

C6523441

MODEL 700TM M24

Model **SMS** TM

Action

Barrel Length

Capacity

Order No. **5716**

* Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00136231

Serial: C6523441 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 11/2/2007 10:16:04 AM

Verify Repair

Address Information

Customer:

Received From

Return To:

Received From

Name: BARRY MOBERLY

BARRY MOBERLY

Address 1: L-3 COMMUNICATIONS

L-3 COMMUNICATIONS

Address 2: 5749 BRIAR HILL RD BLDG 221

PO Box:

5749 BRIAR HILL RD BLDG 221

PO Box:

City: LEXINGTON

LEXINGTON

State: KY

Zip Code: 40516

Country: US

State: KY

Zip Code: 40516

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A026	Scope	1
A055	Deployment Kit	1
D000	SCOPE CASE	1

Repair Search

Refresh

Close

nagletj

11/2/2007

1:12 PM

CAPS

NUM

INS

SCRL



2 M...

5 Int...

4 Mi...

Part S...

longo...

Arms...

1:12 PM

Serial
Number:

C6523441

Model: M24 SWS



RE00136231

BARBER - M24 0028169 INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207

R & E NUMBER	134231		
SERIAL NUMBER	C6523441		
LOG-IN DATE	11-2-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	7-8-08	RTZ
505	RE-BARREL	7-9-08	RTZ
420	ASSEMBLE	7-10-08	RTZ
440	PROOF	7-10-08	SD
460	CHECK HEADSPACE	7-10-08	SD
470	DIS-ASSEMBLE GUN	7-11-08	RTZ
480	MAGNAFLUX	7-11-08	(18)
510	DRILL AND TAP	7-11-08	SP
500	ROLLMARK CALIBER	7/15/08	RT
520	GOFF BLAST BBL / REC	7-17	com
530 & 540	APPLY COATINGS	7-22-08	RTZ
560	FINAL ASSEMBLY	7-22-08	RTZ
640	FUNCTION TEST AND	9-3-08	SP
650	TARGET	9-3-08	SP
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-3-08	TC
	A) HEADSPACE	9-10-08	RTZ
		9-10-08	TC
	B) TRIGGER PULL	2.58 2.58 2.56 2.57 2.57 9-8-08	RTZ
680	F) SAFETY ON FORCE	2 2 2 9-8-08	TC
	G) SAFETY OFF FORCE	4.5 4.5 4.5 9-8-08	TC
	I) FIRING PIN INDENT	.025 .025 .025 9-8-08	TC
690	PACK	9-11-08	TC

F006 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523441.___0

FILE DATE AND TIME: 09/04/2008 12:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

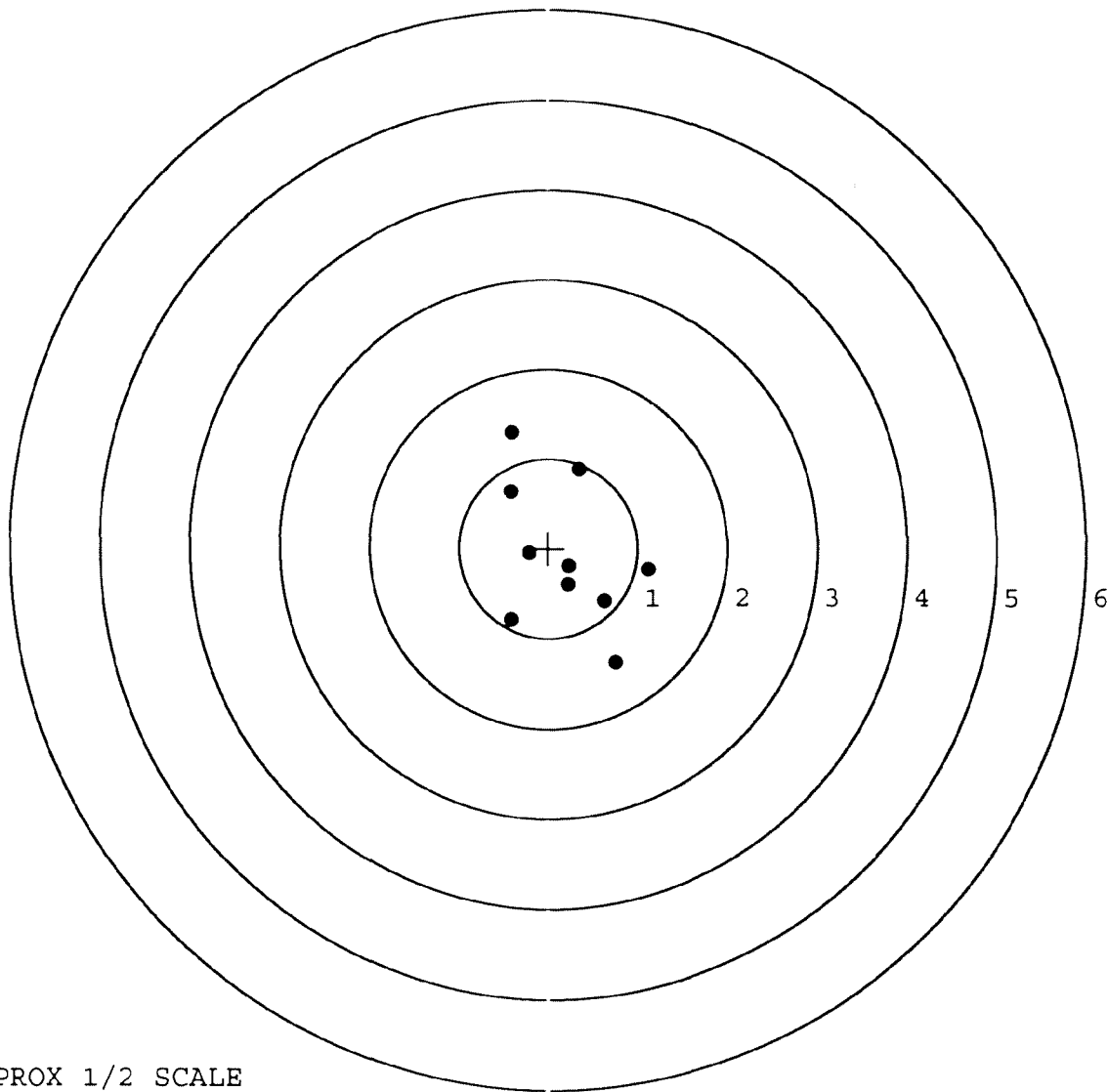
The Average X Centroid of the Five Target Set:	0.137
The Average Y Centroid of the Five Target Set:	0.095
The Average Point of Impact of the Five Target Set:	0.167
The Average Mean Radius of the Five Target Set:	0.791
The Distance from POA to Centroid Target #1:	0.199
The Distance from Centroid Target #2 to Centroid Target #1:	0.328
The Distance from Centroid Target #3 to Centroid Target #1:	0.167
The Distance from Centroid Target #4 to Centroid Target #1:	0.087
The Distance from Centroid Target #5 to Centroid Target #1:	0.386

