

06348937

MODEL 700™ M24

Model **S&S**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Remington®



REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24	SERIAL NO. C6348937
	ORDER NO. 5716

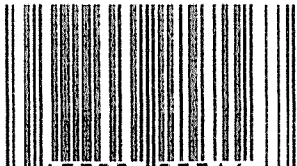
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

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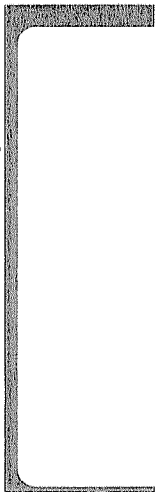


5716 C6348937

UPC



0 47700 25716 7



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RECEIVING BARBERS M24 DDZ REPORT

COMMENTS

ORDER

R 95-10936

INITIAL CUSTOMER ORDER NO.

FJB

W/10X SCOPE SNIPER W/DEPLOYMENT KIT

ATTN: FRED MARTIN

Scope # 89-0609

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

03/30/95

03/31/95

EJ 10-89

C6348937

700

7-62

NATO

ACCESSORIES

SLING STRAP

SCOPE MNTS

SCOPE BASE

HARD CASE

SOFT CASE

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL
36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

7-9-96

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

✓ NEW STOCK
✓ TRIGGER ASSY
✓ FIRING PIN ASSY

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 064209942072

BARBER - M24 0042034

Op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	7	8	7	7-9	REP
	G) Safety Off Force	3	4	4	7-9	REP
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent	.0235	.024	.025	7-9	REP
	J) Assemble Stock				7-9	REP
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle				7-9	REP
	P) Detach & Attach Scope 20 Times					
640	Gallery Target & Test					
	A) Time					
	B) Malfunctions					
	C) Pierced Primers					
	D) Optical Clarity of Scope					
645	Inspect for Live Ammo					
655	Final Inspection					
	A) Headspace					
	B) Trigger Pull					
	C) Function					
660	Pack					

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7-9	REP
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7-9	REP
	C) Inspect Ejector Hole for Chamfer		7-9	REP
	D) Oil Firing Pin Ass'y		7-9	REP
	E) Adjust Trigger Pull to Min Setting and Stake			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6348937DATE 6-26-96TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.66	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.71	2.58		
PULL #3	2.71	2.66	2.65		
PULL #4	2.55	2.61	2.38		
PULL #5	2.59	2.60	2.50		
TOTAL	12.97	13.24	12.72		
AVG.	2.59	2.64	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.00		
PULL #2	3.11	3.00		
PULL #3	3.21	2.94		
PULL #4	3.10	2.93		
PULL #5	3.08	2.87		
TOTAL	15.53	14.74		
AVG.	3.10	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	3.92		4.14
PULL #2	4.12	3.90		4.21
PULL #3	4.02	3.90		4.19
PULL #4	3.90	4.03		4.06
PULL #5	3.92	3.96		4.00
TOTAL	20.25	19.65		20.60
AVG.	4.05	3.93		4.12

CONTRACT # DAAA21-87-C-0086

*Barrel
&
Stock*GUN SERIAL # *C6348933*

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0042038	READINGS					DATE	INIT
625 cont.	F) Safety On Force	7	7	7			7/14/96	RW
	G) Safety Off Force	4	4	4			7/14/96	RW
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.025	.025	.024			7/14/96	SF
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.55	2.64	2.54	2.76	2.81	7/12/96	RW
	C) Function							
660	Pack							

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348937
2 Jan 1900

CENTROIDAL DISTANCES

0 TO	1	.251857
1 TO	2	.600441
1 TO	3	.204629
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1 TO	4	.188987
1 TO	5	.475836

24

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0032
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0516
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0516991

