

G 680 7787

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



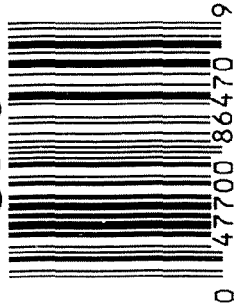
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807787

UPC



BM FORM

GUN SERIAL #

G 6807787

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE		2-13-09	RIZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	(H)
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	SPD
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-8-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/6/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/6/09	SP
	D) OIL FIRING PIN ASSEMBLY		3/9-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

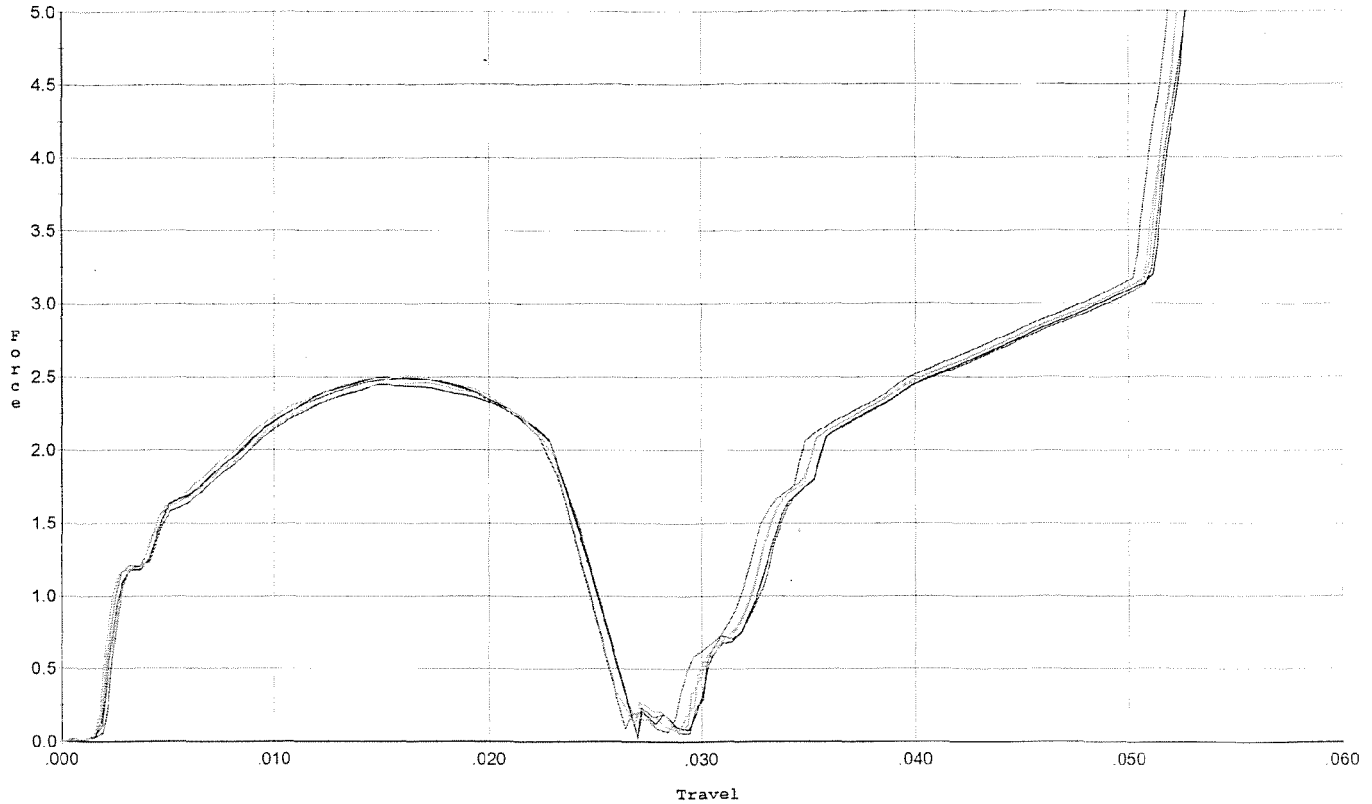
560	BARBER M24 0017593 F SAFETY OFF FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	3-15-09	WW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3.5</u> <u>3.5</u>	3-15-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	3-13-09	WW
	J) ASSEMBLE STOCK			3-9-09	WW
	K) ASSEMBLE SWIVEL STUDS			3-15-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	n/a		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-10-09	WW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.63</u> <u>2.47</u> <u>2.47</u> <u>2.48</u>	3-12-09	WW
	C) FUNCTION			3-13-09	WW
690	PACK			3/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



