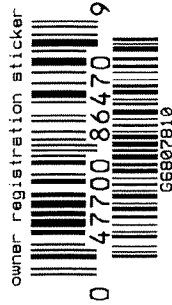
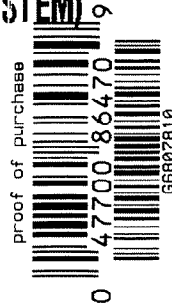


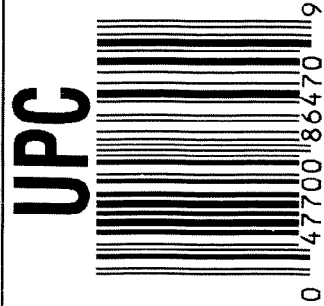
G-6807810

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807810



BM FORM

GUN SERIAL # 66807810

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE		2-23-09	RR
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION		2/18/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19.1.6.09	SP
542	APPLY COATINGS (BARREL ACTION)		3/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-6-09	LH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

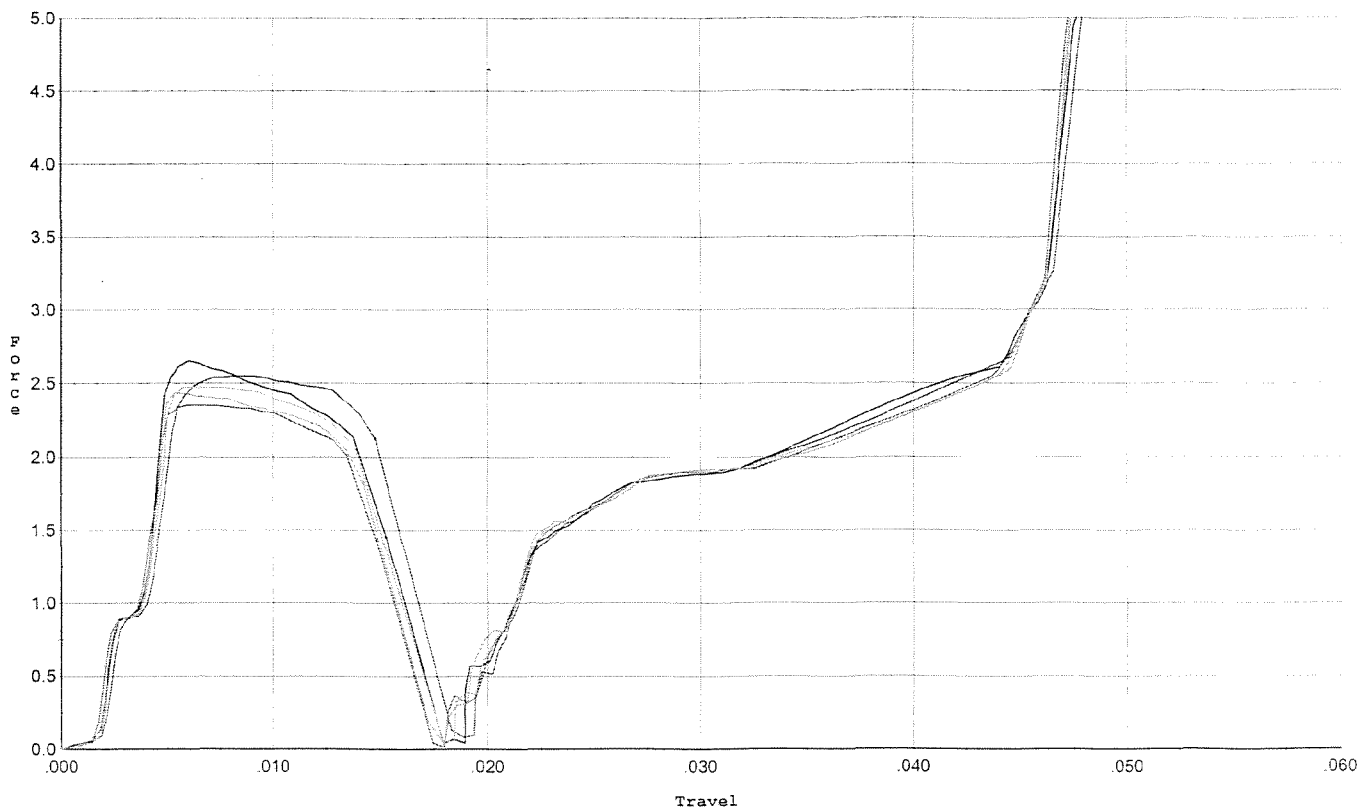
560	BARBER - M24 0017868 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	3-9-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-9-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	3-9-09	WV
	J) ASSEMBLE STOCK			3-6-09	RP
	K) ASSEMBLE SWIVEL STUDS			3-9-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-6-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-9-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.59</u> <u>2.44</u> <u>2.57</u> <u>2.55</u>	3-9-09	WV
	C) FUNCTION			3-9-09	WV
690	PACK			6-28-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



