C6594638

MODEL 700™ M24

Model SWS™

Action

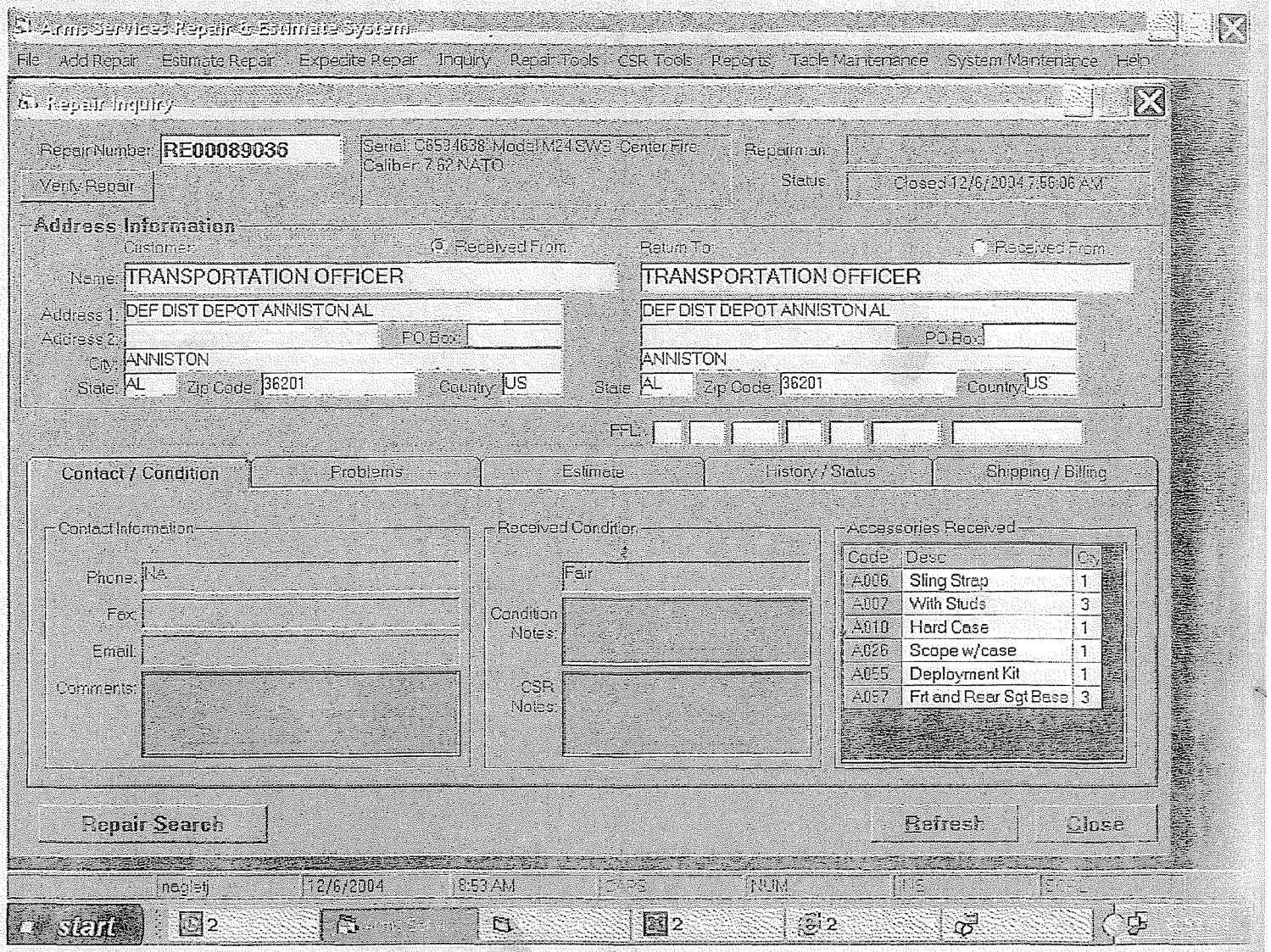
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington


Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00089036
Verify Repair
Serial: C6594638 Model: M24 SWS Center Fire Caliber: 7.62 NATO
Repairman:
Status: Closed 12/6/2004 7:56:06 AM
Address Information
Customer
Received From
Name: TRANSPORTATION OFFICER
Address 1: DEF DIST DEPOT ANNISTON AL
Address 2:
PO Box:
City: ANNISTON
State: AL Zip Code: 36201 Country: US
Return To
Received From
TRANSPORTATION OFFICER
DEF DIST DEPOT ANNISTON AL
PO Box:
ANNISTON
State: AL Zip Code: 36201 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone: NA
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A006 Sling Strap 1
A007 With Studs 3
A010 Hard Case 1
A026 Scope w/case 1
A055 Deployment Kit 1
A057 Frt and Rear Sgt Base 3
Repair Search
Refresh
Close
neglelj
12/6/2004
8:53 AM
NUM
start


Serial Number: C6594638
Model: M24 SWS
RE00089036

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594638.__0
FILE DATE AND TIME: 01/10/2005 10:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