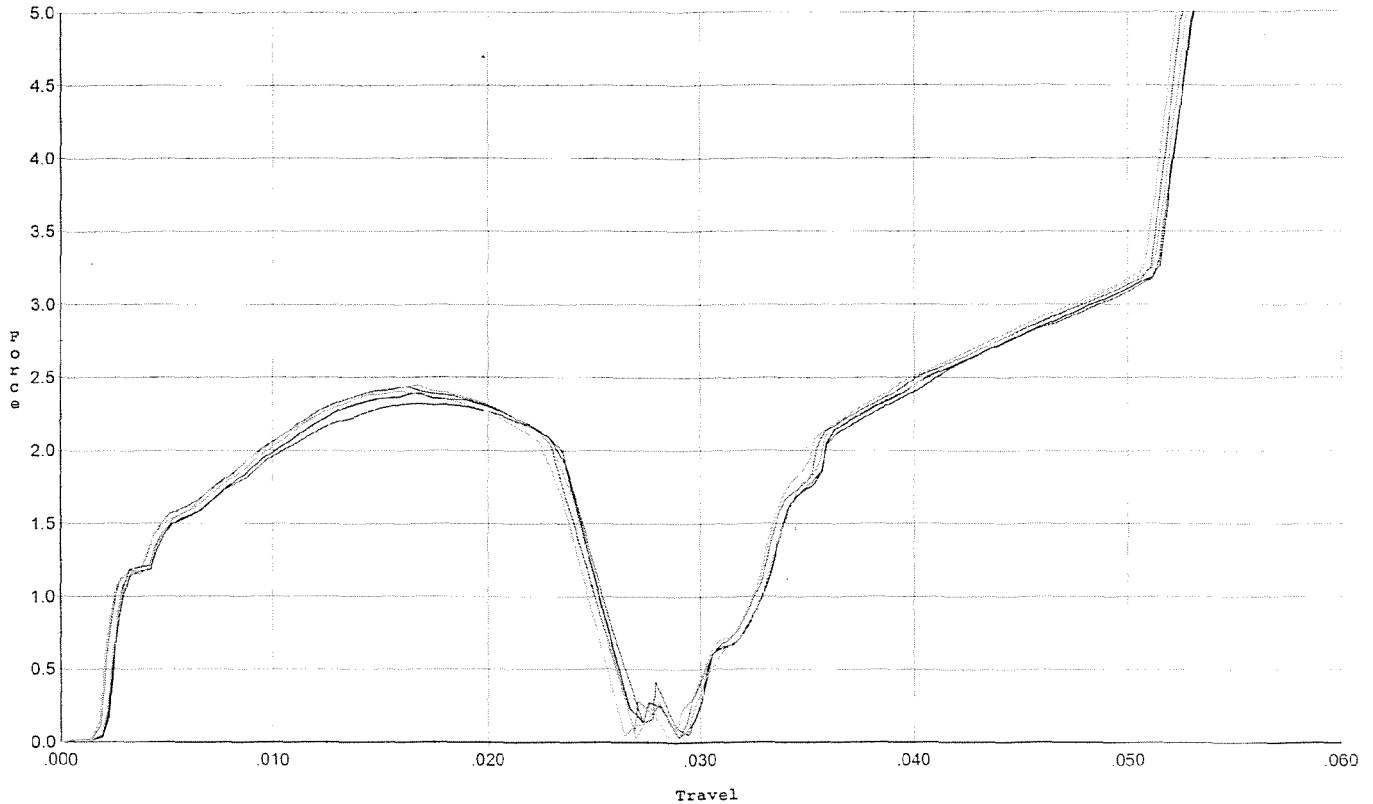
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.024	0.00	0.034	0.043		Set Trigger
2	2.500	0.025	0.00	0.034	0.044		Set Trigger
3	2.494	0.023	0.00	0.033	0.042		Set Trigger
4	2.461	0.024	0.002	0.033	0.043		Set Trigger
5	2.509	0.023	0.00	0.034	0.042		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