BARBER - M24 0028171

SERIAL NUMBER: C6523441. __0
 TARGET NUMBER: 1
 FILE DATE: 09/04/2008
 FILE TIME: 12:00

POINT#	X	Y
1:	0.756	-1.271
2:	1.117	-0.234
3:	0.627	-0.592
4:	0.222	-0.410
5:	0.229	-0.202
6:	-0.415	-0.801
7:	-0.214	-0.056
8:	0.340	0.883
9:	-0.416	0.630
10:	-0.412	1.291

X CENTROID: 0.183
 Y CENTROID: -0.076
 POA TO CENTROID: 0.199
 HORZ SPREAD: 1.533
 VERT SPREAD: 2.562
 GROUP SPREAD: 2.816
 MIN RADIUS: 0.134
 MAX RADIUS: 1.491
 MEAN RADIUS: 0.815
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

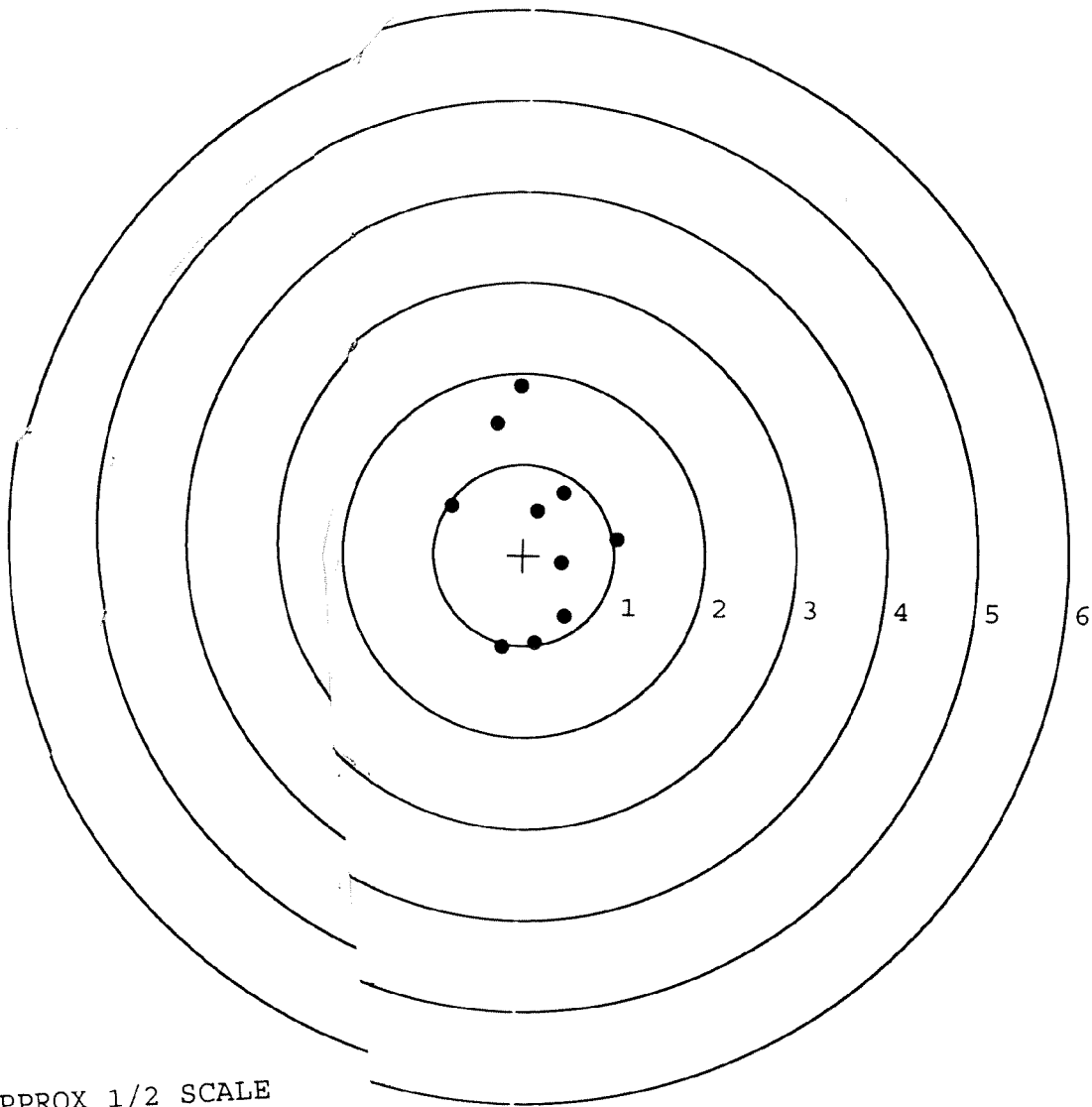


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523441. __0
 TARGET NUMBER: 2
 FILE DATE: 09/04/2008
 FILE TIME: 12:00

POINT#	X	Y
1:	-0.224	-1.022
2:	0.145	-0.971
3:	0.464	-0.668
4:	0.426	-0.080
5:	1.029	0.188
6:	0.439	0.693
7:	0.152	0.487
8:	-0.055	1.860
9:	-0.314	1.444
10:	-0.806	0.533

X CENTROID: 0.126
 Y CENTROID: 0.246
 POA TO CENTROID: 0.777
 HORZ SPREAD: 1.835
 VERT SPREAD: 2.882
 GROUP DIUS: 2.887
 MIN DIUS: 0.242
 MAX RADIUS: 1.624
 MIN 1 IN DIAMETER: 0.952
 IN 2 IN DIAMETER: 2
 IN 3 IN DIAMETER: 6
 IN 4 IN DIAMETER: 9

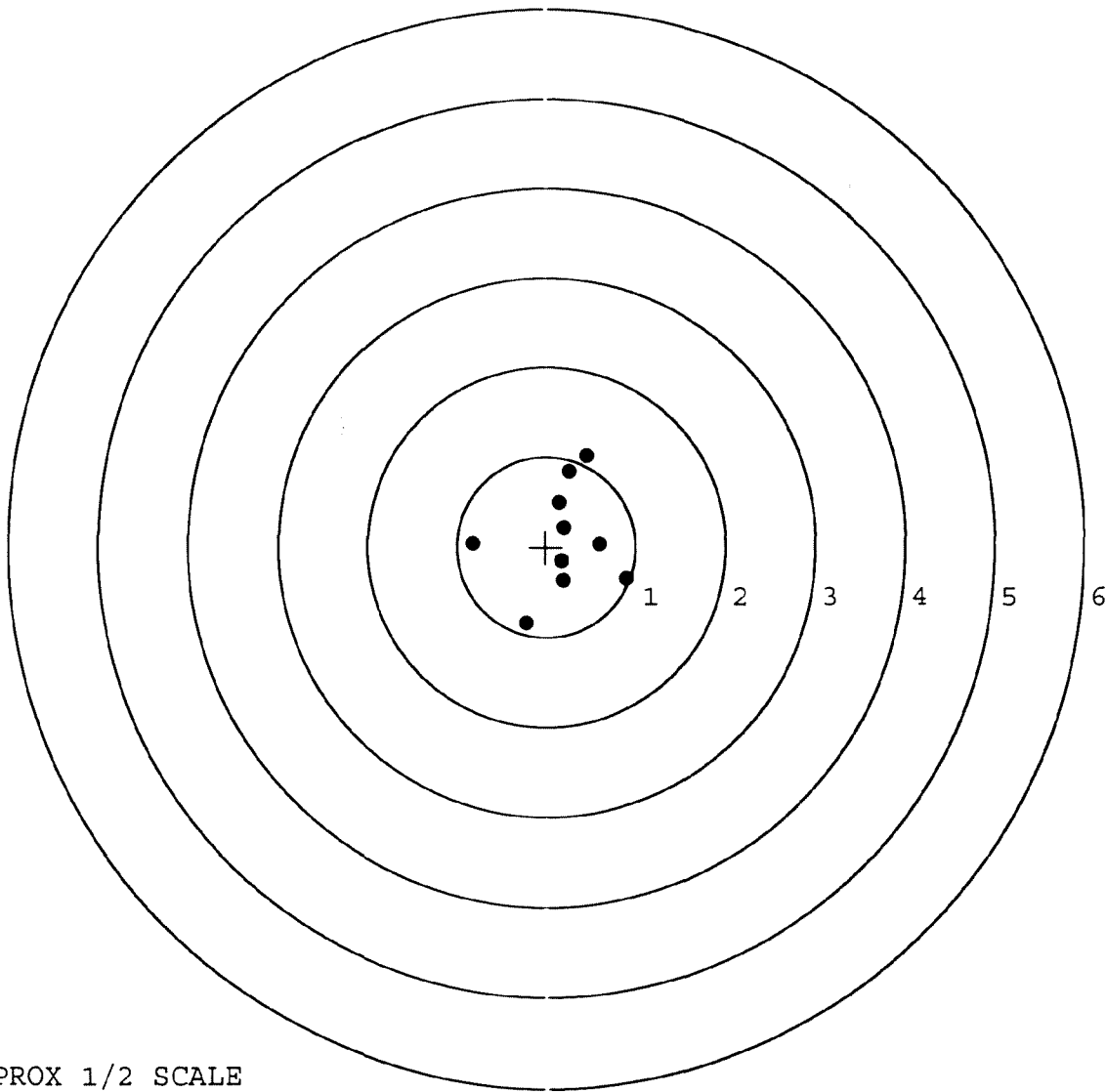


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523441. __0
 TARGET NUMBER: 3
 FILE DATE: 09/04/2008
 FILE TIME: 12:00

POINT#	X	Y
1:	-0.226	-0.847
2:	0.198	-0.378
3:	0.899	-0.355
4:	0.598	0.039
5:	0.176	-0.154
6:	0.195	0.214
7:	0.143	0.498
8:	0.258	0.835
9:	0.453	1.010
10:	-0.823	0.043

X CENTROID: 0.187
 Y CENTROID: 0.091
 POA TO CENTROID: 0.208
 HORZ SPREAD: 1.722
 VERT SPREAD: 1.857
 GROUP SPREAD: 1.977
 MIN RADIUS: 0.124
 MAX RADIUS: 1.024
 MEAN RADIUS: 0.624
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0028174

SERIAL NUMBER: C6523441. __0

TARGET NUMBER: 4

FILE DATE: 09/04/2008

FILE TIME: 12:00

POINT#	X	Y
1:	-0.326	-1.106
2:	0.374	-0.958
3:	0.599	-0.627
4:	0.335	-0.514
5:	0.968	0.443
6:	-1.062	1.251
7:	-0.159	0.603
8:	0.181	0.434
9:	0.262	0.002
10:	-0.199	-0.387