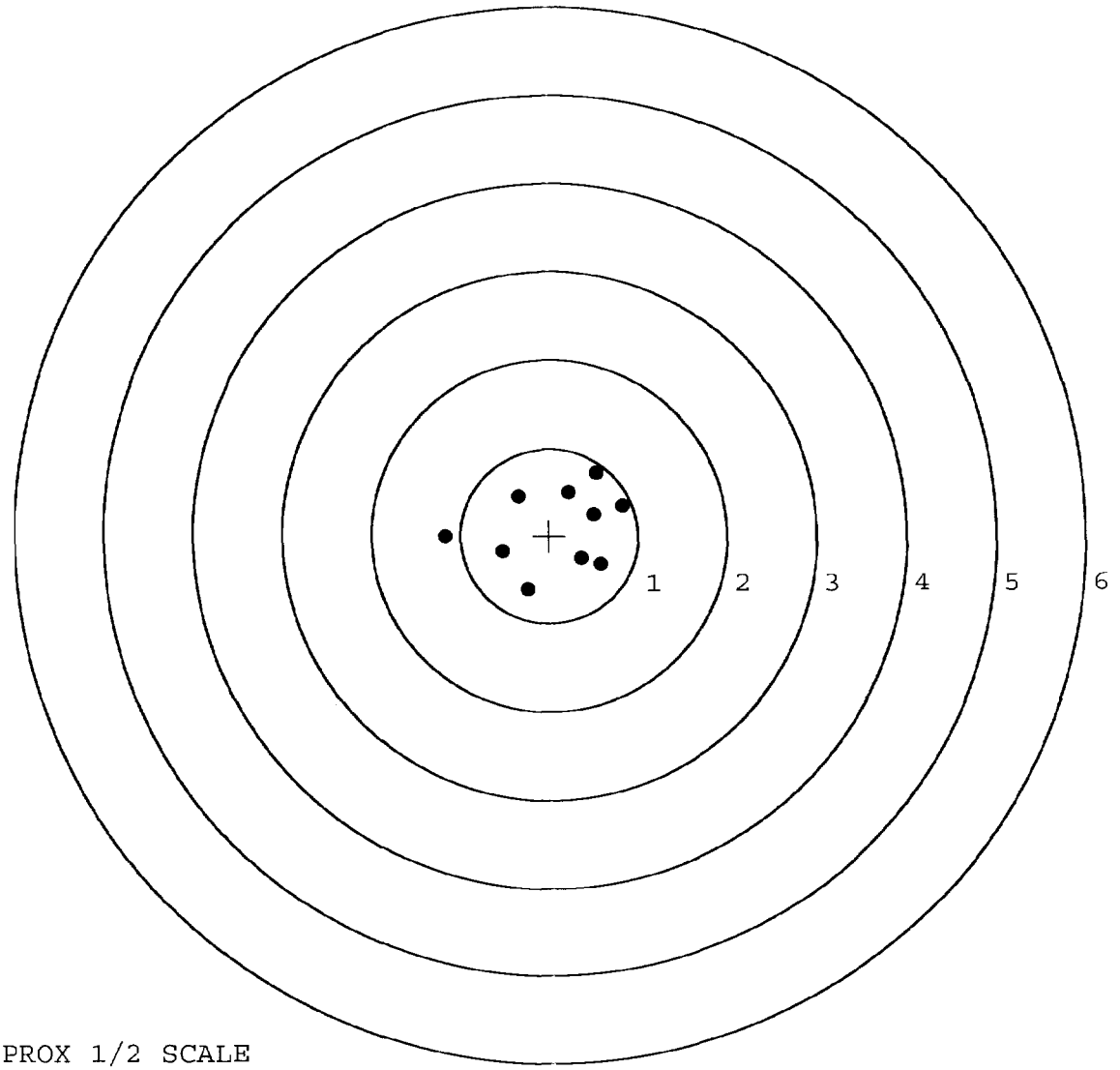
The Average X Centroid of the Five Target Set:	0.003
The Average Y Centroid of the Five Target Set:	-0.079
The Average Point of Impact of the Five Target Set:	0.079
The Average Mean Radius of the Five Target Set:	0.670
The Distance from POA to Centroid Target #1:	0.116
The Distance from Centroid Target #2 to Centroid Target #1:	0.181
The Distance from Centroid Target #3 to Centroid Target #1:	0.312
The Distance from Centroid Target #4 to Centroid Target #1:	0.119
The Distance from Centroid Target #5 to Centroid Target #1:	0.340

BARBER - M24 0020826

SERIAL NUMBER: C6594638.__0
TARGET NUMBER: 1
FILE DATE: 01/10/2005
FILE TIME: 10:59

X CENTROID:	0.072
Y CENTROID:	0.091
POA TO CENTROID:	0.116
HORZ SPREAD:	1.999
VERT SPREAD:	1.340
GROUP SPREAD:	2.030
MIN RADIUS:	0.441
MAX RADIUS:	1.247
MEAN RADIUS:	0.683
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.575	-0.332
2:	0.356	-0.264
3:	-0.250	-0.614
4:	-0.527	-0.174
5:	-0.346	0.465
6:	-1.172	0.000
7:	0.827	0.351
8:	0.500	0.248
9:	0.534	0.726
10:	0.223	0.506