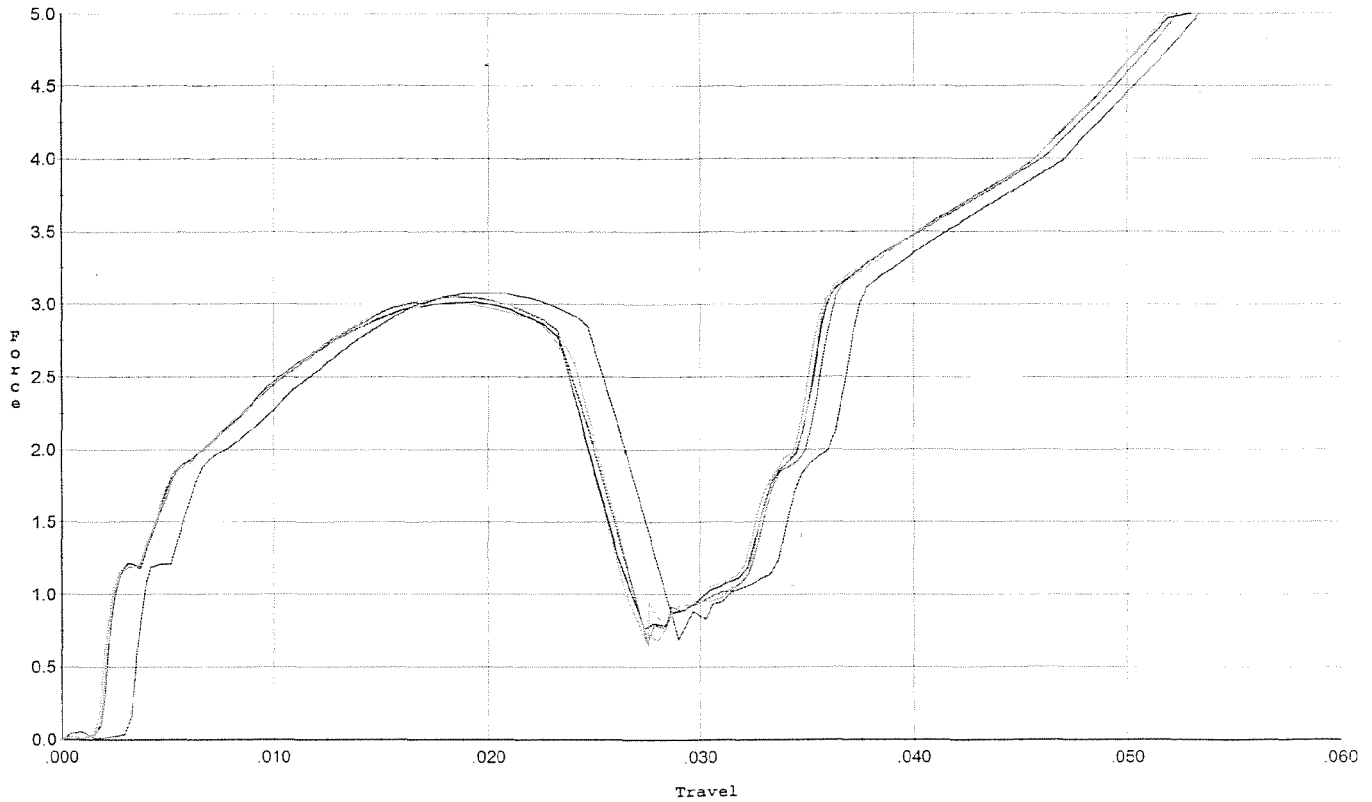
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.320	0.023	0.002	0.034	0.040		Set Trigger
2	2.391	0.024	0.00	0.034	0.040		Set Trigger
3	2.436	0.025	0.00	0.034	0.044		Set Trigger
4	2.408	0.023	0.00	0.034	0.041		Set Trigger
5	2.448	0.024	0.00	0.034	0.042		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