X CENTROID: 0.097

Y CENTROID: -0.086

POA TO CENTROID: 0.130

HORZ SPREAD: 2.030

VERT SPREAD: 2.357

GROUP SPREAD: 2.635

MIN RADIUS: 0.187

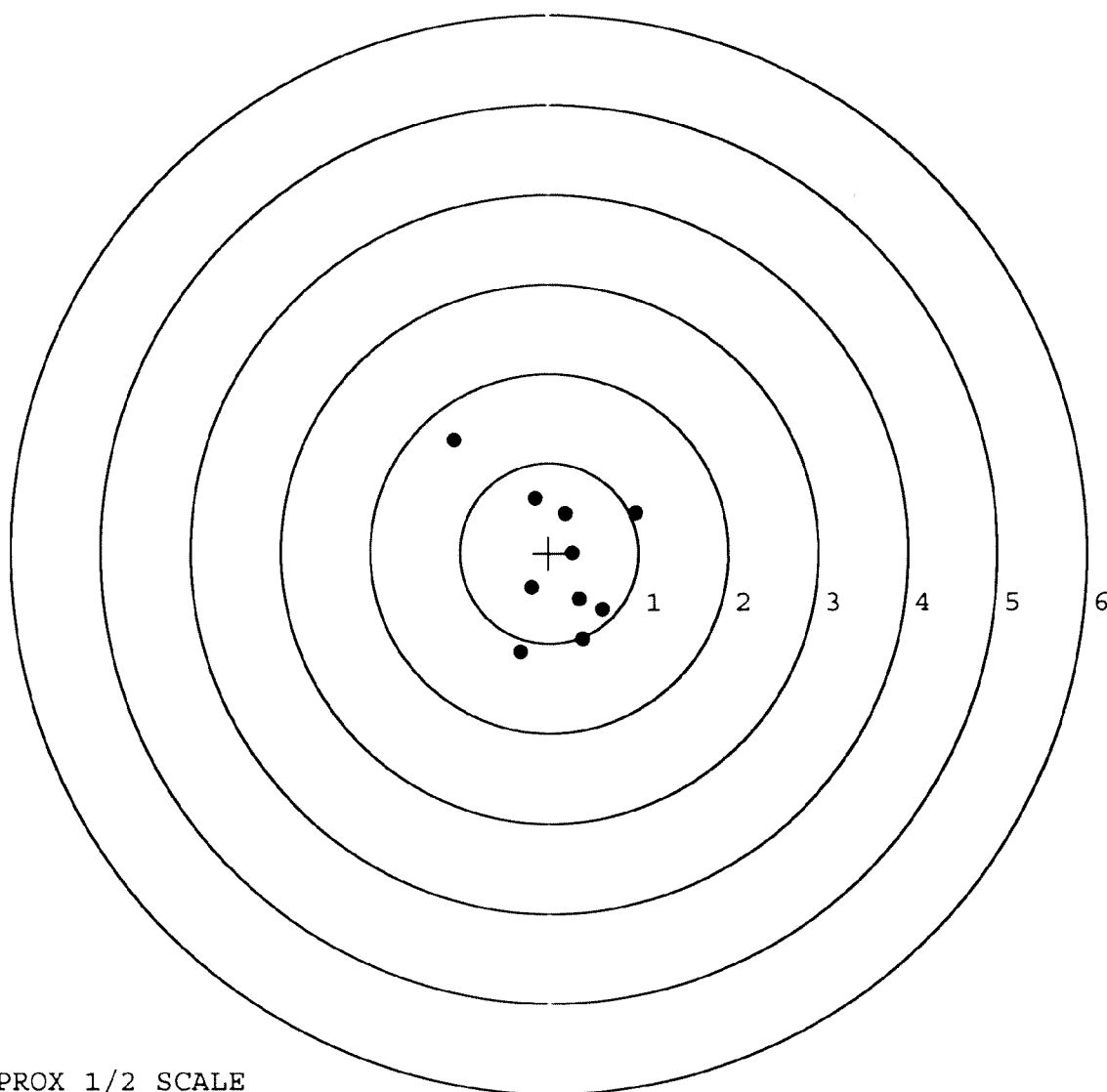
MAX RADIUS: 1.770

MEAN RADIUS: 0.791

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



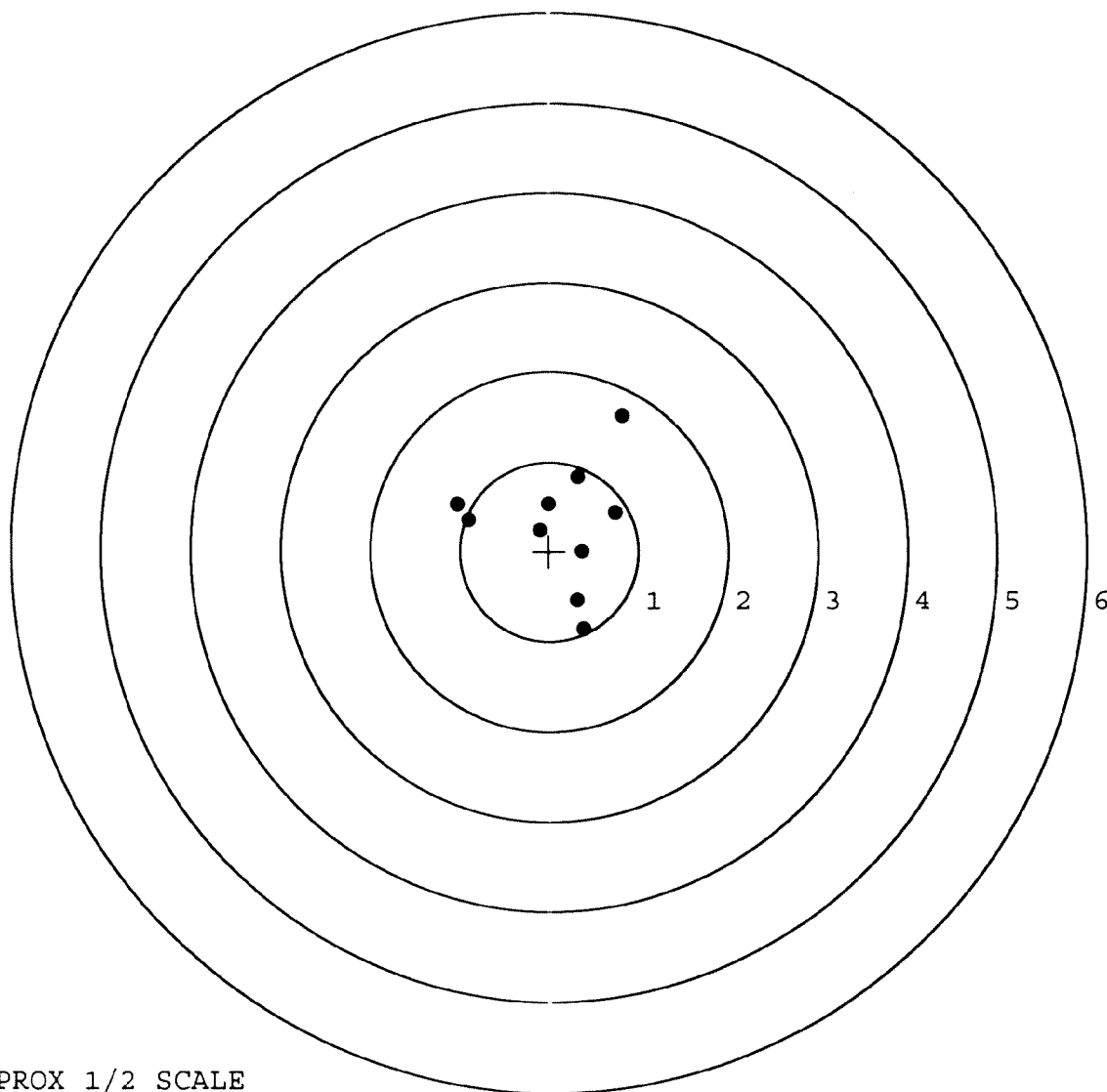
TARGET APPROX 1/2 SCALE

BARBER - M24 0028175

SERIAL NUMBER: C6523441. __0
 TARGET NUMBER: 5
 FILE DATE: 09/04/2008
 FILE TIME: 12:00

POINT#	X	Y
1:	0.390	-0.872
2:	0.315	-0.547
3:	0.743	0.436
4:	0.372	-0.004
5:	0.825	1.512
6:	0.324	0.829
7:	-0.105	0.236
8:	-0.007	0.530
9:	-0.900	0.347
10:	-1.032	0.525

X CENTROID: 0.092
 Y CENTROID: 0.299
 POA TO CENTROID: 0.313
 HORZ SPREAD: 1.857
 VERT SPREAD: 2.384
 GROUP SPREAD: 2.423
 MIN RADIUS: 0.207
 MAX RADIUS: 1.417
 MEAN RADIUS: 0.775
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Remington[®]

DU PONT
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM H24	SERIAL NO. C6523441
	ORDER NO. 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

01


5716 C6523441

UPC


0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523441

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/4/90	LS
600	Proof		10/4/90	LS
607	Check Headspace		10/4/90	LS
610	Dis-assemble Gun		10/4/90	LS
612	Magnaflux Barrel Action		10/9/90	KR
	Magnaflux Bolt		10/9/90	KR
615	Rollmark Caliber		10/9/90	LS
617	Drill and Tap Sight Holes		10/11/90	KB
618	Polish Barrel <i>KB</i>		10/12/90	WB
620	Apply Coatings (Barrel Action)		10-18-90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/19/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/19/90	WB
	C) Inspect Ejector Hole for Chamfer		10/19/90	WB
	D) Oil Firing Pin Ass'y		10/19/90	WB
	E) Adjust Trigger Pull to Min Setting and Stake		11/5/90	LS

