

UPC



C6665818

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665818

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		3/5/97	A.M.M.
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>4</u> <u>4</u>	5-10-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-10-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY		4-29-97	EK
	I) FIRING PIN INDENT	<u>225</u> <u>23</u> <u>21</u>	5-22-97	QW
	J) ASSEMBLE STOCK		5-2-97	PW
	K) ASSEMBLE SWIVEL STUDS		6-11-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	QW
	M) IRON SIGHT ALIGNMENT		5-22-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	QW
640	GALLERY TEST AND TARGET	60 L 90 R	6-3-97	TF
	A) MALFUNCTIONS		6-10-97	TM
	B) PIERCED PRIMERS		6-10-97	TM
645	INSPECT FOR LIVE AMMO		6-10-97	TM
655	FINAL INSPECTION		6-11-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.56</u> <u>2.67</u> <u>2.68</u> <u>2.69</u> <u>2.69</u>	6-5-97	CK
	FUNCTION		6-11-97	RP
660	PACK		6-12-97	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665818DATE 4-29-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.65	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.67	2.79	
PULL #3	2.52	2.55	2.66	
PULL #4	2.67	2.56	2.70	
PULL #5	2.68	2.66	2.68	
TOTAL	13.24	13.09	13.6	
AVG.	2.65	2.62	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	2.67		
PULL #2	2.70	3.01		
PULL #3	3.00	2.98		
PULL #4	2.97	3.04		
PULL #5	2.90	2.94		
TOTAL	14.59	14.64		
AVG.	2.92	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.00		4.09
PULL #2	4.07	4.03		4.06
PULL #3	4.07	4.03		4.08
PULL #4	4.03	4.05		4.02
PULL #5	4.05	4.03		4.14
TOTAL	20.27	20.14		20.39
AVG.	4.05	4.03		4.08

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665818
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0303333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .247
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .248856

THE AMR FOR THIS RIFLE IS: 1.162

CENTROIDAL DISTANCES

Ø TO	1	.36967
1 TO	2	.772868
1 TO	3	.332633

2
3
+ 1 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .370

MIN RADIUS : .100

MEAN RADIUS : .932

MAX RADIUS : 1.365

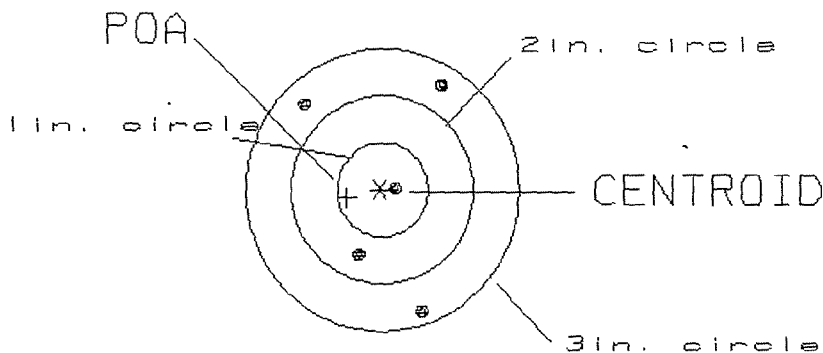
CENTROID X : .360

CENTROID Y : .084

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

1

US= 2.37

2

GS= 2.51

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

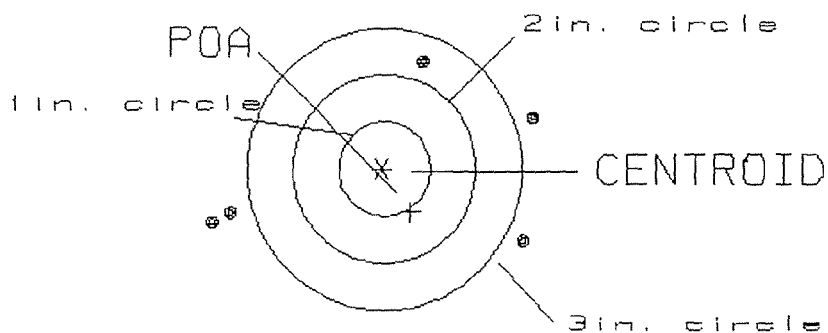
PATTERN #: 2
 POA TO CENTROID: .555
 MIN RADIUS : 1.237
 MEAN RADIUS : 1.672
 MAX RADIUS : 1.974
 CENTROID X : -.318
 CENTROID Y : .455