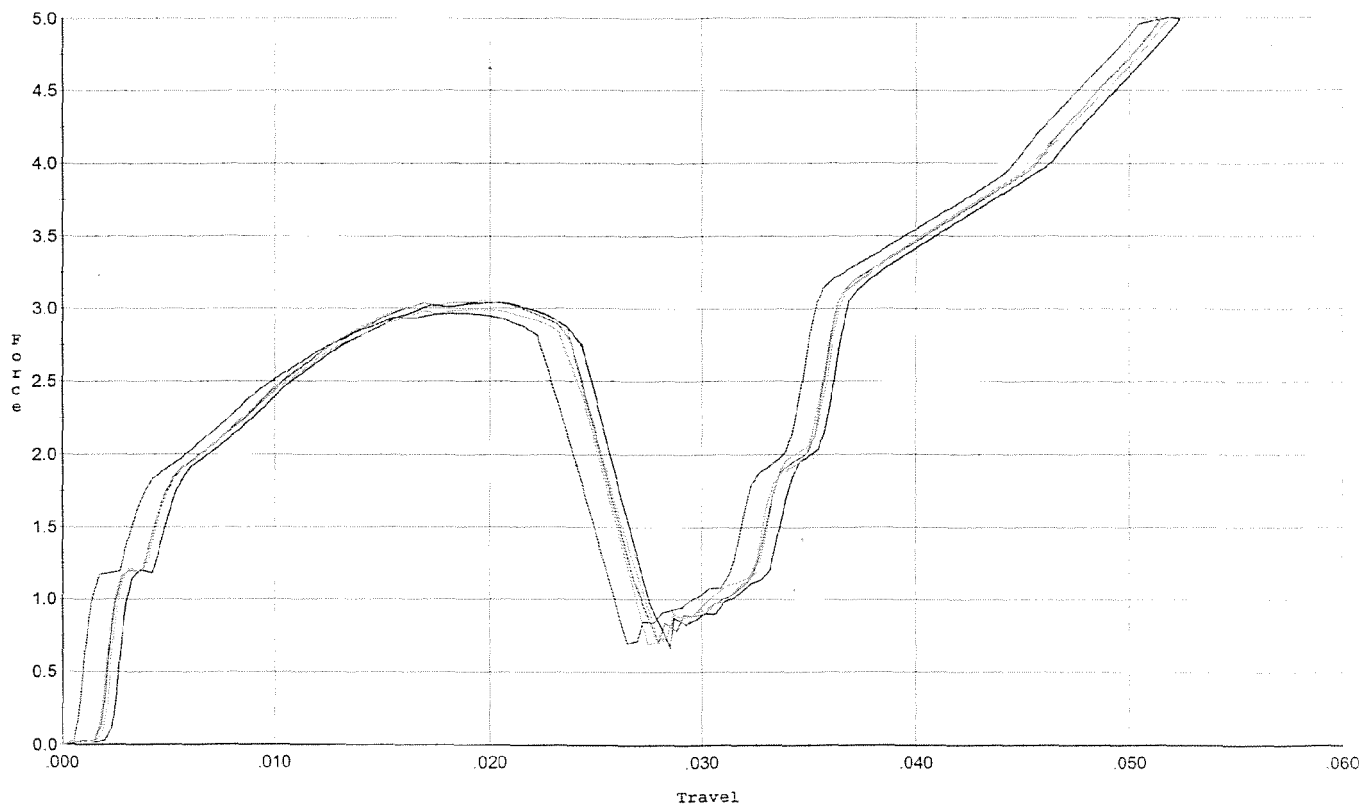
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.026	0.003	0.032	0.055		Set Trigger
2	3.014	0.023	0.00	0.032	0.050		Set Trigger
3	3.049	0.025	0.00	0.032	0.053		Set Trigger
4	2.997	0.023	0.00	0.032	0.050		Set Trigger
5	3.053	0.024	0.00	0.032	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



