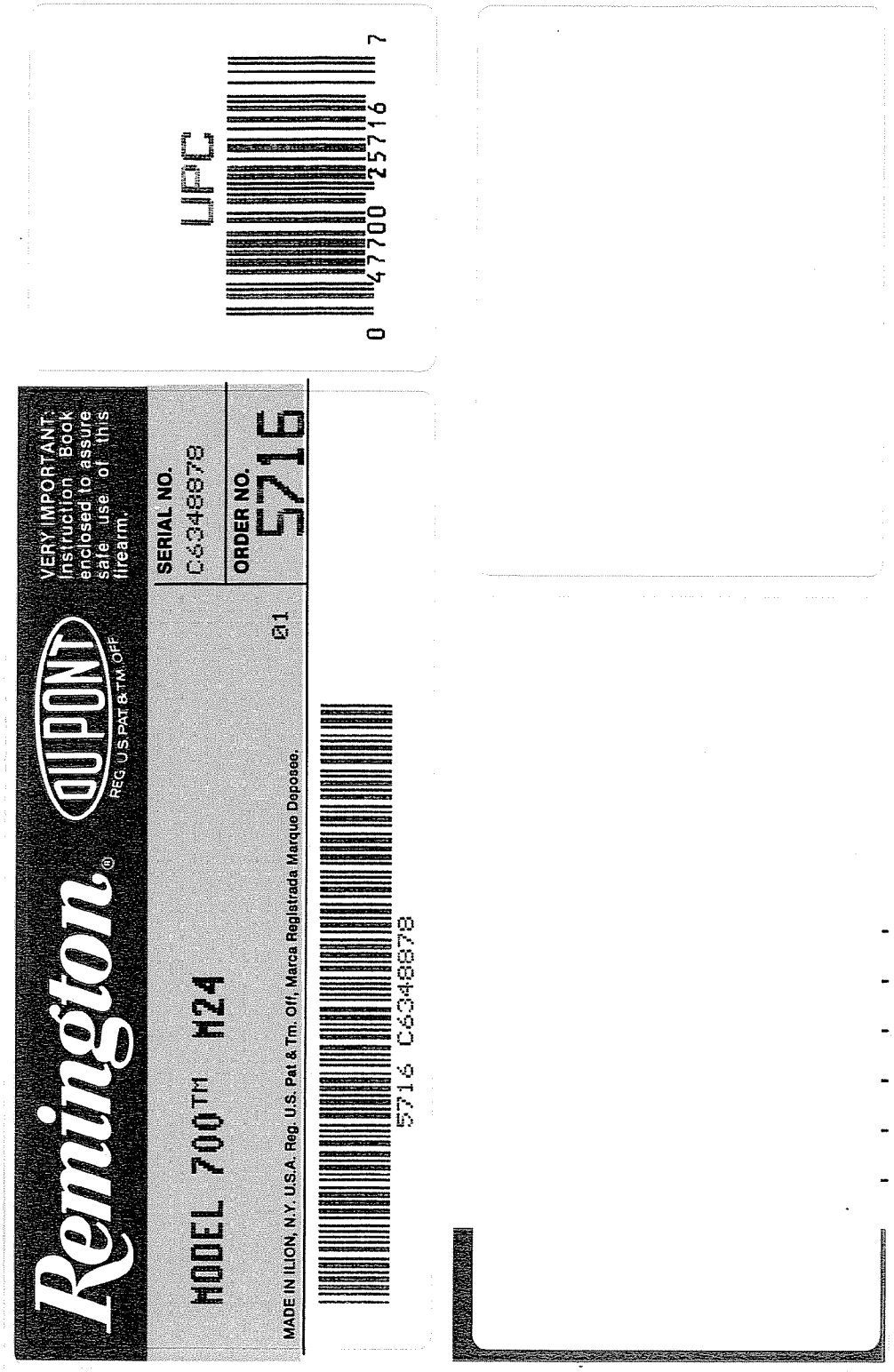
C6348878
MODEL 700 TM M24
Model 5HS TM
Action
Barrel Length
Capacity
Order No. 5716
*Includes 1 in chamber.
Remington


Remington
DUPONT
REG. U.S. PAT & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700TH H24
SERIAL NO.
C6348878
ORDER NO.
5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off., Marca Registrada Marque Deposee.
01
5716 C6348878
UPC
0 47700 25716 7

M-24

Scope 0171

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348878

| OP. # | OP. NAME | READINGS | DATE | INIT |
|---|---|---|---|---|
| 575 & 580 | Assemble Action and Stock | 9 14 | 89 | RW |
| 600 | Proof | 9 14 | 89 | RW |
| 607 | Check Headspace | 9 14 | 89 | RW |
| 610 | Dis-assemble Gun | 9 14 | 89 | RW |
| 612 | Magnaflux Barrel Action | 9-14-89 | | KCR |
| | Magnaflux Bolt | 9-14-89 | | KCR |
| 615 | Rollmark Caliber | | 9-15-89 | GS |
| 7 | Drill and Tap Sight Holes | 9 15 | 89 | YB |
| 618 | Polish Barrel | 9 15 | 89 | BT |
| 620 | Apply Coatings (Barrel Action) | | 9-25-89 | TJA |
| | Apply Coating (Bolt) | | | |
| 625 | Final Assembly A) Clean inside of Bolt Assembly | | 9/26/89 | RW |
| | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head | | 9/26/89 | RW |
| | C) Inspect Ejector Hole for Chamfer | | 9/26/89 | RW |
| | D) Oil Firing Pin Ass'y | | 9/26/89 | RW |
| | E) Adjust Trigger Pull to Min Setting and Stake | | 3Oct89 | JS |

| op. # | OP. NAME | READINGS | DATE | INIT |
|---|---|---|---|---|
| 625 cont. | F) Safety On Force | 6 \| 6 \| 6 | 10/3/89 | [illegible] |
| | G) Safety Off Force | 3 \| 3 \| 3 | 10/3/89 | [illegible] |
| | H) Trigger Pull Test & Retainability | | 30 Oct 89 | [illegible] |
| | I) Firing Pin Indent | .021 \| .0205 \| .021 | 10/3/89 | [illegible] |
| | J) Assemble Stock | | 10/10/89 | [illegible] |
| | K) Assemble Swivel Studs | | 12 Oct 89 | [illegible] |
| | L) Attach Front and Rear Sight Assemblies | | 10/10/89 | [illegible] |
| | M) Iron Sight Alignment | | 10/10/89 | [illegible] |
| | N) Detach Front & Rear Sights & place in numbered container | | 10/10/89 | [illegible] |
| | O) Attach Scope to Rifle | | 10 Oct 89 | [illegible] |
| | P) Detach & Attach Scope 20 Times | | 10 Oct 89 | [illegible] |
| 640 | Gallery Target & Test | | 10-11-89 | [illegible] |
| | A) Time | | 10-11-89 | AC |
| | B) Malfunctions | | 10-11-89 | AC |
| | C) Pierced Primers | | 10-11-89 | AC |
| | D) Optical Clearity of Scope | | 10-11-89 | AC |
| 645 | Inspect for Live Ammo | | 10-11-89 | AC |
| 655 | Final Inspection A) Headspace | | 12 Oct 89 | [illegible] |
| | B) Trigger Pull | 245 \| 249 \| 266 \| 260 \| 269 | 12 Oct 89 | [illegible] |
| | C) Function | | 12 Oct 89 | [illegible] |
| 660 | Pack | | 15 Dec 89 | [illegible] |

# SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 8878
DATE 12 MAR 90
TESTER [illegible]

| | 2.50# INITIAL | 2.50# AFTER 50 CYCLES | FINAL TEST & TO RESET 2.50# | | COMMENTS |
|---|---|---|---|---|---|
| PULL #1 | 2.46 | 2.16 | | 2.28 | MIN. SETTING, |
| PULL #2 | 2.44 | 2.13 | | 2.28 | NO AVG. OF 5 |
| PULL #3 | 2.43 | 2.14 | | 2.25 | READINGS ACCEPT- |
| PULL #4 | 2.48 | 2.16 | | 2.23 | ABLE LESS THAN 2# |
| PULL #5 | 2.40 | 2.15 | | 2.24 | |
| TOTAL | 12.15 | 10.74 | | | |
| AVG. | 2.43 | 2.148 | | | |

| | 3.00# INITIAL | 3.00# AFTER 20 CYCLES | | COMMENTS |
|---|---|---|---|---|
| PULL #1 | 2.80 | 2.85 | | |
| PULL #2 | 2.83 | 2.88 | | |
| PULL #3 | 2.84 | 2.83 | | |
| PULL #4 | 2.82 | 2.85 | | |
| PULL #5 | 2.88 | 2.87 | | |
| TOTAL | 14.07 | 14.28 | | |
| AVG. | 2.814 | 2.853 | | |

| | 4.00# INITIAL | 4.00# AFTER 20 CYCLES | MAX SETTING GREATER THAN 4# | RESET TO 4# FOR TARGET & ACCURACY |
|---|---|---|---|---|
| PULL #1 | 4.13 | 3.94 | | |
| PULL #2 | 4.11 | 3.95 | | |
| PULL #3 | 4.09 | 3.96 | | |
| PULL #4 | 4.12 | 3.97 | | |
| PULL #5 | 4.11 | 3.95 | | |
| TOTAL | 20.56 | 19.77 | | |
| AVG. | 4.112 | 3.954 | | |

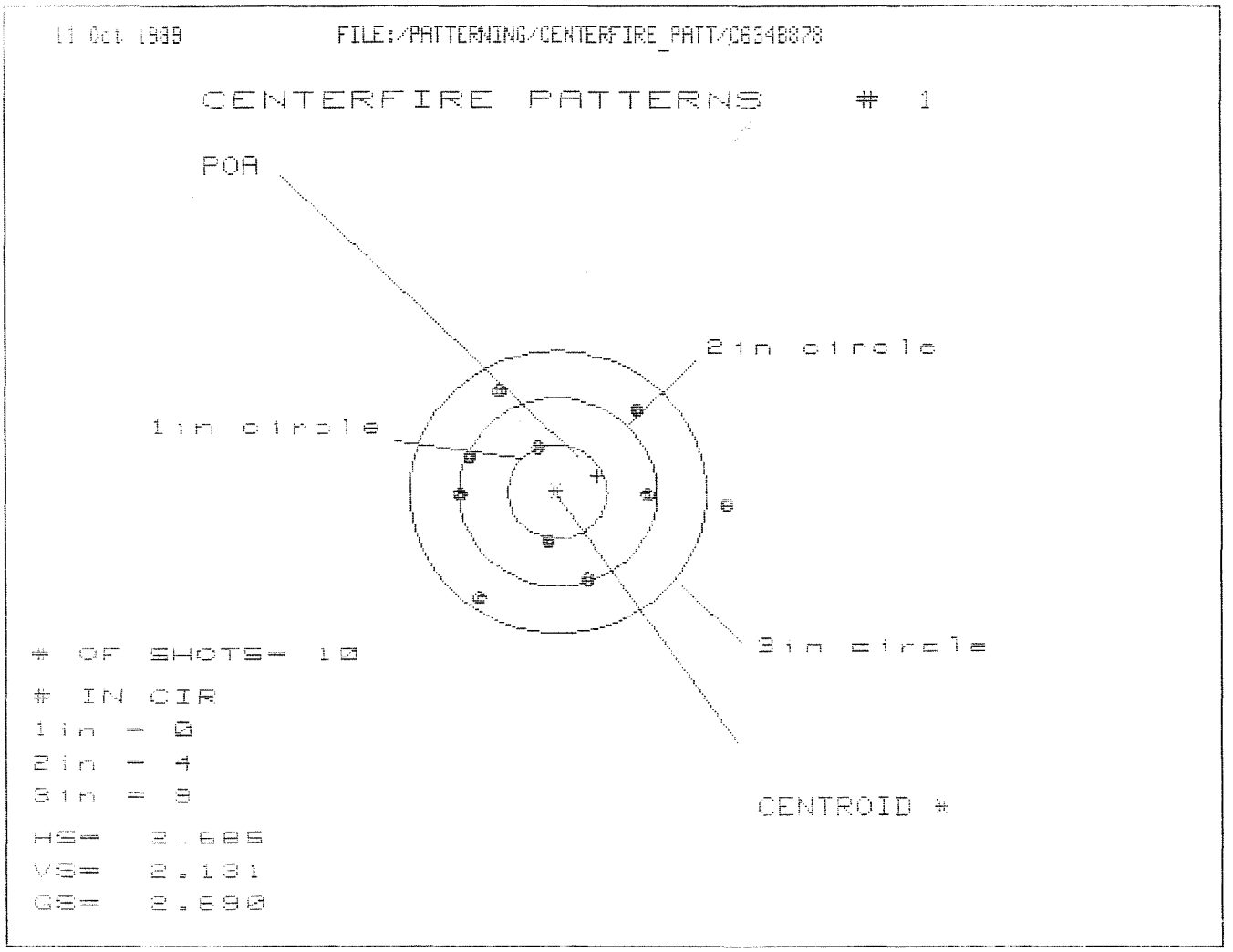
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348878
11 Oct 1989

