

66807739

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

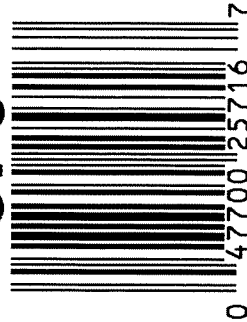
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6807739

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7739

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RZ
430	ASSEMBLE TO STOCK		3-6-09	RZ
440	PROOF		3-6-09	K
460	CHECK HEADSPACE		3-6-09	K
470	DIS-ASSEMBLE ACTION		3-6-09	SP
472	SERIALIZE BOLT HANDLE		3-9-09	RZ
475	DRILL AND TAP SIGHT HOLES		3-9-09	SP
480	MAGNAFLUX BBL ACTION		3/13/09	SP
490	MAGNAFLUX BOLT		3/13/09	SP
500	ROLLMARK CALIBER		3/13/09	Rt
520	GOFF BLAST BBL / REC		3-16	BZ
542	APPLY COATINGS (BARREL ACTION)		3/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-25-09	LJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

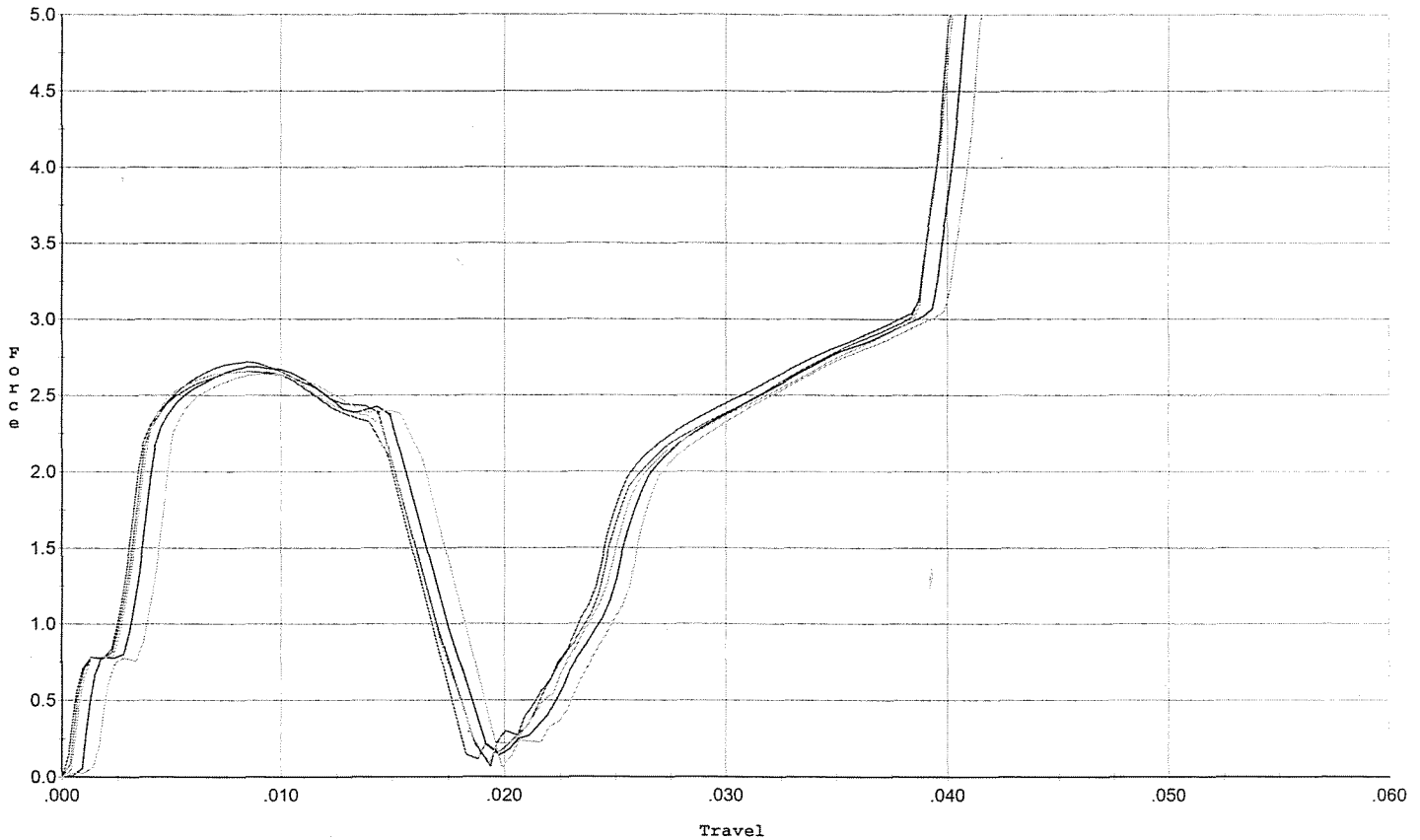
BARBER - M24 0017016