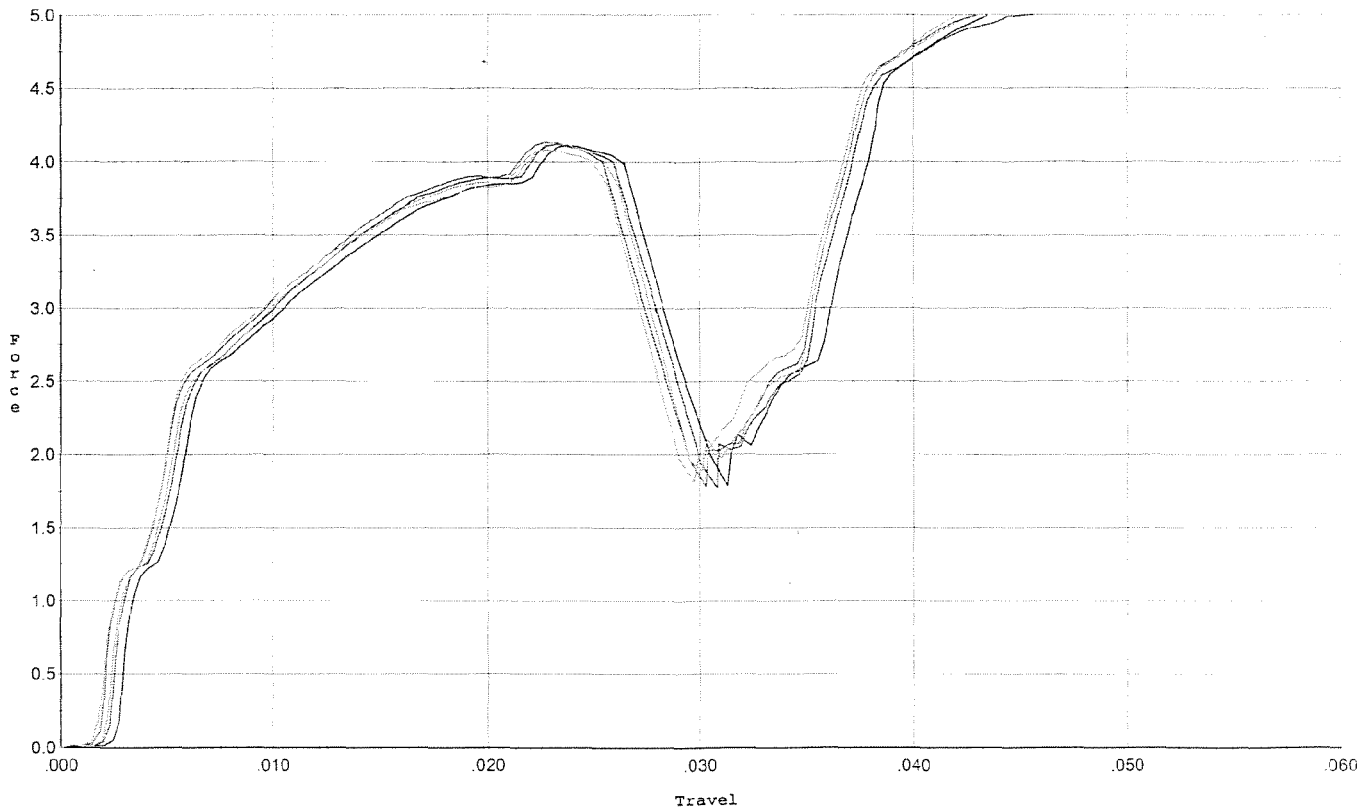
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.966	0.024	0.00	0.032	0.053		Set Trigger
2	3.041	0.024	0.00	0.033	0.052		Set Trigger
3	3.042	0.024	0.00	0.032	0.052		Set Trigger
4	3.055	0.024	0.002	0.033	0.051		Set Trigger
5	2.991	0.024	0.00	0.032	0.052		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



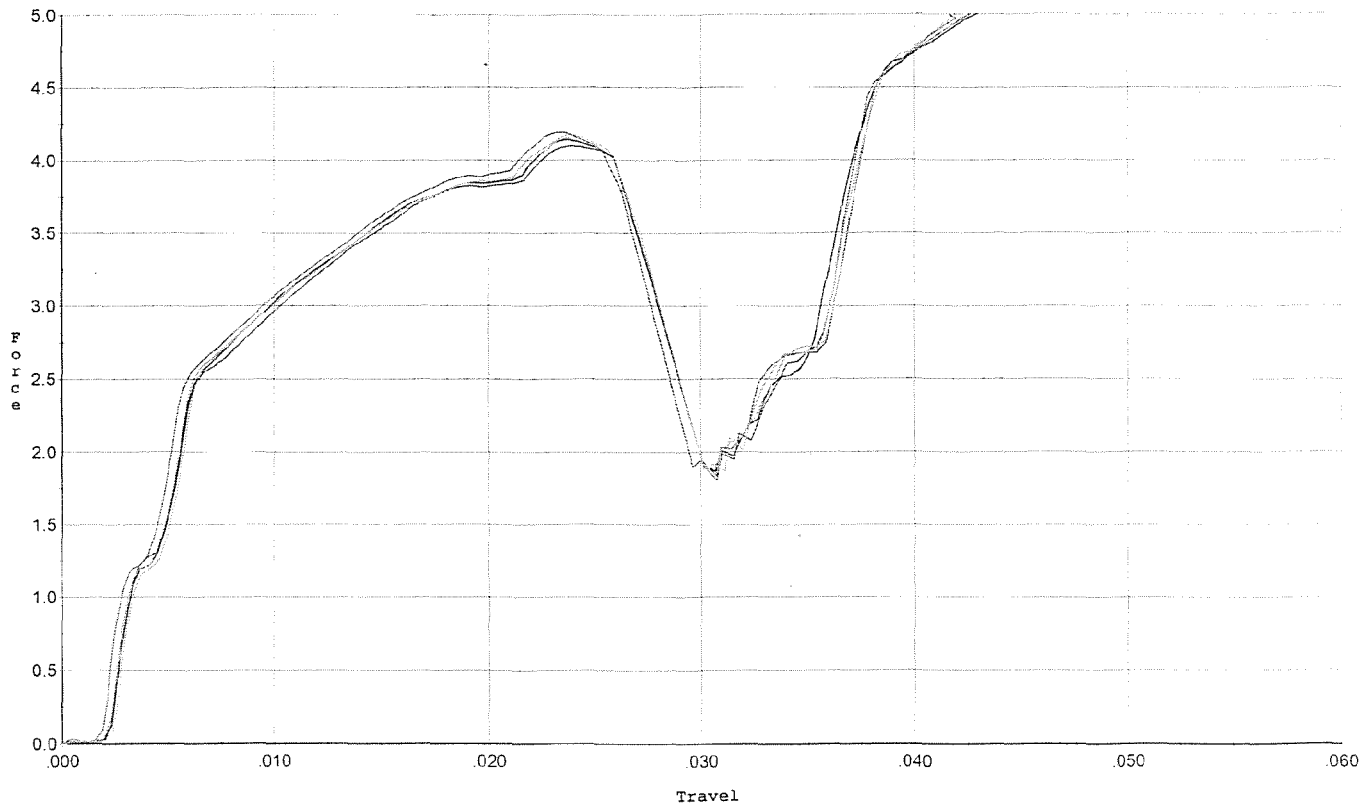
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.028	0.002	0.024	0.077		Set Trigger
2	4.110	0.026	0.003	0.024	0.072		Set Trigger
3	4.133	0.025	0.00	0.024	0.071		Set Trigger
4	4.080	0.026	0.00	0.024	0.071		Set Trigger
5	4.133	0.026	0.002	0.024	0.072		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