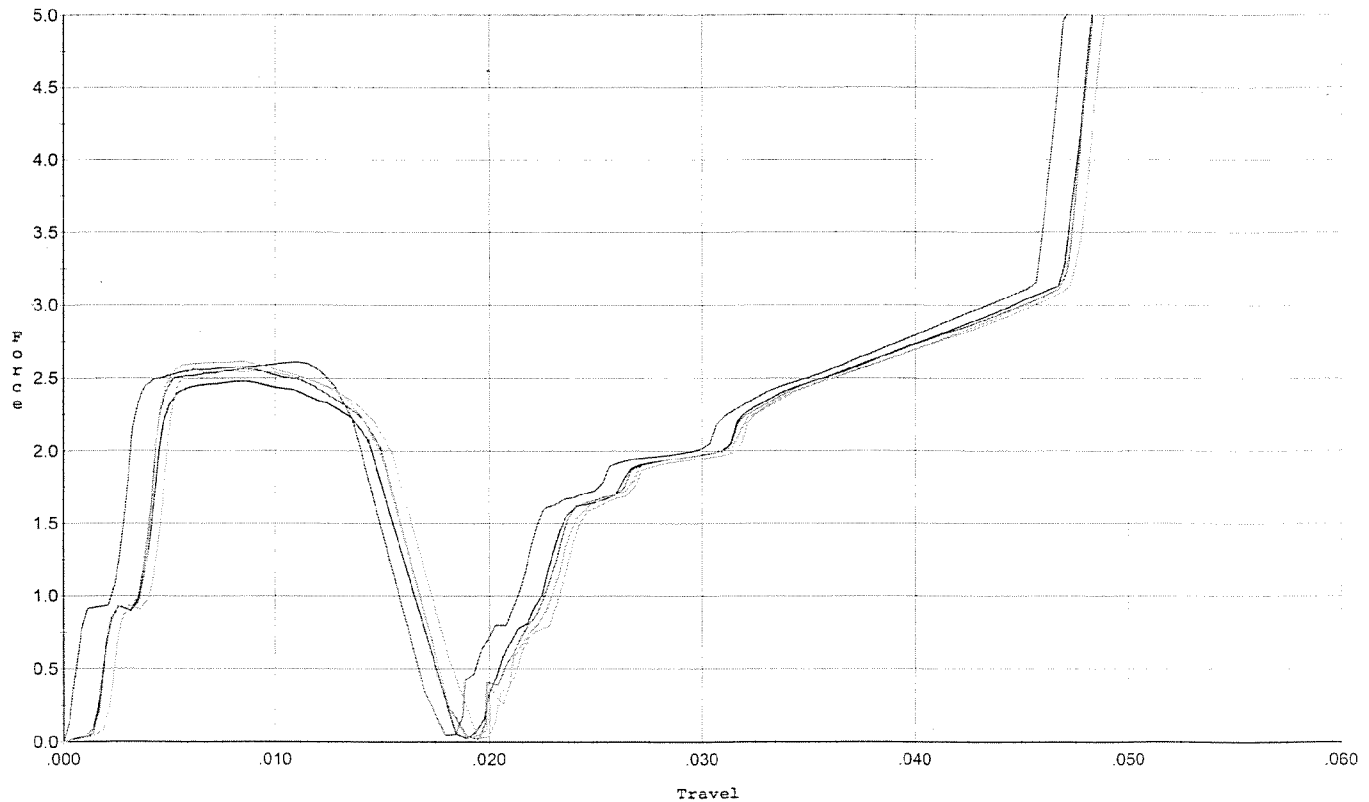
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.015	0.00	0.036	0.025		Set Trigger
2	2.647	0.015	0.00	0.037	0.026		Set Trigger
3	2.351	0.015	0.00	0.037	0.024		Set Trigger
4	2.474	0.016	0.00	0.036	0.026		Set Trigger
5	2.434	0.014	0.00	0.037	0.023		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



