

G-6867781

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



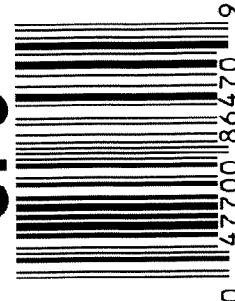
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807781

UPC



BM FORM

GUN SERIAL # G6807781

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATION (S)	2/18/09	(S)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb. 09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

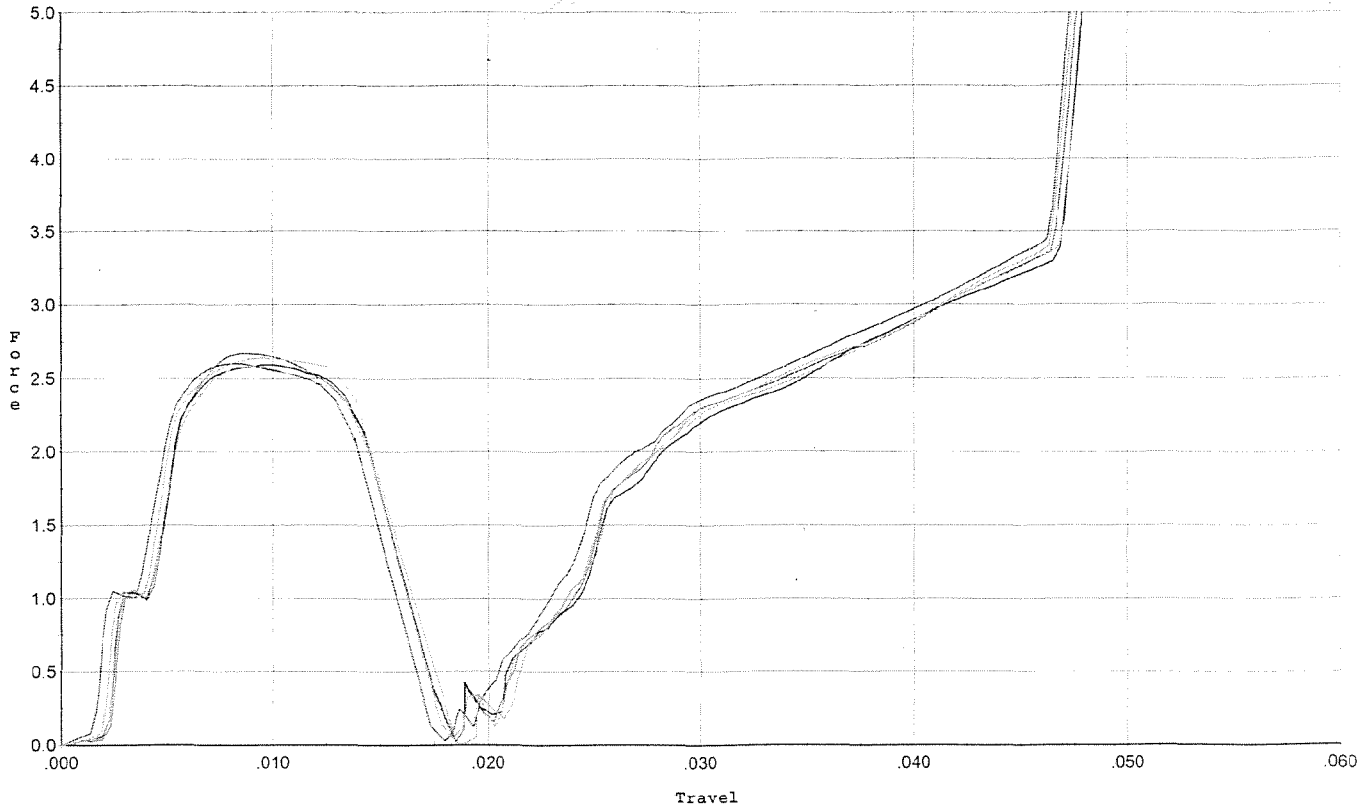
560	BARBER, M24 0017521 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-9-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>3</u> <u>3</u>	3-9-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	3-9-09	W W
	J) ASSEMBLE STOCK			3-6-09	RP
	K) ASSEMBLE SWIVEL STUDS			3-9-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	3-6-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-6-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-9-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.47</u> <u>2.40</u> <u>2.34</u> <u>2.56</u>	3-9-09	W W
	C) FUNCTION			3-9-09	W W
690	PACK			5-28-09	W W

