

UPC



C6666044

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHARGE

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666044

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607          | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 5-13 | TRP     |

| OP. # | OP. NAME                                                        | READINGS                                                    | DATE           | INITIAL   |
|-------|-----------------------------------------------------------------|-------------------------------------------------------------|----------------|-----------|
|       | <b>BARBER - M24 0044655</b>                                     |                                                             |                |           |
| 625   | F) SAFETY ON FORCE                                              | <u>4</u> <u>4</u> <u>4</u>                                  | <u>6-3-97</u>  | <u>CK</u> |
| CONT. |                                                                 |                                                             |                |           |
|       | G) SAFETY OFF FORCE                                             | <u>4</u> <u>4</u> <u>4</u>                                  | <u>6-3-97</u>  | <u>CK</u> |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                             |                |           |
|       | I) FIRING PIN INDENT                                            | <u>.022</u> <u>.021</u> <u>.020</u>                         | <u>6-3-97</u>  | <u>CK</u> |
|       | J) ASSEMBLE STOCK                                               |                                                             | <u>5/20/97</u> | <u>RP</u> |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                             | <u>6-20-97</u> | <u>RP</u> |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                             | <u>5-21-97</u> | <u>RP</u> |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                             | <u>5-27-97</u> | <u>RP</u> |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                             | <u>6-20-97</u> | <u>RP</u> |
| 640   | GALLERY TEST AND TARGET                                         | <u>L-86</u> <u>R-64</u>                                     | <u>6/12/97</u> | <u>NE</u> |
|       | A) MALFUNCTIONS                                                 |                                                             | <u>"</u>       | <u>NE</u> |
|       | B) PIERCED PRIMERS                                              |                                                             | <u>"</u>       | <u>NE</u> |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                             | <u>6/12/97</u> | <u>FW</u> |
| 655   | FINAL INSPECTION                                                |                                                             |                |           |
|       | A) HEADSPACE                                                    |                                                             | <u>6-20-97</u> | <u>RP</u> |
|       | B) TRIGGER PULL                                                 | <u>2.67</u> <u>2.64</u> <u>2.65</u> <u>2.61</u> <u>2.60</u> | <u>6-18-97</u> | <u>CK</u> |
|       | FUNCTION                                                        |                                                             | <u>6-20-97</u> | <u>RP</u> |
| 660   | PACK                                                            |                                                             |                |           |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666044  
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .197667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.203333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283578

THE AMR FOR THIS RIFLE IS: 1.184

CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .621974 |
| 1 TO 2 | .755262 |
| 1 TO 3 | .472573 |

2  
+ <----POA  
3  
1

REMINGTON CENTERFIRE ACCURACY TEST

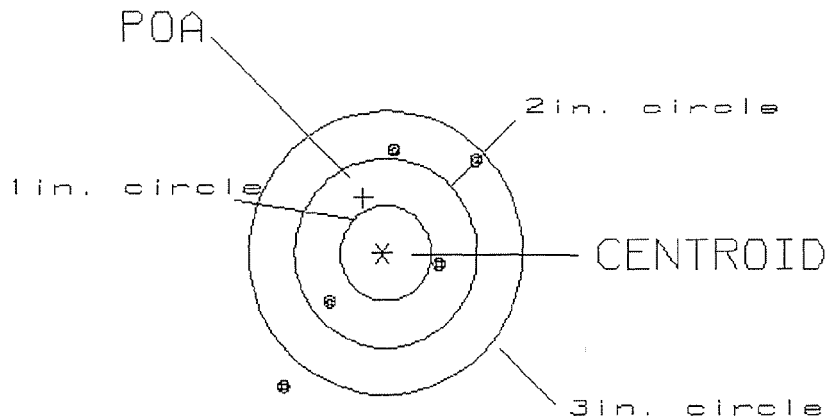
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010  
 POA TO CENTROID: .622  
 MIN RADIUS : .642  
 MEAN RADIUS : 1.115  
 MAX RADIUS : 1.738  
 CENTROID X : .214  
 CENTROID Y : -.584