CENTROIDAL DISTANCES

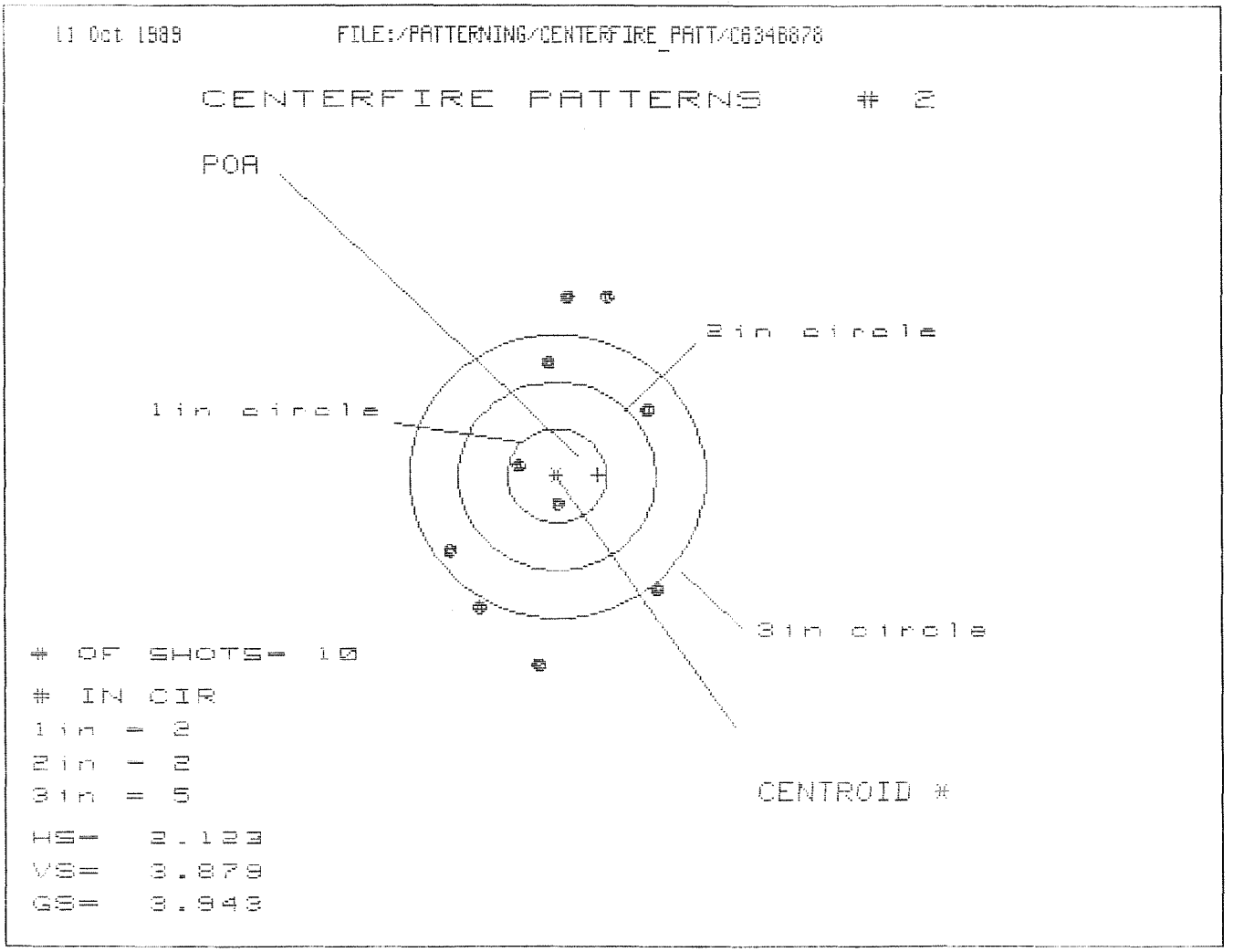
| | | | |
|---|---|---|---|
| 0 | TO | 1 | .443554 |
| 1 | TO | 2 | .166048 |
| 1 | TO | 3 | .480555 |
| 1 | TO | 4 | .89278 |
| 1 | TO | 5 | .440157 |


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2294
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2042
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .307119

