

C6523433

MODEL 700TM M24

Model **S&S**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Repair Inquiry

Repair Number: RE00129629

Serial: C6523433 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/18/1990

Repairman:

Status: New 5/22/2007 11:52:32 AM

Verify Repair

Address Information

Customer:

Received From

Return To:

Received From

Name: DODDAAC W81F64

DODDAAC W81F64

Address 1: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 2: EAST GARRISON BLDG 25021 PO Box:

EAST GARRISON BLDG 25021 PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

5/23/2007

7:40 AM

CAPS

NUM

INS

SCRL

Serial
Number:

C6523433

Model: M24 SWS



RE00129629

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523433.___0
FILE DATE AND TIME: 07/06/2007 07:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.092
The Average Y Centroid of the Five Target Set:	-0.097
The Average Point of Impact of the Five Target Set:	0.134
The Average Mean Radius of the Five Target Set:	0.824
The Distance from POA to Centroid Target #1:	0.157
The Distance from Centroid Target #2 to Centroid Target #1:	0.045
The Distance from Centroid Target #3 to Centroid Target #1:	0.332
The Distance from Centroid Target #4 to Centroid Target #1:	0.095
The Distance from Centroid Target #5 to Centroid Target #1:	0.232

SERIAL NUMBER: C6523433. __0

TARGET NUMBER: 1

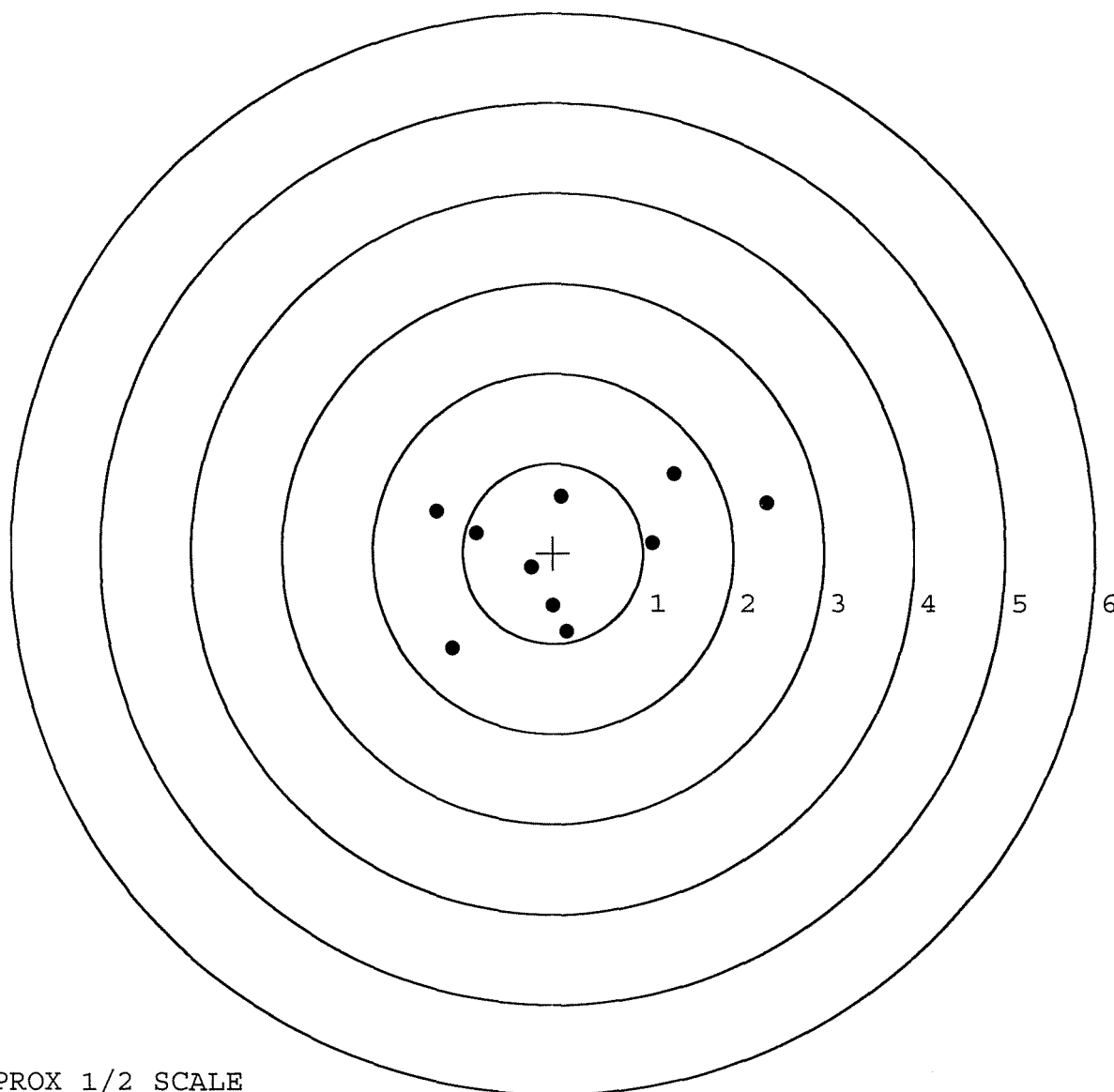
FILE DATE: 07/06/2007

FILE TIME: 07:08

X CENTROID: 0.156
 Y CENTROID: 0.020
 POA TO CENTROID: 0.157
 HORZ SPREAD: 3.659
 VERT SPREAD: 1.948
 GROUP SPREAD: 3.836
 MIN RADIUS: 0.440
 MAX RADIUS: 2.273
 MEAN RADIUS: 1.148

IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.158	-0.872
2:	-0.003	-0.585
3:	-0.246	-0.161
4:	0.091	0.635
5:	-0.849	0.219
6:	-1.297	0.460
7:	-1.111	-1.065
8:	1.105	0.117
9:	1.346	0.883
10:	2.362	0.564