op. #	BARBER - M24 0028178	READINGS					DATE	INIT
	OP. NAME							
625 cont.	F) Safety On Force	5.25	5.25	5.20			11-2-90	KT
	G) Safety Off Force	3.25	3.50	3.50			11-2-90	KT
	H) Trigger Pull Test & Retainability						11-5-90	JH
	I) Firing Pin Indent	0.26	0.24	0.26			11-2-90	KT
	J) Assemble Stock						11-5-90	KA
	K) Assemble Swivel Studs						11-20-90	DH
	L) Attach Front and Rear Sight Assemblies						11-5-90	KA
	M) Iron Sight Alignment						11-5-90	KA
	N) Detach Front & Rear Sights & place in numbered container						11-5-90	KA
	O) Attach Scope to Rifle						11-5-90	KA
	P) Detach & Attach Scope 20 Times						11-5-90	KA
640	Gallery Target & Test						11-6-90	KT
	A) Time						11-6-90	KT
	B) Malfunctions						11-6-90	KT
	C) Pierced Primers						11-6-90	KA
	D) Optical Clarity of Scope						11-6-90	KT
645	Inspect for Live Ammo						11-6-90	KT
655	Final Inspection							
	A) Headspace						11-20-90	DH
	B) Trigger Pull	279	281	284	278	282	11-20-90	DH
	C) Function						11-20-90	DH
660	Pack						12/11/90	TE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6523441

DATE 11/5/98

TESTER JLL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.42	2.47	2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.40	2.41	2.81	
PULL #3	2.33	2.38	2.45	2.84	
PULL #4	2.39	2.41	2.39	2.78	
PULL #5	2.47	2.44	2.41	2.82	
TOTAL	11.98	12.05	12.13		
AVG.	2.396	2.41	2.426		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.49		
PULL #2	3.10	3.46		
PULL #3	3.10	3.49		
PULL #4	3.30	3.49		
PULL #5	3.41	3.50		
TOTAL	16.21	17.43		
AVG.	3.242	3.486		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.39		4.37
PULL #2	4.45	4.39		4.45
PULL #3	4.11	4.34		4.35
PULL #4	4.39	4.30		4.33
PULL #5	4.45	4.41		4.34
TOTAL	21.76	21.83		21.84
AVG.	4.352	4.366		4.368

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523441
7 Nov 1990

CENTROIDAL DISTANCES

0 TO	1	.407835
1 TO	2	.38143
1 TO	3	.460288
1 TO	4	.443055
1 TO	5	.609749

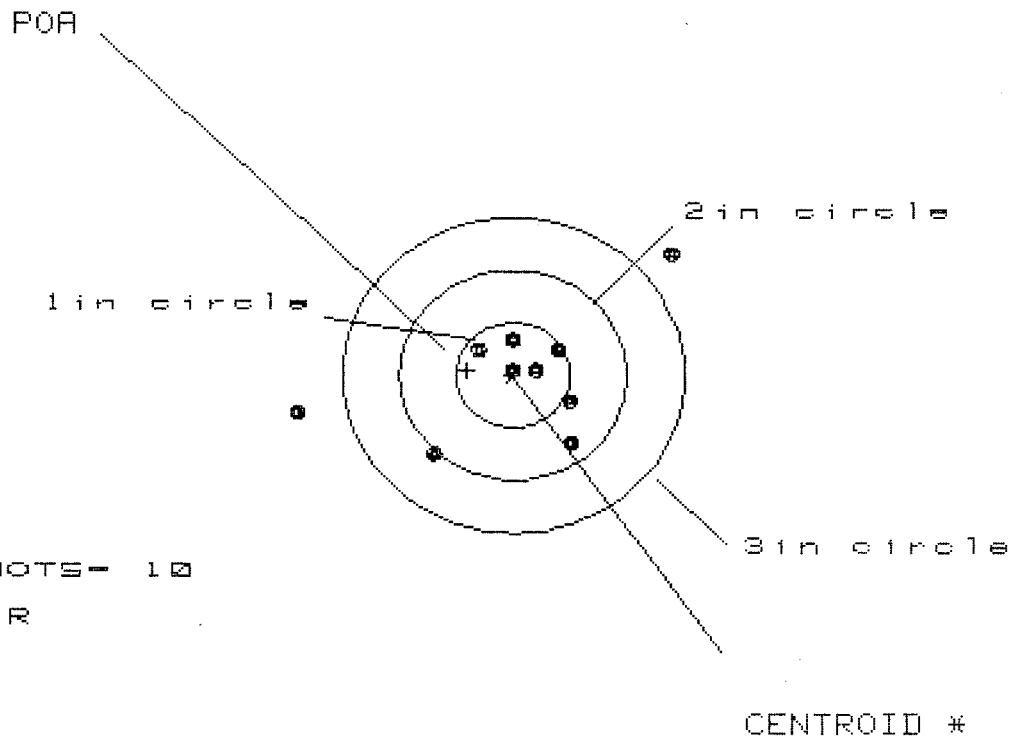
$\bar{X}_1$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0708
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0846
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .110317
THE AMR FOR THIS RIFLE IS: 1.109

7 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523441

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 5

2 in = 7

3 in = 8

HS= 3.309

VS= 1.845

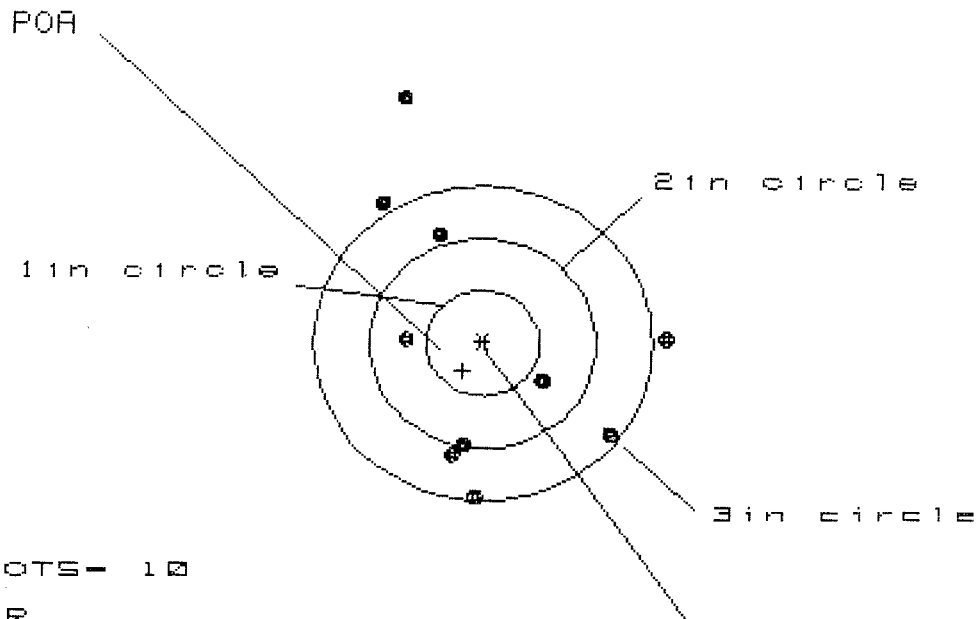
GS= 3.641

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.388	1.175	.458
MINIMUM X	-1.921	-.941	-.794
MAXIMUM Y	1.133	1.090	.394
MINIMUM Y	-.712	-.755	-.619
CENTROID X	.405	.618	.471
CENTROID Y	-.048	-.005	-.141
POA TO CENTROID in.	.408	.618	.492
MIN RADIUS	.053	.006	.164
MEAN RADIUS	.752	.590	.483
MAX RADIUS	1.959	1.603	1.007
HORIZONTAL SPREAD	3.309	2.116	1.252
VERTICAL SPREAD	1.845	1.845	1.013
EXTREME SPREAD	3.641	2.807	1.446
NUMBER IN ONE INCH CIRCLE =	5		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	8		

