

66807761

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

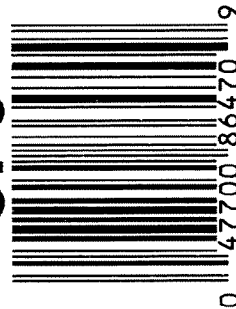
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807761

UPC



GUN SERIAL # 66807761

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	2-12-09	SP
472	SERIALIZE BOLT HANDLE		2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES	FEB 10 2009 OPERATOR	2-13-09	SP
480	MAGNAFLUX BBL ACTION		2/18/09	SP
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

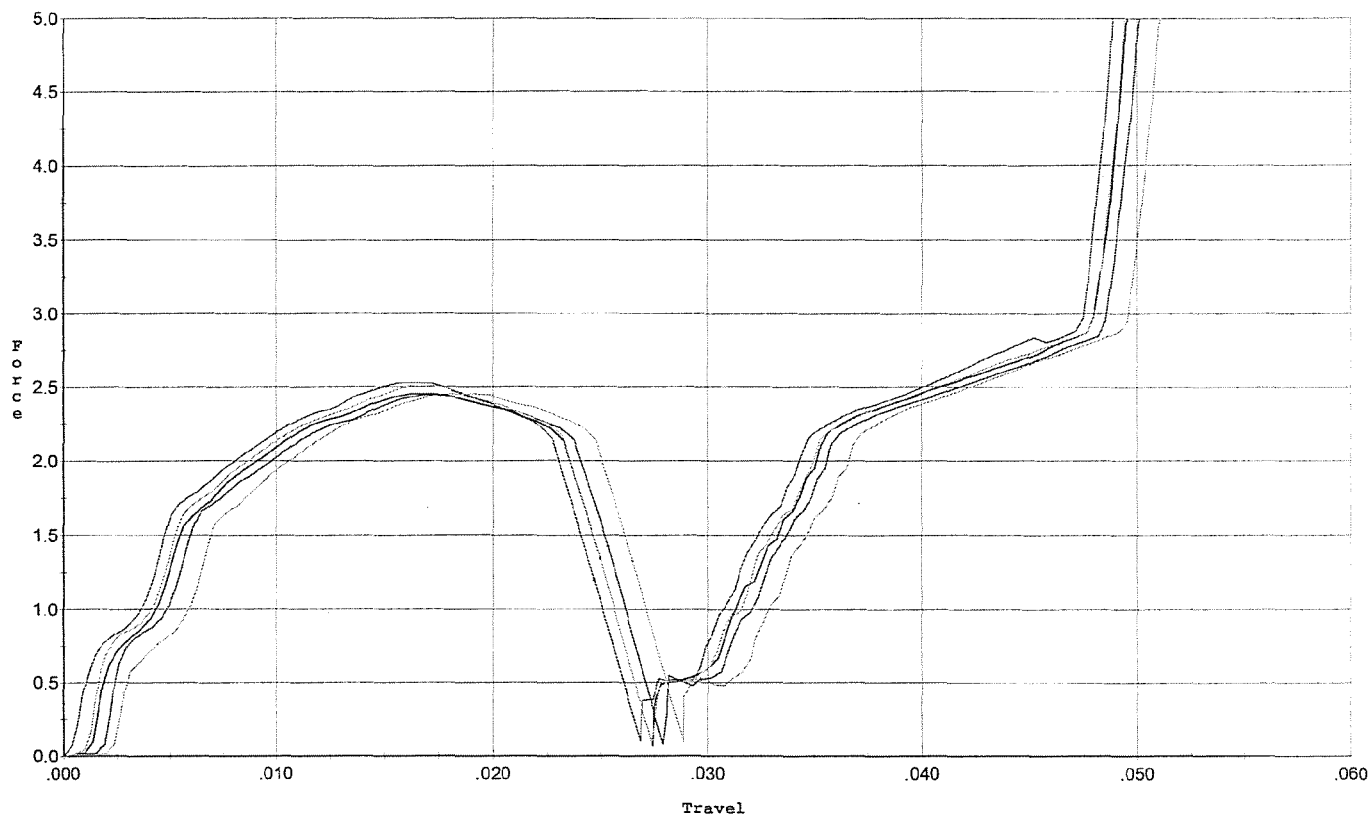
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>4</u> <u>6</u>	3-13-09	NW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-13-09	NW
	J) ASSEMBLE STOCK			3-9-09	RJ
	K) ASSEMBLE SWIVEL STUDS			3-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-10-09	NW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.54</u> <u>2.57</u> <u>2.43</u> <u>2.29</u>	3-12-09	NW
	C) FUNCTION			3-13-09	NW
690	PACK			3/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