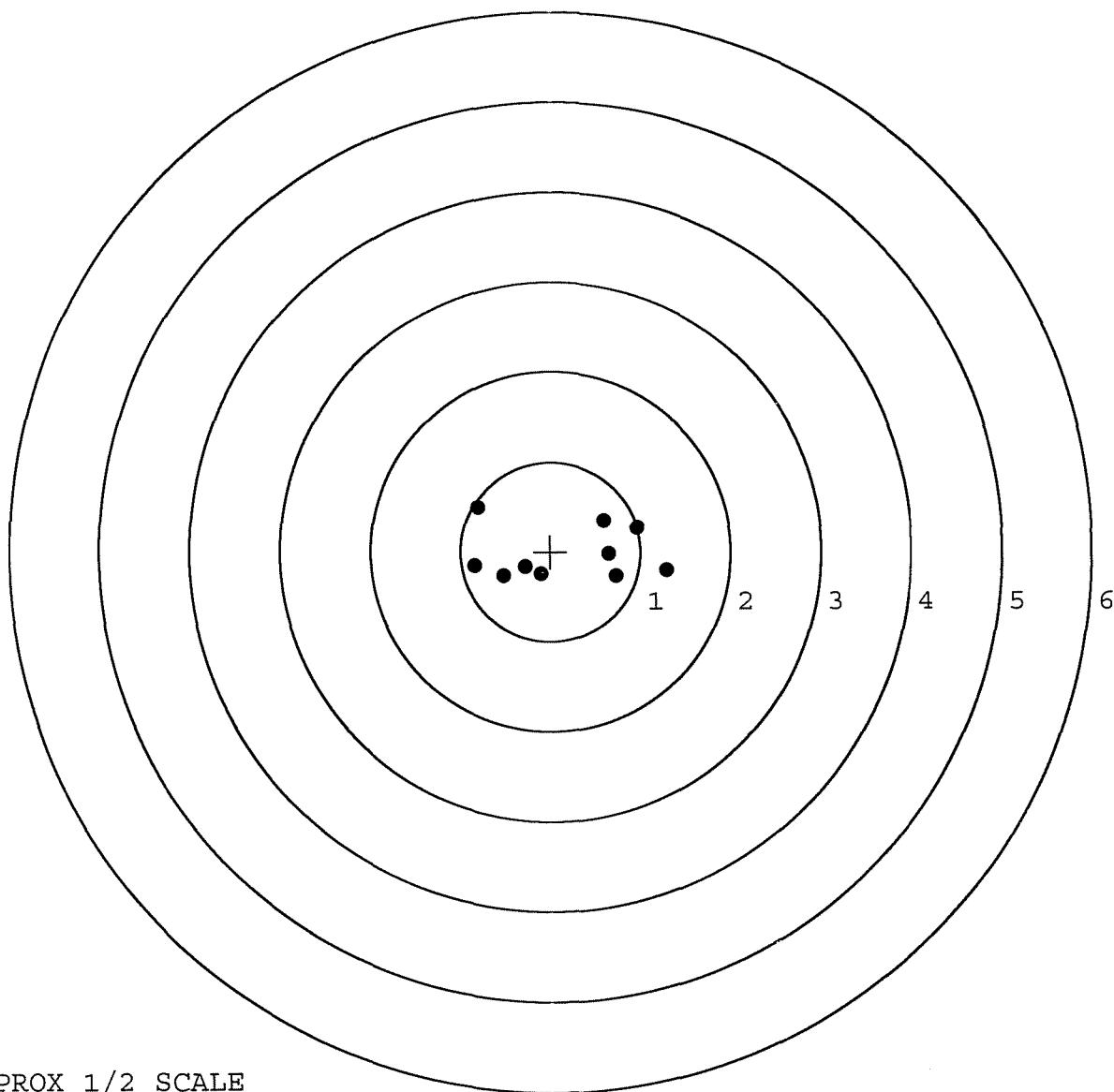


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0
 TARGET NUMBER: 2
 FILE DATE: 07/06/2007
 FILE TIME: 07:08

X CENTROID: 0.165
 Y CENTROID: -0.024
 POA TO CENTROID: 0.167
 HORZ SPREAD: 2.134
 VERT SPREAD: 0.770
 GROUP SPREAD: 2.216
 MIN RADIUS: 0.360
 MAX RADIUS: 1.141
 MEAN RADIUS: 0.735
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.291	-0.213
2:	0.963	0.273
3:	0.733	-0.272
4:	0.653	-0.020
5:	0.588	0.348
6:	-0.113	-0.252
7:	-0.285	-0.170
8:	-0.525	-0.272
9:	-0.843	-0.164
10:	-0.808	0.498

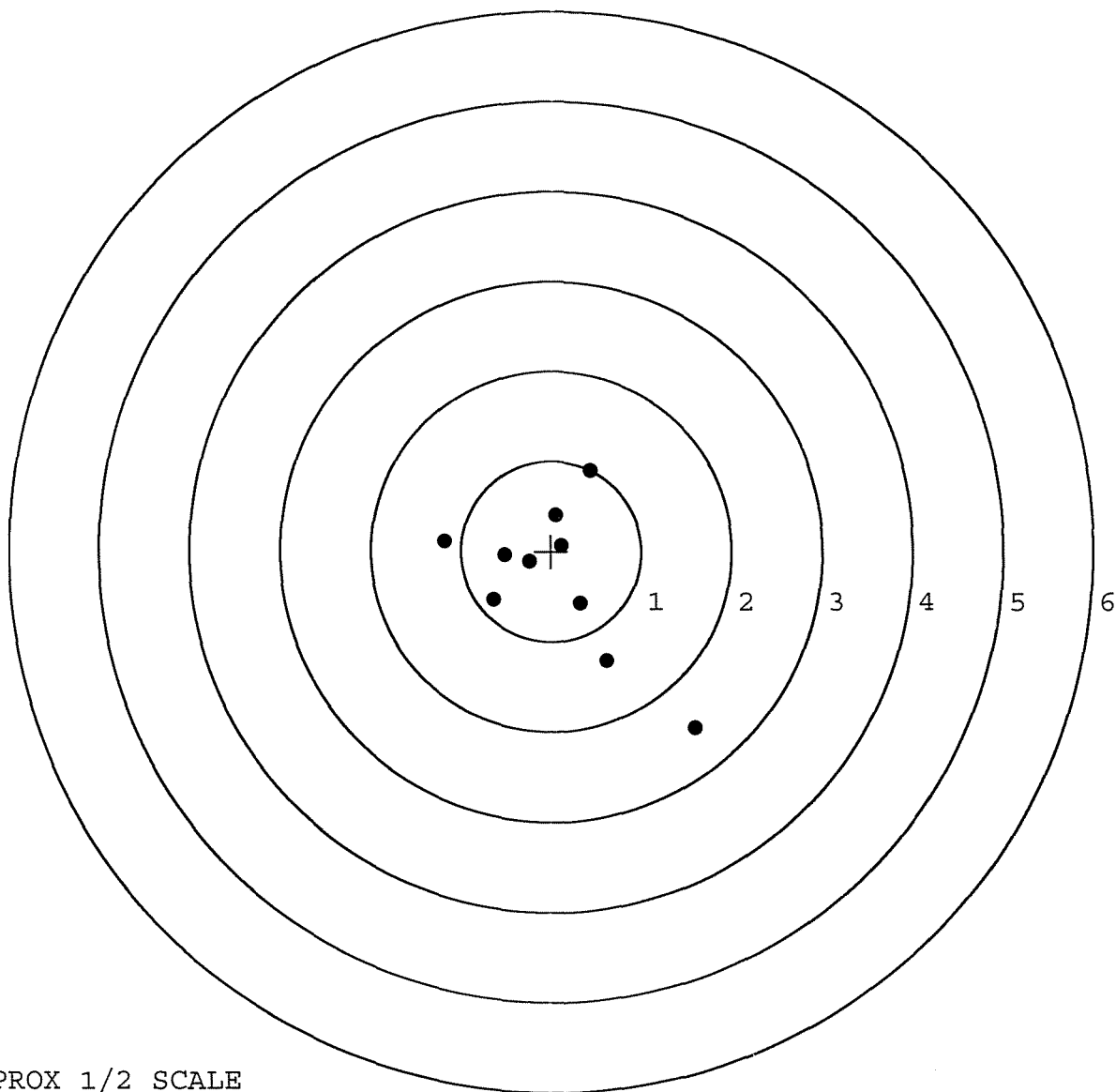


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0
 TARGET NUMBER: 3
 FILE DATE: 07/06/2007
 FILE TIME: 07:08

X CENTROID: 0.057
 Y CENTROID: -0.298
 POA TO CENTROID: 0.303
 HORZ SPREAD: 2.789
 VERT SPREAD: 2.848
 GROUP SPREAD: 3.468
 MIN RADIUS: 0.353
 MAX RADIUS: 2.267
 MEAN RADIUS: 0.908
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.604	-1.954
2:	0.620	-1.218
3:	0.330	-0.574
4:	-0.638	-0.544
5:	-1.185	0.108
6:	-0.517	-0.042
7:	-0.246	-0.117
8:	0.117	0.066
9:	0.048	0.404
10:	0.434	0.894

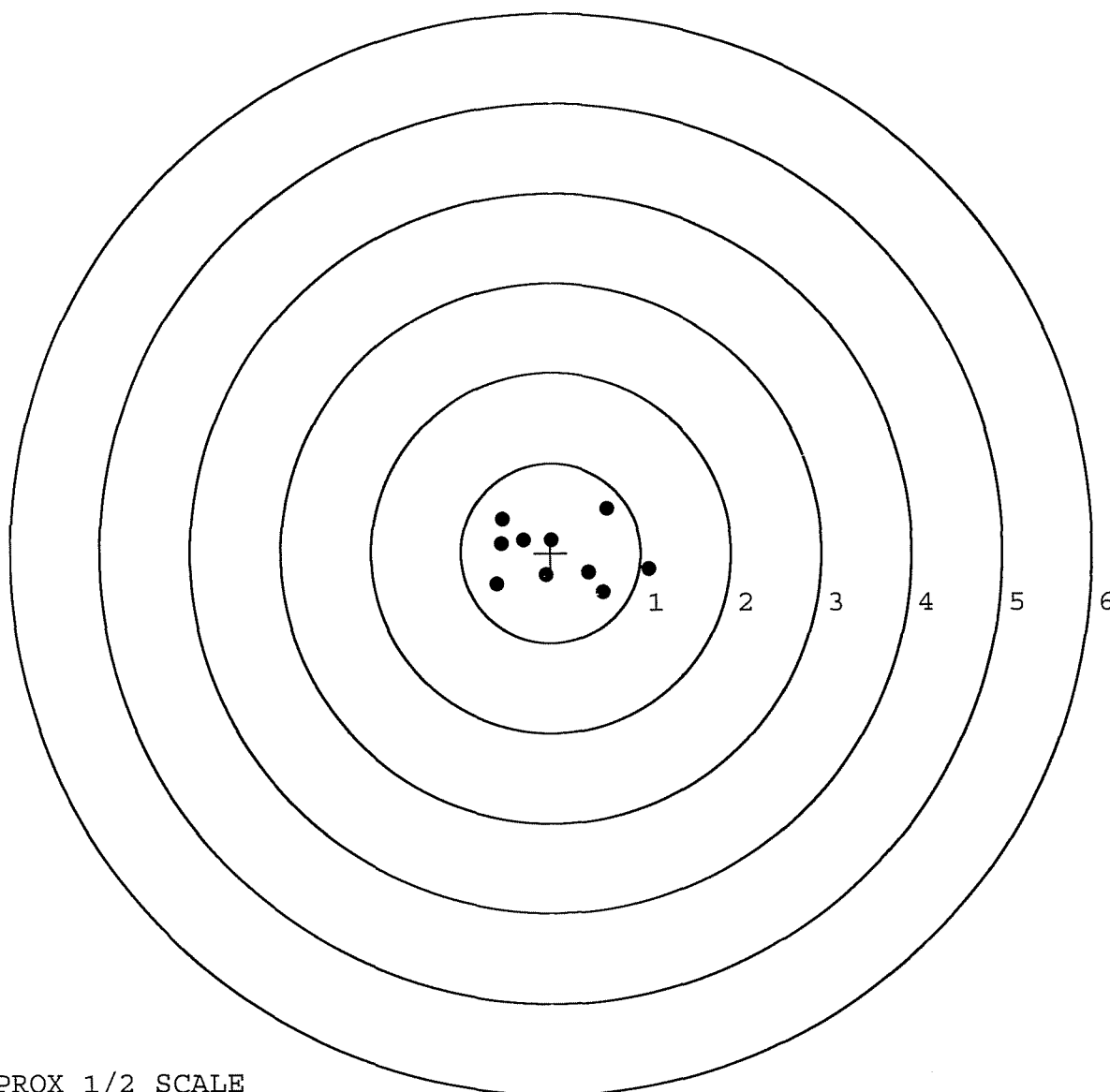


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0
 TARGET NUMBER: 4
 FILE DATE: 07/06/2007
 FILE TIME: 07:08

X CENTROID: 0.068
 Y CENTROID: -0.017
 POA TO CENTROID: 0.070
 HORZ SPREAD: 1.694
 VERT SPREAD: 0.936
 GROUP SPREAD: 1.723
 MIN RADIUS: 0.172
 MAX RADIUS: 1.034
 MEAN RADIUS: 0.581
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.625	0.498
2:	1.088	-0.181
3:	0.586	-0.438
4:	0.422	-0.216
5:	0.011	0.146
6:	-0.302	0.141
7:	-0.058	-0.247
8:	-0.606	-0.348
9:	-0.547	0.102
10:	-0.543	0.375

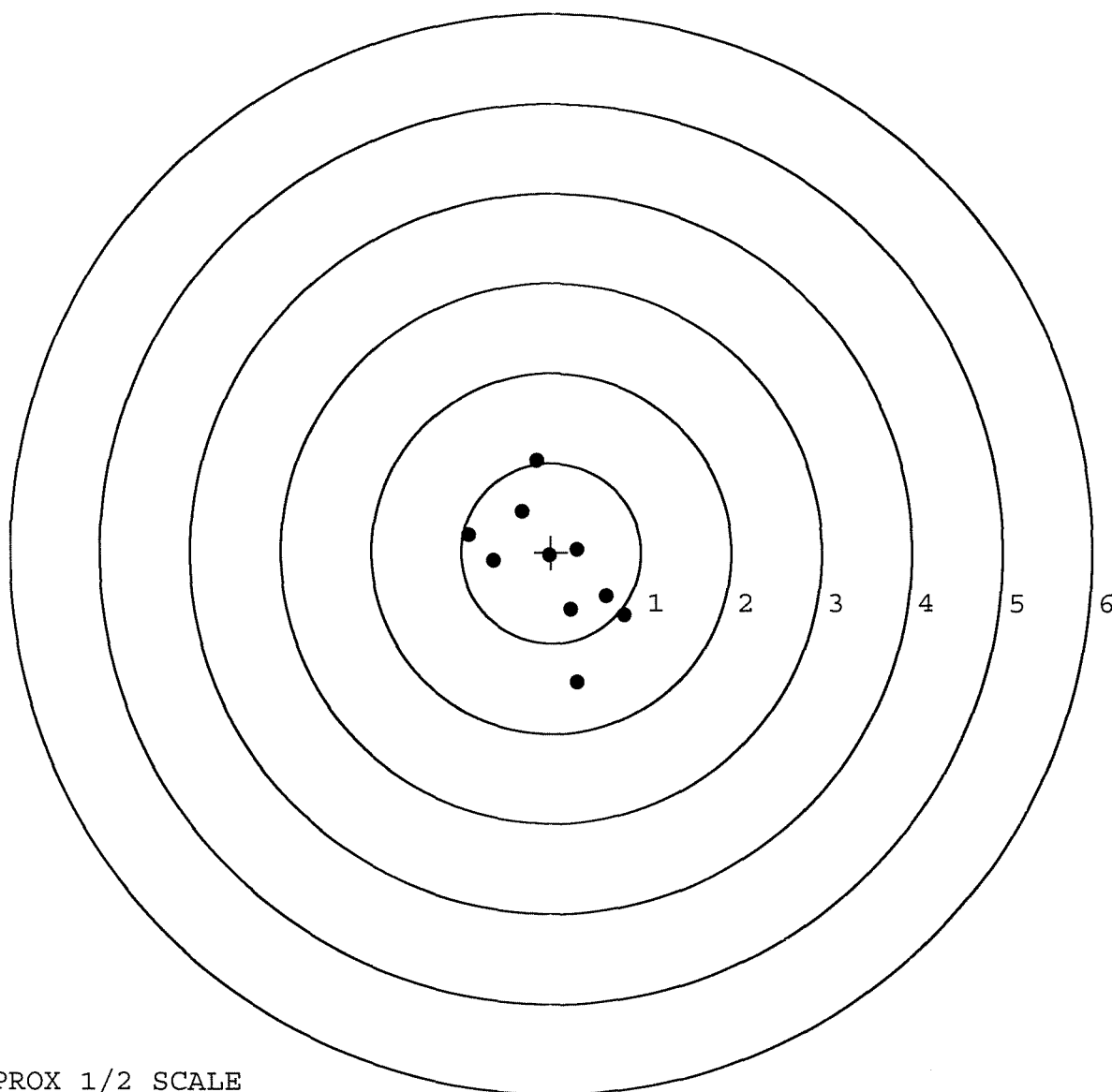


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. __0
 TARGET NUMBER: 5
 FILE DATE: 07/06/2007
 FILE TIME: 07:08

X CENTROID: 0.016
 Y CENTROID: -0.166
 POA TO CENTROID: 0.167
 HORZ SPREAD: 1.728
 VERT SPREAD: 2.452
 GROUP SPREAD: 2.496
 MIN RADIUS: 0.136
 MAX RADIUS: 1.293
 MEAN RADIUS: 0.749
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.295	-1.428
2:	0.814	-0.689
3:	0.617	-0.483
4:	0.223	-0.632
5:	0.289	0.040
6:	-0.026	-0.036
7:	-0.642	-0.103
8:	-0.914	0.192
9:	-0.328	0.455
10:	-0.172	1.024



TARGET APPROX 1/2 SCALE

R & E NUMBER	129629		
SERIAL NUMBER	C6423433		
LOG-IN DATE	5-22-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	6-20-07	RTZ
505	RE-BARREL	6-22-07	CR
560	ASSEMBLE	6-22-07	RTZ
600	PROOF	6-22-07	TRW
605	CHECK HEADSPACE	6-22-07	TRW
610	DIS-ASSEMBLE GUN	6-22-07	RTZ
612	MAGNAFLUX	6/25/07	unms
510	DRILL AND TAP	6-22-07	SD
615	ROLLMARK CALIBER	6-26-07	CW
618	ROTO-BLAST	6-26-07	CB
620	APPLY COATINGS	6-28-07	CM
625	FINAL ASSEMBLY	7-3-07	DA
640	FUNCTION TEST AND	PASS FAIL	
650	TARGET	PASS FAIL	7-5-07 TRW
	MALFUNCTION ^{CH} {over live rels}	CORRECTION OK	7-9-07 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	7-5-07 MAD
670	FINAL INSPECTION	7-9-07	DA
	A) HEADSPACE	PASS FAIL	7-9-07 DA
	B) TRIGGER PULL	2.40 2.43 2.41 2.39 2.47 7-6-07	DA
	F) SAFETY ON FORCE	4.5 4.5 4.5 7-6-07	DA
	G) SAFETY OFF FORCE	2.0 2.0 2.0 7-6-07	DA
	I) FIRING PIN INDENT	.026 .025 .026 7-6-07	DA
690	PACK	7-10-07	DA

WARNING: Unauthorized persons removing, defacing, or destroying this tag may be subject to a fine of not more than \$1,000 or imprisonment for not more than one year or both. (18 USC 1361)

FSM, PART NO. AND ITEM DESCRIPTION

1005012402136
Rifle 7.62MM 1M24
w/Scope

SN: C6523299*

SERIAL NO./LOT NO.

C6523433

UNIT OF
ISSUE

EA

CONTRACT OR PURCHASE
ORDER NO.

QUANTITY

2

REMARKS

INSPECTED BY

UNSERVICEABLE (REPARABLE)
TAG - MATERIEL

INSPECTION ACTIVITY

DPD F/EM

CONDITION
CODE

F-8

REASON FOR REPARABLE CONDITION

FWT

REMOVED FROM

INSPECTOR'S NAME OR STAMP AND DATE

LEONARD E. TURNER

EQP SPEC, DPD F/EQP MGR

DATE: 2-8-95

DD FORM 1577-2, 1 OCT 86

SIGNATURE AND TALLY RECORD

Form Approved
OMB No. 0702-0027
Expires Sep 30, 1992

Public reporting burden for this collection of information is estimated to average 2 minutes per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0702-0027), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses.

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher For Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

SECTION A - To be completed by the SHIPPER.

1. SHIPPER		2. PROTECTIVE SERVICE REQUESTED	
a. NAME DEFENSE DISTRIBUTION REGION CENTRAL DEFENSE DISTRIBUTION DEPOT RED RIVER		DUEL DRIVER PROTECTIVE SERVICE SM	
b. ORIGIN TEXARKANA TX 75507-5000		3. GBL OR CBL NUMBER E-3152088	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
a. NAME REMINGTON ARMS CO., INC			
b. DESTINATION 14 HOEFLER AVE ILION NY 13357		6. TRANSPORTATION CONTROL NUMBER W45G18 5044 1260 XXX	
7. ROUTING		8. WEIGHT 250	9. CUBE 25
10. SPECIAL INSTRUCTIONS		11. DATE SHIPMENT TENDERED TO CARRIER 28 APR 95	12. NAME OF CARRIER TRI-STATE MOTOR CARRIER PRESTERA TRUCKING CO PRAY TSMT
13. NUMBER OF PIECES 1	14. TYPE OF PACKAGE(S) (for unsealed loads only) OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS (for sealed loads only) SB	15. FREIGHT CLASSIFICATION DESCRIPTION FIREARMS NOI	

SECTION B - To be completed by each person accepting custody of classified or protected material requiring the use of transportation protective service during transit.