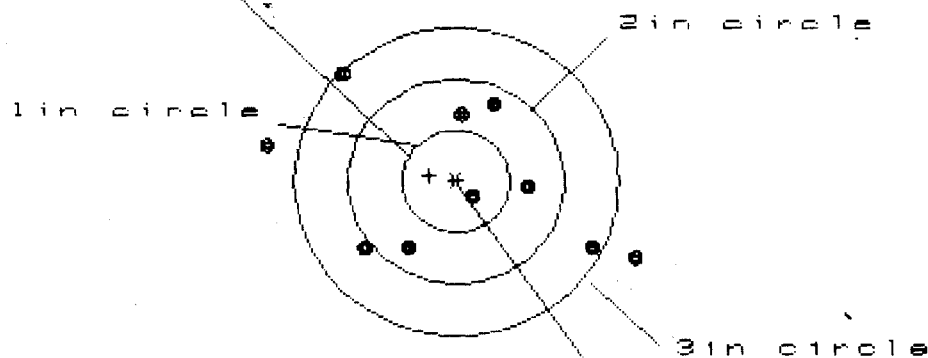
THE AMR FOR THIS RIFLE IS: 1.251

1 Jan 1900

FILE: PATTERNING/CENTERFIRE_PATT/C634B937

CENTERFIRE PATTERNS # 1

POA



OF SHOTS- 10

IN CIRC

IN CIRC

1in = 1

2in = 5

3in = 8

HS= 3.439

VS= 1.761

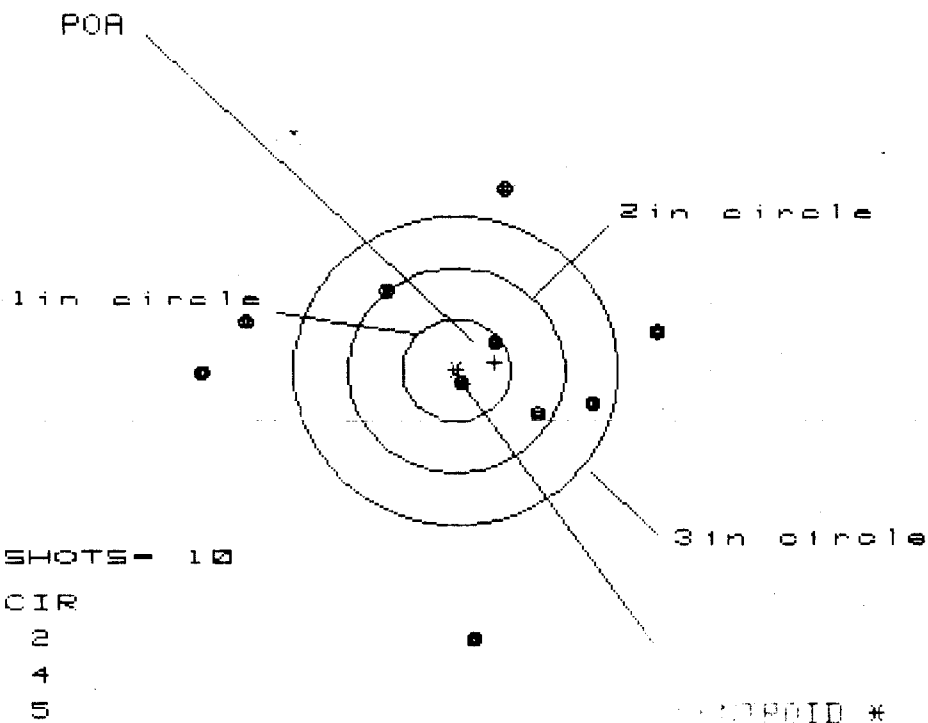
GS= 3.617

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.674	1.410	1.213
MINIMUM X	:	-1.765	-1.579	-1.028
MAXIMUM Y	:	1.016	.933	.970
MINIMUM Y	:	-.745	-.740	-.703
CENTROID X	:	.246	.060	.257
CENTROID Y	:	-.054	.029	-.008
POA TO CENTROID in.	:	.252	.067	.257
MIN RADIUS	:	.230	.433	.246
MEAN RADIUS	:	1.079	1.004	.892
MAX RADIUS	:	1.832	1.606	1.413
HORIZONTAL SPREAD	:	3.439	2.989	2.241
VERTICAL SPREAD	:	1.761	1.673	1.673
EXTREME SPREAD	:	3.617	3.147	2.768
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	5		
NUMBER IN THREE INCH CIRCLE	=	8		

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C634B937

CENTERFIRE PATTERNS # 2



HS= 4.118

VS= 4.438

GS= 4.445

PATTERN #	:	2		
SHOTS (BEST OF)	:	10		
MAXIMUM X	:	1.822	1.822	1.822
MINIMUM X	:	-2.296	-2.296	-2.296
MAXIMUM Y	:	1.779	1.779	1.779
MINIMUM Y	:	-2.659	-2.659	-2.659
CENTROID X	:	-.354	-.354	-.354
CENTROID Y	:	-.077	-.077	-.077
POA TO CENTROID in.	:	.363	.431	.272
MIN RADIUS	:	.140	.375	.104
MEAN RADIUS	:	1.429	1.287	1.105
MAX RADIUS	:	2.664	2.299	2.176
HORIZONTAL SPREAD	:	4.118	4.118	3.730
VERTICAL SPREAD	:	4.438	2.226	2.226
EXTREME SPREAD	:	4.445	4.136	3.730
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		5	

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C634B937

CENTERFIRE PATTERNS # 3

POR

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 2

2in = 2

3in = 9

HS= 2.848

VS= 2.401

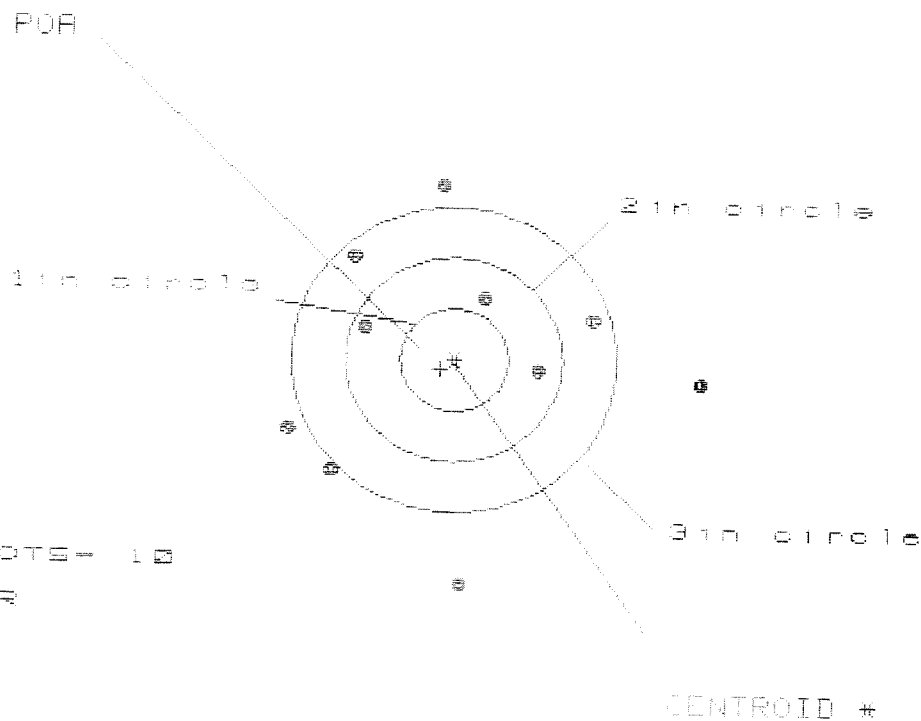
GS= 2.889

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	
MAXIMUM X	:	1.645	1.645	1.645
MINIMUM X	:	-1.203	-1.203	-1.203
MAXIMUM Y	:	1.272	1.272	1.272
MINIMUM Y	:	-1.129	-1.129	-1.129
CENTROID X	:	.178	.178	.178
CENTROID Y	:	.139	.177	.284
POR TO CENTROID in.	:	.226	.177	.310
MIN RADIUS	:	.390	.290	.236
MEAN RADIUS	:	1.165	1.074	1.032
MAX RADIUS	:	1.679	1.481	1.475
HORIZONTAL SPREAD	:	2.848	2.351	2.112
VERTICAL SPREAD	:	2.401	2.401	2.401
EXTREME SPREAD	:	2.889	2.669	2.669
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		9	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/0834B987