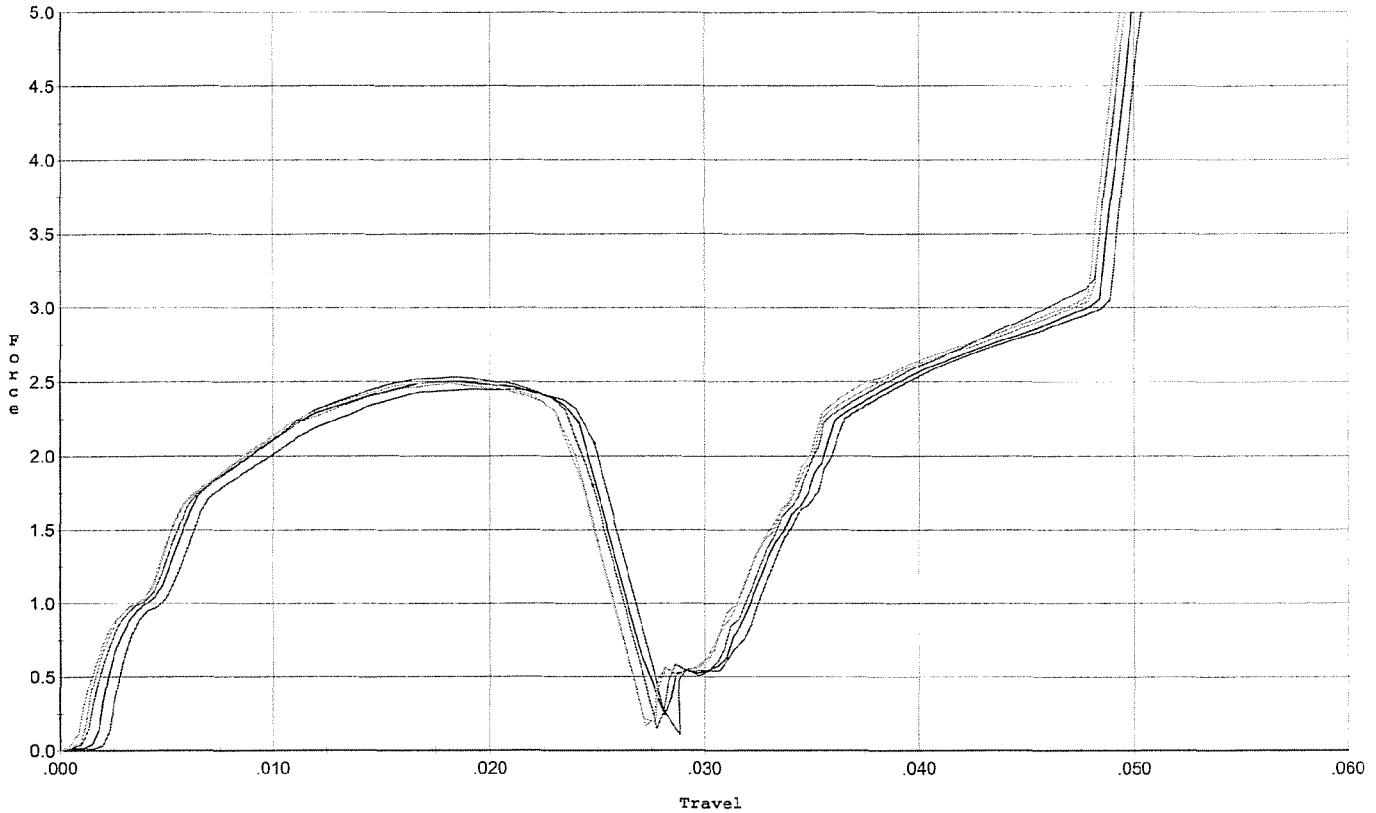
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.025	0.002	0.031	0.044		Set Trigger
2	2.455	0.025	0.00	0.031	0.044		Set Trigger
3	2.527	0.025	0.00	0.031	0.045		Set Trigger
4	2.515	0.025	0.00	0.031	0.045		Set Trigger
5	2.454	0.026	0.002	0.032	0.044		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



