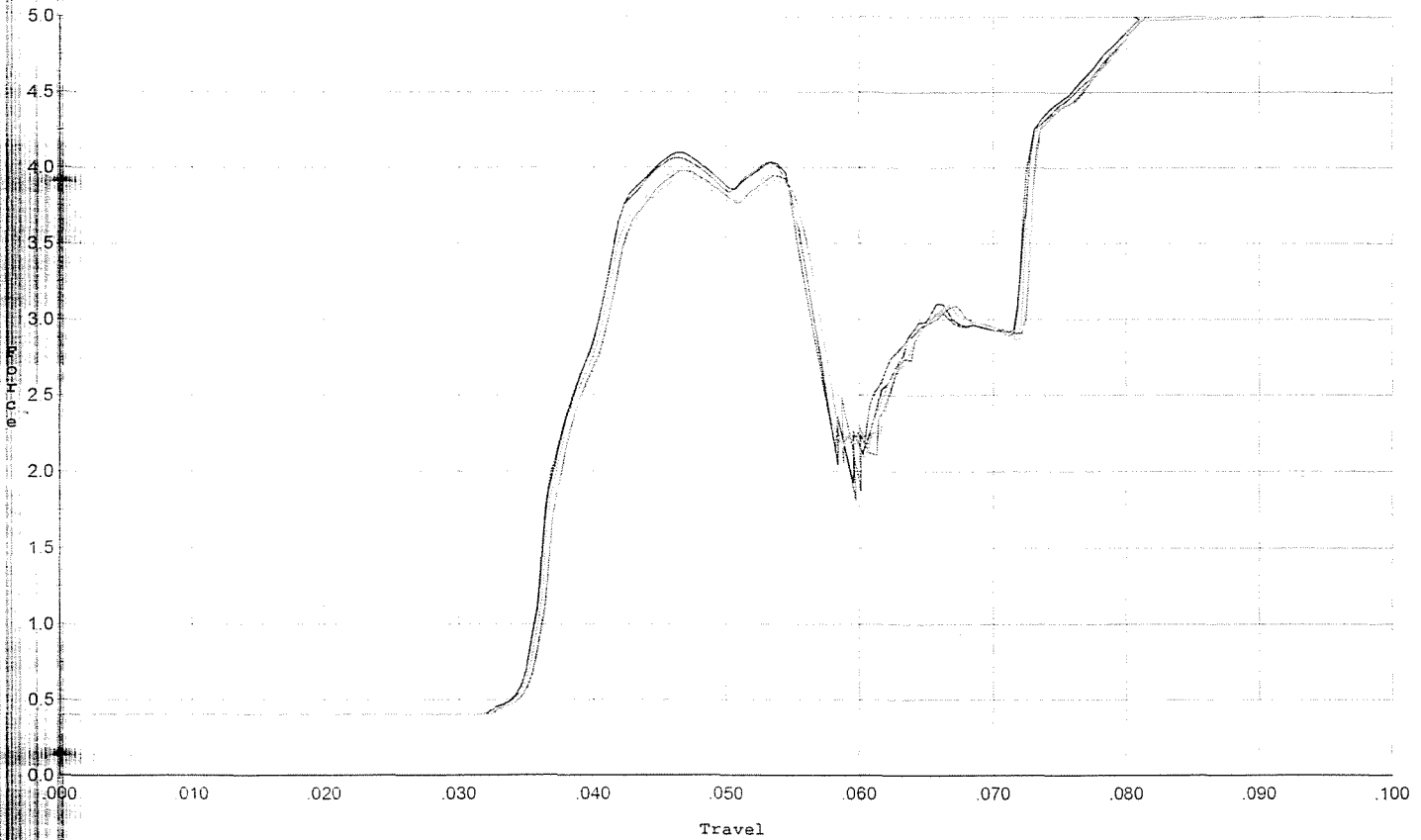
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.051	0.031	0.032	0.084		Set Trigger
2	4.198	0.051	0.031	0.032	0.083		Set Trigger
3	4.216	0.050	0.031	0.032	0.081		Set Trigger
4	4.236	0.050	0.031	0.032	0.081		Set Trigger
5	4.162	0.051	0.031	0.032	0.082		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



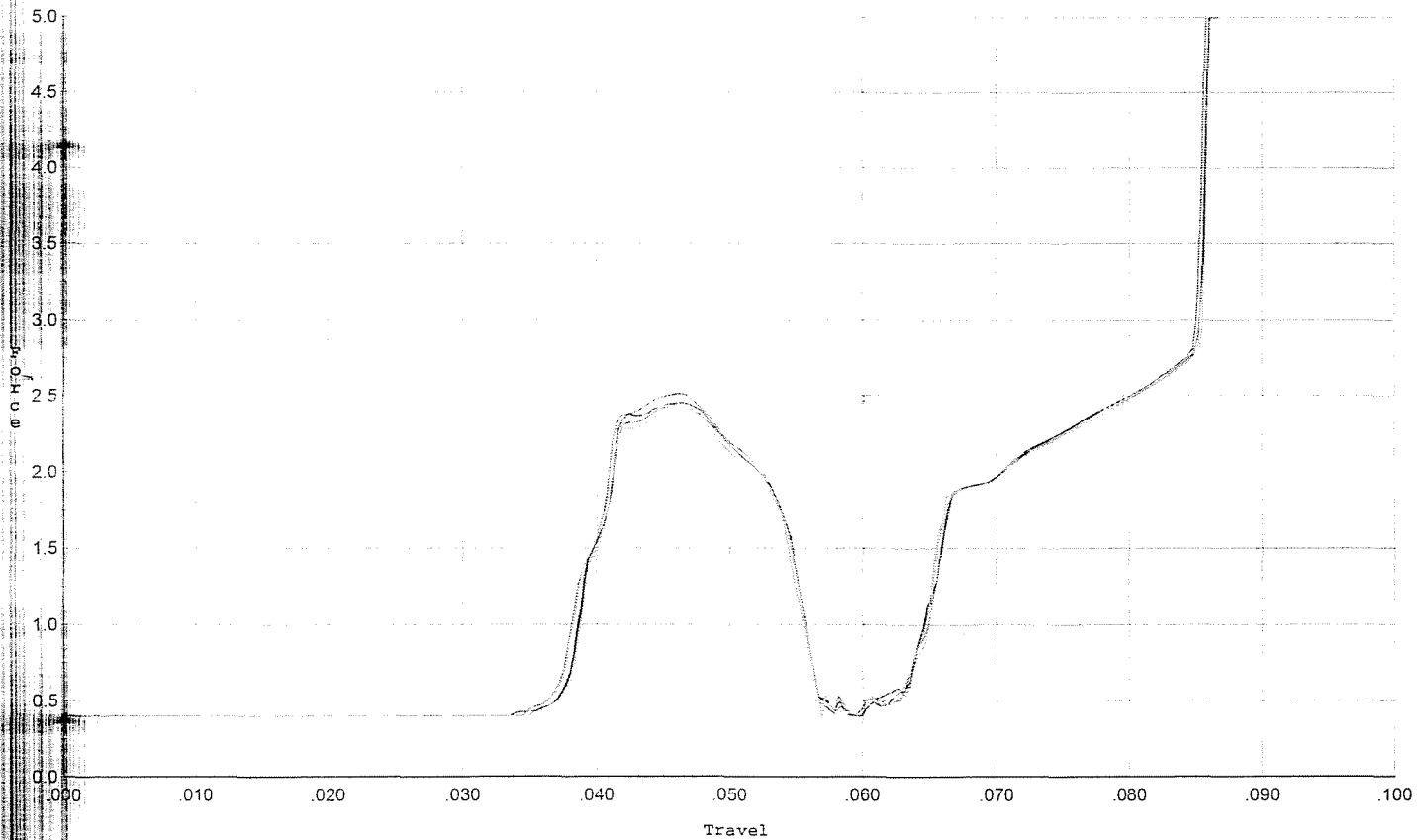