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 3

3 in = 5

HS= 3.788

VS= 3.874

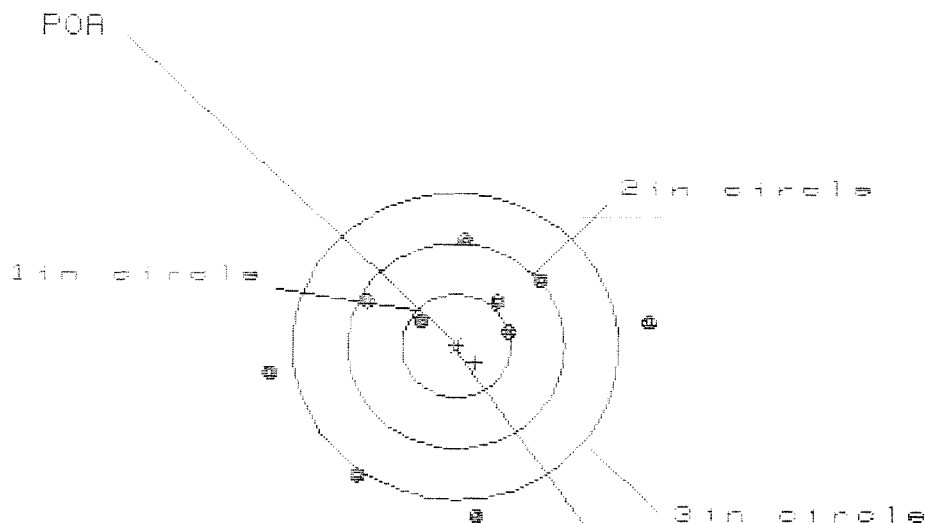
CS= 3.877

PATTERN #	1	2	3
SHOTS (BEST OF)	10		
MAXIMUM X	2.227		
MINIMUM X	-1.571		
MAXIMUM Y	1.717		
MINIMUM Y	-2.157		
CENTROID X	.126		
CENTROID Y	.092		
POA TO CENTROID in.	.156		
MIN RADIUS	.694	1.212	1.556
MEAN RADIUS	1.458	1.355	1.205
MAX RADIUS	2.232	2.191	1.602
HORIZONTAL SPREAD	3.798	2.877	2.877
VERTICAL SPREAD	3.874	3.874	2.772
EXTREME SPREAD	3.877	3.877	3.055
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	3	
NUMBER IN THREE INCH CIRCLE	=	5	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06346937

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 5

HS= 2.503

VS= 2.723

GS= 3.553

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.863
MINIMUM X	-1.700
MAXIMUM Y	1.074
MINIMUM Y	-1.649
CENTROID X	-0.180
CENTROID Y	.158
POA TO CENTROID in.	.239
MIN RADIUS	.392
MEAN RADIUS	1.125
MAX RADIUS	1.826
HORIZONTAL SPREAD	3.503
VERTICAL SPREAD	2.723
EXTREME SPREAD	3.553
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	5

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6348937

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 26	89	RW
600	Proof	9 26	89	RW
607	Check Headspace	9 26	89	RW
610	Dis-assemble Gun	9 26	89	RW
612	Magnaflux Barrel Action	9/29/89		KCR
	Magnaflux Bolt	9/29/89		KCR
615	Rollmark Caliber	9/29/89		SL
7	Drill and Tap Sight Holes	9 29	89	SB
618	Polish Barrel RB	9 29	89	BT
620	Apply Coatings (Barrel Action)		10/1/89	JA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		10/12/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/12/89	RW
	C) Inspect Ejector Hole for Chamfer		10/12/89	RW
	D) Oil Firing Pin Ass'y		10/12/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		20 Oct 89	SL