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	3-28-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	3-28-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	3-28-09	LN
	J) ASSEMBLE STOCK		3-25-09	LN
	K) ASSEMBLE SWIVEL STUDS		3-28-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-26-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-26-09	LN
670	FINAL INSPECTION A) HEADSPACE		3-28-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.42</u> <u>2.37</u> <u>2.43</u> <u>2.42</u>	3-26-09	TL
	C) FUNCTION		3-28-09	LN
690	PACK		3-28-09	TL

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



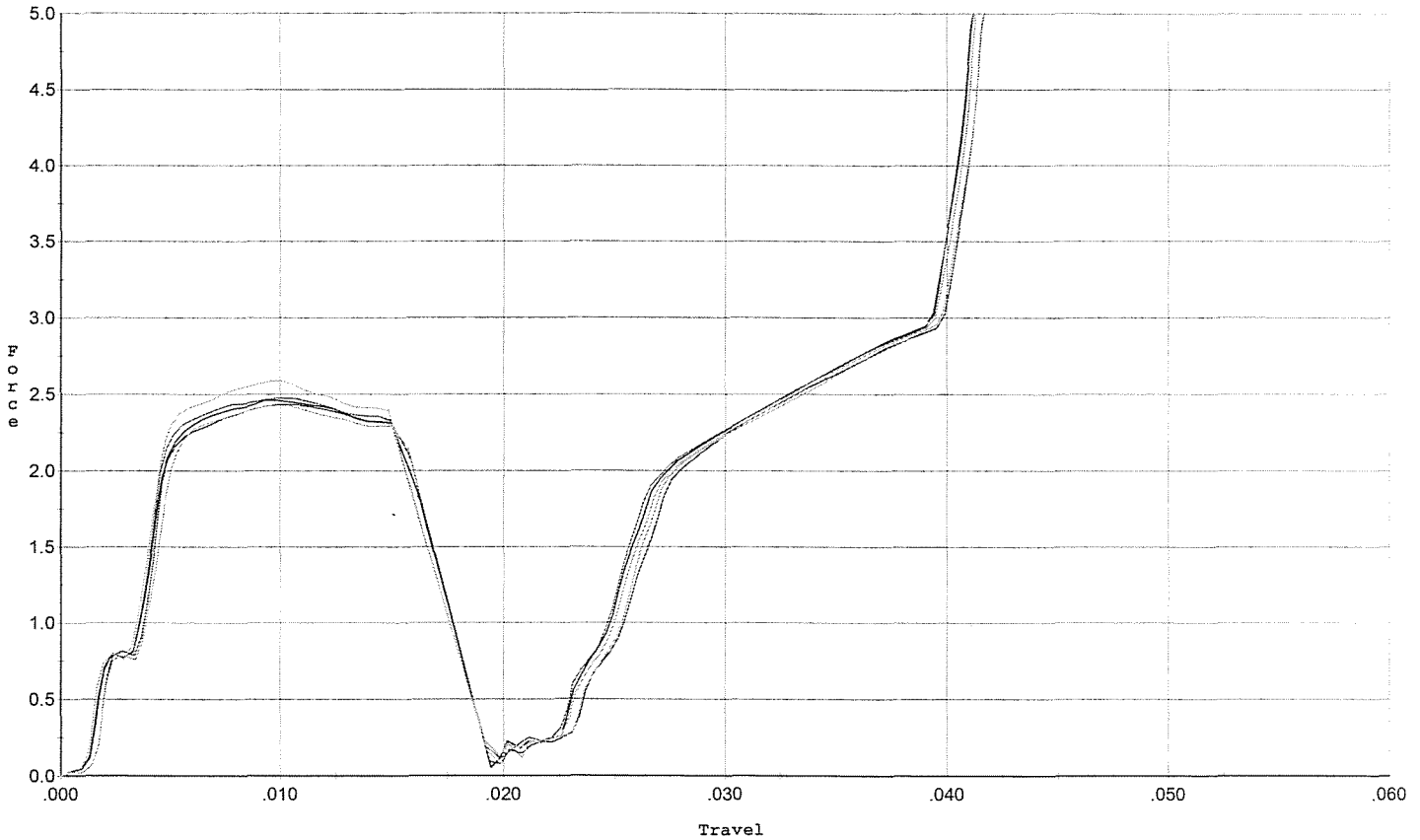
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.014	0.00	0.028	0.029		Set Trigger
2	2.688	0.015	0.00	0.029	0.028		Set Trigger
3	2.655	0.015	0.00	0.029	0.029		Set Trigger
4	2.638	0.016	0.00	0.029	0.030		Set Trigger
5	2.658	0.014	0.003	0.029	0.028		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs afrer 50 cycles+/- .50 lb