16. CUSTODY RECORD

a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ACCEPTING CUSTODY	d. TIME ACCEPTED	e. DATE ACCEPTED
PAT L. WINCHESTER	COMMANDER	PAT L. WINCHESTER	10:30	5-2-95
Judith Foster	DEFENSE DISTRIBUTION DEPOT RED RIVER TEXAS	Judith Foster	10:30	5-2-95
	ATTN:DDRT-FRT TEXARKANA TX 75507-5000			
Ray F	WASH TX	Ray F	0600	5295
Ray N Tomby	WASH TX	Ray N Tomby	0600	5395
Ray F	WASH TX	Ray F	0600	5395
Ray N Tomby	WASH TX	Ray N Tomby	0600	5495
Ray F	WASH TX	Ray F	0600	5495
Ray N Tomby	WASH TX	Ray N Tomby	0600	5595
Ray F	WASH TX	Ray F	0600	5595
Robert	WASH TX	Robert	0600	5695

16. CUSTODY RECORD (Continued)

[illegible]

U.S. GOVERNMENT FREIGHT WAYBILL

ORIGINAL

B/L NO. ►

E-3,152,088

51184903 E-3152088

1. TRANSPORTATION COMPANY TENDERED TO PRESTERA/ TRUCKING/ CO/ TRI-STATE MOTOR		2. SCAC TSMT PRAV	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856	3. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
		7. SPLC (Orig.) 661157		
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOFFLER AVE ILION NY 13357		10. GBLOC (Cons.) I00I	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11		13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DFAS-I-THA) INDIANAPOLIS, IN. 46249-0611		
14. VIA (Route shipment when advantageous to the Government) PRAV TSMT		AGENCY LOC CODE		
15. MARKS AND ANNOTATIONS TP: 3 DDD: 950501/4 950505				

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES AND EXCEPTIONS	COMMODITY CODE NO.	19. WEIGHT*	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				(Pounds only)	Services	Rate	Charges
1			CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS		ACTUAL 250			
						TOTAL CHARGES		
20. TARIFF/SPECIAL RATE AUTHORITY 950501/4 TSMT 1626			21. PICKUP SERV. FURNISHED ☒ YES VEHICLE FULLY LOADED ☐ YES		SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE		
23. STOP THIS SHIPMENT AT			24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS					
			INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE	MARKED CAPACITY		DATE FURNISHED
			PRAV TSMT (01) 731	RRAD 0866005, 0866006	ORDERED / FURNISHED /	ORDERED / FURNISHED /		950428
FOR:			APPLIED BY: SHIPPER					
25. CARRIER'S PICKUP DATE 95/05/02			26a. SIGNATURE OF AGENT		26b. PER	B/L NUMBER E-3,152,088		
27. MODE AD1 B	28. ESTIMATE 916	29. NO. OF CLS/TLS 81/4	30. TYPE RATE 1	31. PSC	32. REASON	WEIGHED AT		
						GROSS	TARE	ALLOWANCE NET
FOR USE OF ISSUING OFFICE						OUTBOUND JUNCTION AGENT—Show junction stamps in space and order provided. Additional junction stamps and all yard stamps to be placed on back hereof.		
33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000						FIRST JUNCTION	SECOND JUNCTION	THIRD JUNCTION
33b. GBLOC HBSQ								
33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN						FOURTH JUNCTION	FIFTH JUNCTION	DESTINATION AGENT (Stamp herein station name and date reported)
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY								
33e. DATED								
33f. FOB POINT NAMED IN CONTRACT								

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1105-123

STANDARD FORM 1105 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0027998 28037

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL

B/L

NO. ▶

E3152088

SHEET NO.

2 OF 3

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTs 1-800-826-0794 DRIVER MUST PROVIDE DDTs A TELE LOCAS STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLE-SEALED EQUIPMENT.				

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0027999 28038

U.S. GOVERNMENT FREIGHT WAYBILL
CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1105, U.S. Government Freight Waybill—Original, or SF 1205, U.S. Government Freight Waybill—Privately Owned Personal Property—Original.)

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

3 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES AND EXCEPTIONS	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
1				250			

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1111-113-02

STANDARD FORM 1111 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 002800028039

DD FORM 1348-1A, JUN 86 ISSUE RELEASE/RECEIPT DOCUMENT

1. TOTAL PRICE										2. SHIP FROM DEF DEPOT RED RIVER TEXARKANA, TX 75507										3. SHIP TO Y00000																																							
UNIT PRICE										DOLLARS CTS										4. MARK FOR Y00000																																							
DOLLARS CTS										DOLLARS CTS										DOLLARS CTS																																							
A5EBR0 EA 00002										MGACZK 130001WBROMF										0514500 10290.00																																							
5. DOC DATE										6. NMFC										7. FRT RATE										8. TYPE CARGO										9. PS																			
95090																				LTL 100										Z4										4																			
10. QTY REC										11. UP										12. UNIT WEIGHT										13. UNIT CUBE										14. UFC										15. SL									
01										00.10										.001																				0																			
16. FREIGHT CLASSIFICATION NOMENCLATURE FIREARMS NOI																																																											
17. ITEM NOMENCLATURE RIFLE 7.																																																											
18. TY CONT										19. NO CONT										20. TOTAL WEIGHT										21. TOTAL CUBE																													
22. RECEIVED BY																				23. DATE RECEIVED																																							
28. ISSUED BY AND DATE																				29. SHIPPED BY AND DATE																																							
DT REC: 95090 STD: 95098 SUSU: 95098 DOD 5100.76M NON EXP LEVEL C/C TP-3 PA: P93 PL: REG 1 EXCEPTION DEP APPROP: YBROY WHSE LOC EXCESS000 SELECT CODE F ARMY STOCK SEQ NO: 02308 BATCH: 001 ISA 2 OF 6 SC: 8 TCN: W45G18 5044 1260 XXX NON STOCK FUND OVER SHPMT NOT AUTH																																																											
EXT WT: .20 EXT CU: .002 5A4300 801 X LINE 801 OF 001 SPW: 5A4300 801 X ULTIMATE CONSIGNEE/MARK FOR: REMINGTON ARMS CO., INC 14 HOEFLER AVE ILION NY 13357																																																											

FORM APPROVED, OMB NO 0704-0188

BARBER - M24 **M2400028041**

U.S. GOVERNMENT BILL OF LADING

MEMORANDUM
COPY

B/L
NO. ►

E-3,152,088

51184903 53152088

1. TRANSPORTATION COMPANY TENDERED TO PRESTERA/ TRUCKING CO/ TRI-STATE MOTOR		2. SCAC TSMT	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856	8. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
		7. SPLC (Orig.) 661157		
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOEFLER AVE ILION NY 13357		10. GBLOC (Cons.) I00I	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11		13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DFAS-I-THA) INDIANAPOLIS, IN. 46249-0611		
14. VIA (Route shipment when advantageous to the Government) PRAT/ TSMT		AGENCY LOC CODE		
15. MARKS AND ANNOTATIONS TP: 3 DDD: 950304/ 950505				

16. PACKAGES NO.	17. KIND HM	18. DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description)	19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
				Services	Rate	Charges
1		CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS	ACTUAL 250			
				TOTAL CHARGES		

20. TARIFF/SPECIAL RATE AUTHORITY PRAT/0354/ TSMT 1626		21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED ☒ YES ☐ NO		SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE	
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS				
		INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE	MARKED CAPACITY	DATE FURNISHED
		PRAT TSMT 731 (01)	RRAD 0866005, 0866006	ORDERED / FURNISHED /	ORDERED / FURNISHED /	950428
25. CARRIER'S PICKUP DATE (Year, month, & day) / /		26a. SIGNATURE OF AGENT SHIPPER		26b. PER	B/L NUMBER E-3,152,088	
27. MODE GUARANTEED TRAFFIC	28. ESTIMATE 916	29. NO. OF CLS/TLS	30. TYPE RATE 1	31. PSC	32. REASON	
AD1 B 914		Received by the transportation company named above; subject to conditions named on the reverse hereof, the property hereinafter described, in apparent good order and condition (contents and value unknown), to be forwarded to destination by the said company and connecting lines, there to be delivered in like good order and condition to said consignee.				