BARBER - M24 0042046

BARBER - M24 0042046								
op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	5	5	5	10/23/89	JS		
	G) Safety Off Force	4	4	4	10/23/89	JS		
	H) Trigger Pull Test & Retainability				260/89	JS		
	I) Firing Pin Indent	.0215	.022	.0225	10/23/89	JS		
	J) Assemble Stock				10/24/89	RW		
	K) Assemble Swivel Studs				258/89	JS		
	L) Attach Front and Rear Sight Assemblies				12/11/89	RW		
	M) Iron Sight Alignment				12/11/89	RW		
	N) Detach Front & Rear Sights & place in numbered container				12/11/89	RW		
	O) Attach Scope to Rifle				10/24/89	JS		
	P) Detach & Attach Scope 20 Times				10/24/89	JS		
640	Gallery Target & Test				10-24-89	D/H		
	A) Time				10-24-89	D/H		
	B) Malfunctions				10-24-89	D/H		
	C) Pierced Primers				10-24-89	D/H		
	D) Optical Clarity of Scope				10-24-89	D/H		
645	Inspect for Live Ammo				10-24-89	D/H		
655	Final Inspection							
	A) Headspace				258/89	JS		
	B) Trigger Pull	233	233	252	259	266	258/89	JS
	C) Function						258/89	JS
660	Pack						15/2/89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6348937
DATE 13 MAR 1990
TESTER QJ8

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	239	240		245	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	238	238		239	
PULL #3	238	236		247	
PULL #4	234	242		244	
PULL #5	245	239		247	
TOTAL	1189	1195			
AVG.	237.8	239			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	305		
PULL #2	288	292		
PULL #3	286	306		
PULL #4	292	288		
PULL #5	315	267		
TOTAL	1481	1458		
AVG.	296.2	291.6		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	398	405		
PULL #2	391	391		
PULL #3	404	393		
PULL #4	403	394		
PULL #5	405	388		
TOTAL	2001	1971		
AVG.	400.2	394.2		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348937
24 Oct 1989

CENTROIDAL DISTANCES

0 TO	1	.519062
1 TO	2	.42785
1 TO	3	.584522
1 TO	4	.985134
1 TO	5	.913691

1
2
3
4
5 <----POA

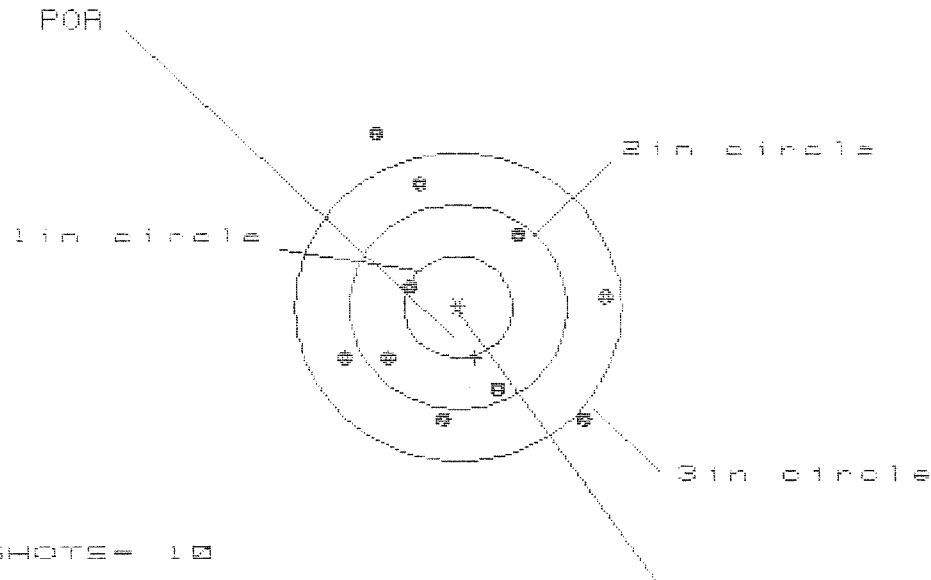
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .196
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0456
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .201235

