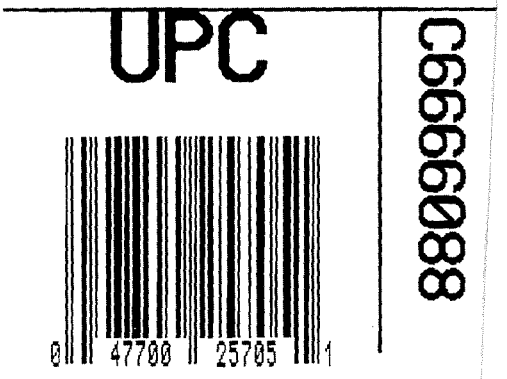
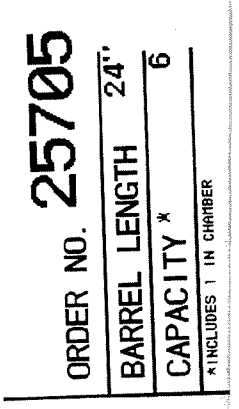
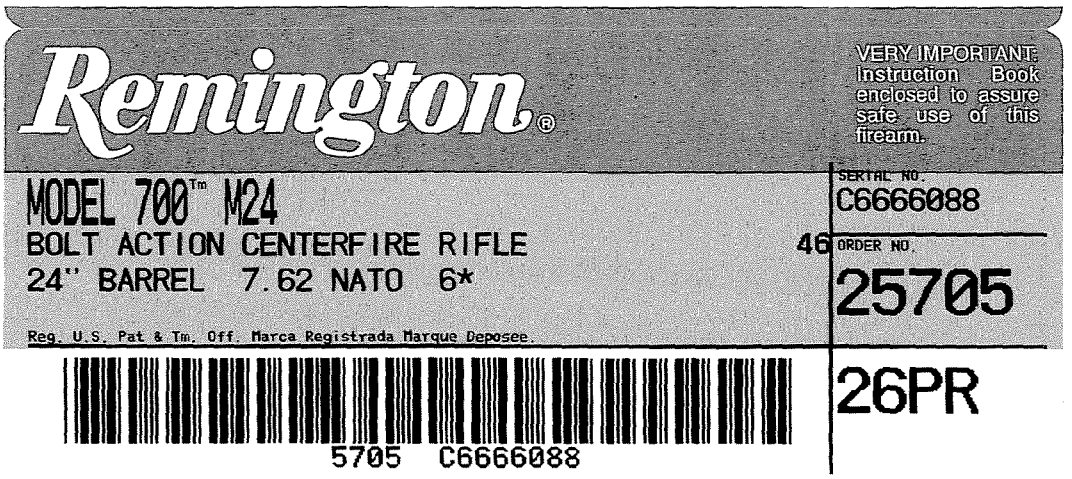

UPC
0 47700 25705 1
88069969


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

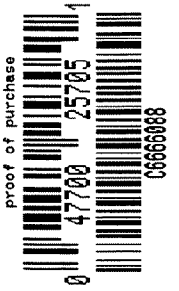

Remington®
VERY IMPORTANT. Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
SERIAL NO.
C6666088
46
ORDER NO.
25705
26PR
5705 C6666088

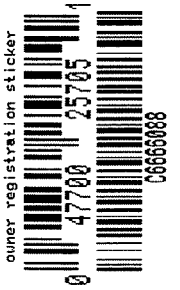
Do Not Use


SERIAL NO.
C6666088
0 47700 25705 1
ORDER 25705
MODEL 700™ M24
UPC
0 47700 25705 1
ORDER 25705
MODEL 700™ M24
UPC

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM

M-24 #16

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666088

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0045209

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	5 5 5	5-8-97	TW
	G) SAFETY OFF FORCE	3 3 3	5-8-97	TW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	23 23 23	5-8-97	TW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	RP
	M) IRON SIGHT ALIGNMENT		5-27-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-26-97	RP
640	GALLARY TEST AND TARGET	Win. L 73 R 77 L-65 R-85	6-23-97	TM
	A) MALFUNCTIONS	Shares Brass OK TM	6-25-97	JE
			6-23-97	TM
	B) PIERCED PRIMERS		6-25-97	JE
			6-23-97	TM
645	INSPECT FOR LIVE AMMO		6-25-97	RT
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	2.57 2.56 2.57 2.60 2.6	6-26-97	CR
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

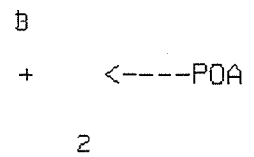
Centroidal distance calculations for Rifle # C6666088
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0963333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .130252

THE AMR FOR THIS RIFLE IS: .8067

CENTROIDAL DISTANCES

0 TO 1 .380091
1 TO 2 .954706
1 TO 3 .0320156

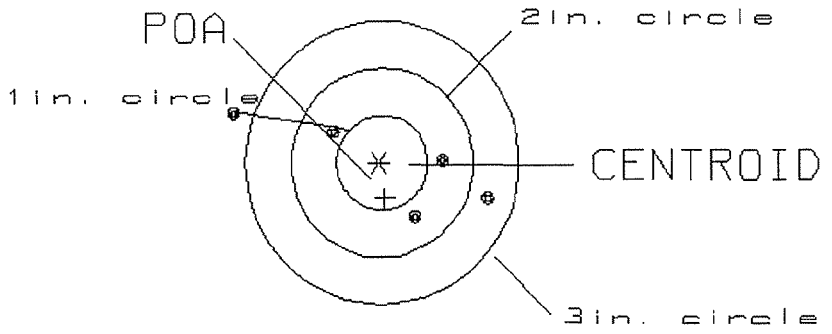


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □	
POA TO CENTROID:	.380
MIN RADIUS :	.594
MEAN RADIUS :	.977
MAX RADIUS :	1.765
CENTROID X :	-.062
CENTROID Y :	.375

25 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666888.1

CENTERFIRE PATTERN # 1



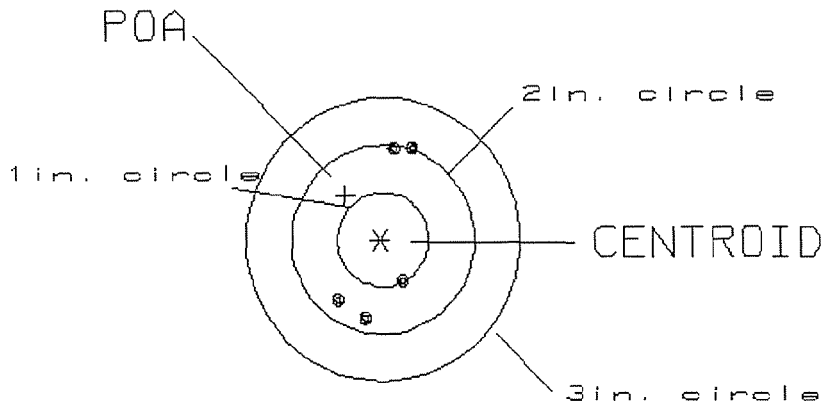
# OF SHOTS= 5	# IN CIRCLE
HS= 2.85	0
VS= 1.09	3
GS= 2.98	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.607
MIN RADIUS :	.498
MEAN RADIUS :	.824
MAX RADIUS :	1.032
CENTROID X :	.388
CENTROID Y :	-.467

25 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666088.1

CENTERFIRE PATTERN # 2



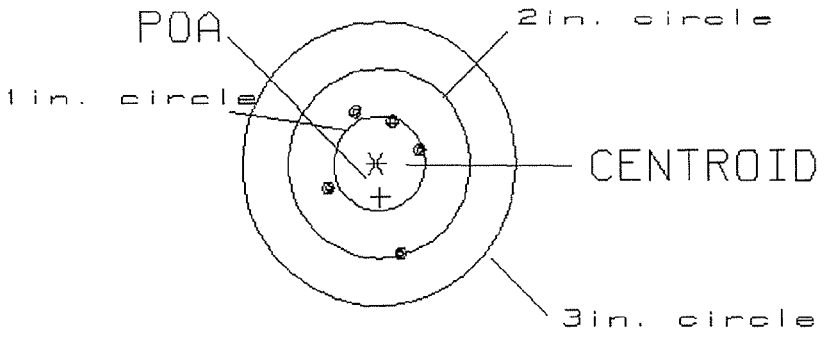
# OF SHOTS= 5	# IN CIRCLE
HS= .82	1
VS= 1.84	4
GS= 1.91	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.357
MIN RADIUS :	.426
MEAN RADIUS :	.619
MAX RADIUS :	.945
CENTROID X :	-.037
CENTROID Y :	.355