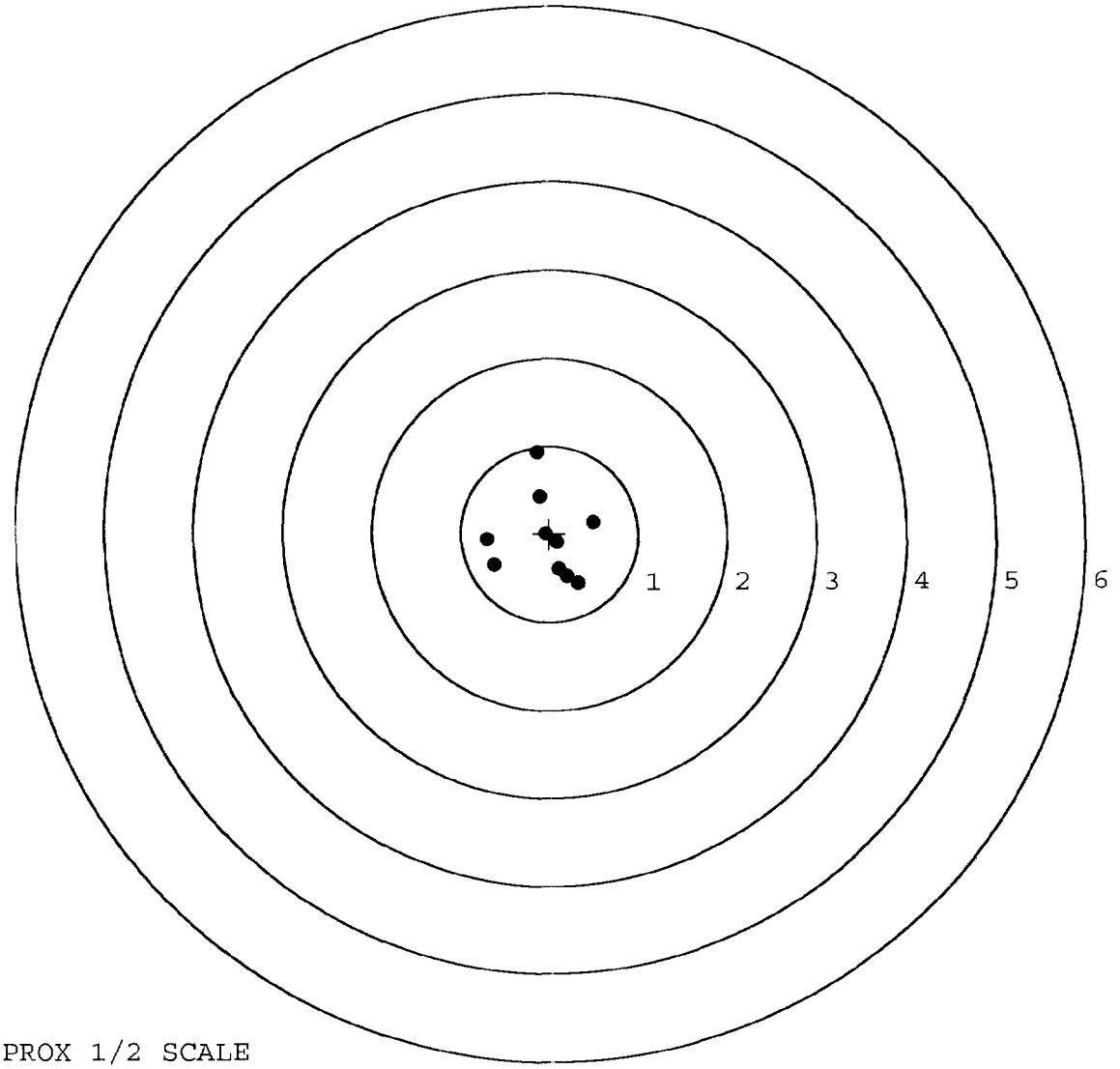
TARGET APPROX 1/2 SCALE

BARBER - M24 0020827

SERIAL NUMBER: C6594638.__0
TARGET NUMBER: 2
FILE DATE: 01/10/2005
FILE TIME: 10:59

X CENTROID:	-0.042
Y CENTROID:	-0.050
POA TO CENTROID:	0.065
HORZ SPREAD:	1.200
VERT SPREAD:	1.501
GROUP SPREAD:	1.568
MIN RADIUS:	0.053
MAX RADIUS:	0.984
MEAN RADIUS:	0.508
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.136	0.930
2:	-0.110	0.427
3:	0.499	0.137
4:	-0.701	-0.062
5:	-0.631	-0.356
6:	-0.044	0.003
7:	0.089	-0.102
8:	0.103	-0.412
9:	0.189	-0.491
10:	0.319	-0.571



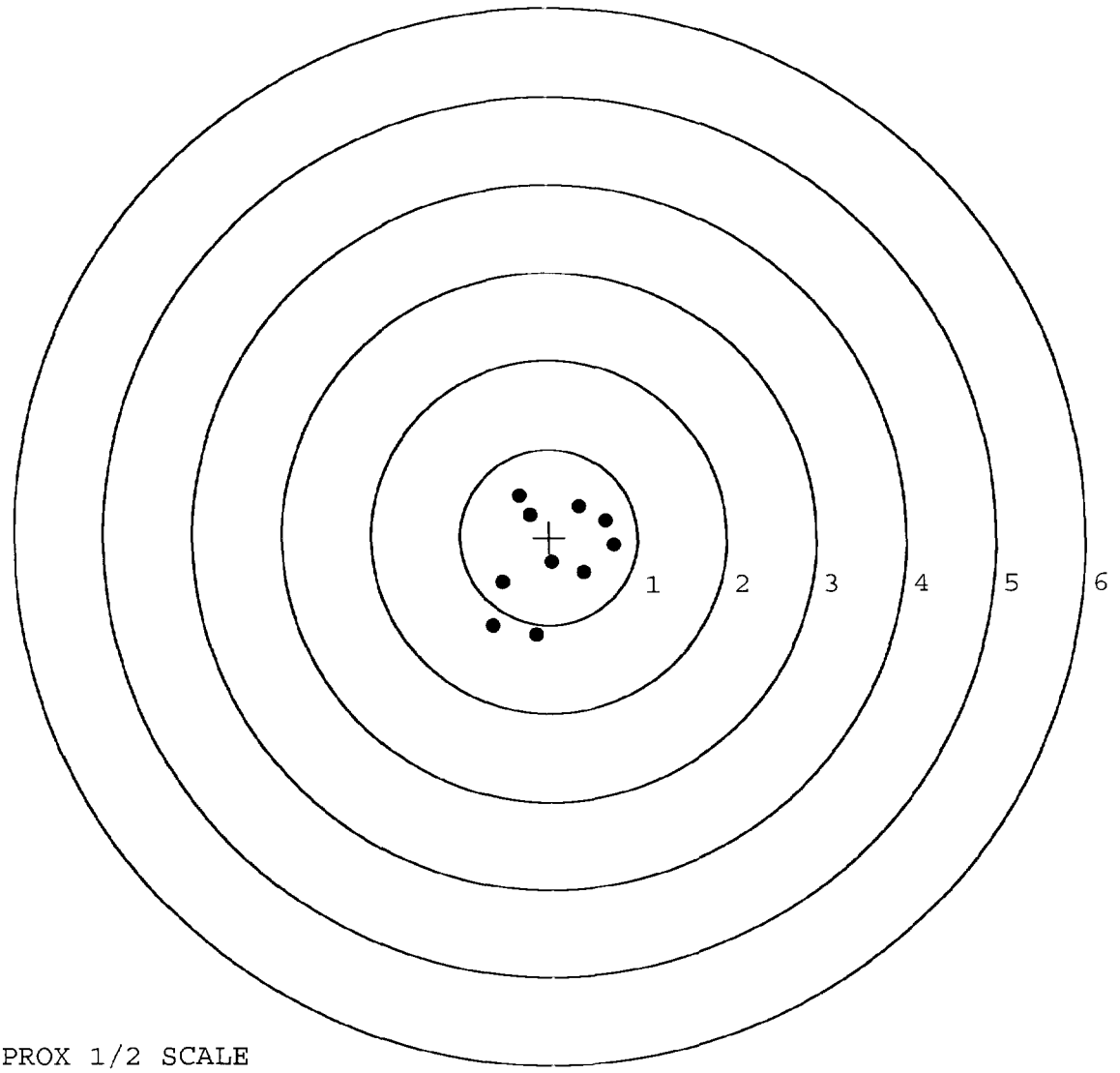
TARGET APPROX 1/2 SCALE

BARBER - M24 0020828

SERIAL NUMBER: C6594638.__0
TARGET NUMBER: 3
FILE DATE: 01/10/2005
FILE TIME: 10:59

X CENTROID:	0.027
Y CENTROID:	-0.217
POA TO CENTROID:	0.219
HORZ SPREAD:	1.367
VERT SPREAD:	1.591
GROUP SPREAD:	1.760
MIN RADIUS:	0.072
MAX RADIUS:	1.040
MEAN RADIUS:	0.649
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.148	-1.117
2:	-0.640	-1.015
3:	-0.531	-0.520
4:	0.027	-0.289
5:	0.390	-0.409
6:	0.727	-0.099
7:	0.646	0.187
8:	0.344	0.358
9:	-0.330	0.474
10:	-0.211	0.257