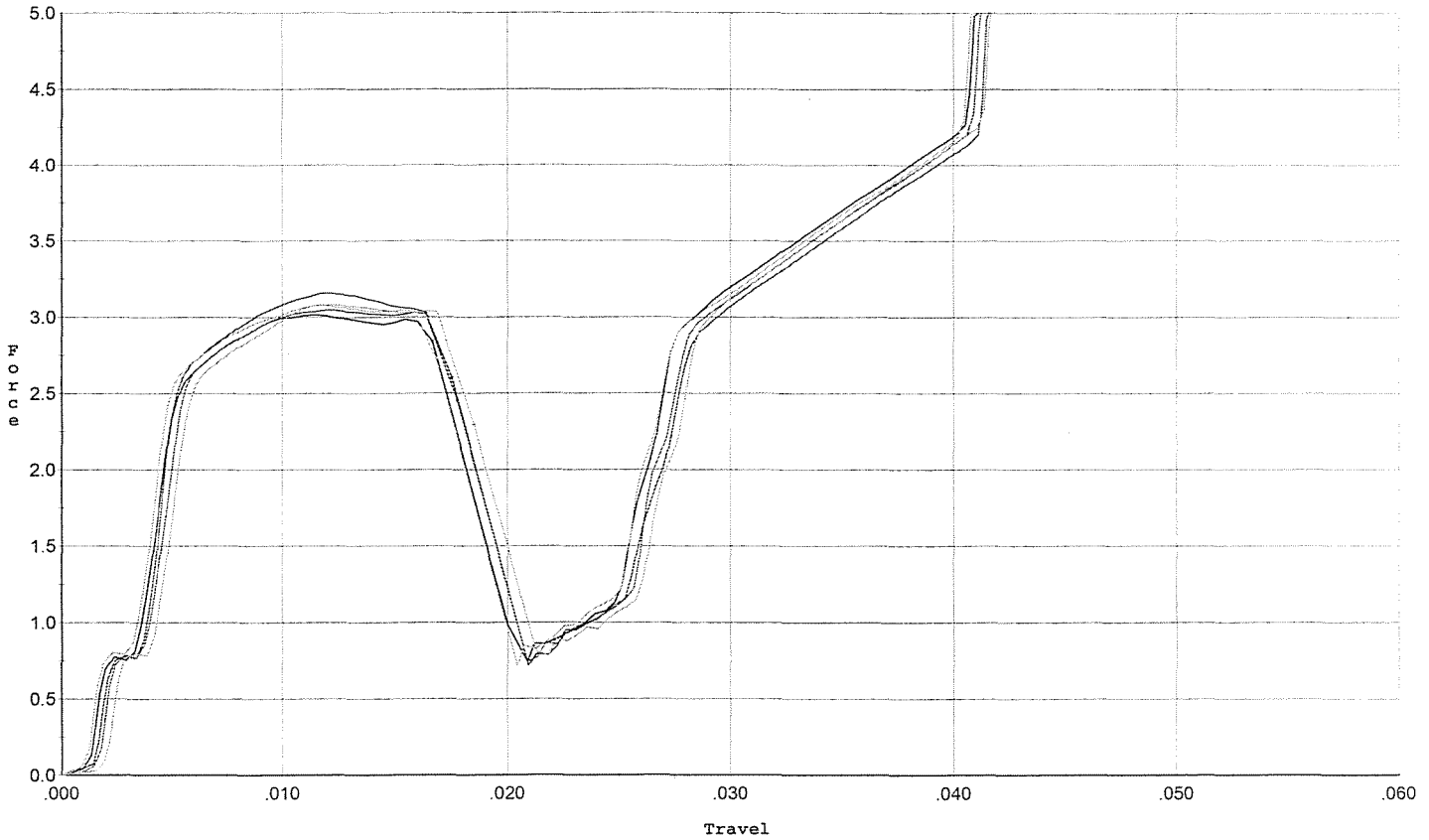
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.016	0.00	0.029	0.027		Set Trigger
2	2.462	0.016	0.00	0.029	0.028		Set Trigger
3	2.474	0.015	0.00	0.029	0.026		Set Trigger
4	2.590	0.015	0.00	0.029	0.027		Set Trigger
5	2.428	0.016	0.00	0.029	0.027		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



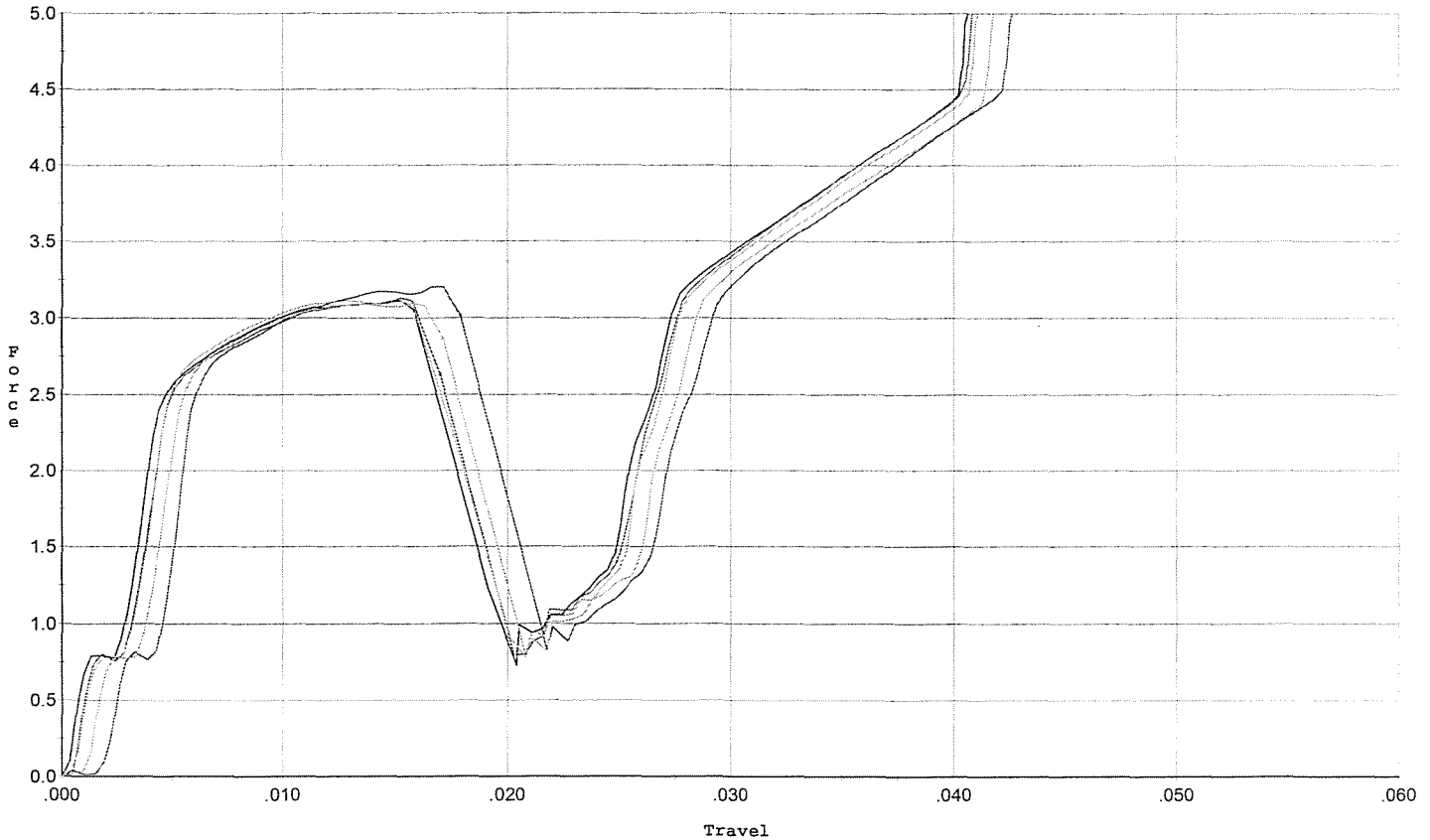
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.018	0.00	0.027	0.038		Set Trigger
2	3.015	0.017	0.00	0.027	0.035		Set Trigger
3	3.046	0.018	0.00	0.026	0.037		Set Trigger
4	3.082	0.017	0.00	0.026	0.037		Set Trigger
5	3.082	0.019	0.00	0.027	0.039		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