7 May 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523441

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in - 0

2 in - 2

3 in - 7

HS- 2.494

VS- 3.715

GS- 3.775

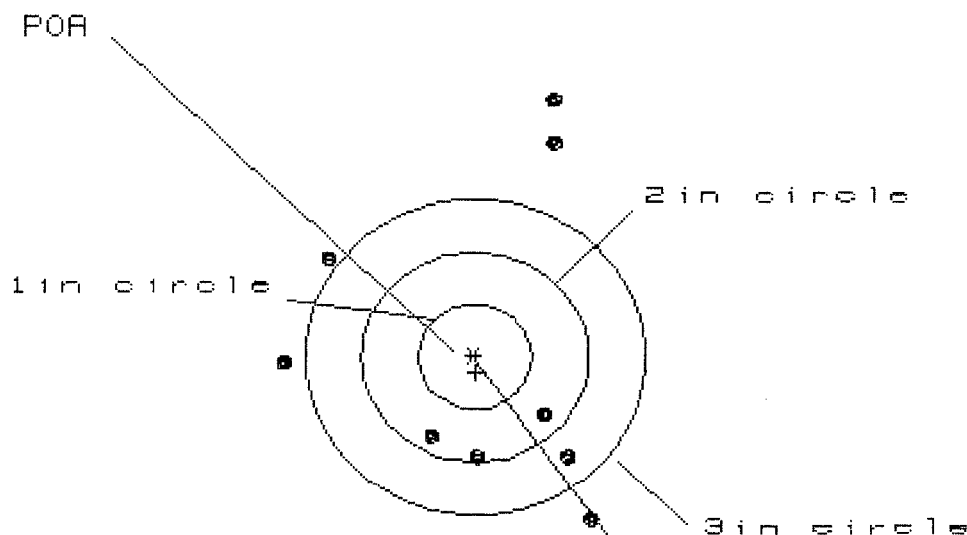
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.597	1.516	1.233
MINIMUM X	:	-.897	-.978	-.788
MAXIMUM Y	:	2.303	1.566	1.599
MINIMUM Y	:	-1.412	-1.156	-1.123
CENTROID X	:	.180	.261	.071
CENTROID Y	:	.260	.004	-.029
POA TO CENTROID in.	:	.316	.261	.077
MIN RADIUS	:	.670	.477	.652
MEAN RADIUS	:	1.303	1.125	1.057
MAX RADIUS	:	2.415	1.846	1.783
HORIZONTAL SPREAD	:	2.494	2.494	2.021
VERTICAL SPREAD	:	3.715	2.722	2.722
EXTREME SPREAD	:	3.775	2.951	2.951
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		7	

7 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523441

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 4

3 in = 5

HS= 2.678

VS= 3.919

GS= 3.933

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.992	1.066	1.162
MINIMUM X	:	-1.686	-1.612	-1.516
MAXIMUM Y	:	2.413	2.303	1.493
MINIMUM Y	:	-1.506	-1.238	-.950
CENTROID X	:	-.011	-.085	-.181
CENTROID Y	:	.149	-.119	-.407
POA TO CENTROID in.	:	.150	.146	.445
MIN RADIUS	:	.821	.553	.276
MEAN RADIUS	:	1.430	1.217	.962
MAX RADIUS	:	2.503	2.427	1.836
HORIZONTAL SPREAD	:	2.678	2.678	2.678
VERTICAL SPREAD	:	3.919	3.541	2.443
EXTREME SPREAD	:	3.933	3.554	3.308
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		5	

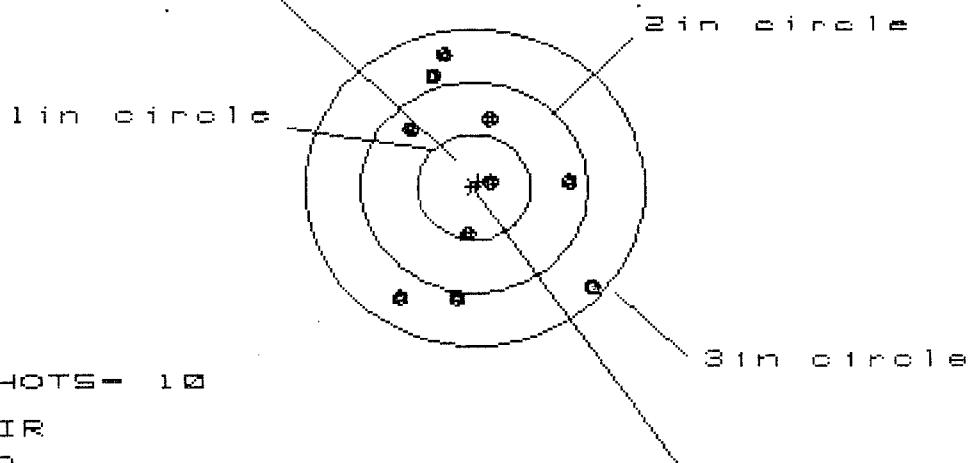
7 Nov 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6523441