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



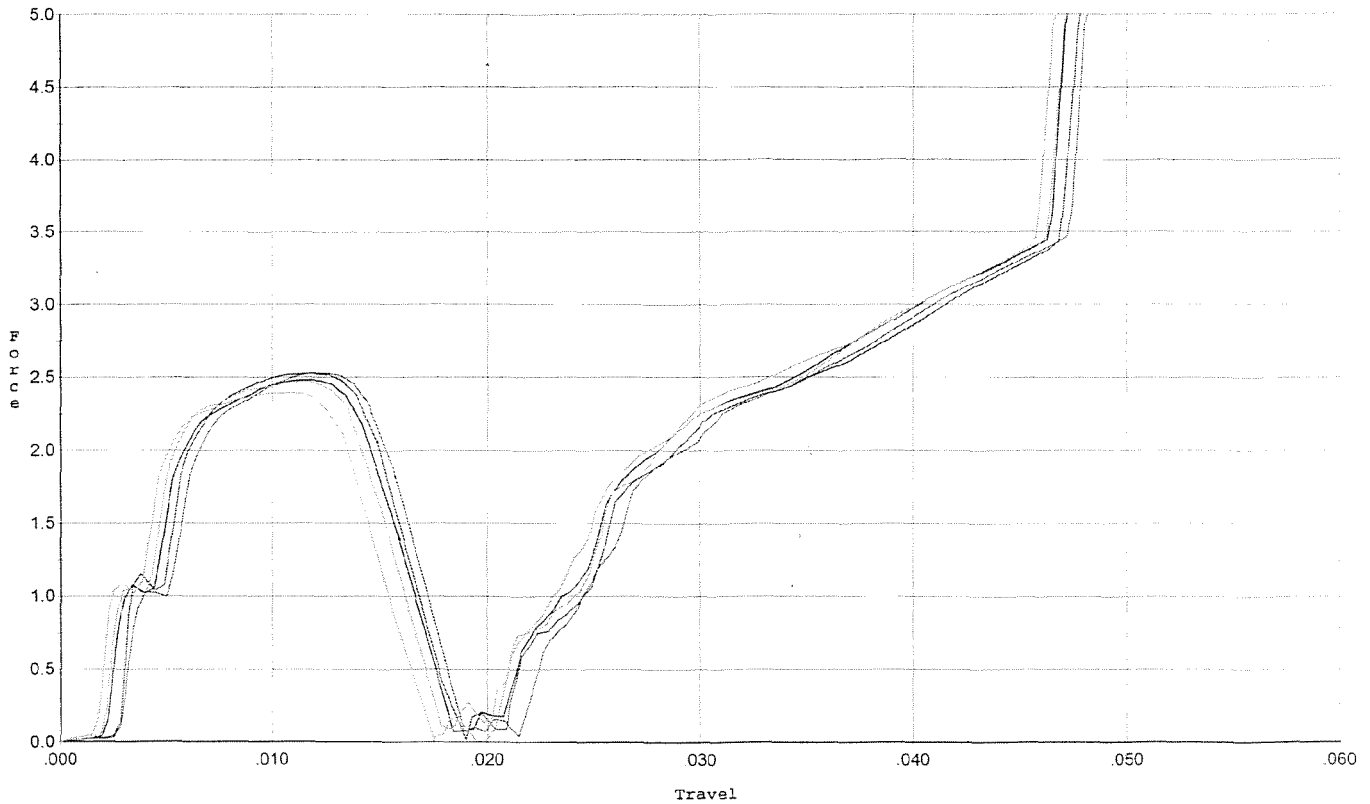
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.014	0.004	0.036	0.024		Set Trigger
2	2.591	0.014	0.004	0.036	0.024		Set Trigger
3	2.671	0.014	0.00	0.036	0.024		Set Trigger
4	2.637	0.014	0.00	0.036	0.024		Set Trigger
5	2.585	0.014	0.00	0.036	0.024		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



