

UPC



C66666084



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666084
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666084		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666084

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/87	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. #	BARBER - M24 0045168	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>4</u> <u>4</u> <u>4</u>	<u>6-25-97</u>	<u>CK</u>
CONT.					
	G) SAFETY OFF FORCE		<u>3</u> <u>3</u> <u>3</u>	<u>6-25-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY				
	I) FIRING PIN INDENT		<u>1022</u> <u>1022</u> <u>1021</u>	<u>6-25-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK			<u>5-27-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES			<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT			<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET		<u>L-61</u> <u>R-89</u>	<u>6-24-97</u>	<u>NP</u>
	A) MALFUNCTIONS			<u>"</u>	<u>NP</u>
	B) PIERCED PRIMERS			<u>"</u>	<u>NP</u>
645	INSPECT FOR LIVE AMMO			<u>6-24-97</u>	<u>KT</u>
655	FINAL INSPECTION				
	A) HEADSPACE			<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL		<u>2.74</u> <u>2.70</u> <u>2.72</u> <u>2.75</u> <u>2.77</u>	<u>6-25-97</u>	<u>CK</u>
	FUNCTION			<u>6-25-97</u>	<u>RP</u>
660	PACK				

OP. #	OP. BARBER - M24 0045169	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-25-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-25-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1021</u>	<u>6-25-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-27-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-61</u> <u>R-89</u>	<u>6-24-97</u>	<u>NP</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NP</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NP</u>
645	INSPECT FOR LIVE AMMO		<u>6-24-97</u>	<u>KT</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.74</u> <u>2.70</u> <u>2.72</u> <u>2.75</u> <u>2.77</u>	<u>6-25-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045170

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666084
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0283333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .180333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .182546

THE AMR FOR THIS RIFLE IS: 1.007

CENTROIDAL DISTANCES

0 TO 1 .578122
1 TO 2 .975738
1 TO 3 .471985

1
2 + 3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

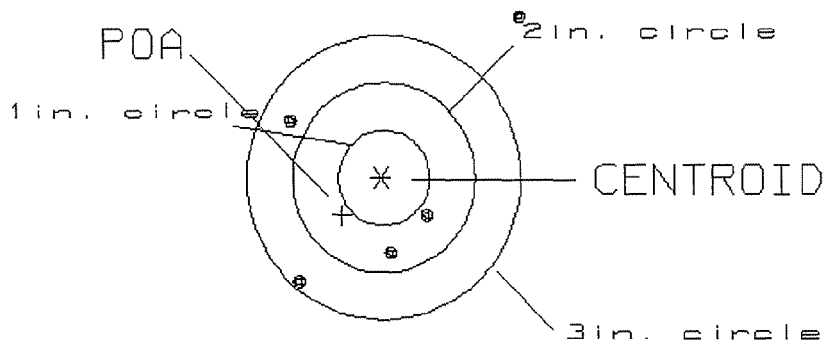
PATTERN #: 1

POA TO CENTROID: .578
 MIN RADIUS : .577
 MEAN RADIUS : 1.273
 MAX RADIUS : 2.265
 CENTROID X : .424
 CENTROID Y : .393

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666004

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58
 VS= 2.82
 GS= 3.73

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

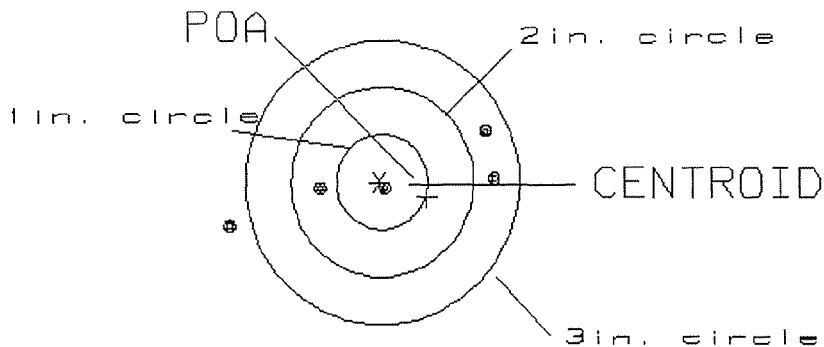
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .548
 MIN RADIUS : .057
 MEAN RADIUS : .988
 MAX RADIUS : 1.727
 CENTROID X : -.524
 CENTROID Y : .162

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666084

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.88

1

VS= .96

2

GS= 2.97

4

REMINGTON CENTERFIRE ACCURACY TEST

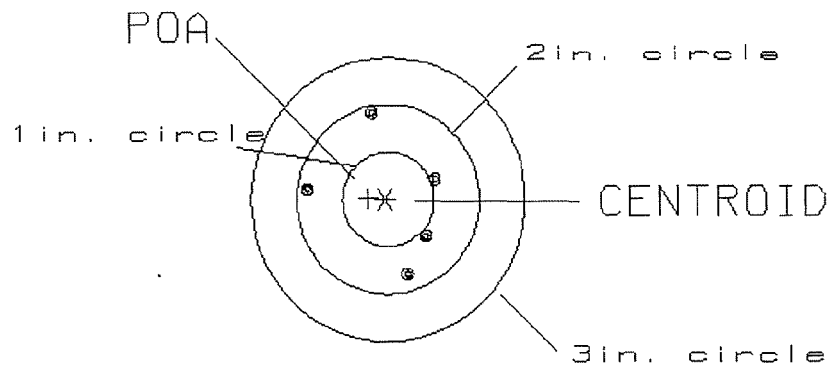
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .186
 MIN RADIUS : .525
 MEAN RADIUS : .759
 MAX RADIUS : .924
 CENTROID X : .185
 CENTROID Y : -.014

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666084

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.39

0

VS= 1.71

5

GS= 1.75

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666084DATE 5-21-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.25	2.30	2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.26	2.27	2.30	
PULL #3	2.32	2.36	2.18	
PULL #4	2.51	2.28	2.48	
PULL #5	2.46	2.24	2.34	
TOTAL	11.80	11.45	11.54	
AVG.	2.36	2.29	2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.08	
PULL #2	2.92	3.01	
PULL #3	3.26	3.03	
PULL #4	2.99	2.99	
PULL #5	3.26	2.88	
TOTAL	15.48	14.99	
AVG.	3.10	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.00		4.09
PULL #2	4.03	3.98		4.05
PULL #3	4.16	4.07		4.02
PULL #4	3.95	3.81		4.04
PULL #5	3.91	4.07		4.13
TOTAL	20.15	19.93		20.33
AVG.	4.03	3.99		4.07