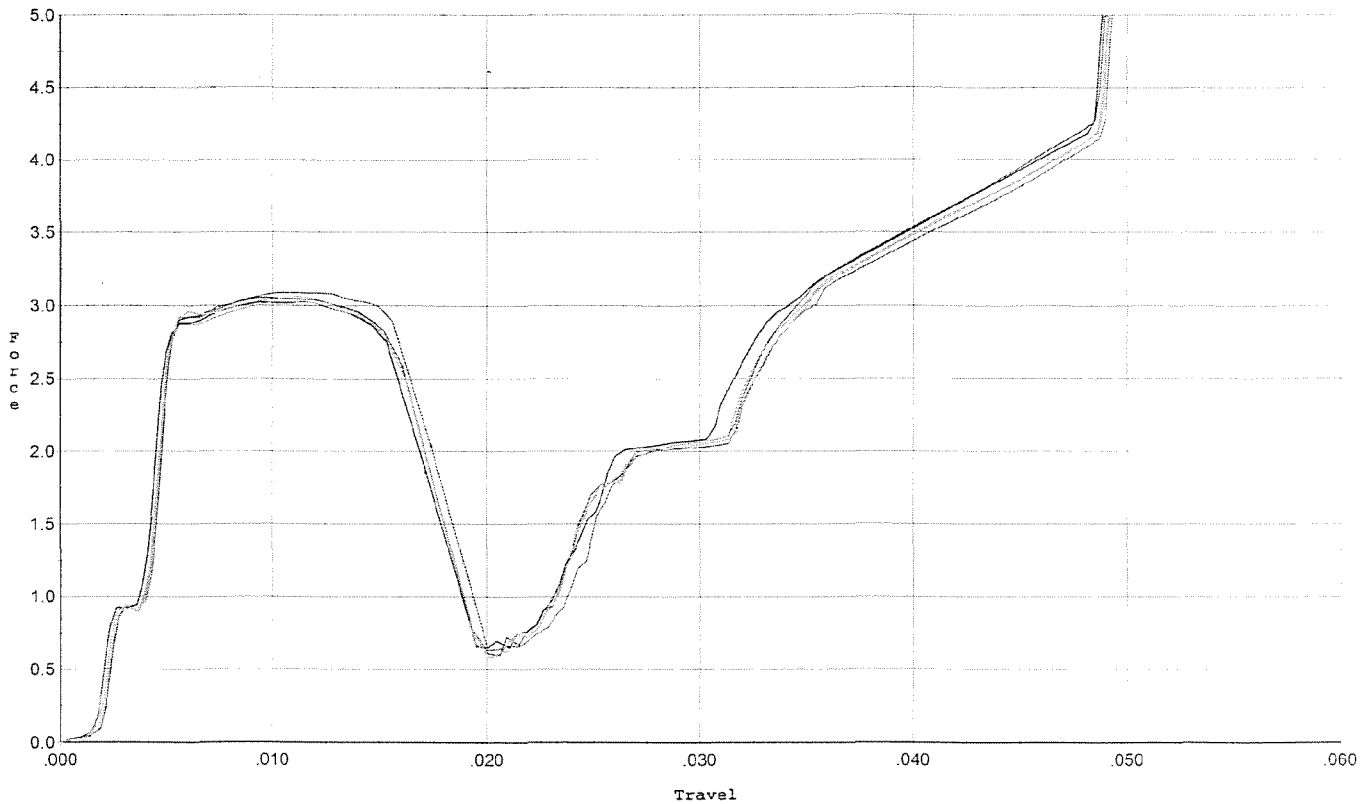
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.014	0.00	0.036	0.027		Set Trigger
2	2.477	0.014	0.00	0.037	0.025		Set Trigger
3	2.562	0.015	0.00	0.036	0.027		Set Trigger
4	2.565	0.015	0.00	0.036	0.027		Set Trigger
5	2.612	0.015	0.00	0.036	0.027		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