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.055	0.035	0.034	0.084		Set Trigger
2	4.096	0.056	0.035	0.034	0.087		Set Trigger
3	3.977	0.056	0.035	0.034	0.086		Set Trigger
4	3.980	0.056	0.035	0.034	0.085		Set Trigger
5	3.939	0.056	0.035	0.034	0.085		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



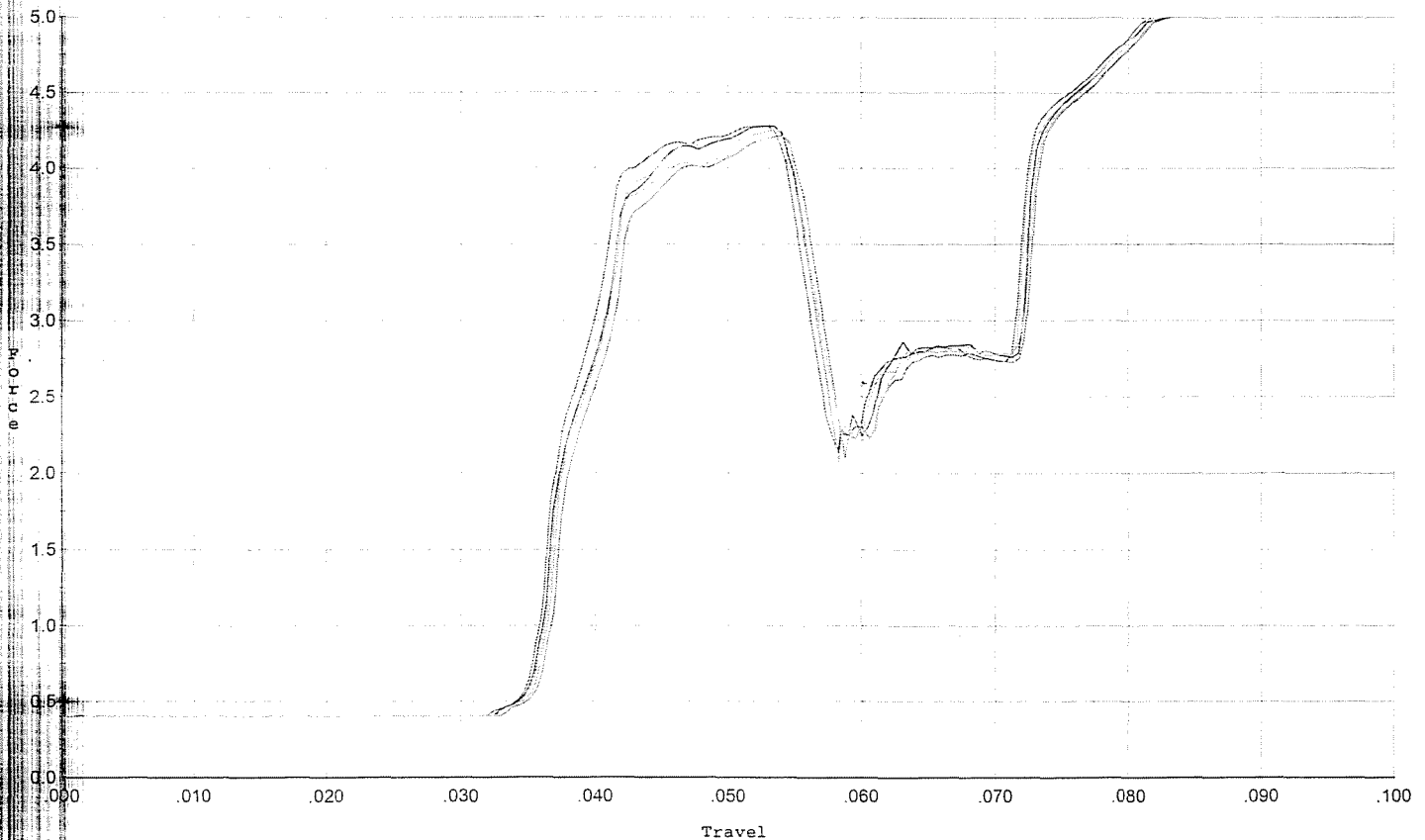
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.054	0.038	0.038	0.050		Set Trigger
2	2.451	0.055	0.038	0.038	0.050		Set Trigger
3	2.435	0.055	0.037	0.037	0.050		Set Trigger
4	2.437	0.055	0.037	0.037	0.050		Set Trigger
5	2.393	0.055	0.038	0.038	0.049		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.054	0.035	0.034	0.087		Set Trigger
2	4.280	0.055	0.035	0.033	0.087		Set Trigger
3	4.215	0.056	0.036	0.033	0.086		Set Trigger
4	4.199	0.055	0.035	0.033	0.086		Set Trigger
5	4.255	0.055	0.036	0.034	0.086		Set Trigger

Aug 4.24