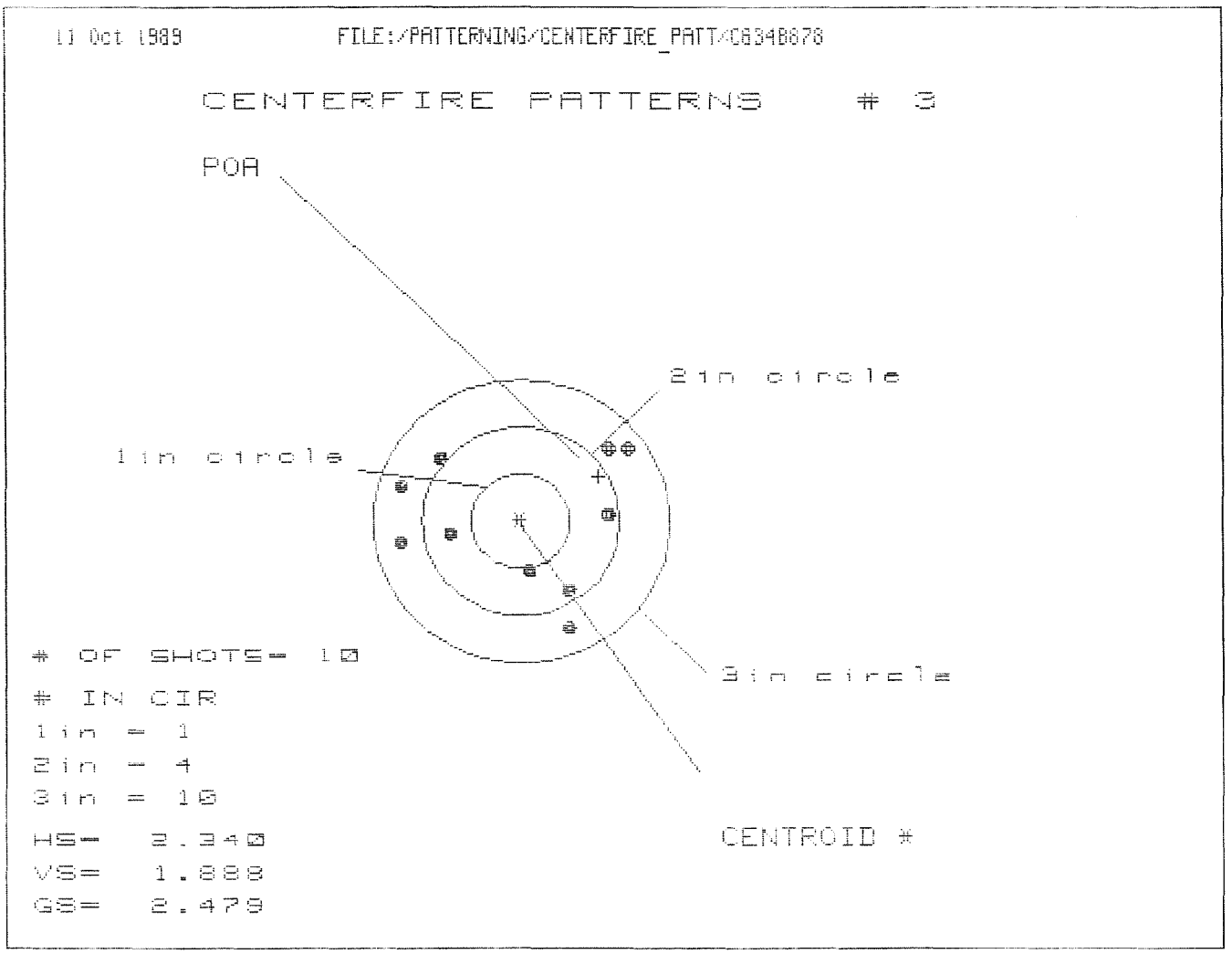
THE AMR FOR THIS RIFLE IS: 1.113



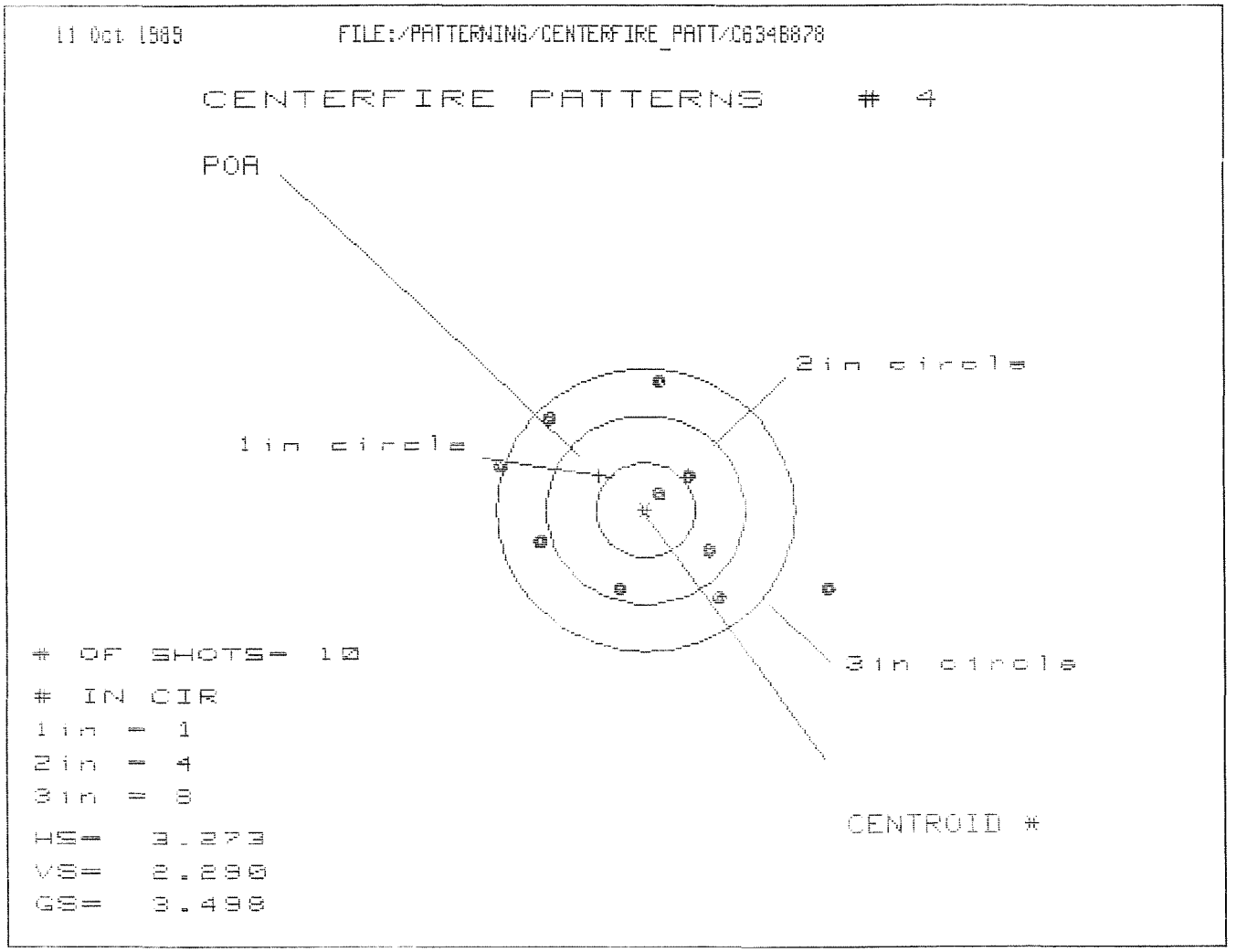

| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 1 | | |
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.679 | 1.102 | 1.025 |
| MINIMUM X | : | -1.007 | -.820 | -.897 |
| MAXIMUM Y | : | 1.042 | 1.024 | .886 |
| MINIMUM Y | : | -1.089 | -1.107 | -1.120 |
| CENTROID X | : | -.408 | -.595 | -.518 |
| CENTROID Y | : | -.174 | -.156 | -.018 |
| POA TO CENTROID in. | : | .444 | .615 | .518 |
| MIN RADIUS | : | .557 | .492 | .371 |
| MEAN RADIUS | : | 1.046 | .952 | .903 |
| MAX RADIUS | : | 1.687 | 1.296 | 1.194 |
| HORIZONTAL SPREAD | : | 2.686 | 1.922 | 1.922 |
| VERTICAL SPREAD | : | 2.131 | 2.131 | 2.006 |
| EXTREME SPREAD | : | 2.690 | 2.530 | 2.197 |
| NUMBER IN ONE INCH CIRCLE | = | | 0 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 9 | |



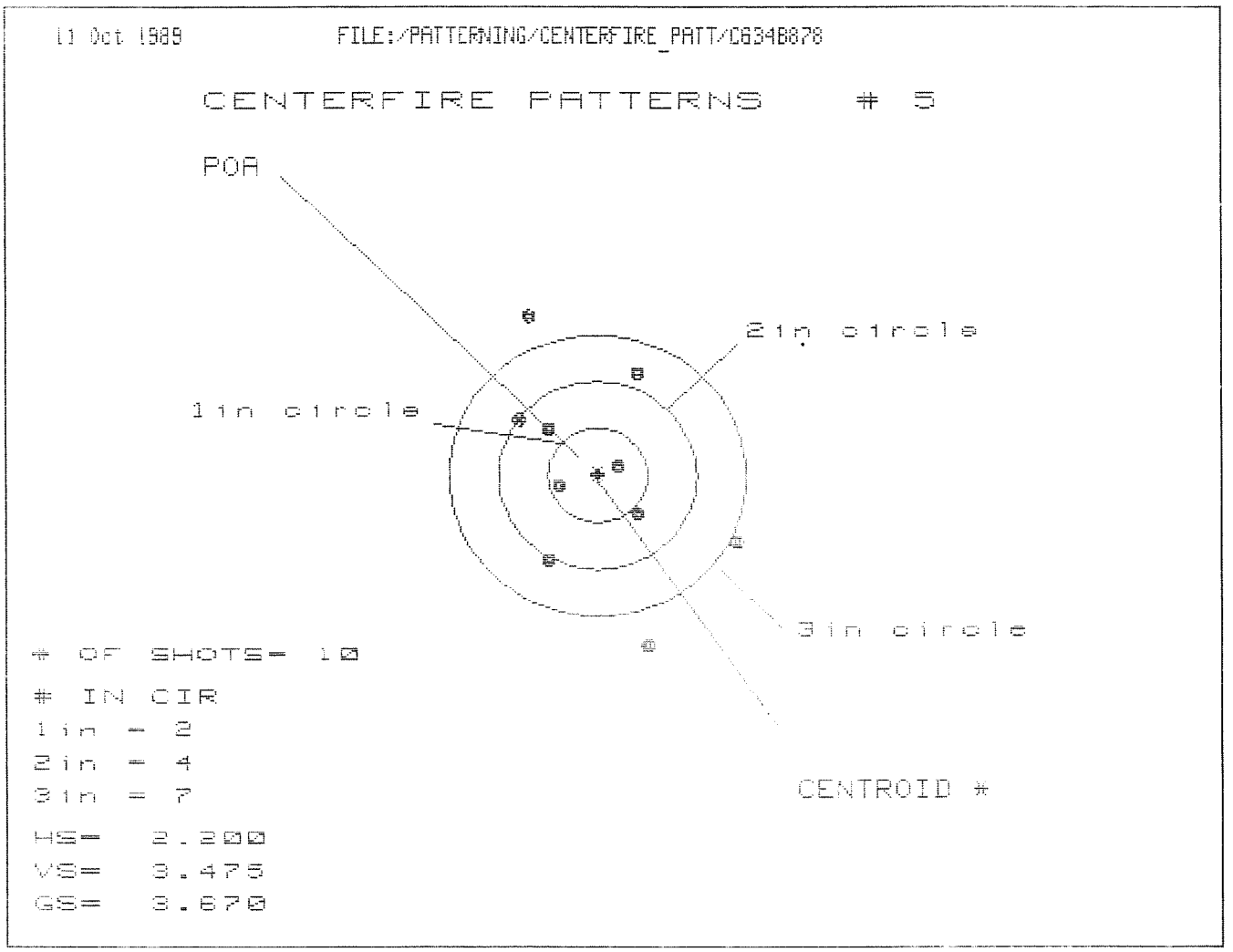

| PATTERN # | : | 2 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.021 | 1.001 | 1.063 |
| MINIMUM X | : | -1.102 | -1.122 | -1.060 |
| MAXIMUM Y | : | 1.898 | 1.678 | 1.854 |
| MINIMUM Y | : | -1.981 | -1.645 | -1.435 |
| CENTROID X | : | -.412 | -.392 | -.454 |
| CENTROID Y | : | -.008 | .212 | .002 |
| POA TO CENTROID in. | : | .412 | .445 | .454 |
| MIN RADIUS | : | .308 | .392 | .320 |
| MEAN RADIUS | : | 1.347 | 1.273 | 1.186 |
| MAX RADIUS | : | 1.990 | 1.842 | 1.858 |
| HORIZONTAL SPREAD | : | 2.123 | 2.123 | 2.123 |
| VERTICAL SPREAD | : | 3.879 | 3.323 | 3.289 |
| EXTREME SPREAD | : | 3.943 | 3.580 | 3.409 |
| NUMBER IN ONE INCH CIRCLE | = | | 2 | |
| NUMBER IN TWO INCH CIRCLE | = | | 2 | |
| NUMBER IN THREE INCH CIRCLE | = | | 5 | |



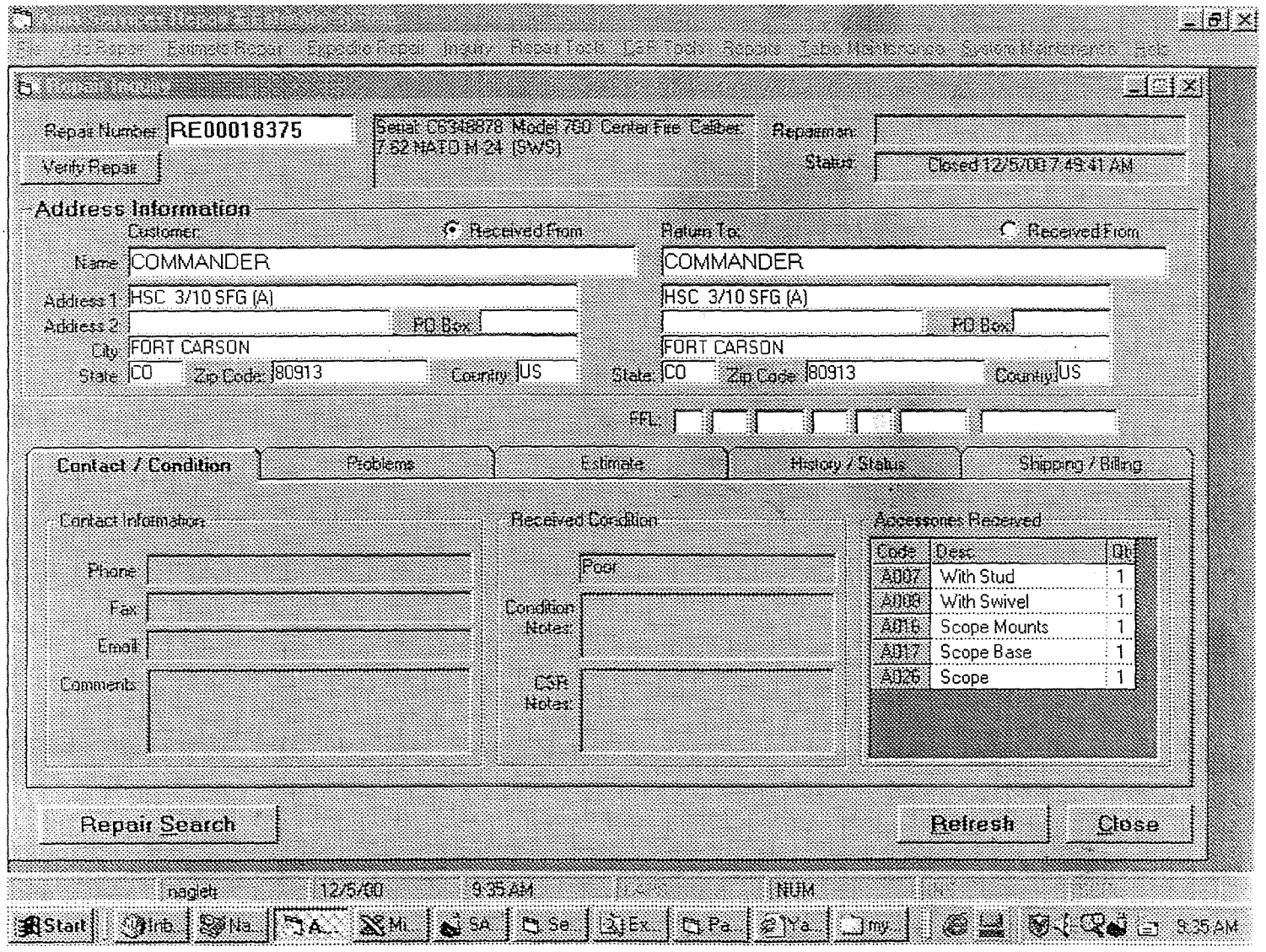

| PATTERN # | : | 3 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.103 | 1.049 | .909 |
| MINIMUM X | : | -1.237 | -1.114 | -1.205 |
| MAXIMUM Y | : | .747 | .830 | .888 |
| MINIMUM Y | : | -1.141 | -1.058 | -1.000 |
| CENTROID X | : | -.785 | -.908 | -.768 |
| CENTROID Y | : | -.472 | -.555 | -.613 |
| POA TO CENTROID in. | : | .916 | 1.064 | .983 |
| MIN RADIUS | : | .497 | .467 | .356 |
| MEAN RADIUS | : | 1.025 | .976 | .930 |
| MAX RADIUS | : | 1.329 | 1.273 | 1.213 |
| HORIZONTAL SPREAD | : | 2.340 | 2.163 | 2.114 |
| VERTICAL SPREAD | : | 1.888 | 1.888 | 1.888 |
| EXTREME SPREAD | : | 2.479 | 2.307 | 2.243 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 10 | |




| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 4 | | |
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.818 | .889 | .732 |
| MINIMUM X | : | -1.455 | -1.253 | -1.062 |
| MAXIMUM Y | : | 1.325 | 1.234 | 1.276 |
| MINIMUM Y | : | -.965 | -1.056 | -1.014 |
| CENTROID X | : | .463 | .261 | .418 |
| CENTROID Y | : | -.370 | -.279 | -.321 |
| POA TO CENTROID in. | : | .593 | .383 | .527 |
| MIN RADIUS | : | .230 | .337 | .220 |
| MEAN RADIUS | : | 1.102 | 1.009 | .942 |
| MAX RADIUS | : | 1.991 | 1.380 | 1.326 |
| HORIZONTAL SPREAD | : | 3.273 | 2.142 | 1.794 |
| VERTICAL SPREAD | : | 2.290 | 2.290 | 2.290 |
| EXTREME SPREAD | : | 3.498 | 2.571 | 2.571 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 8 | |




| PATTERN # | : | 5 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.358 | 1.411 | 1.331 |
| MINIMUM X | : | -.842 | -.789 | -.869 |
| MAXIMUM Y | : | 1.699 | 1.502 | 1.060 |
| MINIMUM Y | : | -1.776 | -1.120 | -.933 |
| CENTROID X | : | -.005 | -.058 | .022 |
| CENTROID Y | : | .003 | .200 | .013 |
| POA TO CENTROID in. | : | .006 | .209 | .025 |
| MIN RADIUS | : | .220 | .263 | .192 |
| MEAN RADIUS | : | 1.043 | .944 | .844 |
| MAX RADIUS | : | 1.841 | 1.681 | 1.516 |
| HORIZONTAL SPREAD | : | 2.200 | 2.200 | 2.200 |
| VERTICAL SPREAD | : | 3.475 | 2.622 | 1.993 |
| EXTREME SPREAD | : | 3.670 | 3.171 | 2.567 |
| NUMBER IN ONE INCH CIRCLE | = | | 2 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 7 | |