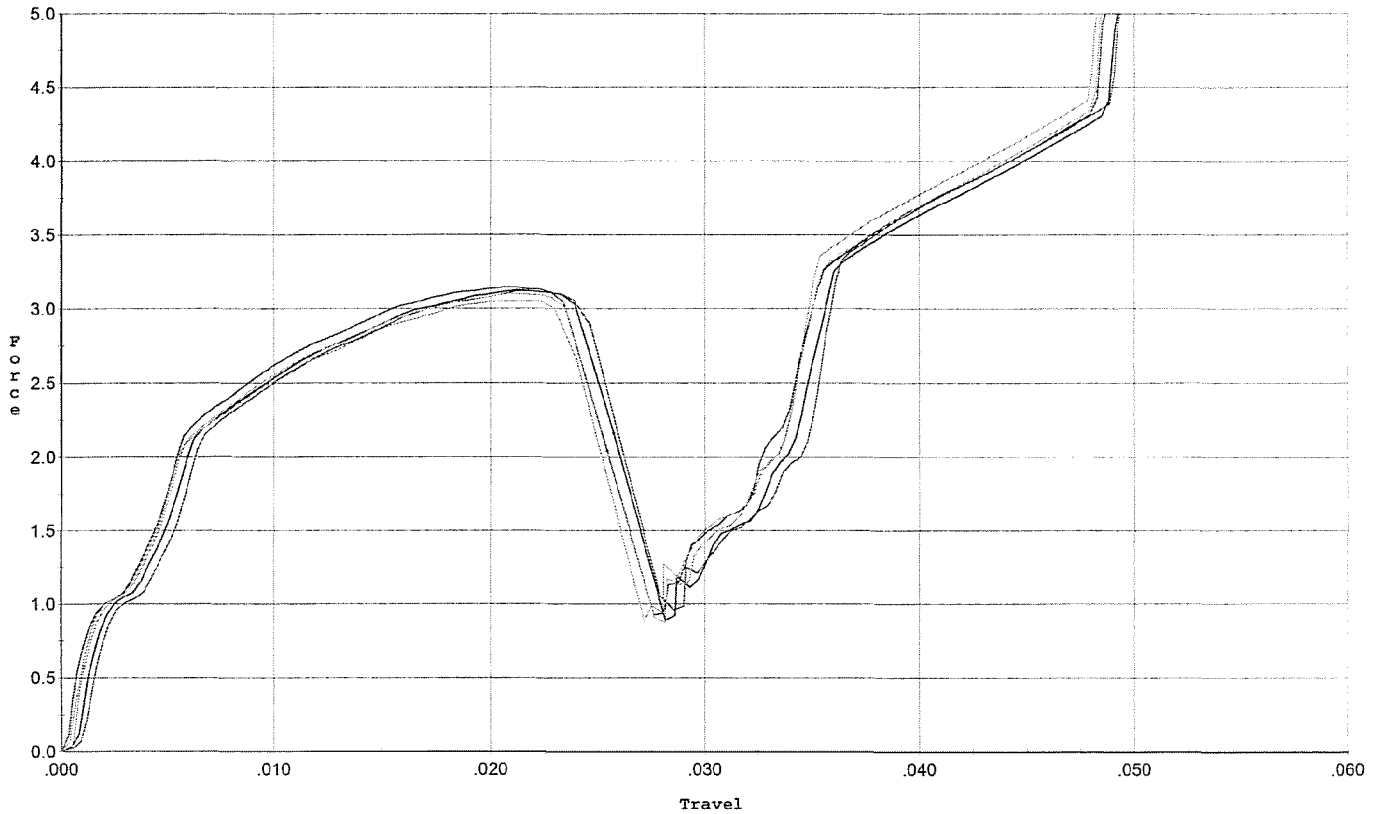
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.025	0.002	0.031	0.044		Set Trigger
2	2.502	0.024	0.00	0.031	0.044		Set Trigger
3	2.532	0.025	0.00	0.031	0.046		Set Trigger
4	2.499	0.024	0.00	0.031	0.045		Set Trigger
5	2.491	0.024	0.00	0.031	0.044		Set Trigger

Aug 249

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



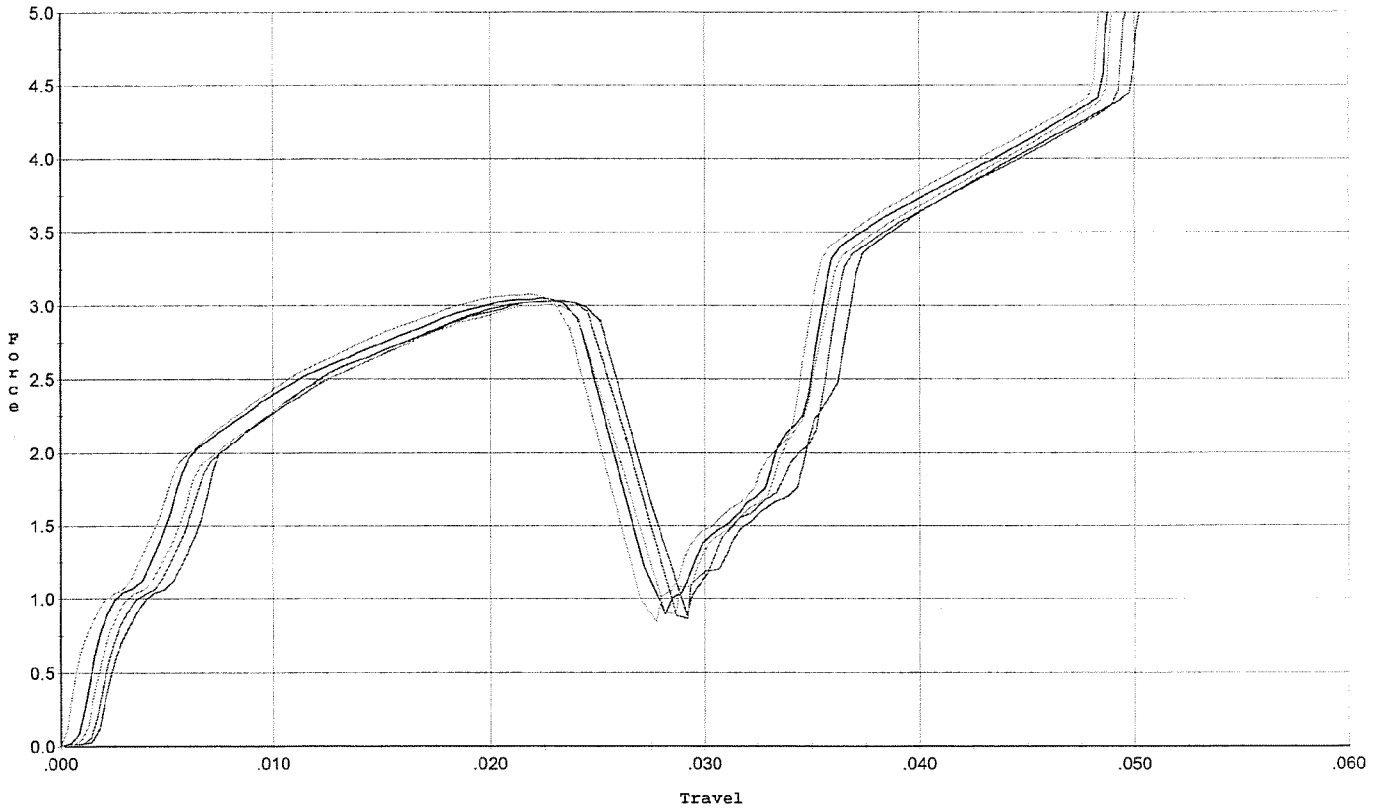
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.025	0.00	0.028	0.058		Set Trigger
2	3.124	0.026	0.00	0.029	0.058		Set Trigger
3	3.120	0.025	0.00	0.029	0.054		Set Trigger
4	3.099	0.025	0.00	0.028	0.057		Set Trigger
5	3.053	0.024	0.00	0.028	0.053		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