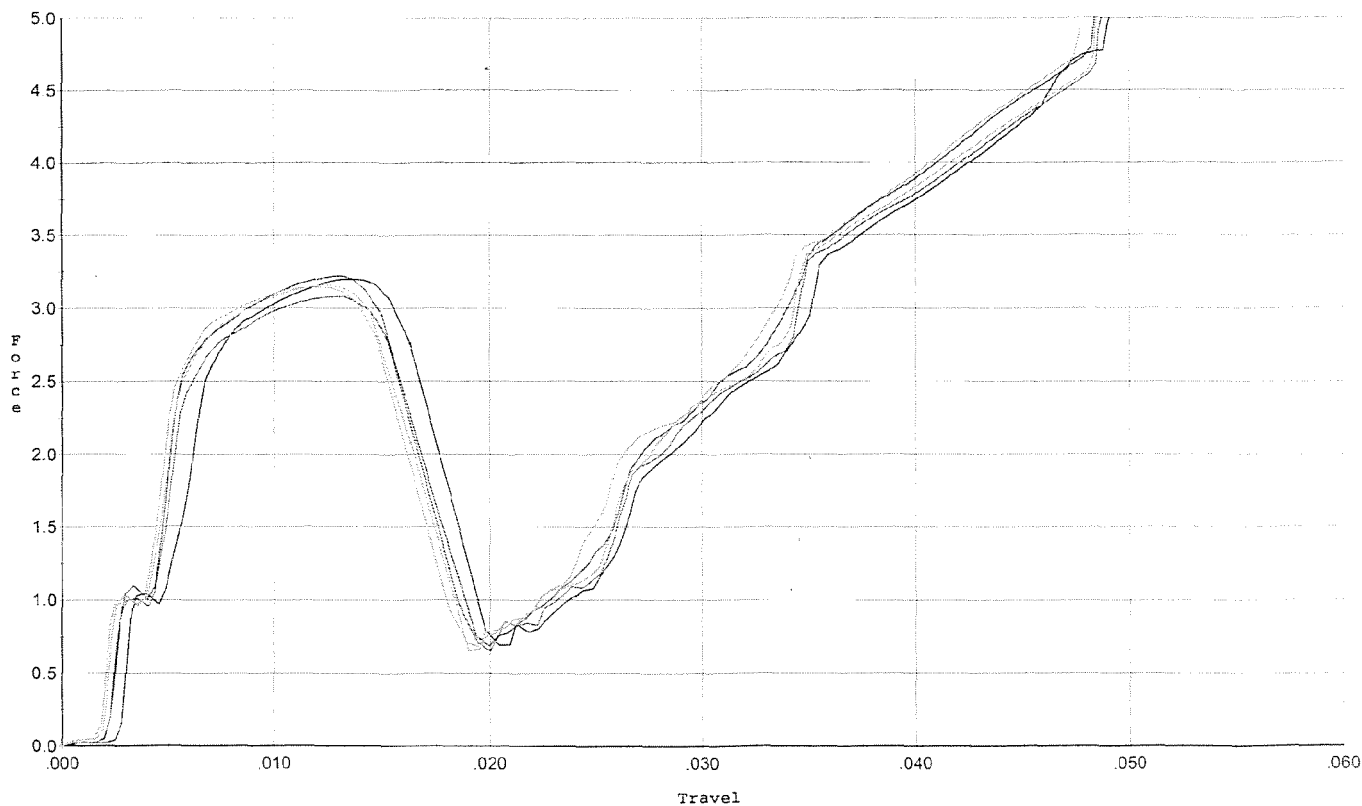
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.015	0.00	0.036	0.024		Set Trigger
2	2.481	0.016	0.002	0.035	0.025		Set Trigger
3	2.529	0.016	0.005	0.036	0.025		Set Trigger
4	2.395	0.013	0.00	0.036	0.022		Set Trigger
5	2.470	0.015	0.002	0.035	0.025		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