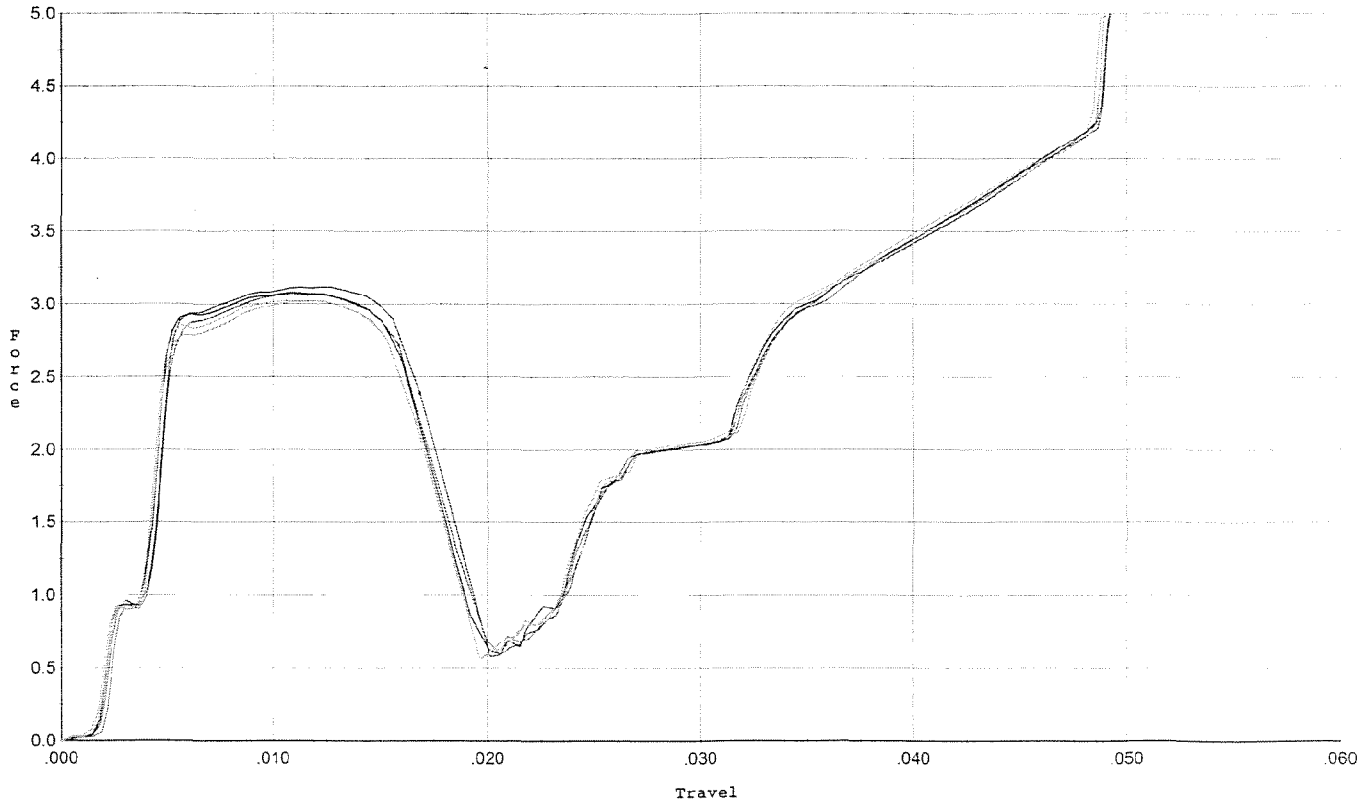
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.016	0.00	0.034	0.034		Set Trigger
2	3.026	0.017	0.00	0.034	0.036		Set Trigger
3	3.086	0.017	0.00	0.034	0.037		Set Trigger
4	3.061	0.016	0.00	0.035	0.034		Set Trigger
5	3.027	0.016	0.00	0.034	0.034		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