25 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666088.1

CENTERFIRE PATTERN # 3



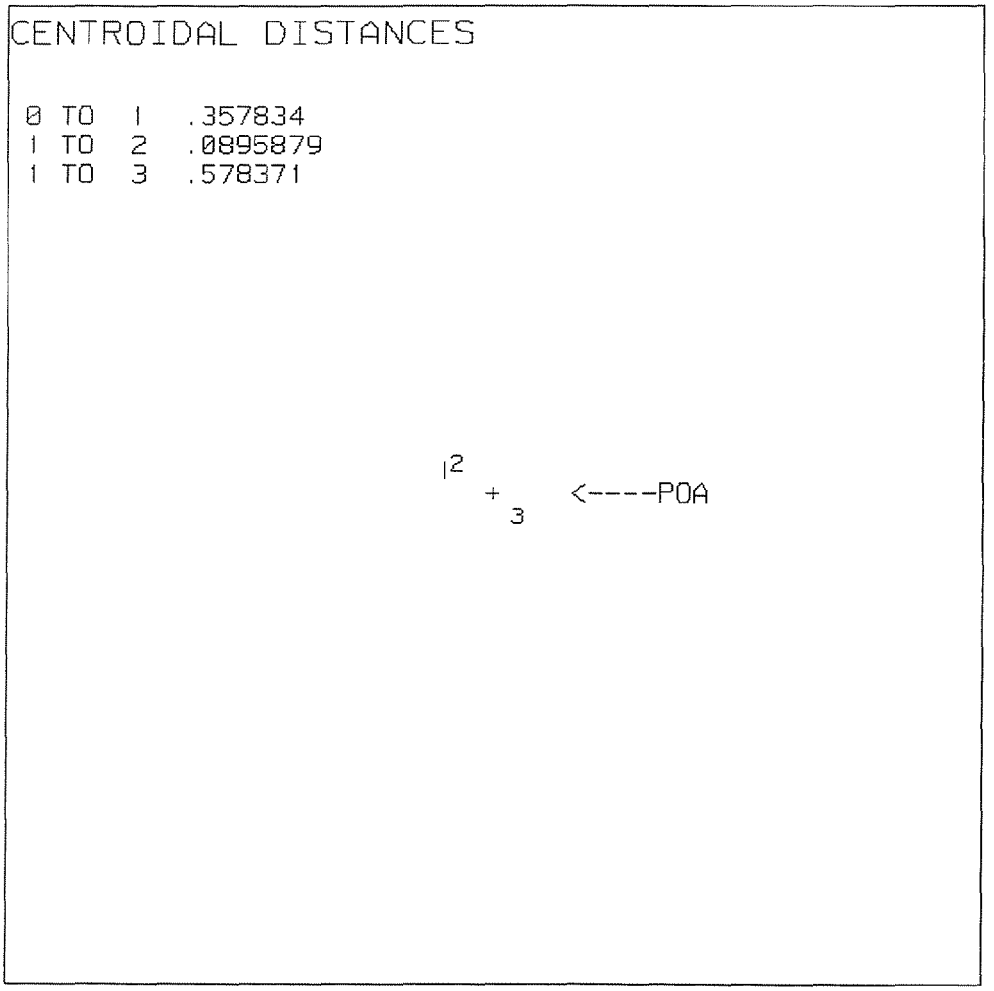
# OF SHOTS= 5	# IN CIRCLE
HS= 1.05	1
VS= 1.48	5
GS= 1.54	5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666088
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.135667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0663333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .151015

THE AMR FOR THIS RIFLE IS: 1.508

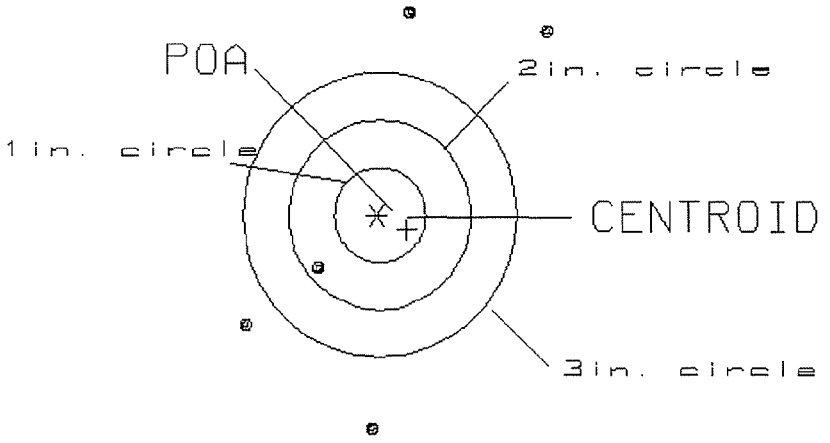


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.358
MIN RADIUS :	.873
MEAN RADIUS :	1.978
MAX RADIUS :	2.675
CENTROID X :	-.323
CENTROID Y :	.154