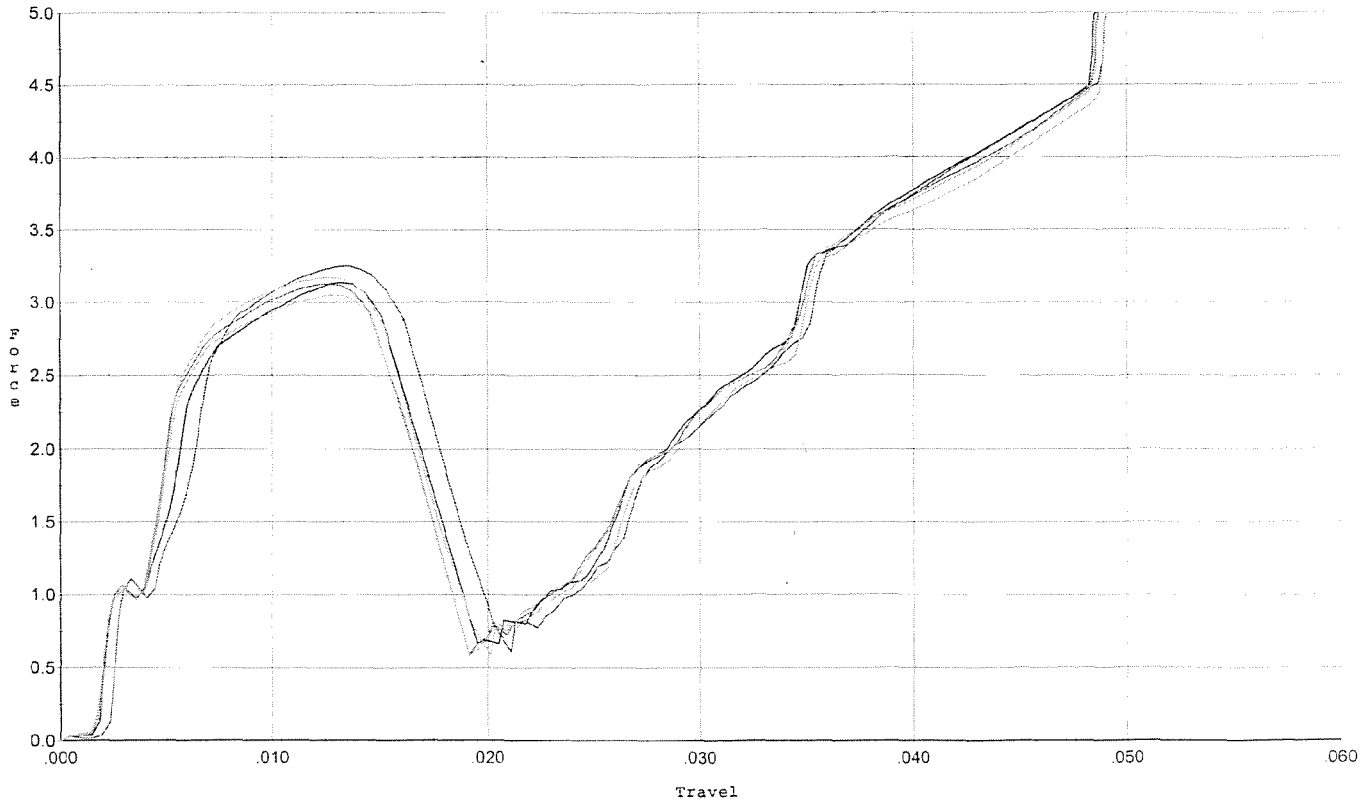
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.015	0.002	0.034	0.031		Set Trigger
2	3.198	0.016	0.003	0.034	0.032		Set Trigger
3	3.080	0.015	0.002	0.034	0.030		Set Trigger
4	3.159	0.016	0.00	0.034	0.033		Set Trigger
5	3.143	0.015	0.002	0.034	0.030		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



