

UPC



C66666042

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0044630

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666042
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.339667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0286667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .340874

THE AMR FOR THIS RIFLE IS: 1.128

CENTROIDAL DISTANCES

0 TO 1 .411954
1 TO 2 .551284
1 TO 3 .114215

1
3 + <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

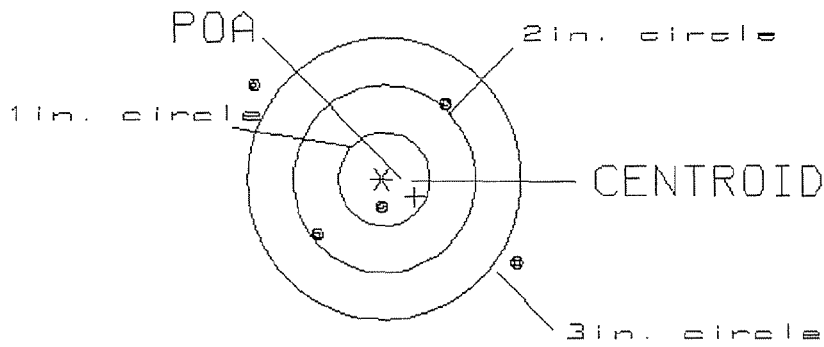
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [1]
 POA TO CENTROID: .412
 MIN RADIUS : .293
 MEAN RADIUS : 1.129
 MAX RADIUS : 1.727
 CENTROID X : -.365
 CENTROID Y : .191

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666042

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.83

1

VS= 1.92

2

GS= 3.42

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .453

MIN RADIUS : .410

MEAN RADIUS : .661

MAX RADIUS : 1.174

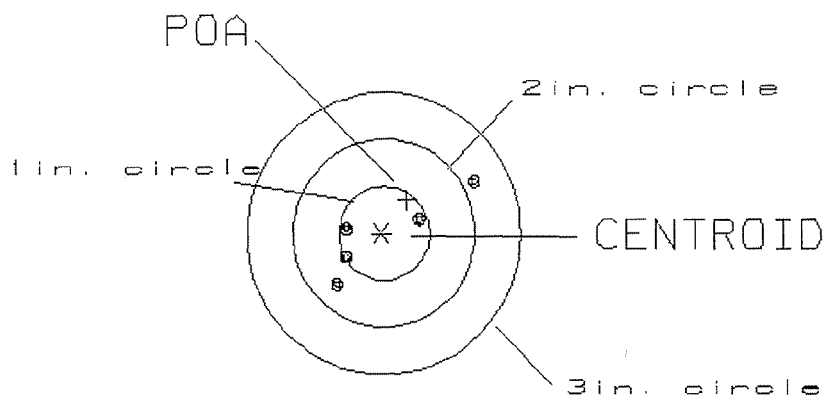
CENTROID X : -.282

CENTROID Y : -.354

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666042

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.55

3

VS= 1.17

4

GS= 1.94

5

REMINGTON CENTERFIRE ACCURACY TEST

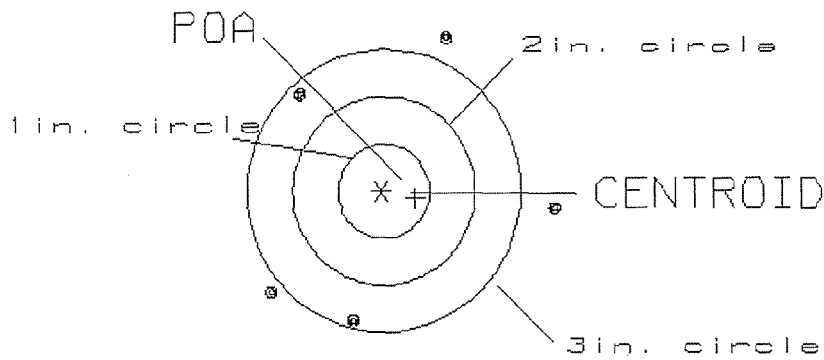
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .379
 MIN RADIUS : 1.334
 MEAN RADIUS : 1.594
 MAX RADIUS : 1.880
 CENTROID X : -.372
 CENTROID Y : .077

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C56666042

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.12

0

VS= 2.95

0

GS= 3.27

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666042DATE 5-21-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.85	2.78	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.82	2.83	
PULL #3	2.78	2.86	2.85	
PULL #4	2.76	2.89	2.91	
PULL #5	2.75	2.92	2.83	
TOTAL	13.80	14.34	14.20	
AVG.	2.76	2.87	2.84	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.91	
PULL #2	2.96	2.92	
PULL #3	3.00	2.94	
PULL #4	2.98	2.90	
PULL #5	3.01	3.19	
TOTAL	14.93	14.86	
AVG.	2.99	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.96		4.04
PULL #2	4.11	3.98		4.08
PULL #3	3.98	4.04		4.09
PULL #4	4.11	4.08		4.11
PULL #5	4.14	4.12		4.03
TOTAL	20.42	20.18		20.35
AVG.	4.08	4.04		4.07

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666042

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>25</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>25</u> <u>25</u>	6-4-97	CK
	H) TRIGGER PULL TEST & RETAINABILITY		5-26-97	AP
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	6-4-97	CK
	J) ASSEMBLE STOCK		5-27-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	<u>L-65</u> <u>R-85</u>	6-19-97	AF
	A) MALFUNCTIONS		"	AF
	B) PIERCED PRIMERS		"	AF
645	INSPECT FOR LIVE AMMO		6-19-97	SW
655	FINAL INSPECTION			
	A) HEADSPACE		6-24-97	RP
	B) TRIGGER PULL	<u>2.24</u> <u>2.52</u> <u>2.64</u> <u>2.73</u> <u>2.69</u>	6-23-97	CK
	FUNCTION		6-24-97	RP
660	PACK			

Do Not Use

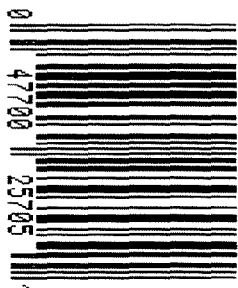
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666042
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6666042		08DR

Do Not Use

SERIAL NO.

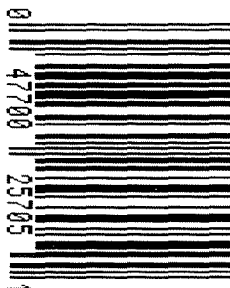


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MODEL 700™ M24
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