CENTERFIRE PATTERNS

4

POA



OF SHOTS- 10

IN CIR

1in - 2

2in - 5

3in = 10

HS- 1.663

VS= 2.316

GS= 2.585

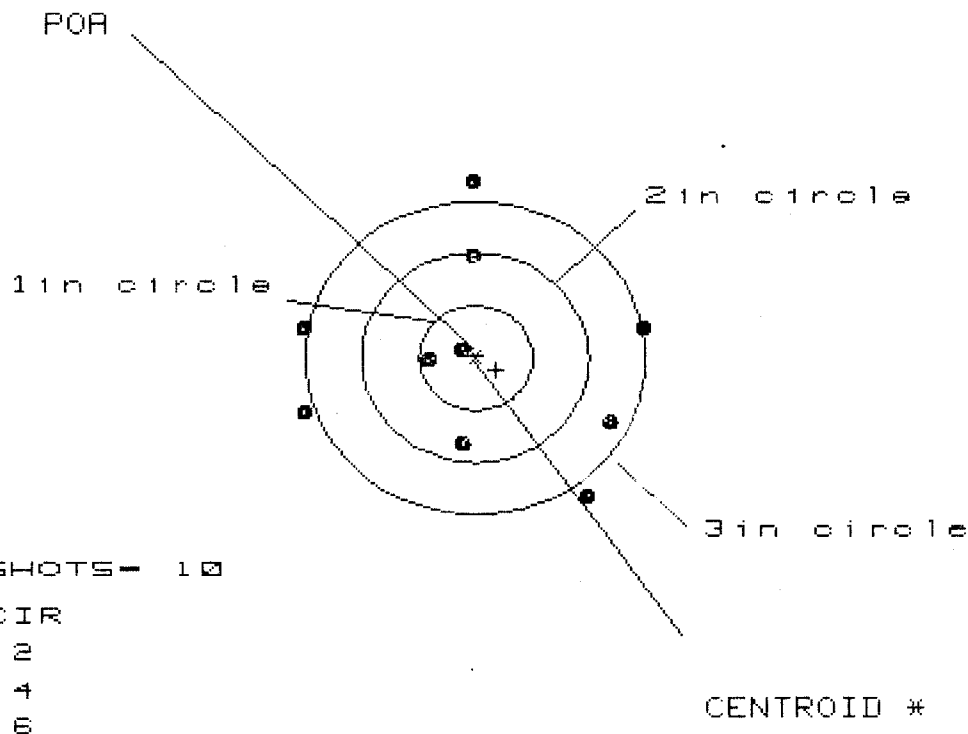
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.049	.927	.909
MINIMUM X	:	-.614	-.497	-.515
MAXIMUM Y	:	1.247	1.138	1.093
MINIMUM Y	:	-1.069	-1.178	-1.036
CENTROID X	:	-.038	-.155	-.137
CENTROID Y	:	-.055	.054	-.088
POA TO CENTROID in.	:	.067	.164	.163
MIN RADIUS	:	.096	.229	.200
MEAN RADIUS	:	.890	.828	.781
MAX RADIUS	:	1.438	1.266	1.145
HORIZONTAL SPREAD	:	1.663	1.424	1.424
VERTICAL SPREAD	:	2.316	2.316	2.129
EXTREME SPREAD	:	2.585	2.329	2.142
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

7 May 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523441

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1in = 2

2in = 4

3in = 6

HS = 2.992

VS = 2.984

GS = 3.138

CENTROID *

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.464	1.464	1.582
MINIMUM X	-1.528	-1.530	-1.410
MAXIMUM Y	1.691	1.187	1.049
MINIMUM Y	-1.293	-1.105	-.802
CENTROID X	-.182	-.180	-.300
CENTROID Y	.117	-.071	.067
POA TO CENTROID in.	.216	.194	.307
MIN RADIUS	.137	.312	.170
MEAN RADIUS	1.172	1.115	1.039
MAX RADIUS	1.691	1.605	1.609
HORIZONTAL SPREAD	2.992	2.992	2.992
VERTICAL SPREAD	2.984	2.292	1.851
EXTREME SPREAD	3.138	3.060	3.060
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	6		

ORDER
R 96-21850

IN CUSTOMER ORDER NO.

W/LEUFOLD 10X SCOPE

Scope # 90 0841

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
10/03/96	10/03/96	EK 10-90	C6523441		700 7.62 NATO
ACCESSORIES	W/STUDS	W/SWIVELS	SCOPE BASE		

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL
36201

CUST NO: 150939 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

PROM. DATE

ESTIMATED

VIA

UP3

GUN CONDITION

☐ NEW
☐ LIGHTLY WORN
☒ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

	TOTAL	
--	-------	--

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS	COMMENTS
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✓ Trigger Assy	96024
✓ Front Sight Assy	96118
✓ Rear cl "	96119

Scope Sent Back To Factory
for Inspec.

REPAIRMAN <i>RW</i>	PROOF	CLEAN <i>✓</i>	TEST <i>A</i>	TARGET	PATTERN
GALLERY TESTER <i>A</i>	DATE	DATE <i>6/6/97</i>	DATE <i>6/5/79</i>	DATE	DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0028186 M2400028225

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6523441DATE 4-14-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.67	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.63	2.68	
PULL #3	2.39	2.68	2.70	
PULL #4	2.55	2.73	2.72	
PULL #5	2.70	2.67	2.68	
TOTAL	12.84	13.38	13.5	
AVG.	2.57	2.68	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.76	
PULL #2	3.02	3.16	
PULL #3	3.10	3.02	
PULL #4	2.96	2.99	
PULL #5	3.05	3.03	
TOTAL	15.16	14.96	
AVG.	3.03	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	3.98		4.10
PULL #2	4.19	3.99		4.06
PULL #3	4.22	3.99		4.18
PULL #4	4.22	4.13		3.93
PULL #5	4.21	4.09		4.26
TOTAL	20.96	20.18		20.53
AVG.	4.19	4.04		4.11

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C652344/*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #

OP. NAME

550

DIS-ASSEMBLE GUN

560 A

RE-BARREL AT CUSTOM SHOP

B

DRILL & TAP

C

POLISH

575

ASSEMBLE

600

PROOF

605

CHECK HEADSPACE

610

DIS-ASSEMBLE

612

MAGNAFLUX

615

ROLLMARK CALIBER

618

ROTO-BLAST

620

APPLY COATINGS

625 A

FINAL ASSEMBLY

B

TRIGGER PULL TEST

*2.93**2.95**2.94**2.92**2.90*

C

SAFETY ON FORCE

*6**6**6*

D

SAFETY OFF FORCE

*3**3**3*

E

FIRING PIN INDENT

640

TARGET

655

FINAL INSPECT

660

PACK

QAR INSPECTION

SHIP DATE

6/18/97 Ru

Final Inspection

S.N. C6573441

DATE REC'D: 10/3/96

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ Finish
- ☒ Looseness
- ☒ Clarity

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ Iron Sights
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ Set

Comments: _____