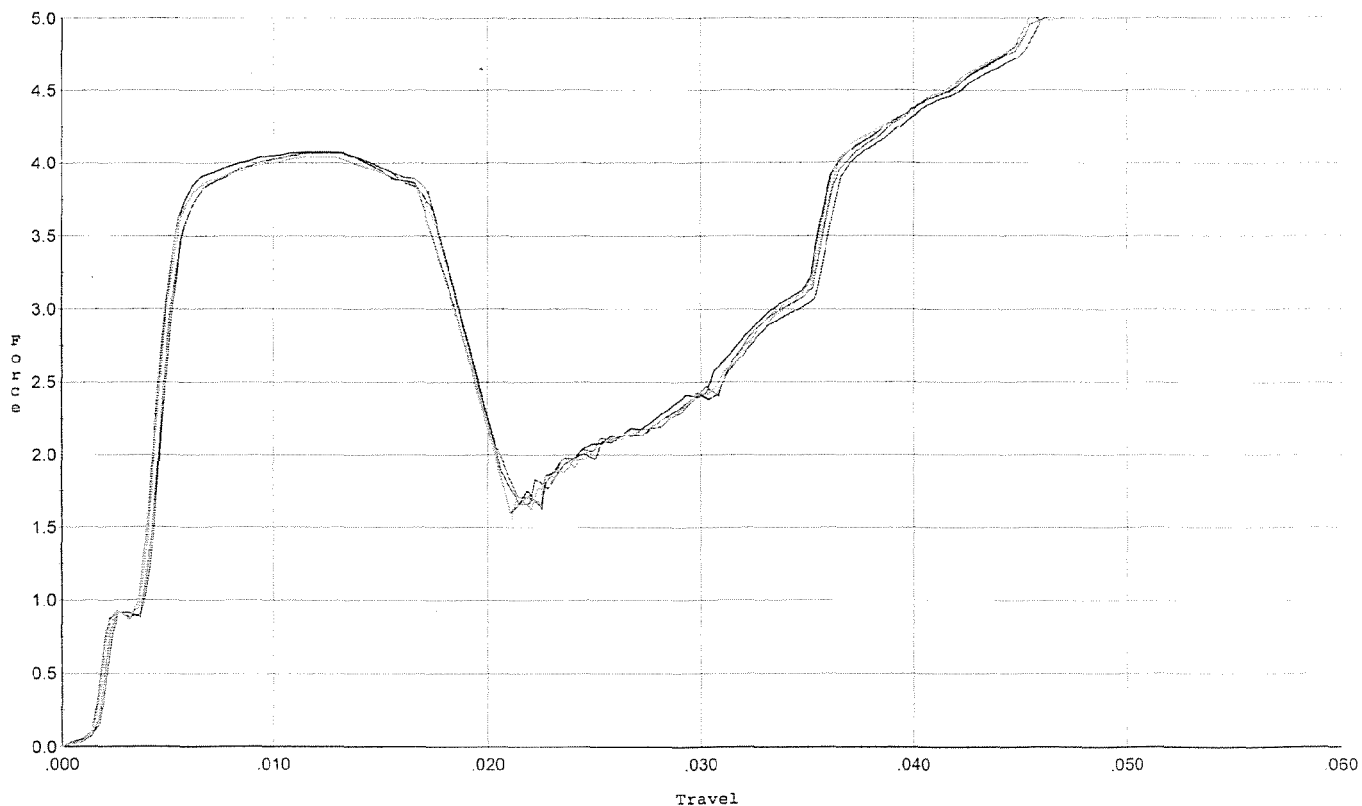
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.017	0.00	0.034	0.036		Set Trigger
2	3.076	0.016	0.00	0.034	0.034		Set Trigger
3	3.064	0.016	0.00	0.035	0.033		Set Trigger
4	3.026	0.017	0.00	0.034	0.035		Set Trigger
5	3.020	0.017	0.004	0.034	0.034		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