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666044

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.03

0

VS= 2.41

2

GS= 3.11

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

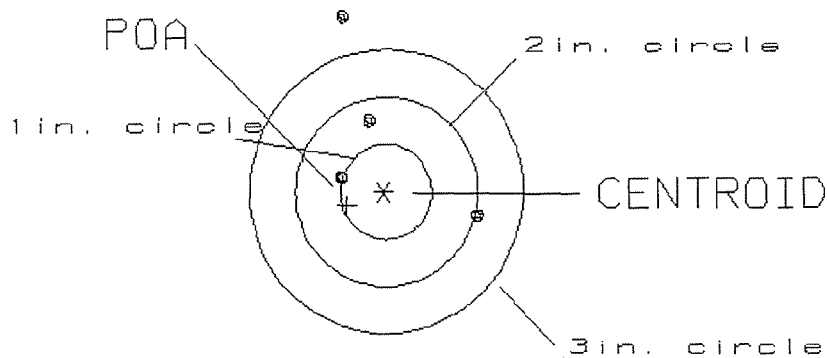
PATTERN #: 2

POA TO CENTROID: .427  
 MIN RADIUS : .493  
 MEAN RADIUS : 1.337  
 MAX RADIUS : 2.510  
 CENTROID X : .400  
 CENTROID Y : .148

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666044

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.43

1

VS= 4.37

3

GS= 4.42

3

REMINGTON CENTERFIRE ACCURACY TEST

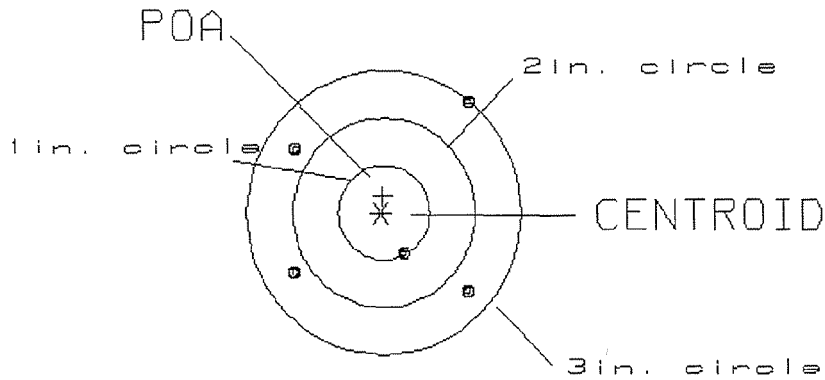
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .175  
 MIN RADIUS : .416  
 MEAN RADIUS : 1.100  
 MAX RADIUS : 1.486  
 CENTROID X : -.021  
 CENTROID Y : -.174

12 Jun 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.96

1

VS= 1.97

1

GS= 2.67

5

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666044DATE 5-13-97TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.58             | 2.57                     | 2.59                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.56             | 2.57                     | 2.44                           |  |                                                                        |
| PULL #3 | 2.54             | 2.46                     | 2.64                           |  |                                                                        |
| PULL #4 | 2.56             | 2.55                     | 2.59                           |  |                                                                        |
| PULL #5 | 2.56             | 2.53                     | 2.63                           |  |                                                                        |
| TOTAL   | 12.81            | 12.68                    | 12.89                          |  |                                                                        |
| AVG.    | 2.56             | 2.54                     | 2.58                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.05             | 2.93                     |  |          |
| PULL #2 | 3.01             | 2.89                     |  |          |
| PULL #3 | 2.78             | 2.89                     |  |          |
| PULL #4 | 3.03             | 2.94                     |  |          |
| PULL #5 | 3.03             | 2.94                     |  |          |
| TOTAL   | 14.90            | 14.59                    |  |          |
| AVG.    | 2.98             | 2.92                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.08             | 4.07                     |                                | 4.05                                 |
| PULL #2 | 4.09             | 4.10                     |                                | 4.02                                 |
| PULL #3 | 4.10             | 4.10                     |                                | 3.98                                 |
| PULL #4 | 4.11             | 4.08                     |                                | 4.07                                 |
| PULL #5 | 4.08             | 4.09                     |                                | 4.03                                 |
| TOTAL   | 20.46            | 20.44                    |                                | 20.15                                |
| AVG.    | 4.09             | 4.09                     |                                | 4.03                                 |

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24                                                                                        |  | SERIAL NO.<br>C6666044                                                                    |
| BOLT ACTION CENTERFIRE RIFLE                                                                          |  | 46 ORDER NO.<br><b>25705</b>                                                              |
| 24" BARREL 7.62 NATO 6*                                                                               |  |                                                                                           |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.                                            |  | <b>26PR</b>                                                                               |
| <br>5705 C6666044 |  |                                                                                           |

Do Not Use

ORDER 25705

MODEL 700T<sup>m</sup> M24

UPC



ORDER 25705

MODEL 700T<sup>m</sup> M24

UPC



SERIAL NO.

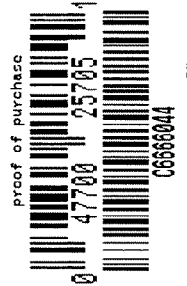


C6666044

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM