

BARBER - M24 0045376

UPC



C6666104

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045376 M2400045415

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. C6666104

46 ORDER NO. 25705

23PR

5705 C6666104

Res. U.S. Pat. & Tm. Off. Marks Registered. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

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MODEL 700™ M24

UPC



SERIAL NO.



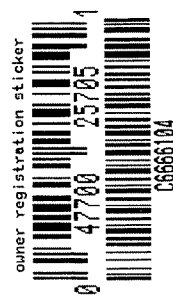
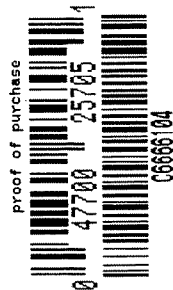
MODEL 700TM M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C666610~~8~~

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof		3-11-97	A.M.M.
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJ
618	Polish Barrel		3/3/97	WJ
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	gW
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	gW
	H) TRIGGER PULL TEST & RETAINABILITY		5-5-97	ER
	I) FIRING PIN INDENT	<u>235</u> <u>24</u> <u>24</u>	5-9-97	gW
	J) ASSEMBLE STOCK		5-8-97	gW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Windage LSR 85L	6-10-97	gW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	gW
	A) HEADSPACE		6-10-97	gW
	B) TRIGGER PULL	<u>2.83</u> <u>2.78</u> <u>2.80</u> <u>2.77</u> <u>2.79</u>	6-5-97	CK
	FUNCTION		6-10-97	gW
660	PACK		10-1-97	JA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666104DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.76	2.77		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.79	2.87		
PULL #3	2.61	2.79	2.89		
PULL #4	2.60	2.76	2.90		
PULL #5	2.60	2.79	2.91		
TOTAL	13.08	13.89	14.34		
AVG.	2.62	2.78	2.87		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.10		
PULL #2	2.83	3.13		
PULL #3	3.14	3.13		
PULL #4	3.18	3.15		
PULL #5	3.18	3.13		
TOTAL	15.35	15.64		
AVG.	3.07	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.06		3.97
PULL #2	4.06	4.01		3.99
PULL #3	4.13	3.99		3.97
PULL #4	4.09	3.98		3.98
PULL #5	4.13	3.98		3.86
TOTAL	20.31	20.02		19.77
AVG.	4.06	4.00		3.95

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666194
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.781333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .956

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.23467

THE AMR FOR THIS RIFLE IS: 1.152

CENTROIDAL DISTANCES

0 TO 1	1.38373
1 TO 2	.544541
1 TO 3	.522061

1
2 3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

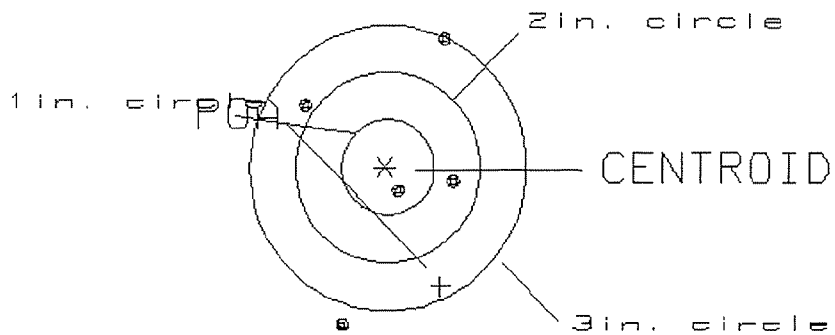
PATTERN #: 1

POA TO CENTROID: 1.384
 MIN RADIUS : .221
 MEAN RADIUS : 1.047
 MAX RADIUS : 1.709
 CENTROID X : -.608
 CENTROID Y : 1.243

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666104

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.63

1

VS= 2.99

2

GS= 3.18

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

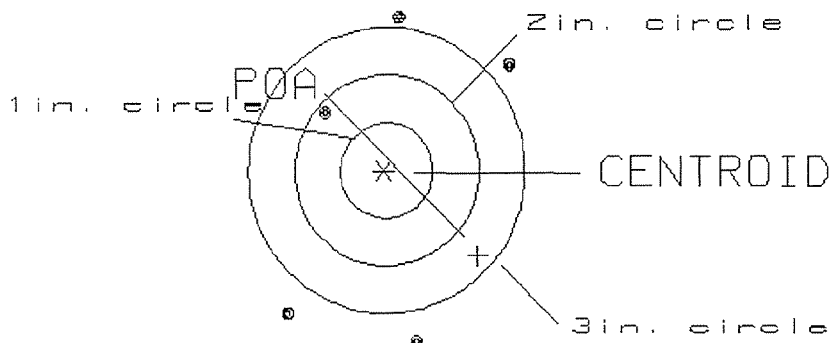
PATTERN #: 2

POA TO CENTROID: 1.361
 MIN RADIUS : .944
 MEAN RADIUS : 1.569
 MAX RADIUS : 1.871
 CENTROID X : -1.026
 CENTROID Y : .894

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666104

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.39

0

VS= 3.31

1

GS= 3.52

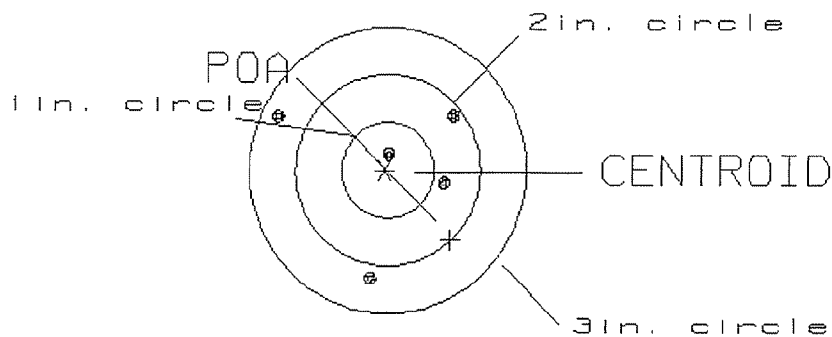
1

PATTERN #: 3
 POA TO CENTROID: 1.019
 MIN RADIUS : .180
 MEAN RADIUS : .841
 MAX RADIUS : 1.340
 CENTROID X : -.710
 CENTROID Y : .731

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666104

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 1.73
 GS= 2.03

1
 3
 5