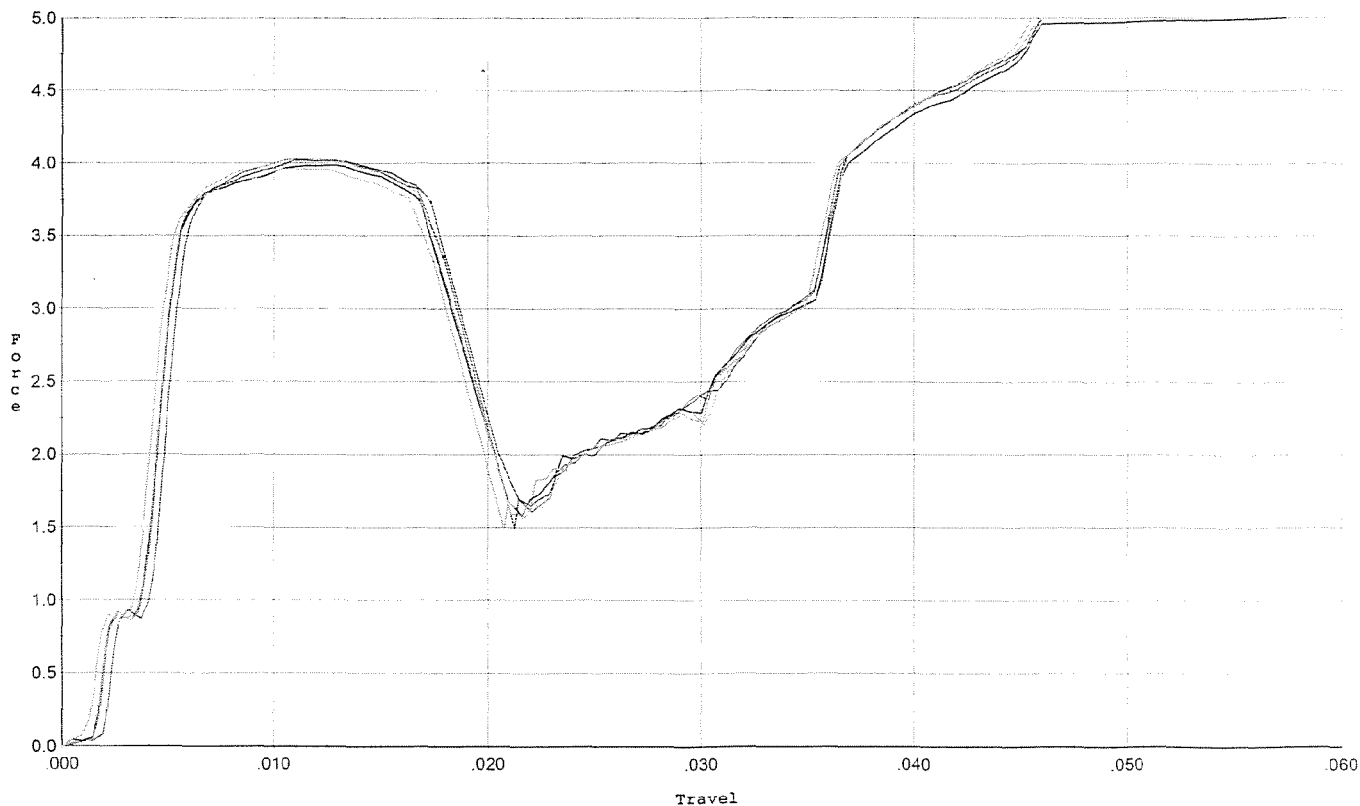
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.017	0.004	0.032	0.048		Set Trigger
2	4.077	0.018	0.00	0.031	0.052		Set Trigger
3	4.070	0.017	0.00	0.032	0.048		Set Trigger
4	4.038	0.018	0.00	0.031	0.049		Set Trigger
5	4.047	0.018	0.00	0.032	0.052		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



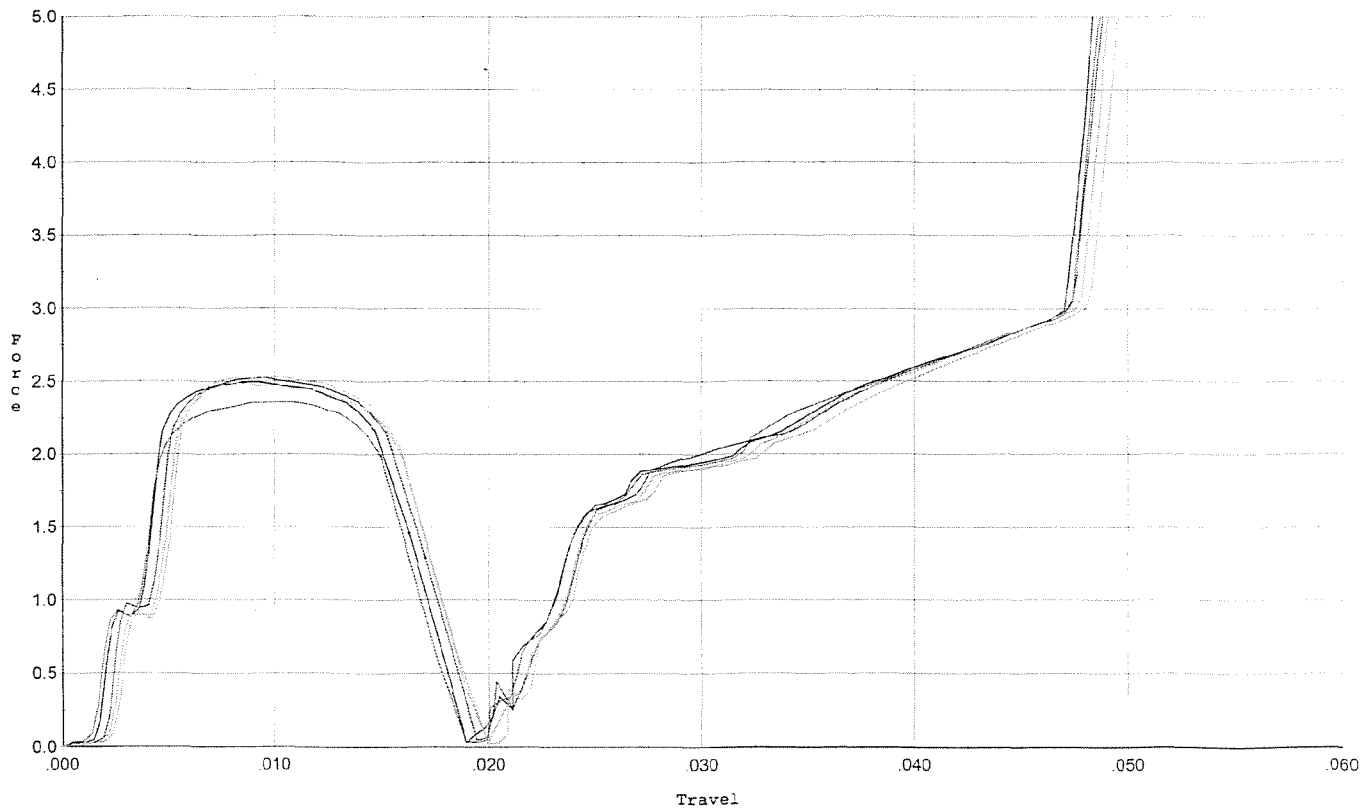
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.017	0.00	0.032	0.047		Set Trigger
2	3.984	0.017	0.00	0.032	0.046		Set Trigger
3	4.025	0.018	0.00	0.032	0.049		Set Trigger
4	4.036	0.019	0.00	0.032	0.051		Set Trigger
5	3.961	0.017	0.00	0.032	0.048		Set Trigger