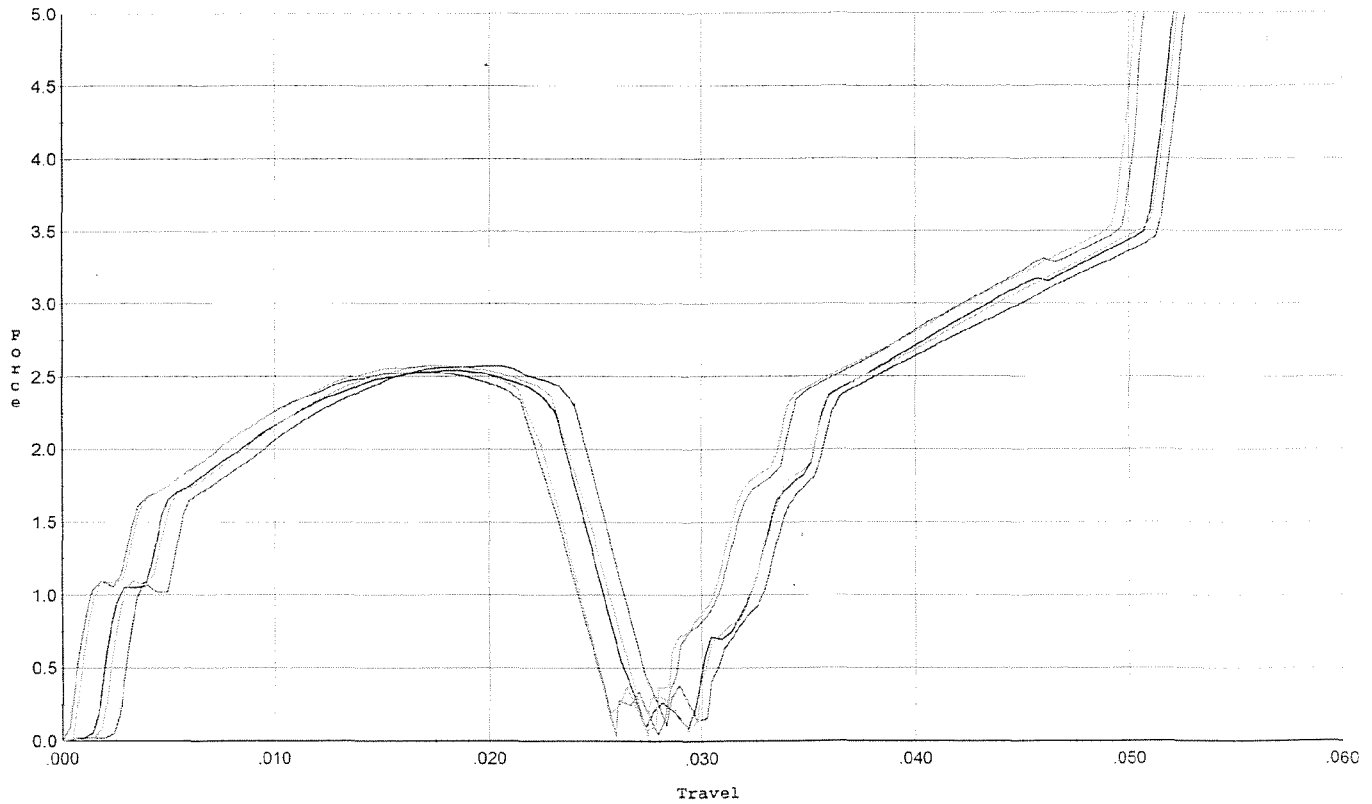
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.028	0.002	0.024	0.076		Set Trigger
2	4.145	0.028	0.002	0.024	0.076		Set Trigger
3	4.193	0.026	0.00	0.024	0.074		Set Trigger
4	4.157	0.027	0.002	0.023	0.075		Set Trigger
5	4.174	0.028	0.002	0.023	0.076		Set Trigger