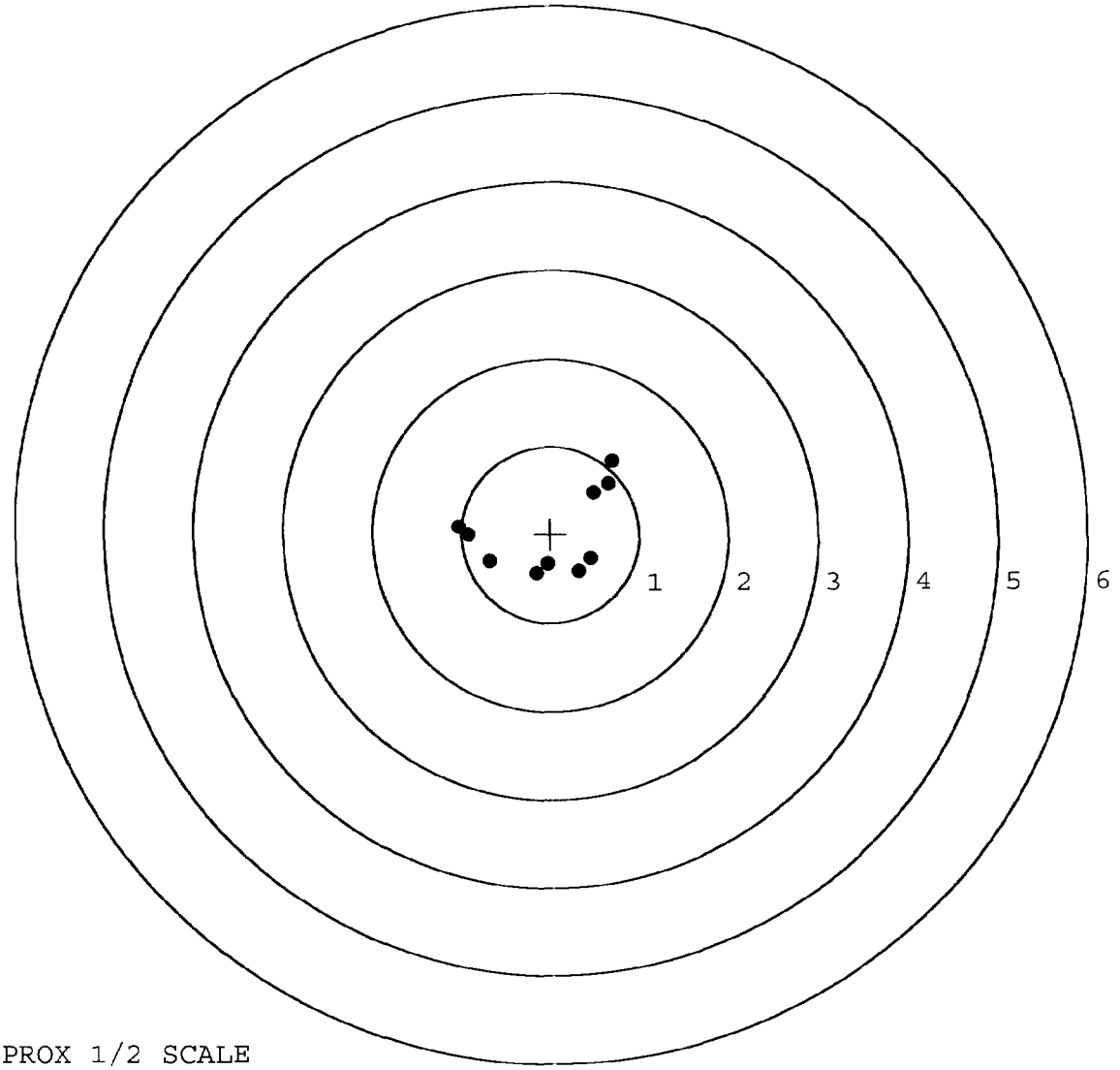
TARGET APPROX 1/2 SCALE

BARBER - M24 0020829

SERIAL NUMBER: C6594638.__0
TARGET NUMBER: 4
FILE DATE: 01/10/2005
FILE TIME: 10:59

X CENTROID:	-0.022
Y CENTROID:	0.018
POA TO CENTROID:	0.028
HORZ SPREAD:	1.734
VERT SPREAD:	1.287
GROUP SPREAD:	1.890
MIN RADIUS:	0.355
MAX RADIUS:	1.097
MEAN RADIUS:	0.729
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.029	0.087
2:	-0.925	0.004
3:	-0.689	-0.308
4:	-0.162	-0.448
5:	0.315	-0.433
6:	0.452	-0.281
7:	0.492	0.476
8:	0.660	0.577
9:	0.705	0.839
10:	-0.037	-0.337