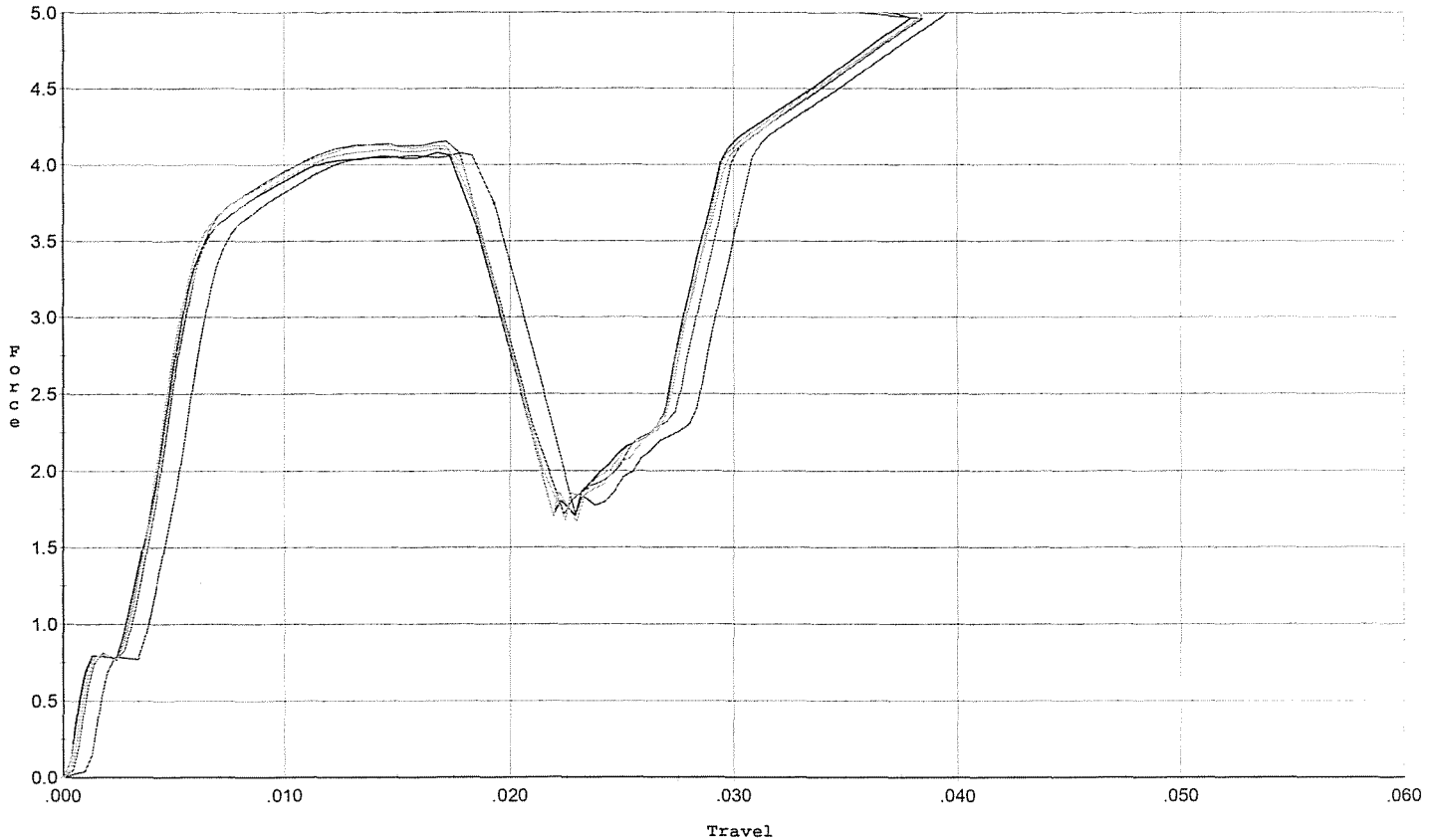
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.018	0.002	0.027	0.038		Set Trigger
2	3.115	0.016	0.003	0.026	0.036		Set Trigger
3	3.131	0.017	0.00	0.026	0.037		Set Trigger
4	3.112	0.018	0.00	0.027	0.039		Set Trigger
5	3.096	0.017	0.00	0.027	0.037		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