33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000		33b. GBLOC HBSQ	MEMORANDUM COPY—CONSIGNEE 34d. DELIVERED THIS CONSIGNMENT COMPLETE & IN APPARENT GOOD ORDER EXCEPT AS MAY BE INDICATED ☐ SHORTAGE ☐ DAMAGED
33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN		33e. DATED	
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY			
33f. FOB POINT NAMED IN CONTRACT			

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1103-323

STANDARD FORM 1103-B (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 002800928042

U.S. GOVERNMENT BILL OF LADING
CONTINUATION SHEET

ORIGINAL

B/L

NO. ►

E3152088

SHEET NO.

2 OF 3

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTs 1-800-826-0794 DRIVER MUST PROVIDE DDTs A TELE LOCAS STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLEASED EQUIPMENT.				

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0028004 28043

U.S. GOVERNMENT BILL OF LADING
CONTINUATION SHEETMEMORANDUM
COPY—CONSIGNEEB/L
NO. ►

E3152088

SHEET NO.

3 OF 3

(This form is to be used as a continuation sheet for SF 1103-B, U.S. Government Bill of Lading—Memorandum Copy—Consignee, or SF 1203-B, U.S. Government Bill of Lading—Privately Owned Personal Property—Memorandum Copy—Consignee.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
----- 1				----- 250			

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1109-313-02

STANDARD FORM 1109-B (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 002800528044

U.S. GOVERNMENT FREIGHT WAYBILL

CARRIER'S
COPY

B/L
NO. ▶

E-3,152,088

51184003 E3152088

1. TRANSPORTATION COMPANY TENDERED TO PRESTERA/ TRUCKING/ CO/ TRI-STATE MOTOR		2. SCAC TSMT PRAI	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856	8. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
		7. SPLC (Orig.) 661157		
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOEFLER AVE ILION NY 13357		10. GBLOC (Cons.) I00I	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11			13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DFAS-I-THA) INDIANAPOLIS, IN. 46249-0611	
14. VIA (Route shipment when advantageous to the Government) PRAI TSMT			AGENCY LOC CODE	
15. MARKS AND ANNOTATIONS TP: 3 DDD: 950504// 950505				

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES AND EXCEPTIONS	COMMODITY CODE NO.	19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND					Services	Rate	Charges
1			CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS		ACTUAL 250			
						TOTAL CHARGES		
20. TARIFF/SPECIAL RATE AUTHORITY PRAI 10354 TSMT 1626				21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED ☒ YES ☐ NO	SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE		
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS						
		INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE		MARKED CAPACITY		DATE FURNISHED
FOR:		PRAI TSMT (01) 731	RRAD0866005 0866006	ORDERED	FURNISHED	ORDERED	FURNISHED	950428
		APPLIED BY: SHIPPER						
25. CARRIER'S PICKUP DATE (Year, month, & day) 95 / 05 / 02		26a. SIGNATURE OF AGENT			26b. PER	B/L NUMBER E-3,152,088		
27. MODE AD1 B	28. ESTIMATE 916	29. NO. OF CLS/TLS	30. TYPE RATE 1	31. PSC	32. REASON	WEIGHED AT		
						GROSS	TARE	ALLOWANCE NET
FOR USE OF ISSUING OFFICE								
33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000						33b. GBLOC HBSQ		
33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN						33e. DATED		
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY								
33f. FOB POINT NAMED IN CONTRACT								

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1106-123

STANDARD FORM 1106 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 002800628045

U.S. GOVERNMENT BILL OF LADING
CONTINUATION SHEET

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

2 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

(This form is to be used as a continuation sheet for SF 1103, U.S.
Government Bill of Lading—Original, or SF 1203, U.S. Government
Bill of Lading—Privately Owned Personal Property—Original.)

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTS 1-800-826-0794 DRIVER MUST PROVIDE DDTS A TELE LOCAS STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLE-SEALED EQUIPMENT.				

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 002800728046

U.S. GOVERNMENT FREIGHT WAYBILL
CONTINUATION SHEETCARRIER'S
COPYB/L
NO. ►

E3152088

SHEET NO.

3 OF 3

(This form is to be used as a continuation sheet for SF 1106, U.S.
Government Freight Waybill—Carrier's Copy, or SF 1206, U.S.
Government Freight Waybill—Privately Owned Personal Property—
Carrier's Copy.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES AND EXCEPTIONS	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
1				250			

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1112-113-02

STANDARD FORM 1112 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0028008 28047

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6523433
DATE 7/23/96
TESTER SF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.27		2.78	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.27		2.47	
PULL #3	2.63	2.49		2.50	
PULL #4	2.27	2.19		2.46	
PULL #5	2.72	2.25		2.85	
TOTAL	12.38	11.47		13.06	
AVG.	2.476	2.294		2.612	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.42		
PULL #2	3.05	3.21		
PULL #3	3.41	3.22		
PULL #4	3.22	3.31		
PULL #5	3.14	3.31		
TOTAL	16.03	16.47		
AVG.	3.206	3.294		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.67	4.23		4.92
PULL #2	4.42	4.37		4.92
PULL #3	4.32	4.63		4.84
PULL #4	4.40	4.63		4.95
PULL #5	4.43	4.29		4.85
TOTAL	22.24	22.15		24.48
AVG.	4.448	4.43		4.896

BARBER - M24 0028010								
op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	5	5	5.5	8/2	SF		
	G) Safety Off Force	4	3	3	8/2	SF		
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.023	.023	.0235	8/2	SF		
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.78	2.48	2.72	2.77	2.72	8/2	SF
	C) Function							
660	Pack							

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

Remington®

REG. U.S. PAT. & TM. OFF.

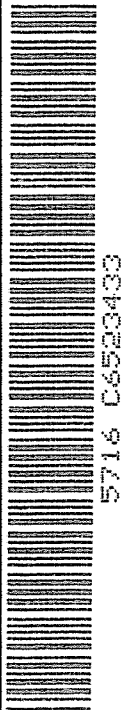
MODEL 700™ M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

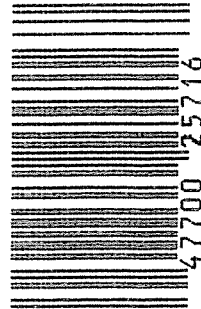
SERIAL NO.
C6523433

ORDER NO.
5716



5716 C6523433

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6523433

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/4/90	KJ
600	Proof		10/4/90	KJ
607	Check Headspace		10/4/90	KJ
610	Dis-assemble Gun		10/4/90	KJ
612	Magnaflux Barrel Action		10/9/90	KR
	Magnaflux Bolt		10/9/90	KR
615	Rollmark Caliber		10/9/90	JS
617	Drill and Tap Sight Holes		10/11/90	FB
618	Polish Barrel <i>WB</i>		10/12/90	WB
620	Apply Coatings (Barrel Action)		10/18/90	JA
	Apply Coating (Bolt)		10/18/90	JA
625	Final Assembly A) Clean inside of Bolt Assembly		10/20/90	KJ
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/20/90	KJ
	C) Inspect Ejector Hole for Chamfer		10/20/90	KJ
	D) Oil Firing Pin Ass'y		10/20/90	KJ
	E) Adjust Trigger Pull to Min Setting and Stake		11/3/90	JK