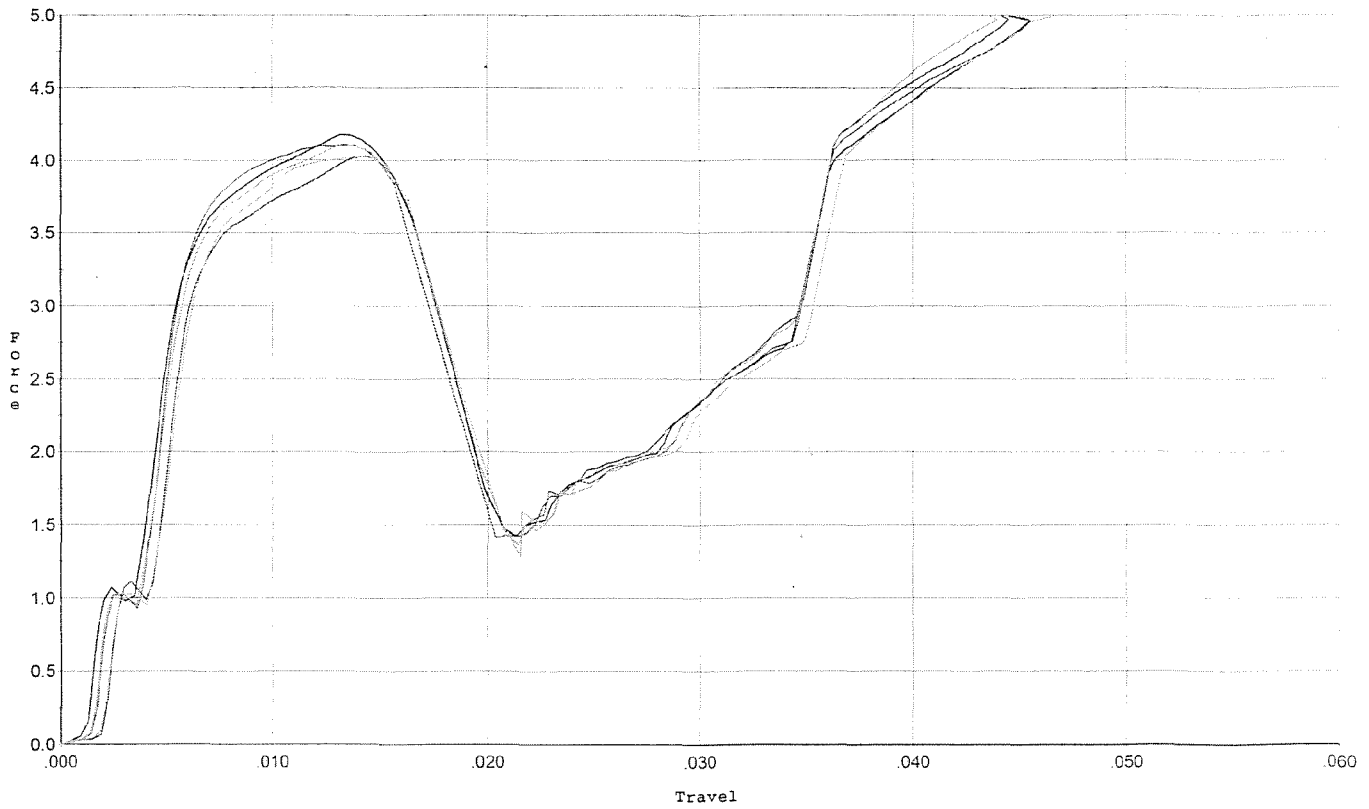
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.016	0.002	0.034	0.033		Set Trigger
2	3.134	0.017	0.002	0.034	0.034		Set Trigger
3	3.123	0.016	0.00	0.035	0.033		Set Trigger
4	3.172	0.015	0.00	0.035	0.031		Set Trigger
5	3.051	0.016	0.00	0.035	0.032		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