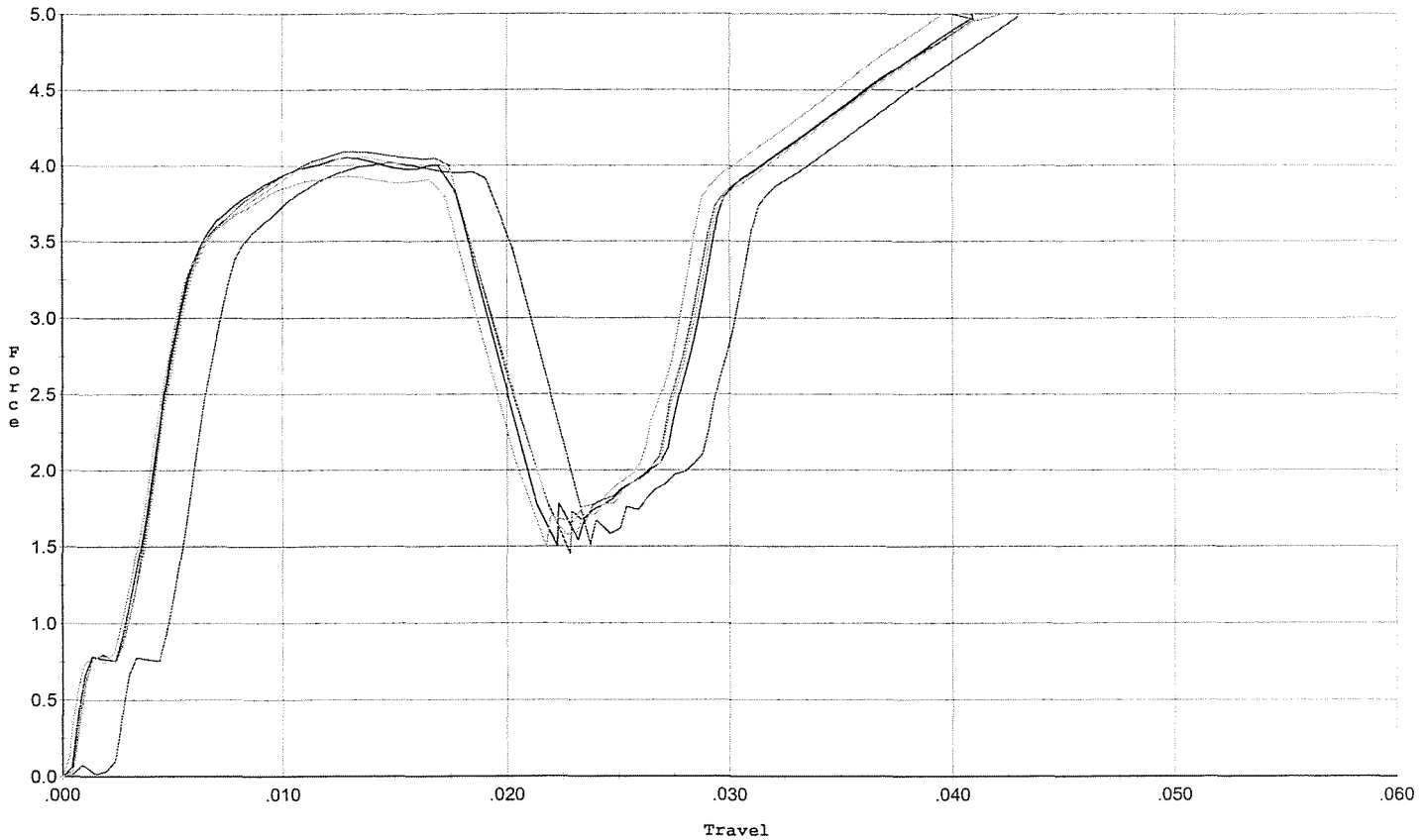
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.019	0.004	0.025	0.053		Set Trigger
2	4.080	0.019	0.003	0.024	0.053		Set Trigger
3	4.155	0.018	0.00	0.025	0.051		Set Trigger
4	4.103	0.018	0.00	0.024	0.051		Set Trigger
5	4.129	0.018	0.00	0.024	0.053		Set Trigger