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	4.25	4.0	4.0	11-2-90	KT		
	G) Safety Off Force	3.0	3.0	3.0	11-2-90	KT		
	H) Trigger Pull Test & Retainability				11/3/90	JS		
	I) Firing Pin Indent	.029	.028	.030	11-2-90	KT		
	J) Assemble Stock				11-3-90	KA		
	K) Assemble Swivel Studs				11/19/90	JS		
	L) Attach Front and Rear Sight Assemblies				11-3-90	KA		
	M) Iron Sight Alignment				11-3-90	KA		
	N) Detach Front & Rear Sights & place in numbered container				11-3-90	KA		
	O) Attach Scope to Rifle				11-3-90	KA		
	P) Detach & Attach Scope 20 Times				11-3-90	KA		
640	Gallery Target & Test				11-5-90	DH		
	A) Time				11-5-90	DH		
	B) Malfunctions				11-5-90	DH		
	C) Pierced Primers				11-5-90	DH		
	D) Optical Clarity of Scope				11-5-90	DH		
645	Inspect for Live Ammo				11-5-90	DH		
655	Final Inspection							
	A) Headspace				11/19/90	JS		
	B) Trigger Pull	228	222	231	218	232	11/19/90	JS
	C) Function						11/19/90	JS
660	Pack						12-17-90	DH

MOD. _____		GA. CAL. _____	GUN # _____
# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st 11-5-90	shure brass eject don't eject	KS
	2nd	REAMED EJECTOR HOLE	
	3rd	POLISHED EJECTOR 11-6-90 KS	
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
EST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6523433
DATE 11/3/90
TESTER [Signature]

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.43	2.49	228	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.48	2.44	222	
PULL #3	2.15	2.27	2.47	231	
PULL #4	2.48	2.47	2.42	218	
PULL #5	2.48	2.46	2.50	232	
TOTAL	11.78	12.11	12.32		
AVG.	2.356	2.422	2.464		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.21		
PULL #2	3.25	3.14		
PULL #3	3.23	3.19		
PULL #4	3.21	3.25		
PULL #5	3.20	3.30		
TOTAL	16.00	16.09		
AVG.	3.2	3.218		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.50	4.35		4.32
PULL #2	4.44	4.37		4.39
PULL #3	4.34	4.39		4.36
PULL #4	4.34	4.38		4.36
PULL #5	4.38	4.36		4.35
TOTAL	22.00	21.83		21.78
AVG.	4.4	4.366		4.356

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523433
5 Nov 1990

CENTROIDAL DISTANCES

0 TO	1	.12516
1 TO	2	.0910824
1 TO	3	.249201
1 TO	4	.0878465
1 TO	5	.3322

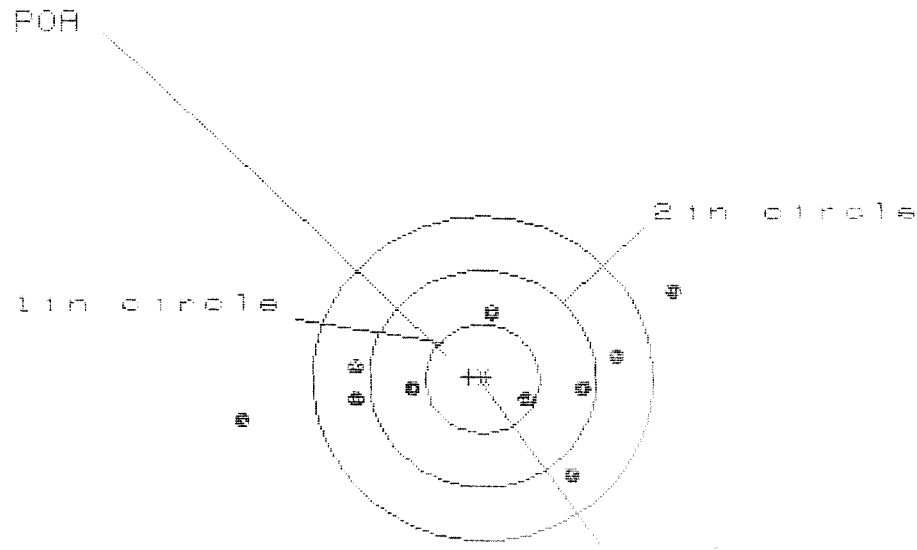
5
3 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .084
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0044
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0841152
THE AMR FOR THIS RIFLE IS: .9944

5 May 1998

FILE: \PATTERNING\CENTERFIRE_PATT\06523438

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 8

HS = 3.887

VS = 1.687

GS = 3.972

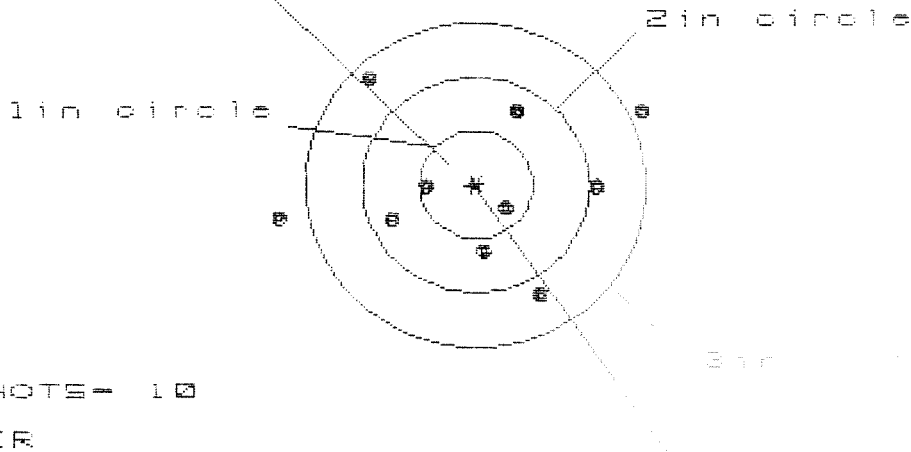
PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.706	1.473	1.133
MINIMUM X	:	-2.101	-1.381	-1.197
MAXIMUM Y	:	.792	.754	.665
MINIMUM Y	:	-.895	-.933	-.839
CENTROID X	:	.124	.357	.173
CENTROID Y	:	-.017	.021	-.073
POA TO CENTROID in.	:	.125	.358	.188
MIN RADIUS	:	.421	.255	.356
MEAN RADIUS	:	1.127	.985	.903
MAX RADIUS	:	2.128	1.654	1.265
HORIZONTAL SPREAD	:	3.807	2.854	2.330
VERTICAL SPREAD	:	1.687	1.687	1.504
EXTREME SPREAD	:	3.972	3.008	2.365
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	8		