THE AMR FOR THIS RIFLE IS: .9784

24 Oct 1985

FILE:/PATTERNING/CENTERFIRE_PATT/C634B937

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 4

3 in = 8

HS= 2.314

VS= 2.740

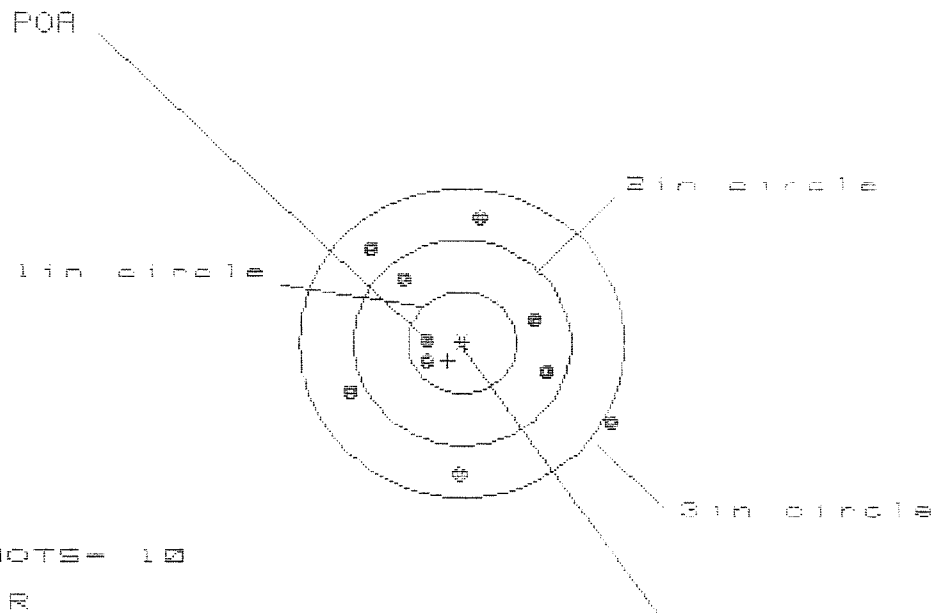
GS= 3.326

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.311	1.225	1.353
MINIMUM X	-1.083	-1.089	-1.961
MAXIMUM Y	1.665	1.369	1.257
MINIMUM Y	-1.075	-1.889	-1.973
CENTROID X	-1.153	-1.067	-1.195
CENTROID Y	.496	.311	.423
POR TO CENTROID in.	.519	.319	.465
MIN RADIUS	.510	.677	.508
MEAN RADIUS	1.119	1.025	.966
MAX RADIUS	1.836	1.421	1.367
HORIZONTAL SPREAD	2.314	2.314	2.314
VERTICAL SPREAD	2.740	2.258	2.230
EXTREME SPREAD	3.326	2.682	2.397
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	4	
NUMBER IN THREE INCH CIRCLE	=	8	

24 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C634B937

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS= 2.340

VS= 2.572

GS= 2.777

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.359	.874	.893
MINIMUM X	:	-.981	-.830	-.811
MAXIMUM Y	:	1.252	1.165	.989
MINIMUM Y	:	-1.320	-1.407	-.718
CENTROID X	:	.131	-.020	-.039
CENTROID Y	:	.176	.263	.439
FOR TO CENTROID in.	:	.219	.264	.441
MIN RADIUS	:	.314	.161	.248
MEAN RADIUS	:	.950	.851	.777
MAX RADIUS	:	1.570	1.416	1.083
HORIZONTAL SPREAD	:	2.340	1.704	1.704
VERTICAL SPREAD	:	2.572	2.572	1.707
EXTREME SPREAD	:	2.777	2.579	2.072
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