A 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



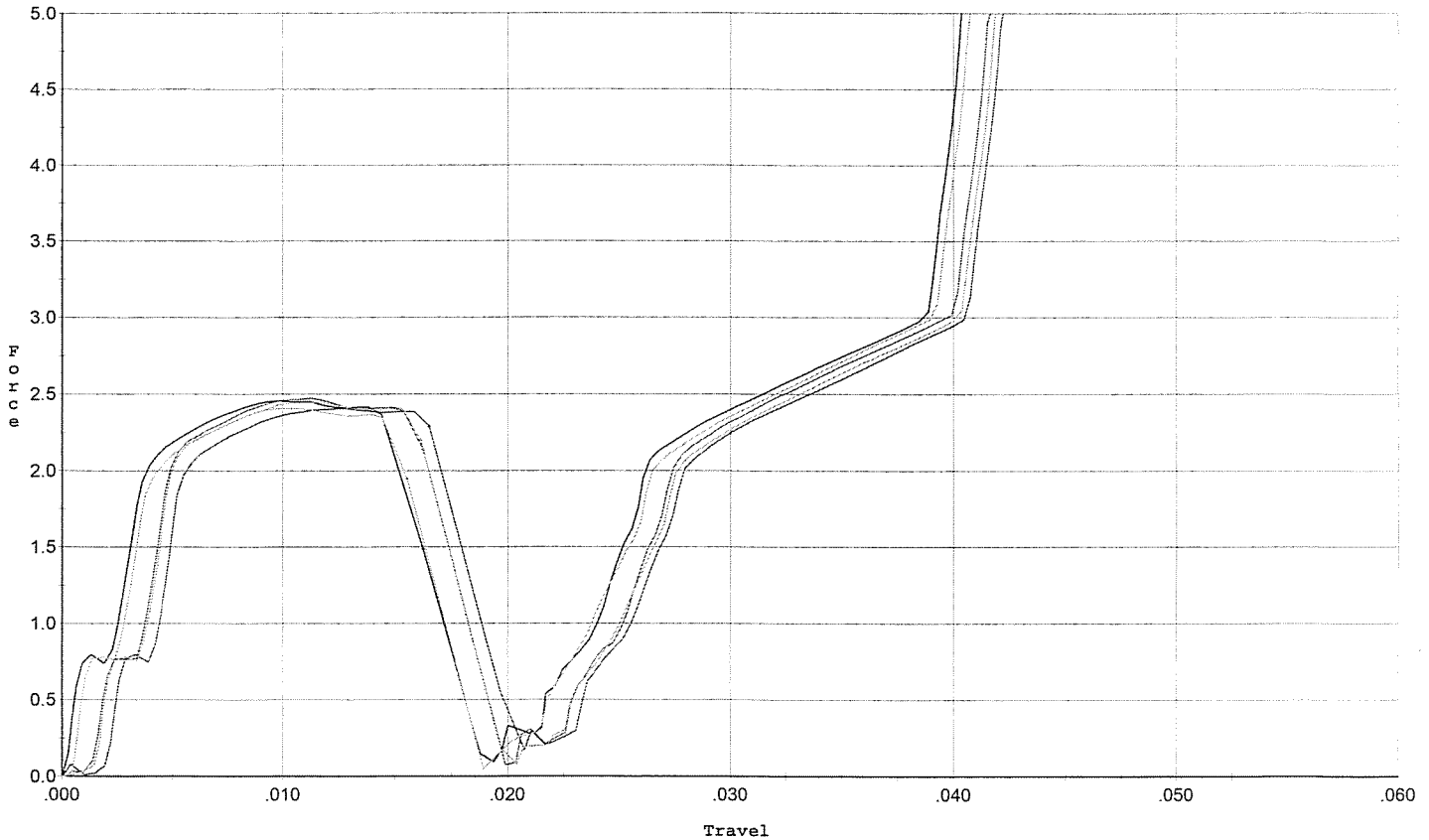
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.020	0.005	0.025	0.053		Set Trigger
2	4.056	0.018	0.003	0.025	0.050		Set Trigger
3	4.092	0.017	0.00	0.025	0.049		Set Trigger
4	4.059	0.017	0.00	0.025	0.049		Set Trigger
5	3.929	0.017	0.00	0.025	0.048		Set Trigger