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/25666125.1.1.1

C6665818

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.49

0

VS= 1.90

0

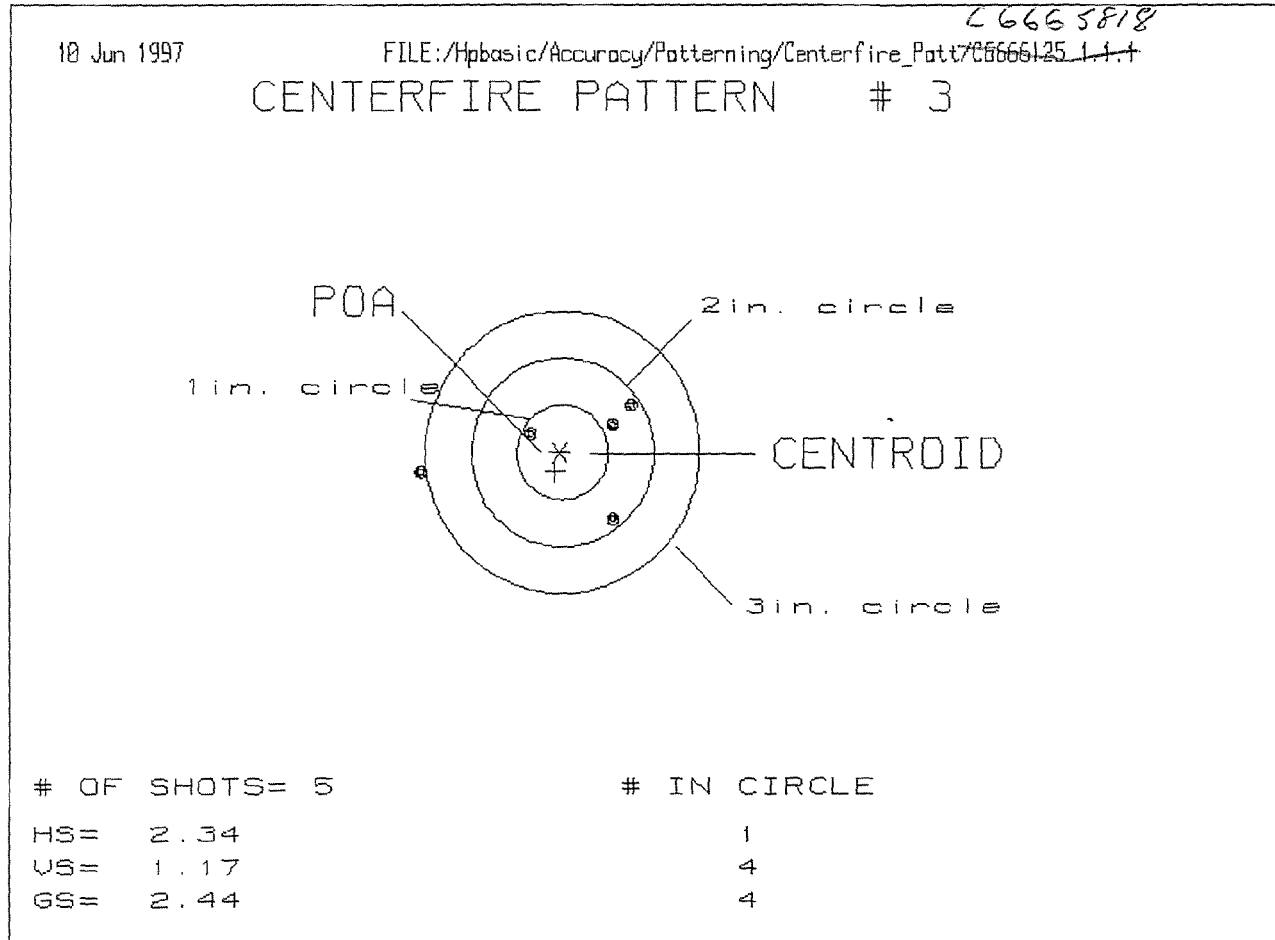
GS= 3.66

1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .208
 MIN RADIUS : .395
 MEAN RADIUS : .883
 MAX RADIUS : 1.581
 CENTROID X : .049
 CENTROID Y : .202



BARBER - M24 0043838

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665818
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.569333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .123
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .582468