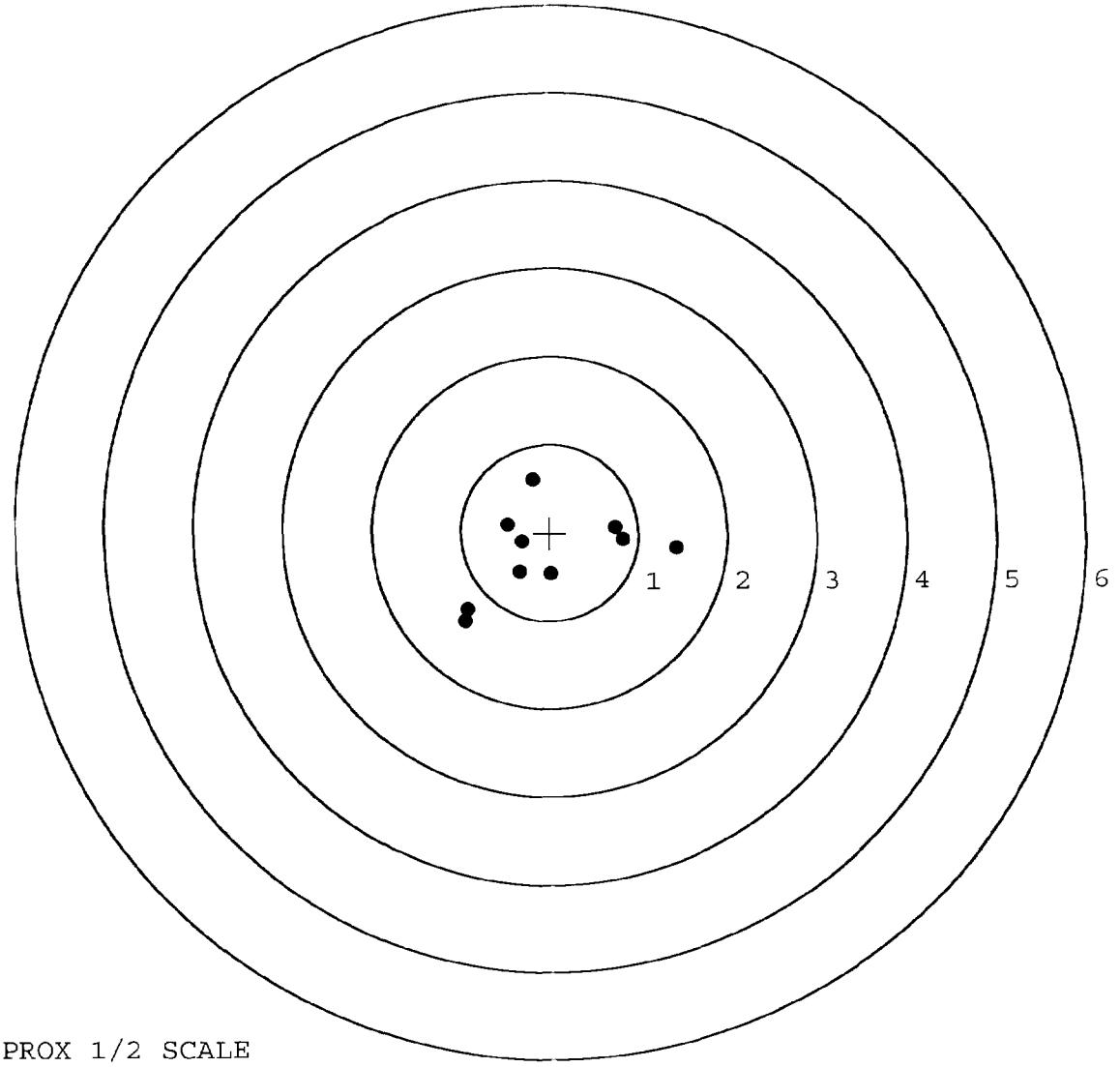
TARGET APPROX 1/2 SCALE

BARBER - M24 0020830

SERIAL NUMBER: C6594638.__0
TARGET NUMBER: 5
FILE DATE: 01/10/2005
FILE TIME: 10:59

X CENTROID:	-0.020
Y CENTROID:	-0.236
POA TO CENTROID:	0.237
HORZ SPREAD:	2.379
VERT SPREAD:	1.606
GROUP SPREAD:	2.517
MIN RADIUS:	0.234
MAX RADIUS:	1.446
MEAN RADIUS:	0.780
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.425	-0.179
2:	0.826	-0.079
3:	0.738	0.070
4:	-0.184	0.604
5:	-0.469	0.100
6:	-0.319	-0.100
7:	-0.345	-0.441
8:	0.013	-0.468
9:	-0.930	-0.870
10:	-0.954	-1.002

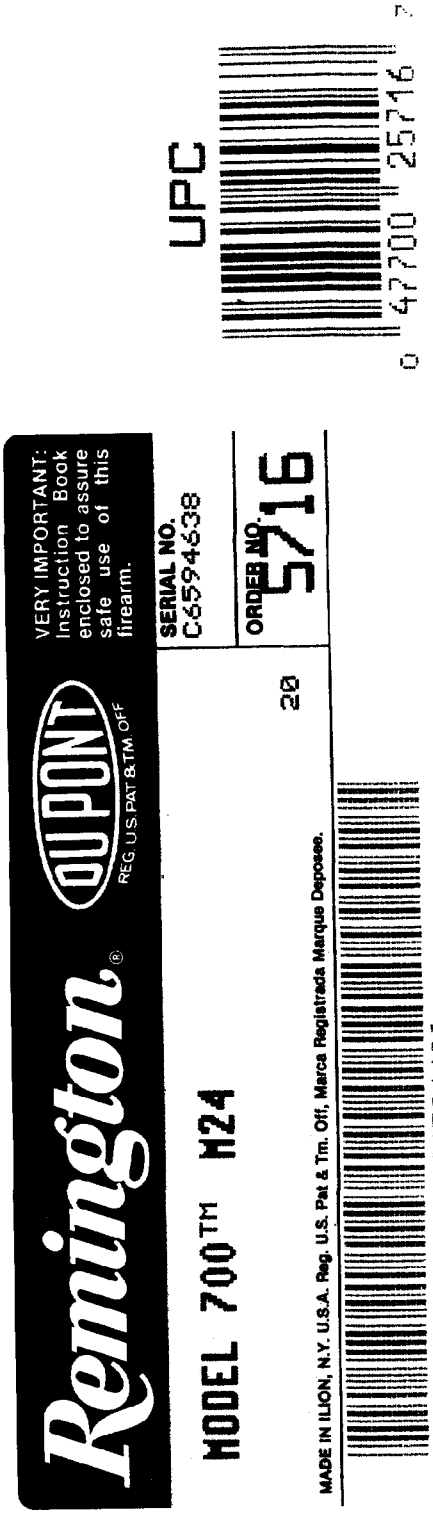


TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	89036		
SERIAL NUMBER	C6594638		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	RTL
560 A	RE-BARREL	12-15-04	RTL
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-	RTL
600	PROOF	12-16-	RTL
605	CHECK HEADSPACE	12-16-	RTL
610	DIS-ASSEMBLE GUN	12-27-04	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	MP
625 A	FINAL ASSEMBLY	1-7-05	RTL
B	TRIGGER PULL TEST	N/A	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-10-05	AC
655	FINAL INSPECT	1-11-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA-FLUX INSPECTED DEC 27 2004 OPERATOR


Remington
DUPONT
REG. U.S. PAT & TM. OFF
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
SERIAL NO. C6594638
ORDER NO. 5716
20
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.
5716 C6594638
UPC
0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594638

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12/20/90	K.S.
600	Proof		12/20/90	K.S.
607	Check Headspace		12/20/90	K.S.
610	Dis-assemble Gun		12/20/90	K.S.
612	Magnaflux Barrel Action		1/9/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	GB.
617	Drill and Tap Sight Holes	1 10 91		CB
618	Polish Barrel	1 10 91		WB
620	Apply Coatings (Barrel Action)		1-28-91	DH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/29/91	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/29/91	KS
	C) Inspect Ejector Hole for Chamfer		1/29/91	KS
	D) Oil Firing Pin Ass'y		1/29/91	KS
	E) Adjust Trigger Pull to Min Setting and Stake		1/30/91	DH

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 | 4 | 4	1/30/91	WB
	G) Safety Off Force	2 | 2 | 2	1/30/91	WB
	H) Trigger Pull Test & Retainability		1/30/91	
	I) Firing Pin Indent	.0205 | .0205 | .0205	1/30/91	WB
	J) Assemble Stock		1/30/91	KS
	K) Assemble Swivel Studs		2-6-91	
	L) Attach Front and Rear Sight Assemblies		1/30/91	KS
	M) Iron Sight Alignment		1/30/91	KS
	N) Detach Front & Rear Sights & place in numbered container		1/30/91	KS
	O) Attach Scope to Rifle		1/30/91	KS
	P) Detach & Attach Scope 20 Times		1/30/91	KS
640	Gallery Target & Test		1/30/91	KS
	A) Time		"	
	B) Malfunctions		"	KS
	C) Pierced Primers		"	KS
	D) Optical Clearity of Scope		"	KS
645	Inspect for Live Ammo		1/30/91	KS
655	Final Inspection A) Headspace		2-6-91	
	B) Trigger Pull	2.45 | 2.44 | 2.43 | 2.47 | 2.47	2-4-91	
	C) Function		2-6-91	
660	Pack		3-19-91	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ±1.00#