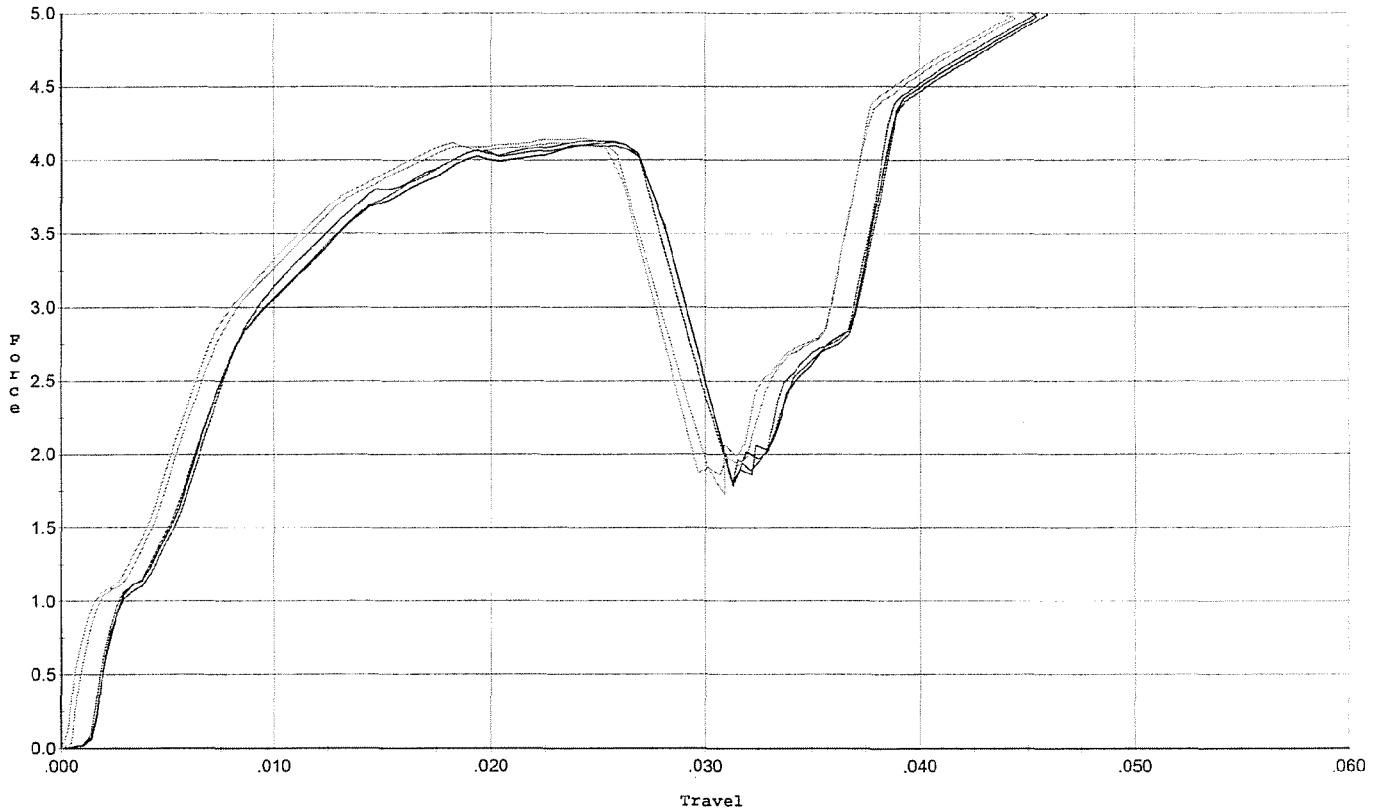
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.025	0.00	0.029	0.052		Set Trigger
2	3.051	0.024	0.00	0.028	0.052		Set Trigger
3	3.036	0.026	0.00	0.029	0.054		Set Trigger
4	3.003	0.026	0.00	0.029	0.054		Set Trigger
5	3.079	0.024	0.00	0.028	0.052		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