Number: C6348878

Model: 700

RE00018375

SWS/Repair

[redacted]

# Final Inspection

| S/N: C6348878 | DATE REC'D: 11-30-00 | DATE RET'D: |
|---|---|---|

AUDITOR: CK

Item:

BARREL ASSY.
- — BARREL
- — RECEIVER
- — FRONT SIGHT BLOCK
- — REAR SIGHT BLOCK
- — SCREWS
- — FINISH

SCOPE ASSY.
- — SCOPE
- — SCOPE RINGS
- — MOUNTING SCREWS
- — MOUNTING BASE
- — SCREWS
- — FINISH
- — LOOSENESS
- — CLARITY

MISC.
- ___ DD-250
- ___ BAR CODE
- ___ PACKAGING

Item:

STOCK ASSY.
- — STOCK
- — SLING SWIVEL STUDS
- — ADJUSTABLE BUTT PLATE
- — LOCK NUTS
- — BARREL CLEARANCE
- — COLOR/FINISH

SYSTEMS CASE
- ___ SCOPE CASE
- ___ IRON SIGHTS
- ___ DEPLOYMENT KIT

TRIGGER
- — SAFETY OPERATION
- — SET
- ___

COMMENTS: _____

# M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 18375

SERIAL NUMBER CG348878

LOG-IN DATE 11-30-00

| INSPECT AND VERIFY: | | | |
|---|---|---|---|
| OPERATION # | OPERATION NAME | DATE | INITIAL |
| 550 | DIS-ASSEMBLE GUN | 12-4-00 | CK |
| 560 A | RE-BARREL AT CUSTOM SHOP | | |
| B | DRILL AND TAP | | |
| C | POLISH | | |
| 575 | ASSEMBLE | | |
| 600 | PROOF | 12-10-00 | CK |
| 605 | CHECK HEADSPACE | 12-10-00 | CK |
| 610 | DIS-ASSEMBLE GUN | | |
| 612 | MAGNAFLUX | | |
| 615 | ROLLMARK CALIBER | | |
| 618 | ROTO-BLAST | | |
| 620 | APPLY COATINGS | | |
| 625 A | FINAL ASSEMBLY | | |
| B | TRIGGER PULL TEST | | |
| C | SAFETY "ON" FORCE | | |
| D | SAFETY "OFF" FORCE | | |
| E | FIRING PIN INDENT | | |
| 640 | TARGET | 12-17-00 | CK |
| 655 | FINAL INSPECT | 12-26-00 | CK |
| 660 | PACK | | |
| | | | |
| | QAR INSPECTION DATE | SHIP DATE | |

Remington Test Lab, Ilion, N.Y.

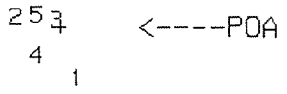
Centroidal distance calculations for Rifle # c6348878
16 Jan 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1136
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.066
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .131381

THE AMR FOR THIS RIFLE IS: 1.073

CENTROIDAL DISTANCES

| | | | |
|---|---|---|---|
| 0 | TO | 1 | .35536 |
| 1 | TO | 2 | .577042 |
| 1 | TO | 3 | .405408 |
| 1 | TO | 4 | .311464 |
| 1 | TO | 5 | .497993 |



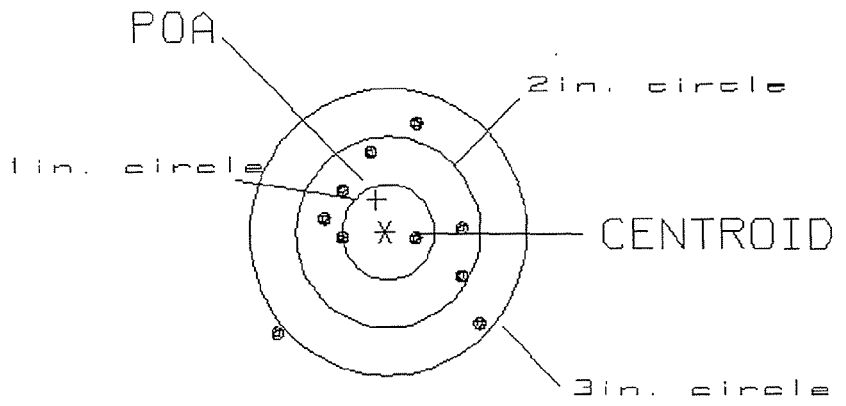
REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

| | | |
|---|---|---|
| POA TO CENTROID: | | .355 |
| MIN RADIUS | : | .272 |
| MEAN RADIUS | : | .907 |
| MAX RADIUS | : | 1.610 |
| CENTROID X | : | .100 |
| CENTROID Y | : | -.341 |

15 Jan 2001  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/cG340878.1

CENTERFIRE PATTERN  # 1



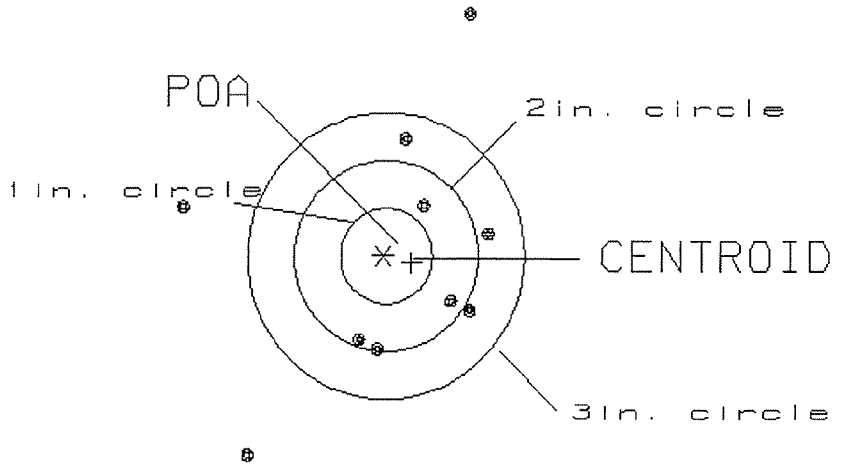

| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 2.17 | 1 |
| VS= 2.26 | 7 |
| GS= 2.69 | 9 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | | |
|---|---|---|
| PATTERN #: □ 2 □ | | |
| POA TO CENTROID: | | .312 |
| MIN RADIUS | : | .679 |
| MEAN RADIUS | : | 1.441 |
| MAX RADIUS | : | 2.695 |
| CENTROID X | : | -.303 |
| CENTROID Y | : | .072 |

15 Jan 2001  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348878.1

## CENTERFIRE PATTERN # 2




| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 3.29 | 0 |
| VS= 4.64 | 4 |
| GS= 5.25 | 7 |