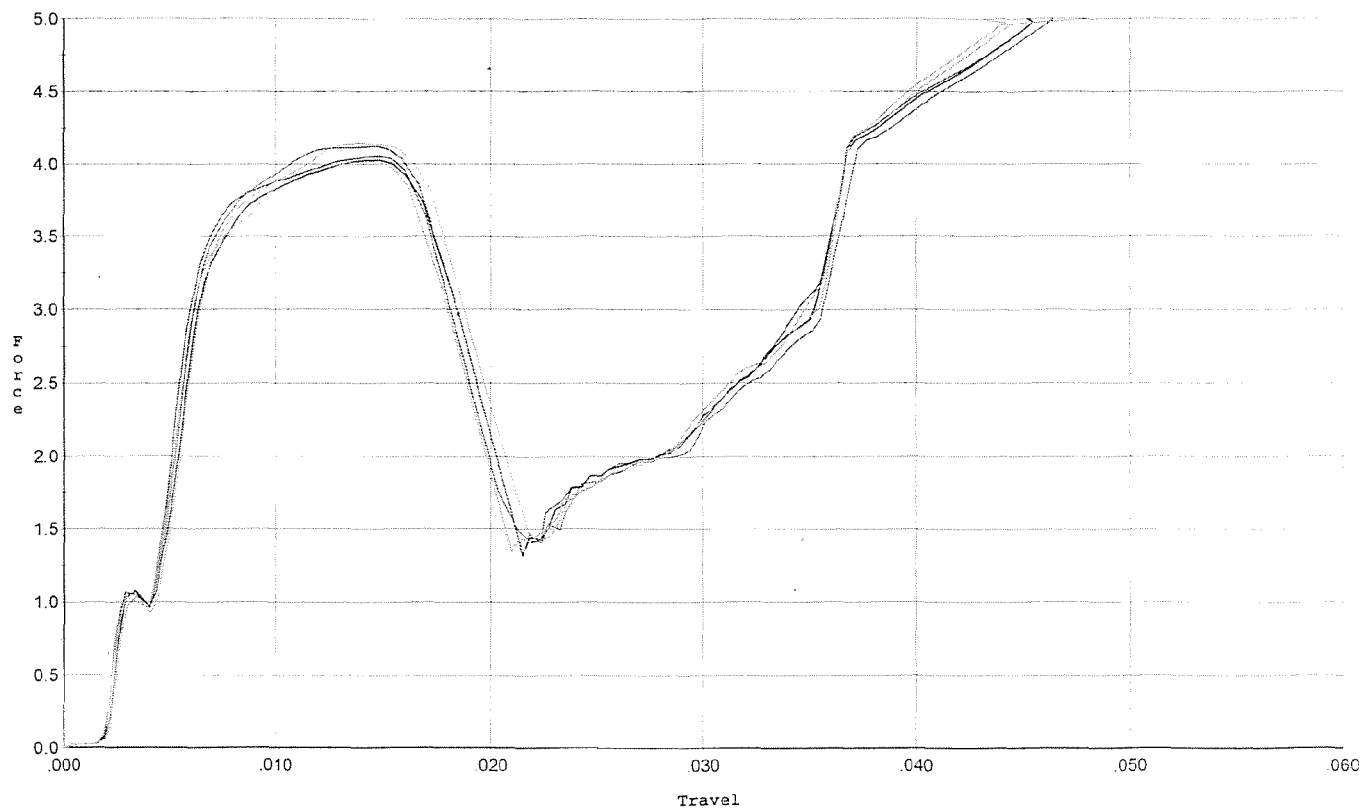
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.017	0.00	0.033	0.042		Set Trigger
2	4.174	0.017	0.00	0.033	0.045		Set Trigger
3	4.100	0.016	0.00	0.033	0.042		Set Trigger
4	4.028	0.016	0.004	0.033	0.042		Set Trigger
5	4.109	0.016	0.004	0.032	0.044		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



