

UPC



C6666113

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6666113	48	ORDER NO. 25705	23PR
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5705 C6666113

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO

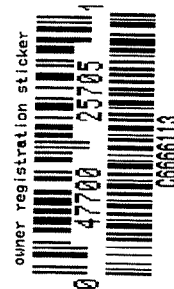


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666113

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJF
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJF
618	Polish Barrel		3/11/92	WJF
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-19-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-19-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>23</u> <u>22.5</u>	5-19-97	QW
	J) ASSEMBLE STOCK		5/16/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5/22/97	RP
	M) IRON SIGHT ALIGNMENT		5/22/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	L-70 R-80	6-5-97	AF
	A) MALFUNCTIONS		"	AF
	B) PIERCED PRIMERS		"	AF
645	INSPECT FOR LIVE AMMO		"	AF
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	TP
	B) TRIGGER PULL	<u>2.87</u> <u>2.35</u> <u>2.41</u> <u>2.41</u> <u>2.43</u>	6-9-97	CLC
	FUNCTION		6-10-97	RP
660	PACK		6-11-97	CLC

BARBER - M24 0045459

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666113
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.256333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.197
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .323289

THE AMR FOR THIS RIFLE IS: 1.002

CENTROIDAL DISTANCES

0	TO	1	.467629
1	TO	2	.43623
1	TO	3	.359255

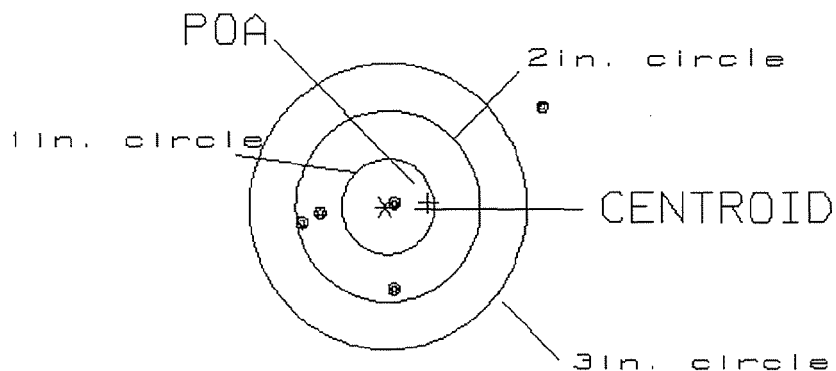
1 + <----POA
32

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .467
 MIN RADIUS : .030
 MEAN RADIUS : .912
 MAX RADIUS : 1.942
 CENTROID X : -.466
 CENTROID Y : -.039

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.61

1

VS= 1.91

4

GS= 2.86

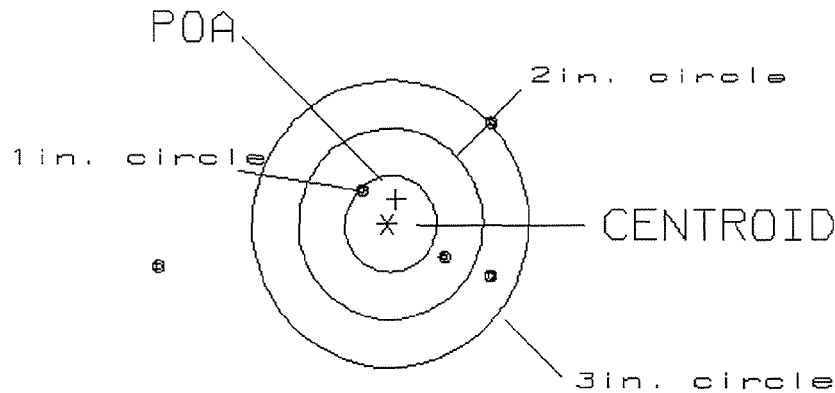
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PATTERN #: 2
 POA TO CENTROID: .269
 MIN RADIUS : .472
 MEAN RADIUS : 1.293
 MAX RADIUS : 2.503
 CENTROID X : -.087
 CENTROID Y : -.255

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.59

1

VS= 1.61

2

GS= 3.86

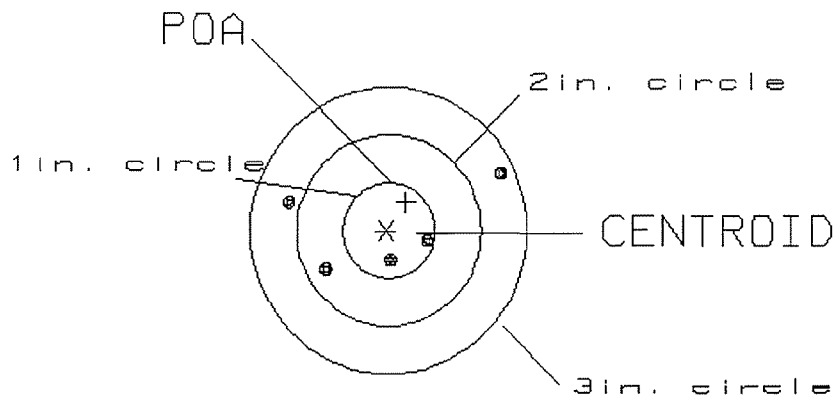
3

PATTERN #: 3
 POA TO CENTROID: .367
 MIN RADIUS : .351
 MEAN RADIUS : .801
 MAX RADIUS : 1.376
 CENTROID X : -.216
 CENTROID Y : -.297

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28

2

VS= 1.01

3

GS= 2.31

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO 06666113DATE 5-10-97TESTER A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.42	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.73	2.84	
PULL #3	2.51	2.72	2.76	
PULL #4	2.62	2.68	2.76	
PULL #5	2.66	2.72	2.70	
TOTAL	13.04	13.47	13.60	
AVG.	2.61	2.69	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.07		
PULL #2	3.06	3.08		
PULL #3	3.09	3.08		
PULL #4	3.08	3.11		
PULL #5	3.08	3.07		
TOTAL	15.40	15.41		
AVG.	3.08	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.94		4.08
PULL #2	3.97	4.04		4.04
PULL #3	4.10	4.05		3.97
PULL #4	4.03	4.08		4.08
PULL #5	3.86	4.02		3.89
TOTAL	20.02	20.13		20.06
AVG.	4.00	4.03		4.01