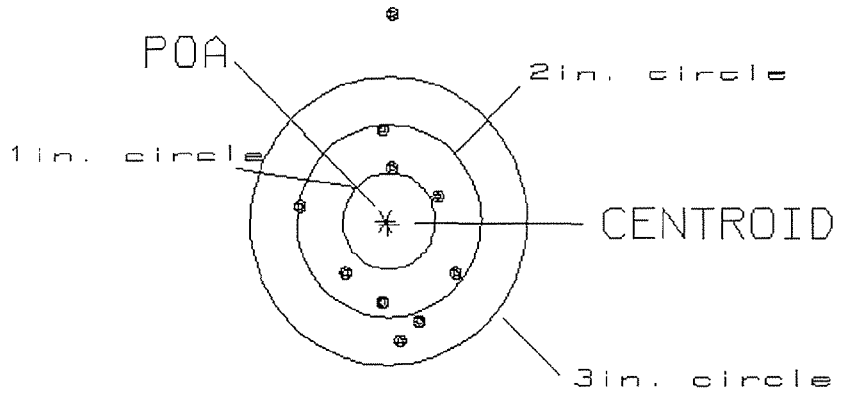
REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

| | | |
|---|---|---|
| POA TO CENTROID: | | .053 |
| MIN RADIUS | : | .533 |
| MEAN RADIUS | : | .997 |
| MAX RADIUS | : | 2.192 |
| CENTROID X | : | -.030 |
| CENTROID Y | : | .043 |

15 Jan 2001  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348878.1

## CENTERFIRE PATTERN # 3



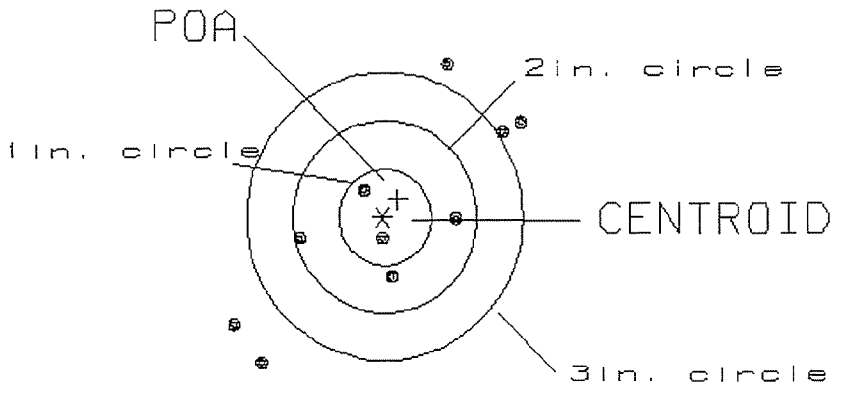

| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 1.73 | 0 |
| VS= 3.39 | 6 |
| GS= 3.39 | 9 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: □ 4 □ | |
| POA TO CENTROID: | .250 |
| MIN RADIUS : | .212 |
| MEAN RADIUS : | 1.202 |
| MAX RADIUS : | 2.035 |
| CENTROID X : | -.169 |
| CENTROID Y : | -.184 |

15 Jan 2001  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348878.1

## CENTERFIRE PATTERN # 4



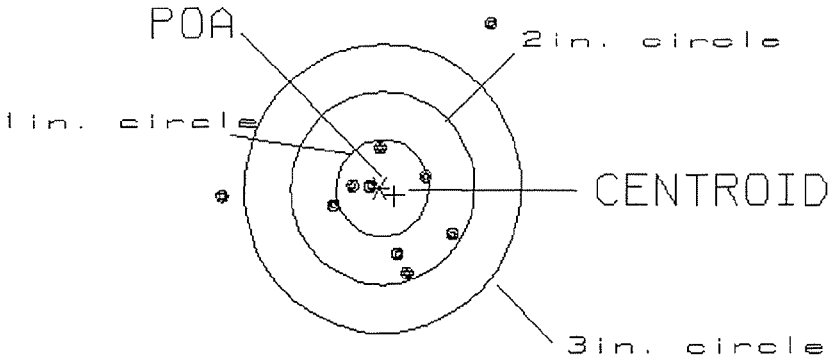

| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 3.08 | 2 |
| VS= 3.04 | 5 |
| GS= 3.78 | 5 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | | |
|---|---|---|
| PATTERN #: | | 5 |
| POA TO CENTROID: | | .184 |
| MIN RADIUS | : | .123 |
| MEAN RADIUS | : | .820 |
| MAX RADIUS | : | 2.026 |
| CENTROID X | : | -.166 |
| CENTROID Y | : | .080 |

15 Jan 2001  FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348878.1

## CENTERFIRE PATTERN  # 5




| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 2.86 | 3 |
| VS= 2.53 | 8 |
| GS= 3.36 | 8 |

Remington Test Lab, Ilion, N.Y.

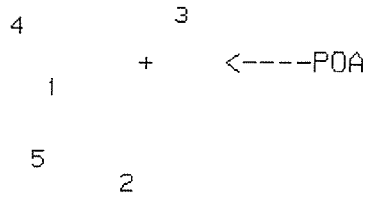
Centroidal distance calculations for Rifle # c6348878
11 Jan 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.426
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2136
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .476551

THE AMR FOR THIS RIFLE IS: 1.619

CENTROIDAL DISTANCES

| | | | |
|---|---|---|---|
| 0 | TO | 1 | .658274 |
| 1 | TO | 2 | .820864 |
| 1 | TO | 3 | .991307 |
| 1 | TO | 4 | .471581 |
| 1 | TO | 5 | .489348 |



REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | | |
|---|---|---|
| PATTERN #: □ 1 □ | | |
| POA TO CENTROID: | | .658 |
| MIN RADIUS | : | .357 |
| MEAN RADIUS | : | 1.222 |
| MAX RADIUS | : | 2.124 |
| CENTROID X | : | -.637 |
| CENTROID Y | : | -.166 |

