

UPC

C6666048



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666048

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OPERATION - M24 0044707	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>22.5</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 60 R 90</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TM</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.75</u> <u>2.81</u> <u>2.80</u> <u>2.85</u> <u>2.84</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666048
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.01
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.136667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .137032

THE AMR FOR THIS RIFLE IS: 1.127

CENTROIDAL DISTANCES

0	TO	1	.280644
1	TO	2	.193961
1	TO	3	.268496

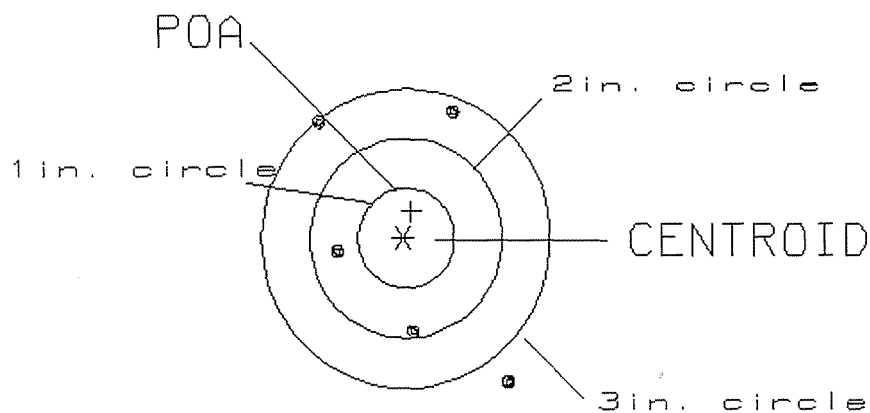
23 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .281
 MIN RADIUS : .720
 MEAN RADIUS : 1.258
 MAX RADIUS : 1.770
 CENTROID X : -.080
 CENTROID Y : -.269

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666048

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 2.66
 GS= 3.30

0
 2
 3

PATTERN #: 2

POA TO CENTROID: .088

MIN RADIUS : .337

MEAN RADIUS : 1.320

MAX RADIUS : 2.561

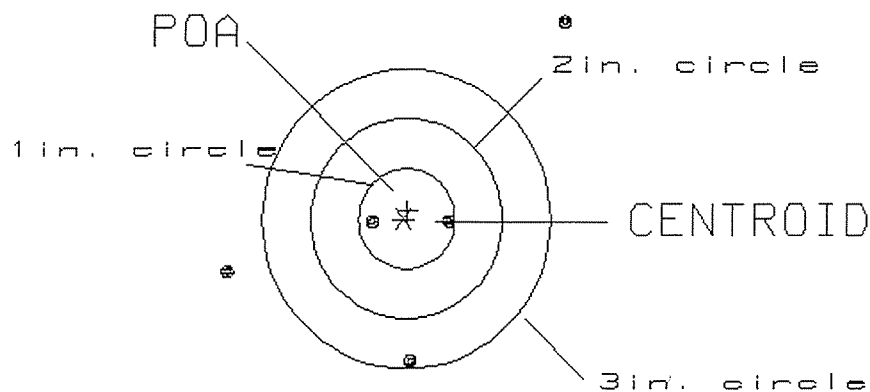
CENTROID X : -.041

CENTROID Y : -.079

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666048

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.50

2

VS= 3.34

2

GS= 4.26

3

REMINGTON CENTERFIRE ACCURACY TEST

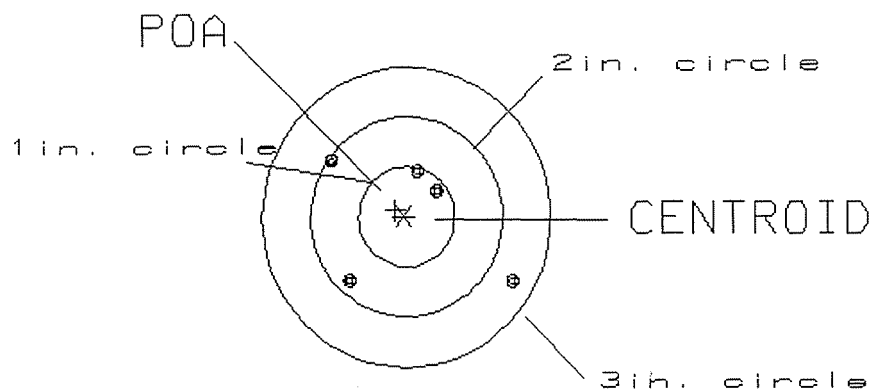
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .110
 MIN RADIUS : .374
 MEAN RADIUS : .803
 MAX RADIUS : 1.270
 CENTROID X : .091
 CENTROID Y : -.062

23 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6666048

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.88

2

VS= 1.26

4

GS= 2.26

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666048DATE 12/10/96TESTER Rw

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.74		2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.47		2.83	
PULL #3	2.66	2.58		2.87	
PULL #4	2.76	2.59		2.81	
PULL #5	2.65	2.57		2.87	
TOTAL	13.47	12.95		14.17	
AVG.	2.69	2.59		2.83	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.42		
PULL #2	3.40	3.34		
PULL #3	3.40	3.33		
PULL #4	3.39	3.42		
PULL #5	3.31	3.26		
TOTAL	16.83	16.77		
AVG.	3.37	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.08		4.31
PULL #2	4.10	4.26		4.25
PULL #3	4.10	4.23		4.34
PULL #4	4.11	4.26		4.36
PULL #5	4.08	4.25		4.37
TOTAL	20.46	21.08		21.63
AVG.	4.09	4.22		4.33

Do Not Use

LOT # 11

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

C6666048

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ORDER NO.

25705

26PR



5705 C6666048

Do Not Use

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MODEL 700™ M24
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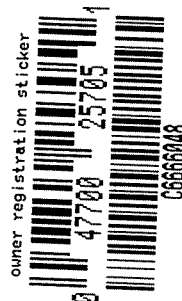
SERIAL NO



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MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS



46 FORM