A. 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



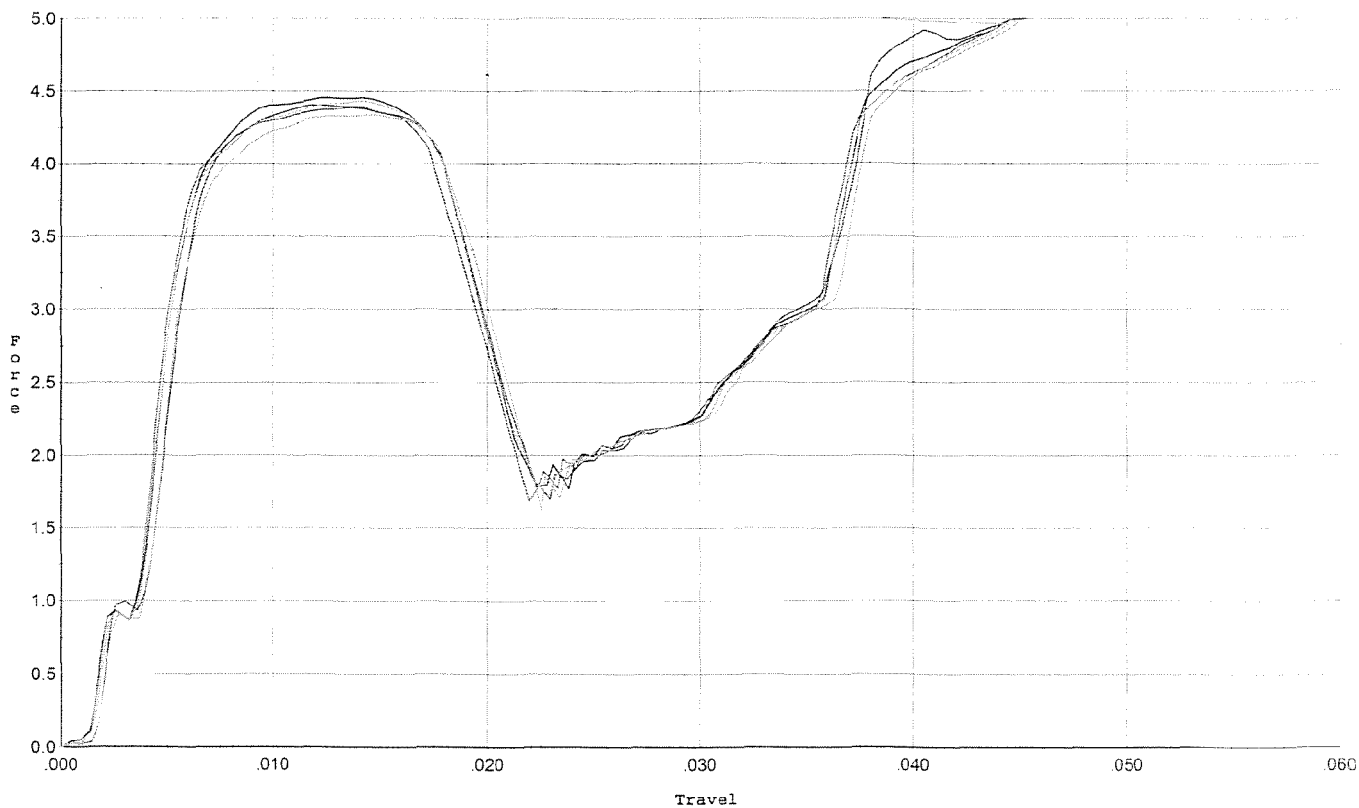
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.017	0.00	0.036	0.029		Set Trigger
2	2.496	0.016	0.00	0.036	0.028		Set Trigger
3	2.356	0.015	0.00	0.037	0.025		Set Trigger
4	2.530	0.016	0.004	0.037	0.027		Set Trigger
5	2.487	0.016	0.00	0.036	0.026		Set Trigger

A.2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.403	0.018	0.00	0.032	0.052		Set Trigger
2	4.455	0.018	0.00	0.032	0.054		Set Trigger
3	4.393	0.019	0.00	0.031	0.057		Set Trigger
4	4.433	0.018	0.00	0.032	0.053		Set Trigger
5	4.339	0.019	0.004	0.031	0.056		Set Trigger

A-4.40