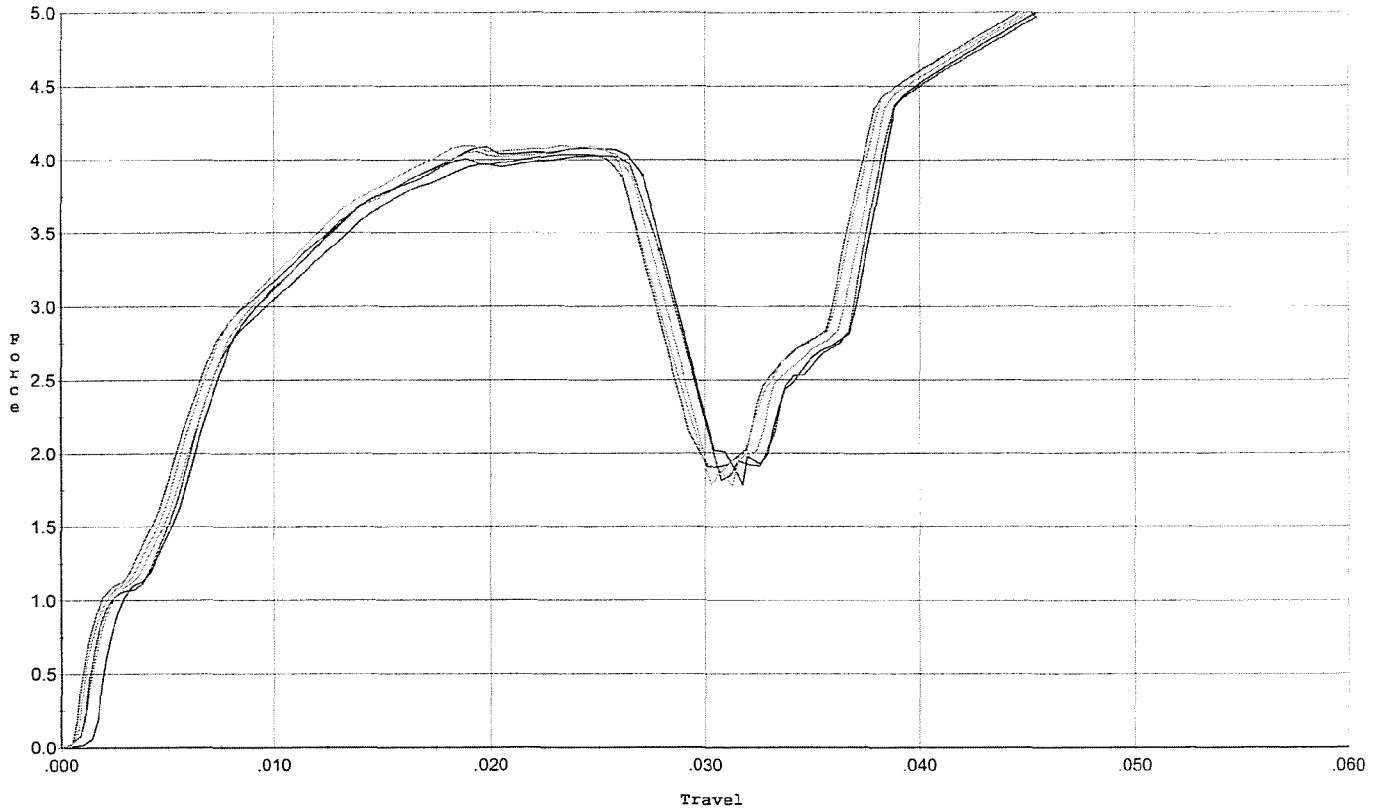
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.028	0.00	0.021	0.080		Set Trigger
2	4.120	0.028	0.00	0.021	0.080		Set Trigger
3	4.127	0.027	0.00	0.021	0.077		Set Trigger
4	4.145	0.026	0.00	0.021	0.078		Set Trigger
5	4.134	0.026	0.00	0.022	0.076		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