23 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666088

CENTERFIRE PATTERN # 1



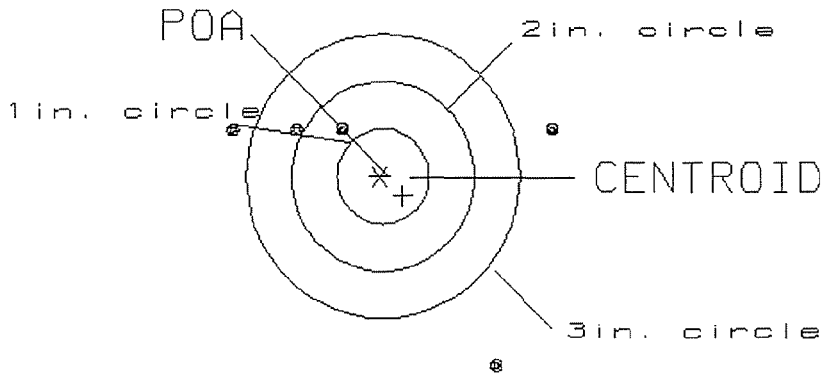
# OF SHOTS= 5	# IN CIRCLE
HS= 3.35	0
VS= 4.42	1
GS= 4.64	1

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.320
MIN RADIUS :	.661
MEAN RADIUS :	1.529
MAX RADIUS :	2.335
CENTROID X :	-.248
CENTROID Y :	.203

23 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666088

CENTERFIRE PATTERN # 2



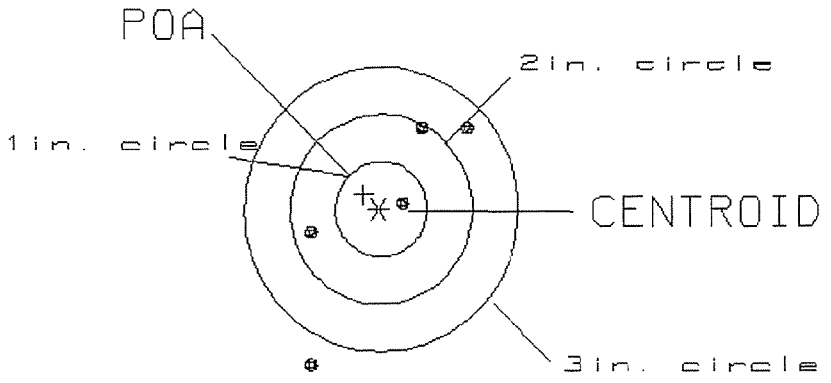
# OF SHOTS= 5	# IN CIRCLE
HS= 3.43	0
VS= 2.54	1
GS= 3.75	2

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.227
MIN RADIUS :	.228
MEAN RADIUS :	1.018
MAX RADIUS :	1.834
CENTROID X :	.164
CENTROID Y :	-.158

23 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666088

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 1.71	1
VS= 2.57	3
GS= 3.09	4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666088

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.27	2.30		MIN. SETTING,
PULL #2	2.26	2.23	2.34		NO AVG. OF 5
PULL #3	2.24	2.19	2.37		READINGS ACCEPT-
PULL #4	2.26	2.20	2.31		ABLE LESS THAN 2#
PULL #5	2.23	2.20	2.44		
TOTAL	11.30	11.09	11.76		
AVG.	2.26	2.22	2.35		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.07		
PULL #2	3.05	3.00		
PULL #3	3.04	3.00		
PULL #4	2.89	3.04		
PULL #5	3.05	2.97		
TOTAL	15.08	15.08		
AVG.	3.02	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.00		4.22
PULL #2	3.93	3.99		4.17
PULL #3	4.08	3.95		4.15
PULL #4	4.07	3.95		4.13
PULL #5	4.07	4.01		4.17
TOTAL	20.10	19.90		20.84
AVG.	4.02	3.98		4.17