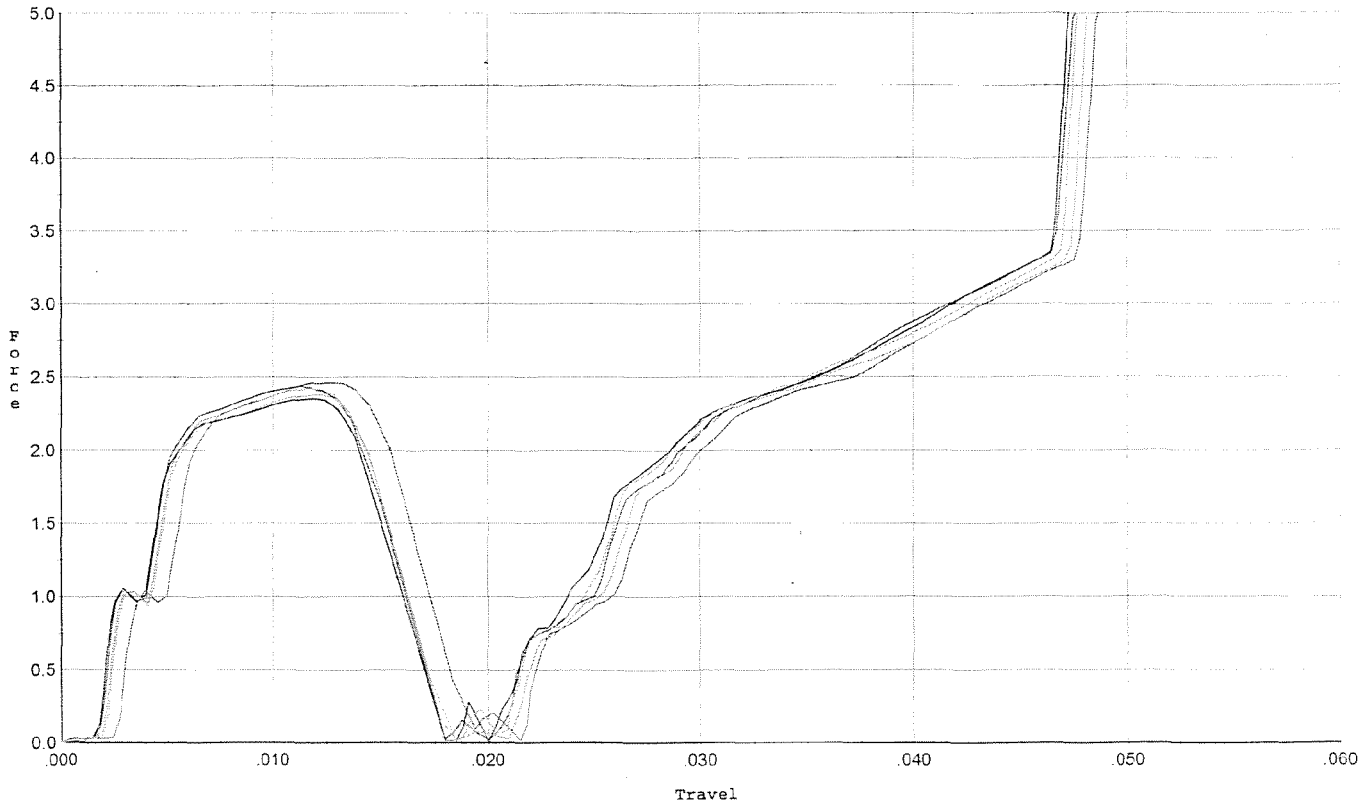
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.017	0.002	0.033	0.044		Set Trigger
2	4.025	0.018	0.00	0.032	0.047		Set Trigger
3	4.123	0.018	0.00	0.033	0.049		Set Trigger
4	4.144	0.017	0.00	0.032	0.045		Set Trigger
5	4.018	0.018	0.002	0.032	0.045		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- 1.0 lb for final test



