

UPC



C6665802

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665802
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
 5705 C6665802		

Do Not Use

ORDER 25705

MODEL 700T[™] M24

UPC



ORDER 25705

MODEL 700T[™] M24

UPC



SERIAL NO.



C6665802

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665802

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AA
600	Proof			
607	Check Headspace		3/5/97	AA
610	Dis-assemble Gun		3/6/97	AA
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-5-97	RW
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-5-97	RW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	ER
	I) FIRING PIN INDENT	<u>24.5</u> <u>24.5</u> <u>24</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/25/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-17-97	JW
	M) IRON SIGHT ALIGNMENT		5-17-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-17-97	JW
640	GALLERY TEST AND TARGET	Right 75 Left 75	6-12-97	JW
	A) MALFUNCTIONS		"	JW
	B) PIERCED PRIMERS		"	JW
645	INSPECT FOR LIVE AMMO		6-12-97	RF
655	FINAL INSPECTION		6-20-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.49</u> <u>2.51</u> <u>2.46</u> <u>2.65</u> <u>2.63</u>	6-18-97	CR
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665802
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.236
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.203333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .311513

THE AMR FOR THIS RIFLE IS: 1.069

CENTROIDAL DISTANCES

0 TO 1 .450004
1 TO 2 .610856
1 TO 3 1.54904

2+ 1<---POA

3

REMINGTON CENTERFIRE ACCURACY TEST

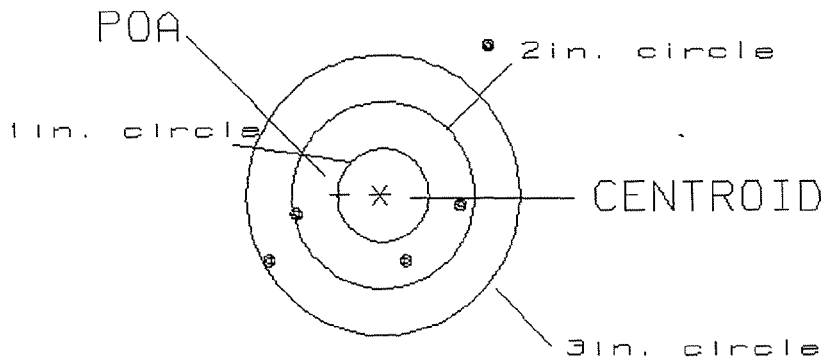
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .450
 MIN RADIUS : .720
 MEAN RADIUS : 1.166
 MAX RADIUS : 1.945
 CENTROID X : .450
 CENTROID Y : -.002

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.25

3

GS= 3.30

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .169

MIN RADIUS : .229

MEAN RADIUS : .842

MAX RADIUS : 1.424

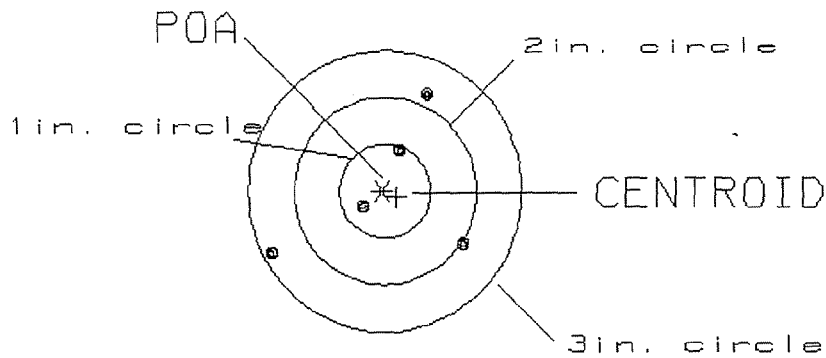
CENTROID X : -.158

CENTROID Y : .061

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

2

VS= 1.69

2

GS= 2.37

5

REMINGTON CENTERFIRE ACCURACY TEST

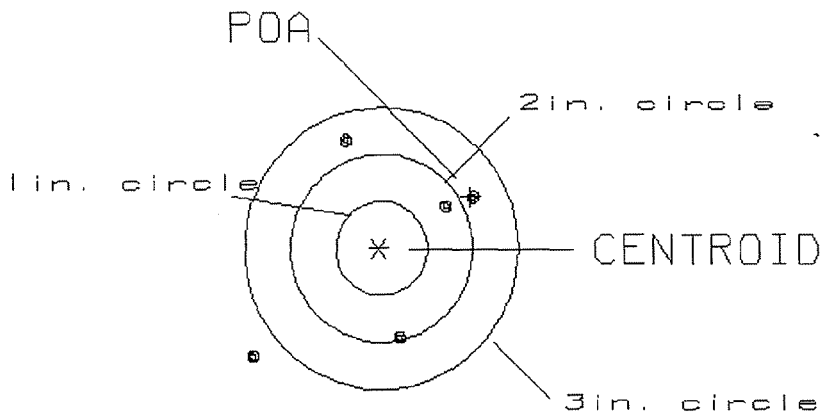
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.140
 MIN RADIUS : .834
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.842
 CENTROID X : -1.000
 CENTROID Y : -.547

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.42
 VS= 2.28
 GS= 2.96

0
 2
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665802DATE 4-18-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.34	2.72		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.66	2.79		
PULL #3	2.64	2.66	2.77		
PULL #4	2.69	2.43	2.80		
PULL #5	2.60	2.58	2.81		
TOTAL	13.23	12.67	13.89		
AVG.	2.65	2.53	2.78		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.20		
PULL #2	3.33	3.09		
PULL #3	2.97	2.92		
PULL #4	3.22	3.31		
PULL #5	3.09	3.18		
TOTAL	15.74	15.70		
AVG.	3.15	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.88		3.93
PULL #2	3.73	3.86		3.90
PULL #3	3.85	3.53		3.98
PULL #4	3.96	3.78		3.95
PULL #5	3.90	3.77		3.91
TOTAL	19.45	18.82		19.77
AVG.	3.89	3.76		3.95