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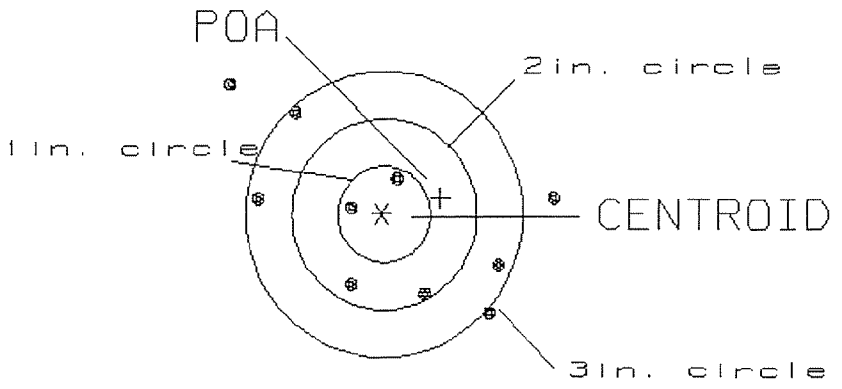
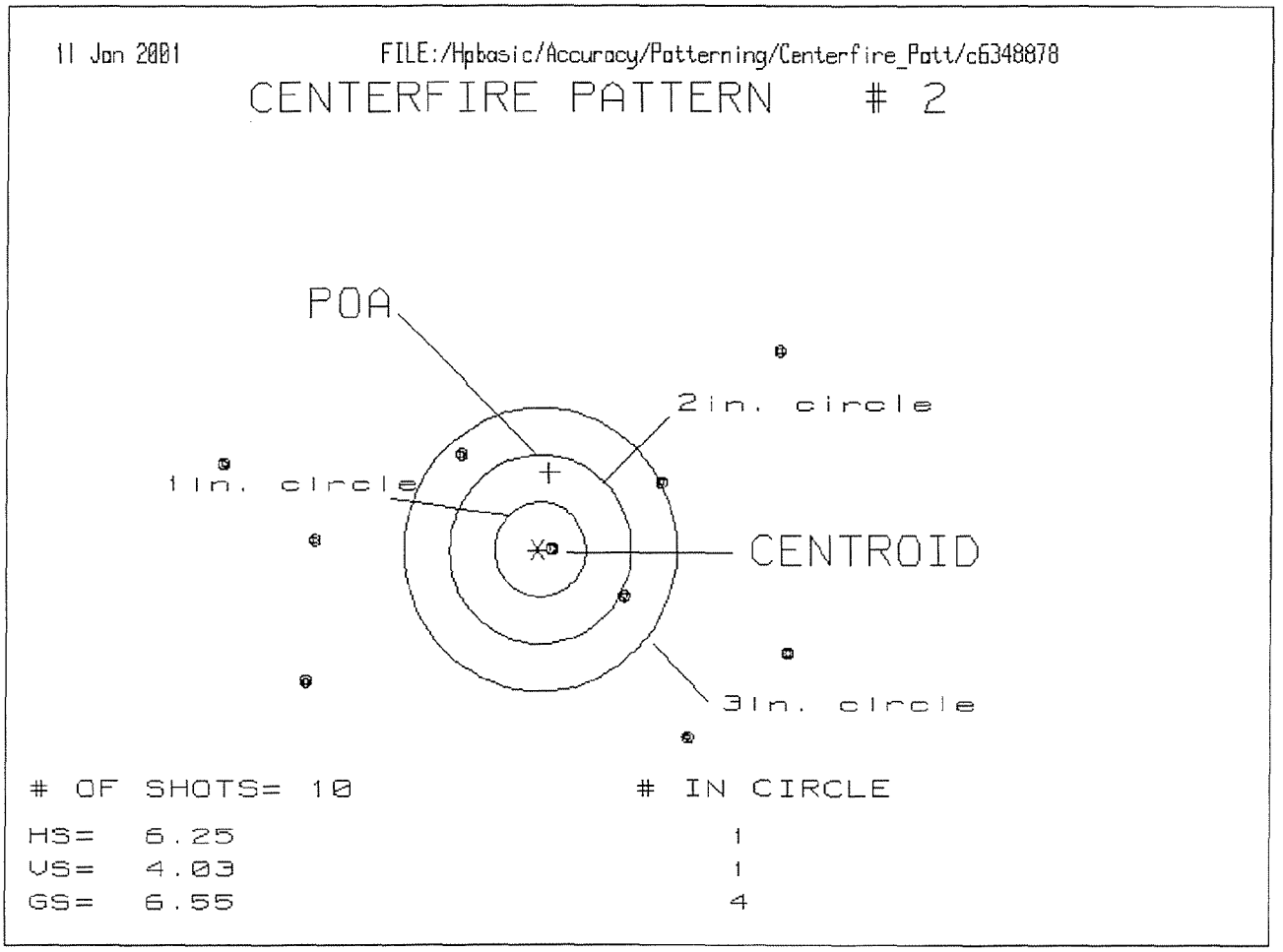
## CENTERFIRE PATTERN # 1




| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 3.47 | 2 |
| VS= 2.42 | 4 |
| GS= 3.67 | 7 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | | |
|---|---|---|
| PATTERN #: | 2 | |
| POA TO CENTROID: | | .820 |
| MIN RADIUS | : | .106 |
| MEAN RADIUS | : | 2.184 |
| MAX RADIUS | : | 3.589 |
| CENTROID X | : | -.128 |
| CENTROID Y | : | -.810 |



REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: | 3 |
| POA TO CENTROID: | .388 |
| MIN RADIUS : | .259 |
| MEAN RADIUS : | 1.691 |
| MAX RADIUS : | 3.786 |
| CENTROID X : | .232 |
| CENTROID Y : | .311 |

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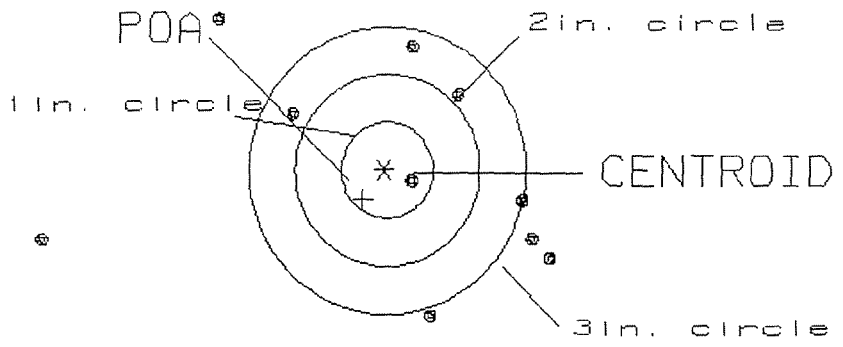
## CENTERFIRE PATTERN # 3




| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 5.52 | 1 |
| VS= 3.18 | 1 |
| GS= 5.53 | 4 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: □ 4 □ | |
| POA TO CENTROID: | .904 |
| MIN RADIUS : | .420 |
| MEAN RADIUS : | 1.775 |
| MAX RADIUS : | 3.820 |
| CENTROID X : | -.870 |
| CENTROID Y : | .244 |

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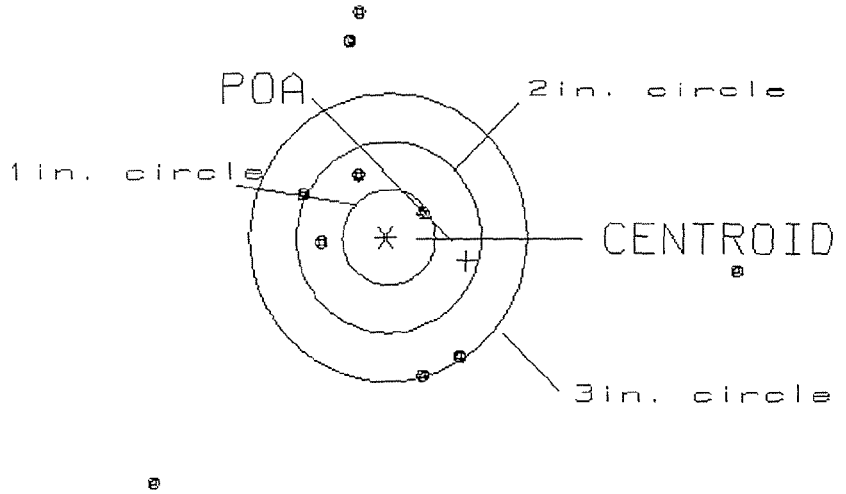
## CENTERFIRE PATTERN # 4




| # OF SHOTS= 10 | # IN CIRCLE |
|---|---|
| HS= 6.29 | 1 |
| VS= 4.93 | 3 |
| GS= 6.65 | 5 |

REMINGTON CENTERFIRE ACCURACY TEST  REMINGTON TEST LAB, ILION, N.Y.

| | |
|---|---|
| PATTERN #: | 5 |
| POA TO CENTROID: | .973 |
| MIN RADIUS : | .142 |
| MEAN RADIUS : | 1.223 |
| MAX RADIUS : | 2.557 |
| CENTROID X : | -.727 |
| CENTROID Y : | -.647 |