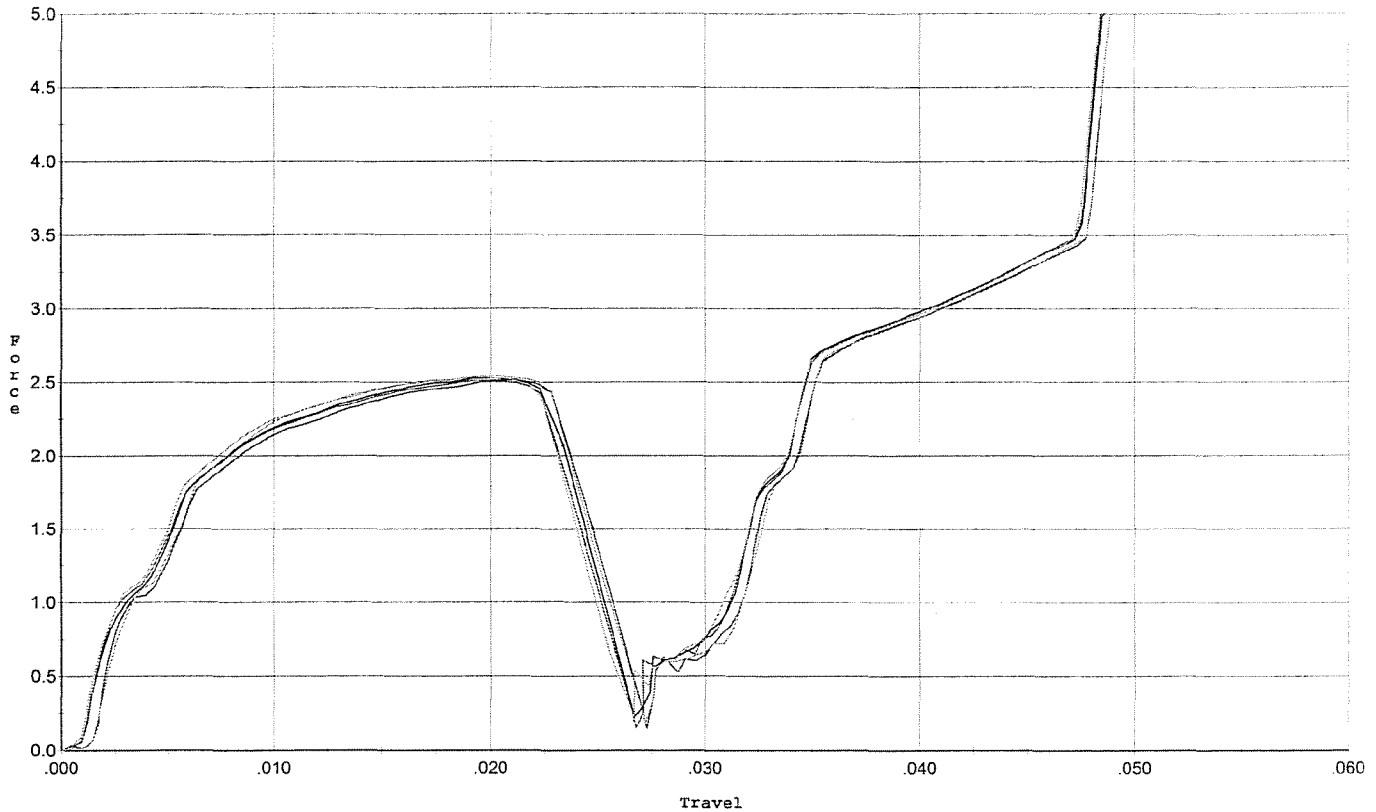
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.028	0.00	0.021	0.079		Set Trigger
2	4.090	0.027	0.00	0.021	0.077		Set Trigger
3	4.036	0.026	0.00	0.022	0.075		Set Trigger
4	4.100	0.026	0.00	0.022	0.075		Set Trigger
5	4.074	0.027	0.00	0.022	0.076		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