THE AMR FOR THIS RIFLE IS: 1.617

CENTROIDAL DISTANCES

0 TO 1 .920837
1 TO 2 .555068
1 TO 3 1.93644

3

+ <----POA

2

1

REMINGTON CENTERFIRE ACCURACY TEST

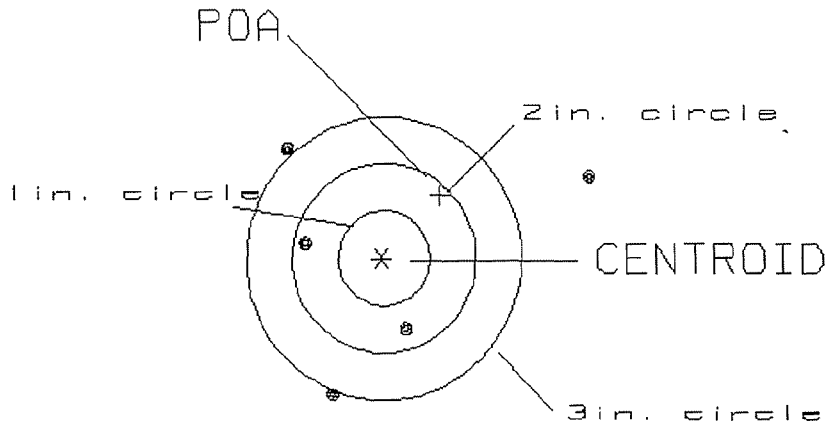
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .921
 MIN RADIUS : .830
 MEAN RADIUS : 1.436
 MAX RADIUS : 2.384
 CENTROID X : -.638
 CENTROID Y : -.664

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665818

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.31
 VS= 2.53
 GS= 3.58

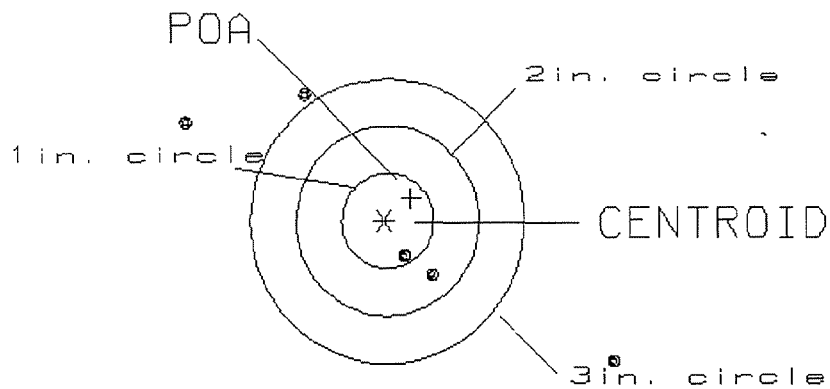
0
 2
 2

PATTERN #: 2
 POA TO CENTROID: .370
 MIN RADIUS : .397
 MEAN RADIUS : 1.614
 MAX RADIUS : 2.859
 CENTROID X : -.287
 CENTROID Y : -.234

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665818

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.70

1

VS= 2.79

2

GS= 5.31

2

REMINGTON CENTERFIRE ACCURACY TEST

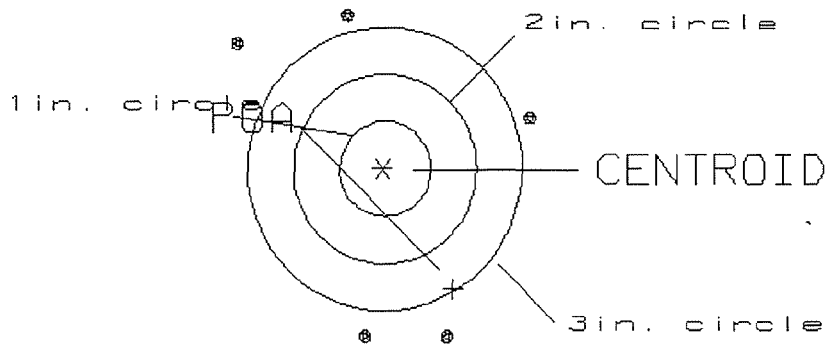
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.489
 MIN RADIUS : 1.636
 MEAN RADIUS : 1.802
 MAX RADIUS : 2.094
 CENTROID X : -.783
 CENTROID Y : 1.267

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665818

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.17
 VS= 3.36
 GS= 3.80

0
 0
 0

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665818
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665818		23PR

Do Not Use

ORDER 25705

MODEL 700™ M24

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ORDER 25705

MODEL 700™ M24

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SERIAL NO.

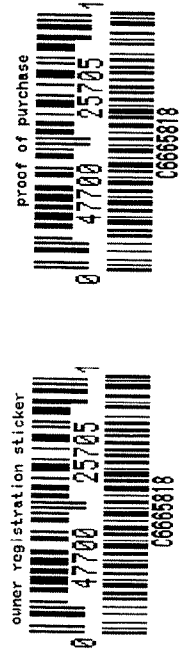


06665818

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



46