AUG 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



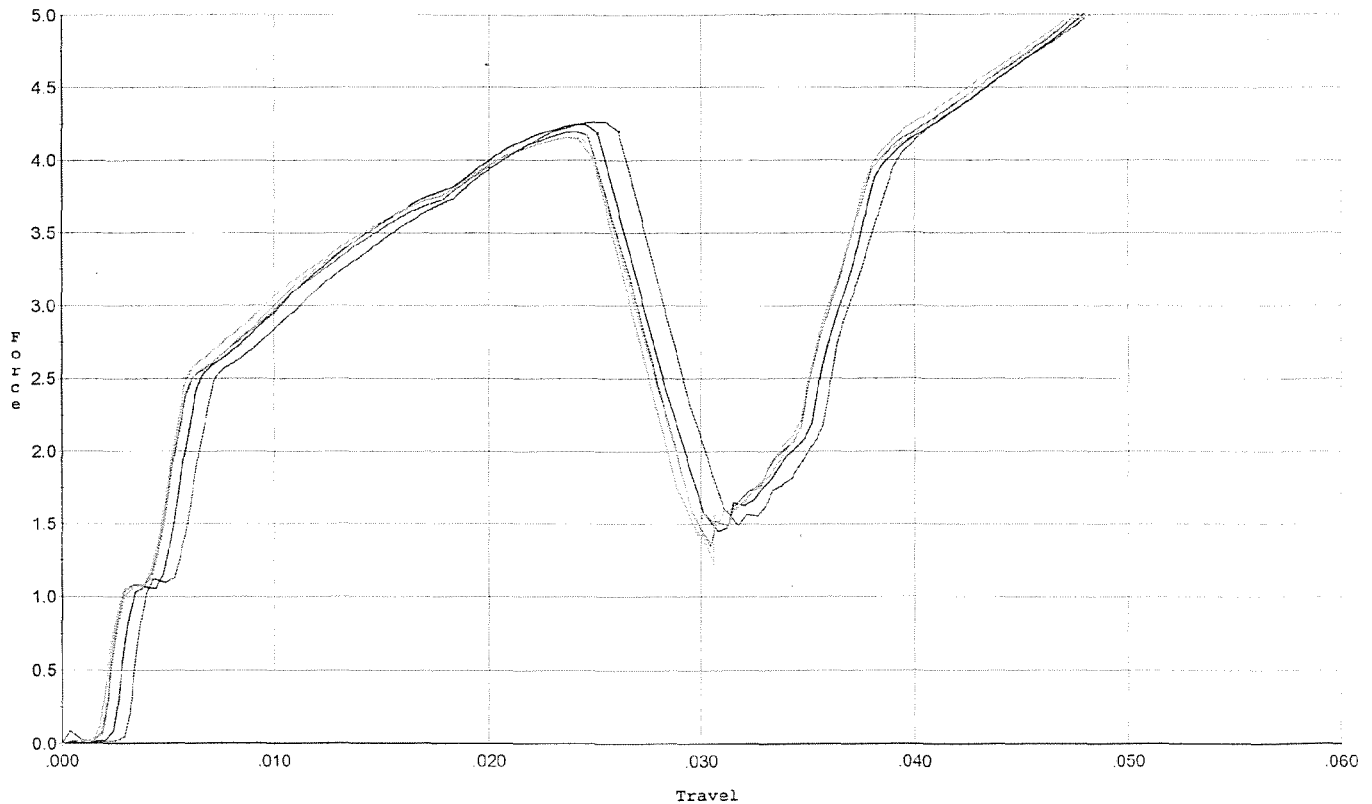
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.024	0.003	0.033	0.043		Set Trigger
2	2.542	0.023	0.00	0.033	0.043		Set Trigger
3	2.531	0.023	0.00	0.032	0.045		Set Trigger
4	2.566	0.025	0.00	0.033	0.046		Set Trigger
5	2.575	0.022	0.00	0.032	0.044		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.026	0.003	0.025	0.070		Set Trigger
2	4.245	0.025	0.002	0.025	0.069		Set Trigger
3	4.195	0.027	0.002	0.025	0.073		Set Trigger
4	4.160	0.027	0.002	0.025	0.074		Set Trigger
5	4.153	0.025	0.00	0.029	0.069		Set Trigger

Avg 4.20