5 NOV 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06523433

CENTERFIRE PATTERNS # 2

POB



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 3.163

VS= 1.937

GS= 3.308

CENTROID

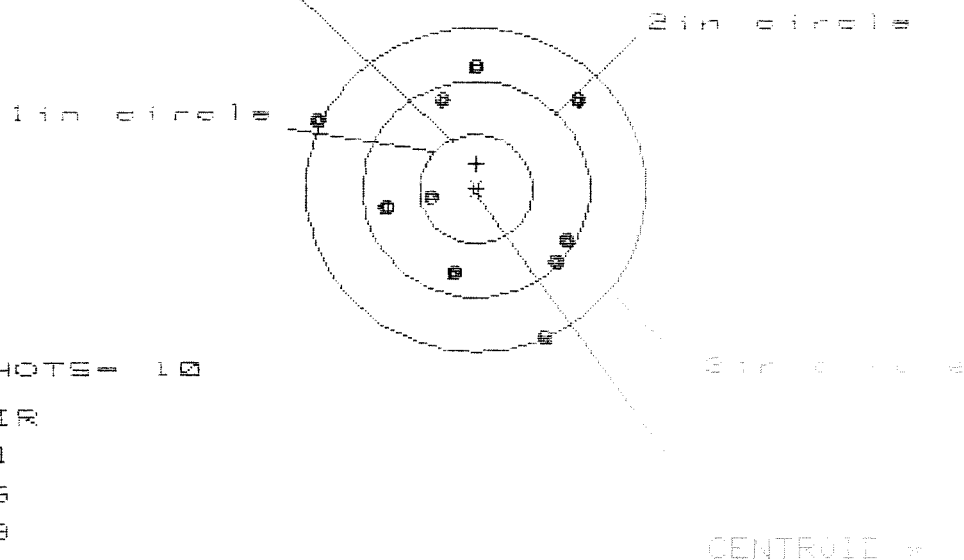
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.441	1.249	1.044
MINIMUM X	:	-1.722	-1.109	-.953
MAXIMUM Y	:	.952	.919	.999
MINIMUM Y	:	-.985	-1.018	-.938
CENTROID X	:	.038	.230	.074
CENTROID Y	:	.013	.046	-.034
POB TO CENTROID IN.	:	.041	.234	.081
MIN RADIUS	:	.312	.220	.256
MEAN RADIUS	:	.977	.881	.797
MAX RADIUS	:	1.747	1.440	1.381
HORIZONTAL SPREAD	:	3.163	2.358	1.997
VERTICAL SPREAD	:	1.937	1.937	1.937
EXTREME SPREAD	:	3.308	2.457	2.457
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

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CENTERFIRE PATTERNS # 3

POB



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS = 2.285

VS = 2.479

ES = 2.786

CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.897	.743	.793
MINIMUM X	:	-1.388	-.931	-.881
MAXIMUM Y	:	1.114	1.184	1.022
MINIMUM Y	:	-1.365	-1.295	-.854
CENTROID X	:	-.002	.152	.102
CENTROID Y	:	-.232	-.302	-.140
POB TO CENTROID in.	:	.232	.338	.173
MIN RADIUS	:	.369	.524	.486
MEAN RADIUS	:	1.005	.947	.887
MAX RADIUS	:	1.524	1.357	1.092
HORIZONTAL SPREAD	:	2.285	1.674	1.674
VERTICAL SPREAD	:	2.479	2.479	1.876
EXTREME SPREAD	:	2.786	2.536	1.947
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

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CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID +

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 9

HS= 2.716

VS= 2.047

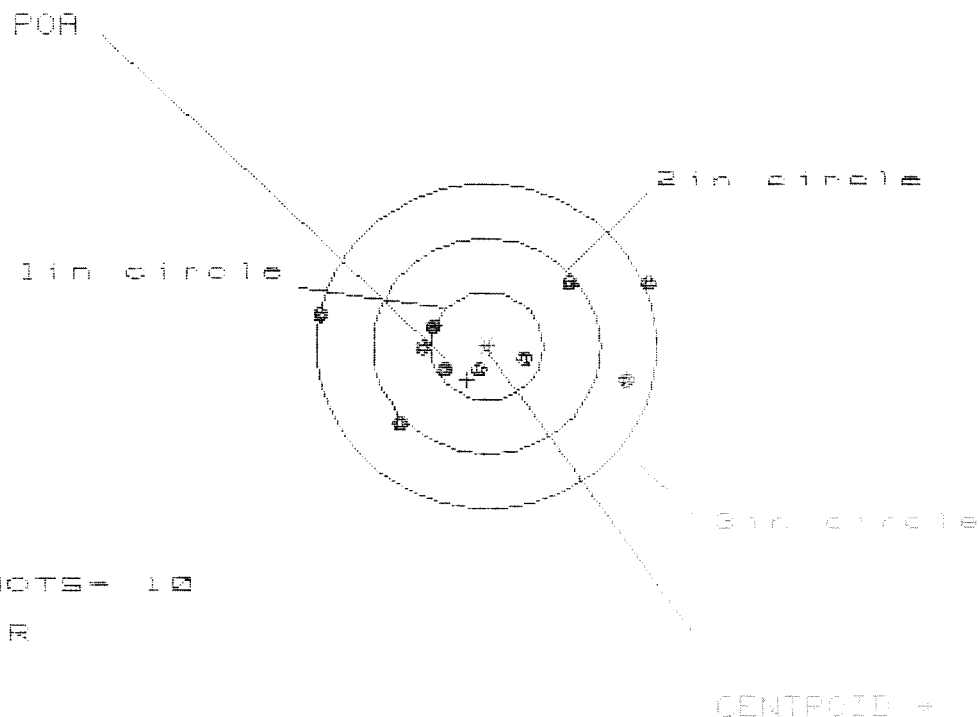
GS= 2.719

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.195	1.026	.886
MINIMUM X	:	-1.521	-1.122	-1.092
MAXIMUM Y	:	1.167	1.167	1.266
MINIMUM Y	:	-.880	-.880	-.781
CENTROID X	:	.090	.259	.399
CENTROID Y	:	-.098	-.098	-.197
POA TO CENTROID in.	:	.133	.277	.445
MIN RADIUS	:	.454	.620	.701
MEAN RADIUS	:	1.033	.977	.911
MAX RADIUS	:	1.521	1.375	1.273
HORIZONTAL SPREAD	:	2.716	2.148	1.978
VERTICAL SPREAD	:	2.047	2.047	2.047
EXTREME SPREAD	:	2.719	2.399	2.061
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

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CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 3

2 in = 6

3 in = 8

HSE = 2.9339

VSE = 1.274

GSE = 2.9339

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.427	1.390	1.228
MINIMUM X	:	-1.512	-1.353	-1.776
MAXIMUM Y	:	.584	.616	.656
MINIMUM Y	:	-.690	-.625	-.585
CENTROID X	:	.170	.011	.181
CENTROID Y	:	.312	.247	.207
POB TO CENTROID in.	:	.355	.247	.275
MIN RADIUS	:	.231	.206	.132
MEAN RADIUS	:	.830	.716	.637
MAX RADIUS	:	1.542	1.414	1.241
HORIZONTAL SPREAD	:	2.939	2.743	1.996
VERTICAL SPREAD	:	1.274	1.241	1.241
EXTREME SPREAD	:	2.958	2.803	2.029
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	