A 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



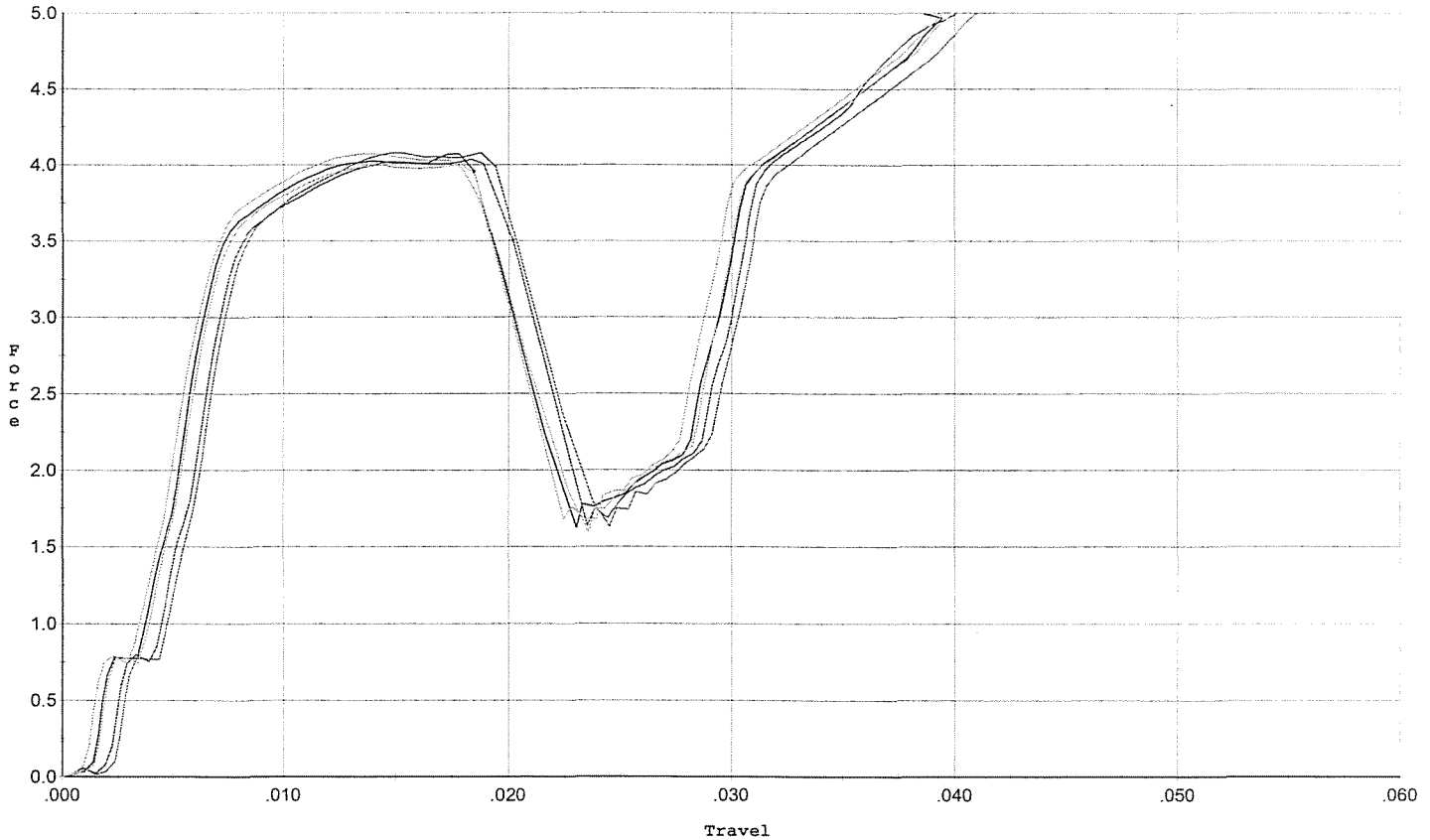
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.017	0.00	0.029	0.028		Set Trigger
2	2.457	0.016	0.00	0.029	0.030		Set Trigger
3	2.473	0.016	0.004	0.029	0.029		Set Trigger
4	2.405	0.016	0.00	0.029	0.028		Set Trigger
5	2.445	0.016	0.00	0.029	0.028		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.020	0.00	0.025	0.053		Set Trigger
2	4.074	0.018	0.004	0.025	0.050		Set Trigger
3	4.080	0.019	0.005	0.025	0.051		Set Trigger
4	4.008	0.019	0.00	0.025	0.050		Set Trigger
5	4.076	0.019	0.00	0.025	0.052		Set Trigger

A-4.05