

UPC



C6665850

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665850

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0043950

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5.5</u>	<u>5-19-97</u>	<u>fw</u>
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3.5</u>	<u>5-19-97</u>	<u>fw</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>22</u> <u>23</u>	<u>5-19-97</u>	<u>fw</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5/22/97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5/22/97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-10-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R97</u> <u>Left 53</u>	<u>6-5-97</u>	<u>fw</u>
	A) MALFUNCTIONS		<u>6-5-97</u>	<u>fw</u>
	B) PIERCED PRIMERS		<u>6-5-97</u>	<u>fw</u>
645	INSPECT FOR LIVE AMMO		<u>6-5-97</u>	<u>fw</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.82</u> <u>2.83</u> <u>2.80</u> <u>2.82</u> <u>2.74</u>	<u>6-8-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0043951

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665850
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.225667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.077$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.238442$

THE AMR FOR THIS RIFLE IS: $.9107$

CENTROIDAL DISTANCES

0 TO 1	.107019
1 TO 2	.745366
1 TO 3	.374092

3
1+ <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

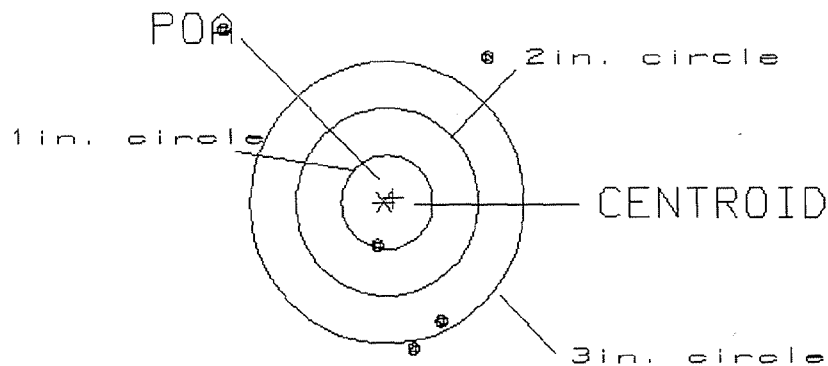
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .107
 MIN RADIUS : .495
 MEAN RADIUS : 1.597
 MAX RADIUS : 2.618
 CENTROID X : -.098
 CENTROID Y : -.043

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665850.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89

1

VS= 3.47

1

GS= 4.05

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

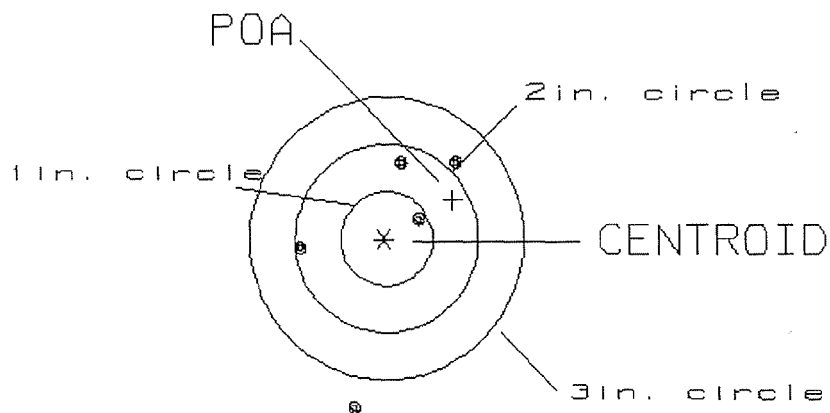
PATTERN #: 2

POA TO CENTROID: .852
 MIN RADIUS : .445
 MEAN RADIUS : 1.022
 MAX RADIUS : 1.798
 CENTROID X : -.749
 CENTROID Y : -.406

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665850.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63

1

VS= 2.61

3

GS= 2.83

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030

POA TO CENTROID: .277

MIN RADIUS : .358

MEAN RADIUS : 1.215

MAX RADIUS : 2.033

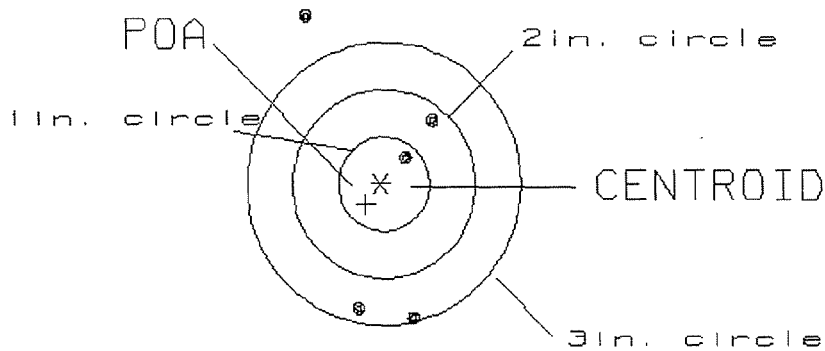
CENTROID X : .170

CENTROID Y : .218

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665858.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 3.26

2

GS= 3.48

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665850DATE 5-10-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.46	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.60	2.57	
PULL #3	2.58	2.48	2.57	
PULL #4	2.49	2.55	2.53	
PULL #5	2.60	2.55	2.50	
TOTAL	12.75	12.64	12.61	
AVG.	2.55	2.53	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.92	2.95		
PULL #2	2.97	2.91		
PULL #3	2.77	2.81		
PULL #4	2.89	2.80		
PULL #5	2.97	2.99		
TOTAL	14.52	14.46		
AVG.	2.90	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.97		3.93
PULL #2	3.98	3.95		4.01
PULL #3	3.93	3.83		4.00
PULL #4	3.91	3.94		3.60
PULL #5	3.93	4.03		4.11
TOTAL	19.72	19.72		19.65
AVG.	3.94	3.94		3.93

Do Not Use

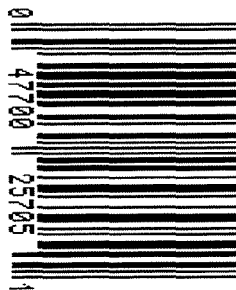
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665850
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665850		24PR

Do Not Use

SERIAL NO

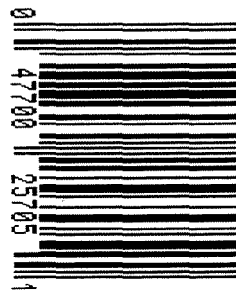


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