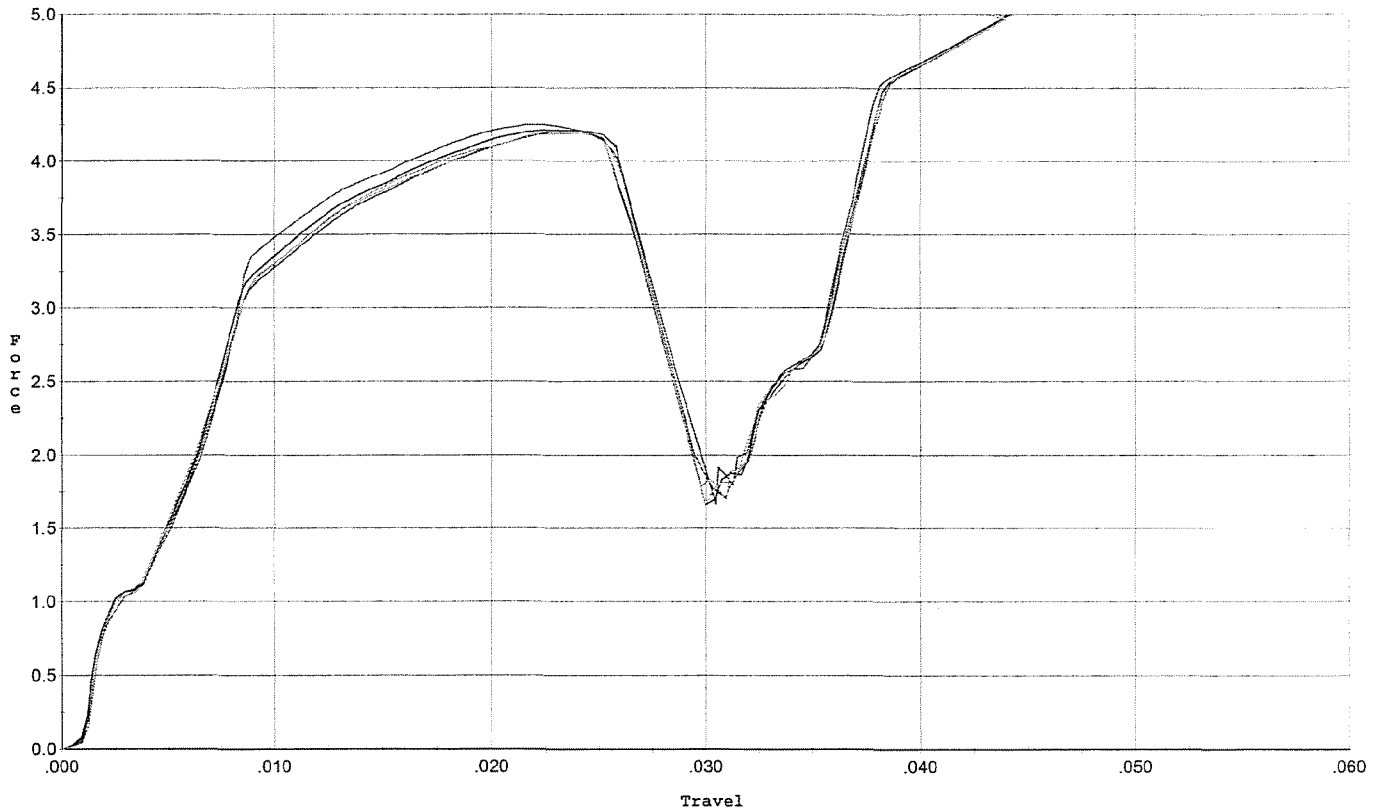
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.025	0.00	0.031	0.045		Set Trigger
2	2.527	0.023	0.00	0.031	0.043		Set Trigger
3	2.512	0.024	0.00	0.031	0.045		Set Trigger
4	2.534	0.022	0.00	0.031	0.042		Set Trigger
5	2.544	0.023	0.00	0.031	0.042		Set Trigger

AUG 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/6/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.026	0.00	0.022	0.074		Set Trigger
2	4.210	0.027	0.00	0.022	0.077		Set Trigger
3	4.248	0.026	0.00	0.022	0.076		Set Trigger
4	4.193	0.027	0.00	0.022	0.076		Set Trigger
5	4.199	0.026	0.00	0.022	0.075		Set Trigger

Avg 4.21