

BARBER - M24 0043984

UPC



C6665994

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0043984 M2400044023

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

Do Not Use

Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.	
	
5705 C6665963	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO.	C6665963
46 ORDER NO.	25705
	26PR

Do Not Use

[illegible]

ORDER 25705
MODEL 700™ M24
UPC

A barcode with the numbers 0 47700 25705 1 printed below it.

ORDER 25705

UPC



24

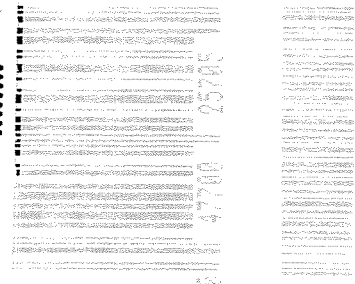
BARBER - M24 062498944026

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665994

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-9-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>25</u> <u>2</u> <u>25</u>	<u>5-9-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22⁵</u> <u>23</u> <u>23⁵</u>	<u>5-9-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>L 81 R 69</u>	<u>6-24-97</u>	<u>KF</u>
	A) MALFUNCTIONS		<u>6-24-97</u>	<u>KF</u>
	B) PIERCED PRIMERS		<u>1</u>	<u>KF</u>
645	INSPECT FOR LIVE AMMO		<u>1</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.78 2.86 2.86 2.51 2.47</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0043991

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665994
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.723$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.745231$

THE AMR FOR THIS RIFLE IS: 1.043

CENTROIDAL DISTANCES

0 TO 1	1.61633
1 TO 2	2.51893
1 TO 3	1.67881

2

1

3

+ <----POA

BARBER - M24 0043992

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.616

MIN RADIUS : 1.012

MEAN RADIUS : 1.470

MAX RADIUS : 2.150

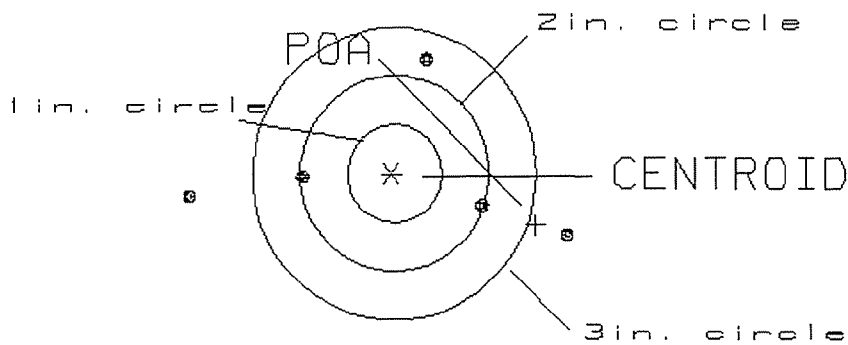
CENTROID X : -1.528

CENTROID Y : .527

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.98

0

VS= 1.81

0

GS= 4.01

3

BARBER - M24 0043993

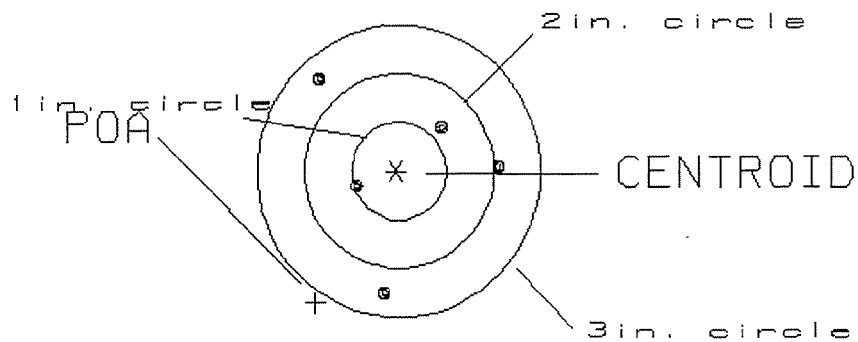
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: 1.598
MIN RADIUS : .463
MEAN RADIUS : .942
MAX RADIUS : 1.305
CENTROID X : .852
CENTROID Y : 1.352

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.94

1

VS= 2.24

2

GS= 2.34

5

BARBER - M24 0043994

REMINGTON CENTERFIRE ACCURACY TEST

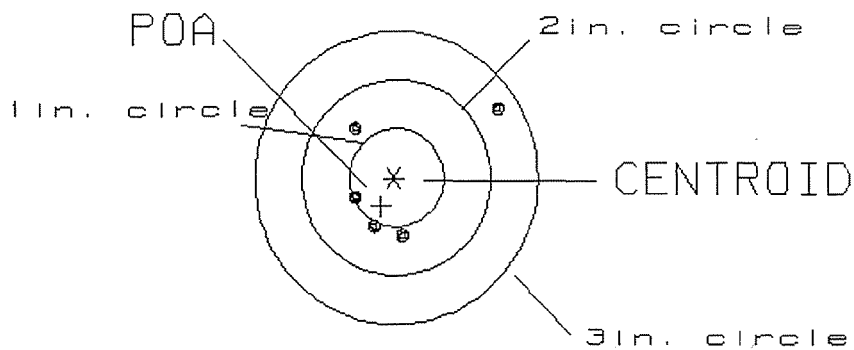
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .320
MIN RADIUS : .474
MEAN RADIUS : .717
MAX RADIUS : 1.268
CENTROID X : .134
CENTROID Y : .290

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.51
VS= 1.30
GS= 1.76

1
4
5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665994DATE 12/10/96TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.48		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.54		2.23	
PULL #3	2.45	2.54		2.31	
PULL #4	2.42	2.39		2.30	
PULL #5	2.39	2.38		2.30	
TOTAL	12.23	12.33		11.59	
AVG.	2.45	2.47		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.03		
PULL #2	3.02	3.03		
PULL #3	3.13	3.03		
PULL #4	3.03	3.04		
PULL #5	3.04	3.06		
TOTAL	15.32	15.19		
AVG.	3.06	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.10		4.16
PULL #2	4.22	4.18		4.12
PULL #3	4.18	4.23		4.14
PULL #4	4.11	4.22		4.03
PULL #5	4.16	4.19		4.09
TOTAL	20.89	20.92		20.54
AVG.	4.18	4.18		4.11