SERIAL NO. C6594638

DATE 1-30-91

TESTER JH.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.54	2.43	2.45	MIN. SETTING,
PULL #2	2.42	2.45	2.46	2.44	NO AVG. OF 5
PULL #3	2.38	2.46	2.48	2.43	READINGS ACCEPT-
PULL #4	2.18	2.46	2.30	2.47	ABLE LESS THAN 2#
PULL #5	2.37	2.41	2.30	2.47	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.53	3.27		
PULL #2	3.48	3.37		
PULL #3	3.50	3.40		
PULL #4	3.43	3.47		
PULL #5	3.52	3.39		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.42		4.45
PULL #2	4.23	4.44		4.40
PULL #3	4.47	4.42		4.43
PULL #4	4.49	4.37		4.48
PULL #5	4.39	4.45		4.40
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594638
31 Jan 1991

CENTROIDAL DISTANCES

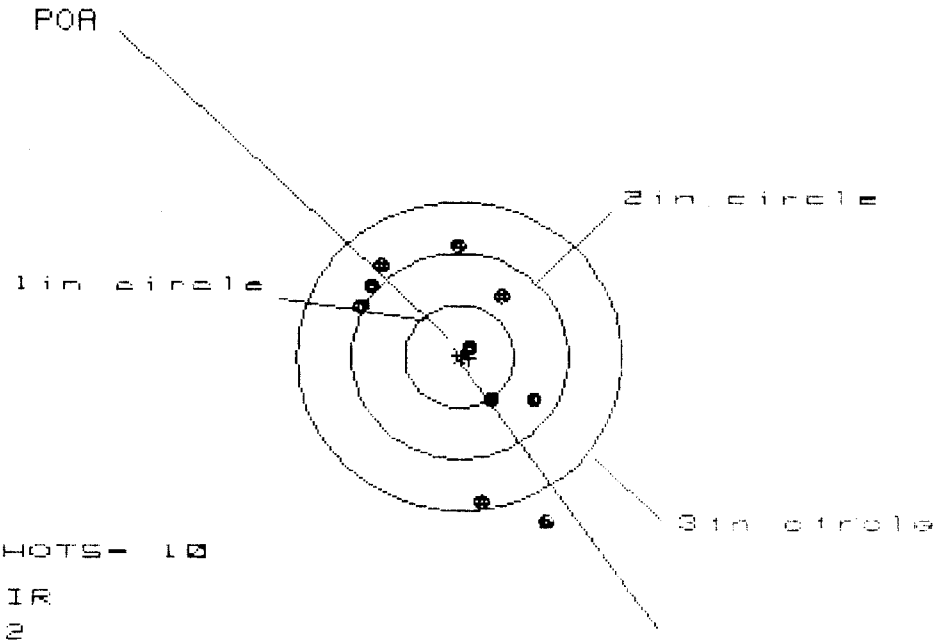
0	TO	1	.0892693
1	TO	2	.203384
1	TO	3	.0617171
1	TO	4	.075326
1	TO	5	.0870057

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0838
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .086
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120077

THE AMR FOR THIS RIFLE IS: .8726

31 Jan 1991 FILE:/PATTERNING/CENTERFIRE_PATT/C6534638

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

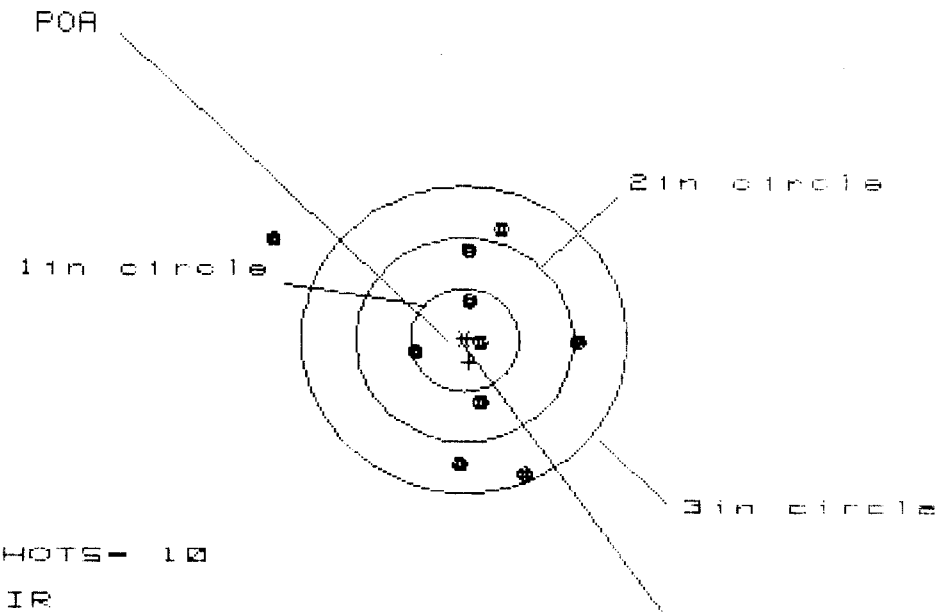
# IN CIR
1in = 2
2in = 4
3in = 8

HS= 1.611
VS= 2.777
GS= 2.931

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.739	.781	.809
MINIMUM X	:	-.872	-.789	-.761
MAXIMUM Y	:	1.119	.935	.729
MINIMUM Y	:	-1.658	-1.643	-.844
CENTROID X	:	-.088	-.171	-.199
CENTROID Y	:	.015	.199	.405
POA TO CENTROID in.	:	.090	.262	.451
MIN RADIUS	:	.176	.214	.353
MEAN RADIUS	:	.981	.867	.746
MAX RADIUS	:	1.815	1.659	1.169
HORIZONTAL SPREAD	:	1.611	1.570	1.570
VERTICAL SPREAD	:	2.777	2.578	1.575
EXTREME SPREAD	:	2.931	2.580	1.954
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