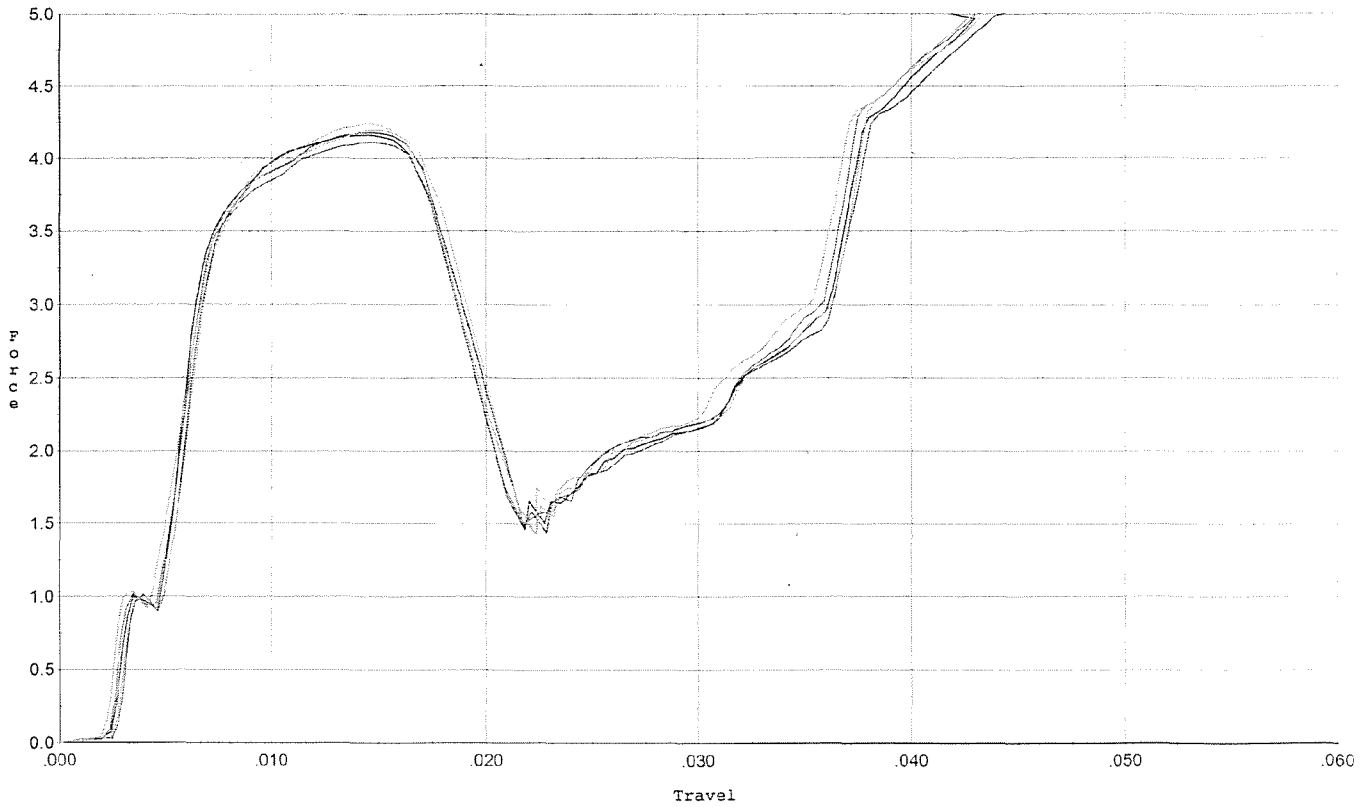
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.015	0.002	0.036	0.024		Set Trigger
2	2.354	0.016	0.002	0.036	0.025		Set Trigger
3	2.461	0.015	0.003	0.036	0.024		Set Trigger
4	2.378	0.014	0.002	0.036	0.023		Set Trigger
5	2.421	0.015	0.004	0.037	0.023		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.019	0.003	0.033	0.049		Set Trigger
2	4.161	0.017	0.003	0.033	0.045		Set Trigger
3	4.112	0.017	0.002	0.033	0.044		Set Trigger
4	4.201	0.018	0.00	0.032	0.046		Set Trigger
5	4.242	0.017	0.00	0.032	0.045		Set Trigger

A. 4.17