

BARBER - M24 0044475

UPC



C6666029

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

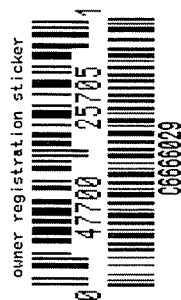
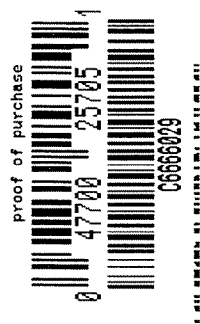
BARBER - M24 0044475 M2400944514

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

Remington.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666029
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666029		26PR

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

BARBER - M24 0044479

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6666029

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0044479~~ 00444518

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666029

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>45</u> <u>45</u>	<u>5-8-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>235</u> <u>235</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-29-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>Win L 60</u> <u>R 90</u>	<u>6-20-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.46</u> <u>2.45</u> <u>2.45</u> <u>2.43</u> <u>2.45</u>	<u>6-24-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044482

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666029
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.130667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0696667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.148078$

THE AMR FOR THIS RIFLE IS: $.9283$

CENTROIDAL DISTANCES

Ø TO 1 .267571
1 TO 2 .551944
1 TO 3 .14272

1
3
+
2 <----POA

BARBER - M24 0044483

REMINGTON CENTERFIRE ACCURACY TEST

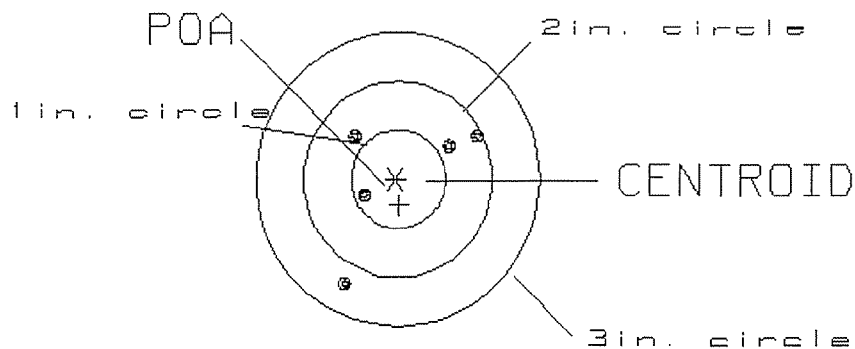
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .267
MIN RADIUS : .362
MEAN RADIUS : .775
MAX RADIUS : 1.229
CENTROID X : -.037
CENTROID Y : .265

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666029

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.37
VS= 1.54
GS= 2.04

1
4
5

BARBER - M24 0044484

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .403

MIN RADIUS : .140

MEAN RADIUS : 1.398

MAX RADIUS : 2.262

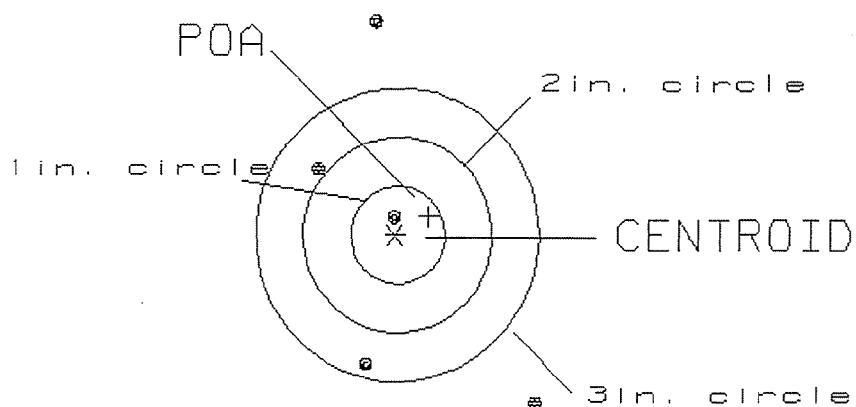
CENTROID X : -.358

CENTROID Y : -.184

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666029

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

VS= 3.92

1

GS= 4.27

3

BARBER - M24 0044485

REMINGTON CENTERFIRE ACCURACY TEST

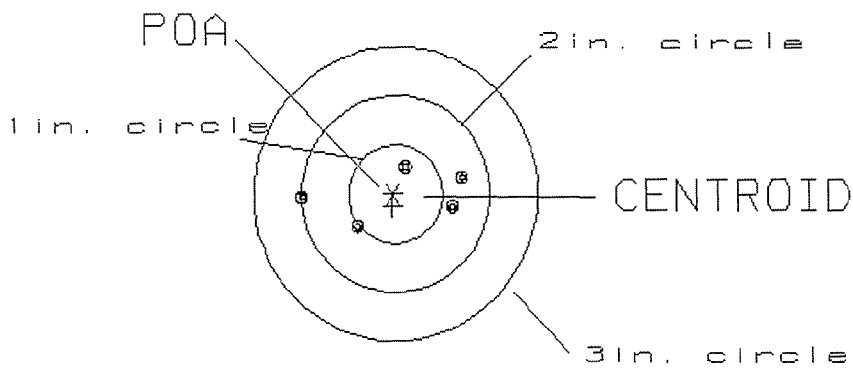
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .128
MIN RADIUS : .266
MEAN RADIUS : .612
MAX RADIUS : .958
CENTROID X : .003
CENTROID Y : .128

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666029

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.61
VS= .58
GS= 1.63

1
5
5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666029

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.34	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.41	2.52	
PULL #3	2.59	2.35	2.52	
PULL #4	2.42	2.38	2.55	
PULL #5	2.38	2.51	2.58	
TOTAL	12.28	11.99	12.66	
AVG.	2.46	2.40	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.08		
PULL #2	3.15	3.10		
PULL #3	3.19	3.08		
PULL #4	2.97	3.10		
PULL #5	3.13	3.08		
TOTAL	15.62	15.44		
AVG.	3.12	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.21		3.93
PULL #2	4.03	4.21		3.95
PULL #3	4.18	4.23		4.08
PULL #4	4.19	4.22		4.00
PULL #5	4.26	4.28		4.18
TOTAL	20.90	21.15		20.14
AVG.	4.18	4.23		4.03