24 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8348937

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS = 1.741

VS = 2.771

GS = 2.786

CENTROID *

PATTERN #	3	3	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.989	1.010	1.008
MINIMUM X	-.752	-.731	-.733
MAXIMUM Y	1.620	1.071	.950
MINIMUM Y	-1.151	-.971	-1.026
CENTROID X	.292	.271	.273
CENTROID Y	.117	-.063	.058
POA TO CENTROID in.	.314	.278	.279
MIN RADIUS	.227	.362	.258
MEAN RADIUS	.964	.879	.856
MAX RADIUS	1.631	1.197	1.091
HORIZONTAL SPREAD	1.741	1.741	1.741
VERTICAL SPREAD	2.771	2.042	1.976
EXTREME SPREAD	2.786	2.107	1.989
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

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CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS - 10

IN CIR

1 in = 2

2 in = 5

3 in = 10

HS = 1.815

VS = 2.657

GS = 2.706

PATTERN #

:

4

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

1.004

1.030

.938

MINIMUM X

:

-.811

-.785

-.878

MAXIMUM Y

:

1.480

1.126

.809

MINIMUM Y

:

-1.177

-1.012

-.872

CENTROID X

:

.207

.181

.274

CENTROID Y

:

-.421

-.586

-.726

POA TO CENTROID in.:

.469

.613

.776

MIN RADIUS

:

.370

.366

.450

MEAN RADIUS

:

.937

.867

.798

MAX RADIUS

:

1.497

1.346

1.062

HORIZONTAL SPREAD :

1.815

1.815

1.815

VERTICAL SPREAD :

2.657

2.138

1.681

EXTREME SPREAD :

2.706

2.219

1.866

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

5

NUMBER IN THREE INCH CIRCLE =

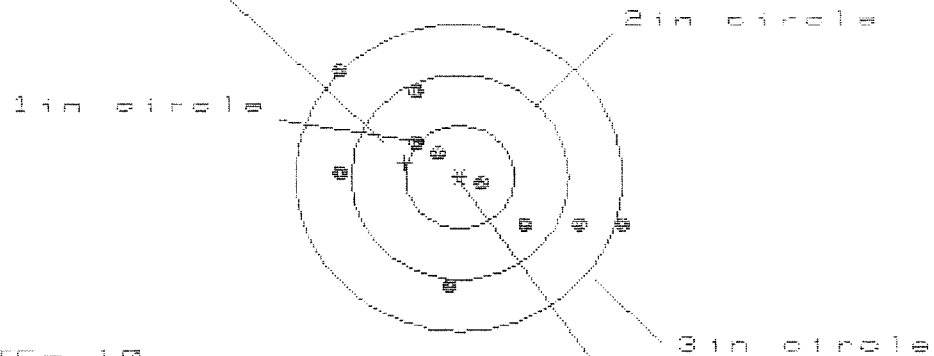
10

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CENTERFIRE PATTERNS # 5

POB



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 9

HS= 2.581

VS= 2.092

GS= 2.963

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.462	1.304	1.186
MINIMUM X	:	-1.119	-.956	-1.074
MAXIMUM Y	:	1.006	.954	.939
MINIMUM Y	:	-1.086	-1.138	-1.019
CENTROID X	:	.503	.340	.458
CENTROID Y	:	-.140	-.088	-.207
POB TO CENTROID in.	:	.522	.351	.503
MIN RADIUS	:	.197	.222	.214
MEAN RADIUS	:	.922	.837	.776
MAX RADIUS	:	1.535	1.400	1.248
HORIZONTAL SPREAD	:	2.581	2.260	2.260
VERTICAL SPREAD	:	2.092	2.092	1.958
EXTREME SPREAD	:	2.963	2.683	2.311
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	