31 Jan 1991 FILE:/PATTERNING/CENTERFIRE_PATT/C6594638

CENTERFIRE PATTERNS # 2



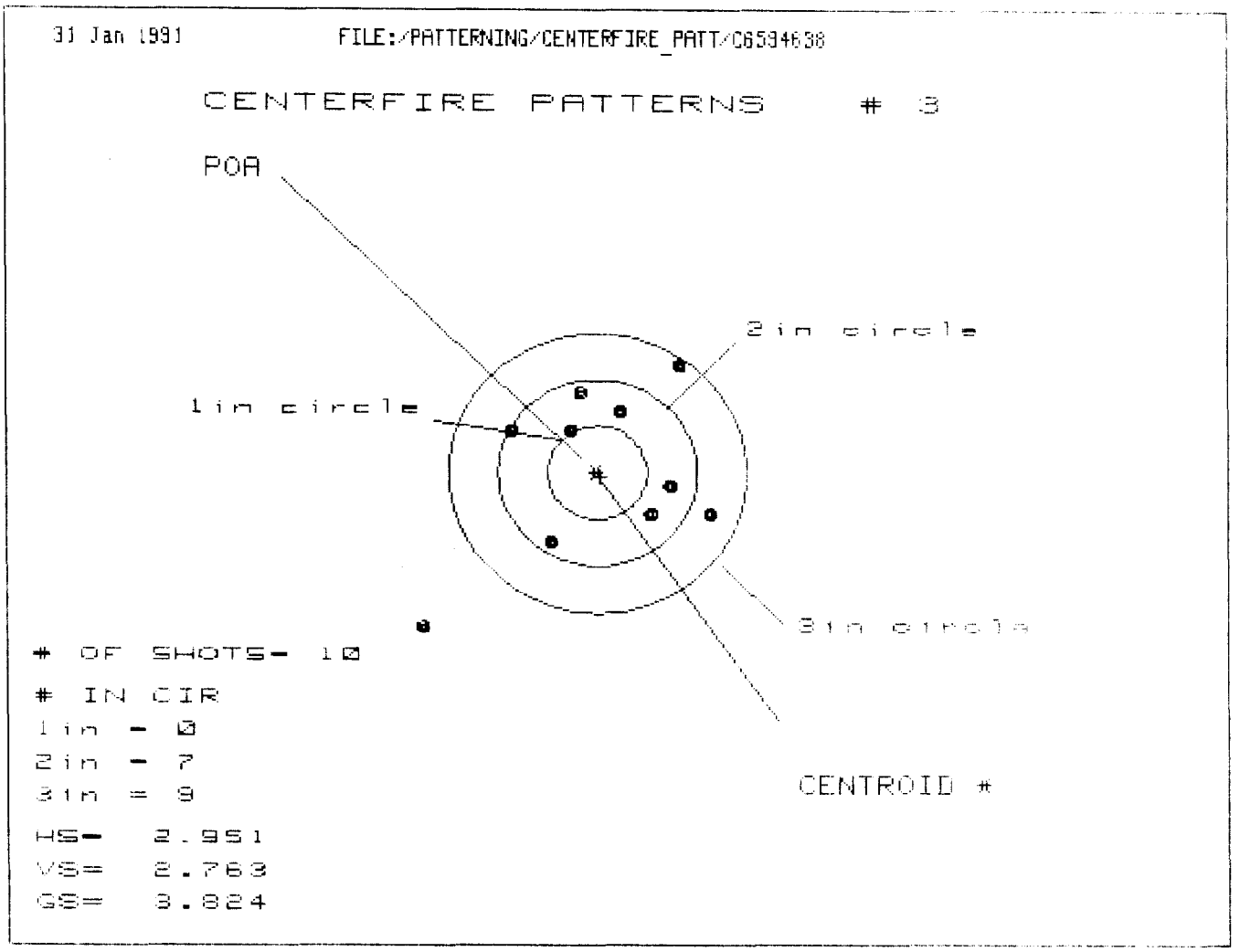
OF SHOTS= 10

# IN CIR
1in = 3
2in = 5
3in = 9

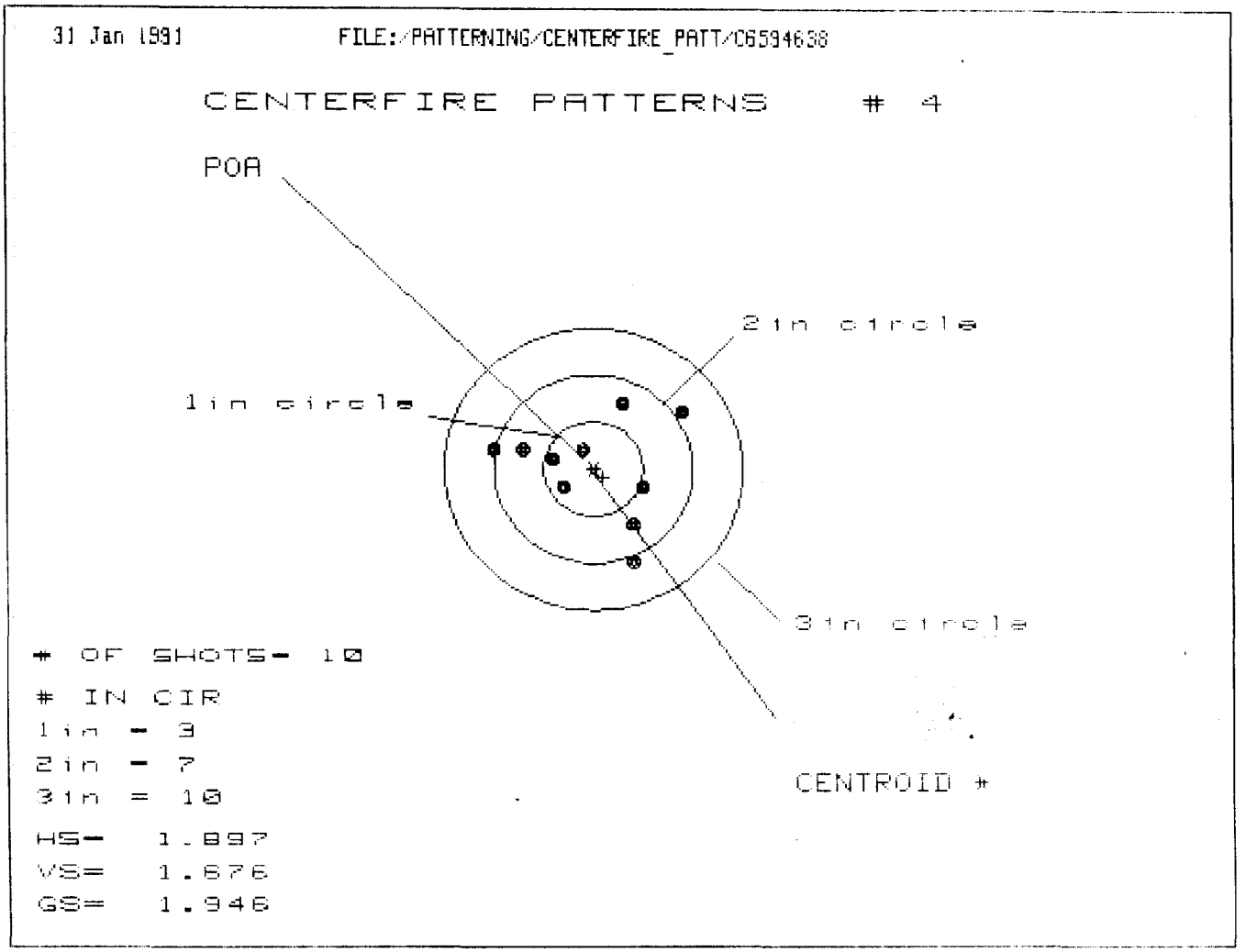
HS= 2.767
VS= 2.388
GS= 3.271

PATTERN # : 2

SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.016	.821	.859
MINIMUM X :	-1.751	-.651	-.613
MAXIMUM Y :	1.051	1.166	1.013
MINIMUM Y :	-1.337	-1.222	-1.208
CENTROID X :	-.046	.149	.111
CENTROID Y :	.214	.099	.252
POA TO CENTROID in.:	.219	.179	.275
MIN RADIUS :	.103	.129	.088
MEAN RADIUS :	.915	.785	.702
MAX RADIUS :	2.034	1.260	1.221
HORIZONTAL SPREAD :	2.767	1.472	1.472
VERTICAL SPREAD :	2.388	2.388	2.221
EXTREME SPREAD :	3.271	2.391	2.257
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	



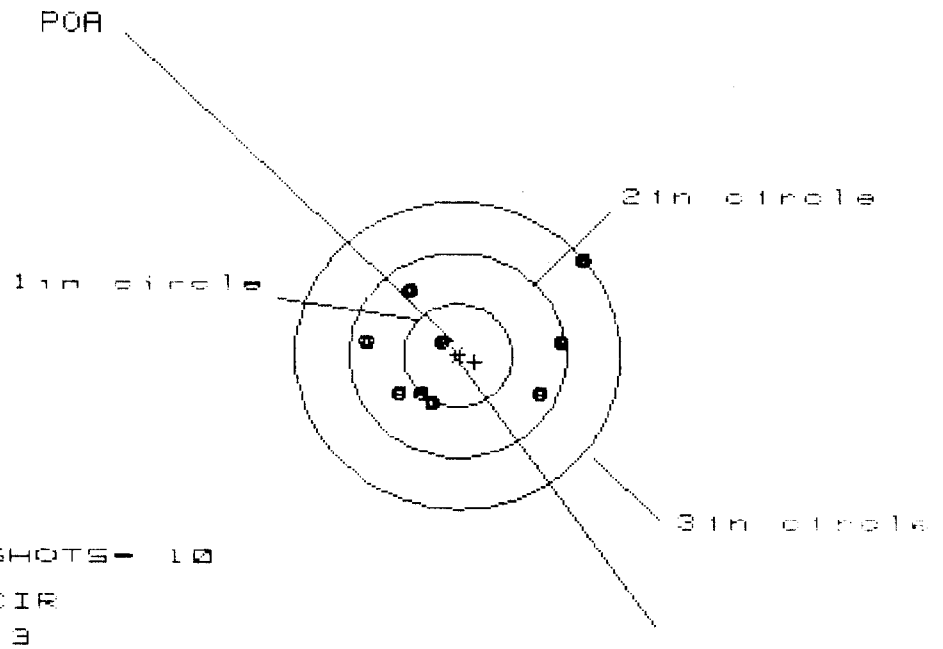
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.166	.968	1.050
MINIMUM X	:	-1.785	-1.016	-.934
MAXIMUM Y	:	1.110	.927	.759
MINIMUM Y	:	-1.653	-.959	-.843
CENTROID X	:	-.033	.165	.083
CENTROID Y	:	.043	.226	.110
POA TO CENTROID in.	:	.054	.280	.138
MIN RADIUS	:	.541	.436	.557
MEAN RADIUS	:	1.042	.844	.808
MAX RADIUS	:	2.432	1.178	1.189
HORIZONTAL SPREAD	:	2.951	1.984	1.984
VERTICAL SPREAD	:	2.763	1.886	1.602
EXTREME SPREAD	:	3.824	2.304	2.195
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.891	.595	.659
MINIMUM X	:	-1.006	-.907	-.843
MAXIMUM Y	:	.677	.750	.635
MINIMUM Y	:	-.999	-.926	-.682
CENTROID X	:	-.095	-.194	-.258
CENTROID Y	:	.090	.018	.133
POA TO CENTROID in.	:	.131	.195	.290
MIN RADIUS	:	.219	.257	.147
MEAN RADIUS	:	.696	.637	.558
MAX RADIUS	:	1.105	1.058	.878
HORIZONTAL SPREAD	:	1.897	1.502	1.503
VERTICAL SPREAD	:	1.676	1.676	1.317
EXTREME SPREAD	:	1.946	1.872	1.639
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

31 Jan 1991 FILE:/PATTERNING/CENTERFIRE_PATT/C6594638

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 3
2in = 9
3in = 10

HS= 1.986
VS= 1.449
GS= 2.155

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.131	1.104	1.003
MINIMUM X	:	-.855	-.730	-.592
MAXIMUM Y	:	.942	.716	.740
MINIMUM Y	:	-.507	-.402	-.379
CENTROID X	:	-.157	-.282	-.420
CENTROID Y	:	.068	-.037	-.061
POA TO CENTROID in.	:	.171	.285	.424
MIN RADIUS	:	.198	.279	.241
MEAN RADIUS	:	.729	.603	.503
MAX RADIUS	:	1.472	1.120	1.026
HORIZONTAL SPREAD	:	1.986	1.834	1.595
VERTICAL SPREAD	:	1.449	1.118	1.119
EXTREME SPREAD	:	2.155	1.834	1.657
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		9	

NUMBER IN THREE INCH CIRCLE = 10

BARBER - M24 0020843

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/10X SCOPE M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN
Scope 0869

ORDER: R 94-18075

INITIAL	CUSTOMER ORDER NO.
FDC	DAAA09-92-C-0834

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/09/94	06/09/94		C6594638		700 7-62 NATO

ACCESSORIES: SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL
36201-5025

CUST NO:098397 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			FRT

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Trigger Assy	$173.31
CTI	50.00
	$223.31

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
			WB AC		
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
			11/1/95		

OFFICE COPY

12-11-95

RD6925 REV. 1/94

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6594638
DATE 8/29/95
TESTER SF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.33	2.60		MIN. SETTING,
PULL #2	2.57	2.34	2.26		NO AVG. OF 5
PULL #3	2.88	2.33	2.61		READINGS ACCEPT-
PULL #4	2.55	2.57	2.54		ABLE LESS THAN 2#
PULL #5	2.56	2.44	2.64		
TOTAL	13.16	12.01	12.65		
AVG.	2.63	2.40	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.01		
PULL #2	3.07	3.02		
PULL #3	3.13	3.15		
PULL #4	3.08	3.04		
PULL #5	3.21	3.12		
TOTAL	15.60	15.34		
AVG.	3.12	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.04	4.44	
PULL #2	4.35	4.24	4.13	
PULL #3	4.32	4.14	4.48	
PULL #4	4.45	4.41	4.16	
PULL #5	4.43	4.51	4.31	
TOTAL	21.97	21.34	21.52	
AVG.	4.39	4.27	4.30	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594638

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
525 cont.	F) Safety On Force	6 1/2	6 1/4	6 1/4			12/14	WB
	G) Safety Off Force	2 3/4	2 3/4	3			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clearity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.22	2.17	2.21	2.15	2.18	12/14	WB
	C) Function							
660	Pack							