

C6666126

UPC



C6666126

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. PUMP

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. C6666126

ORDER NO. 25705

26PR

5705 C6666126

ORDER 25705

MODEL 700™ M24

UPC



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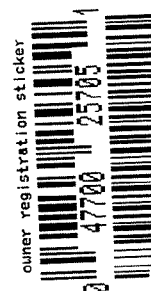
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666126

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	TKP

OP. #	BARBER M24 0045595	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	6-26-97	CLC
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	6-26-97	CLC
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	6-26-97	CLC
	J) ASSEMBLE STOCK		5/20/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	TCR
	M) IRON SIGHT ALIGNMENT		5-27-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-26-97	RP
640	GALLERY TEST AND TARGET	L - 66 R - 84	6-24-97	NF
	A) MALFUNCTIONS	L - 65 R - 85	6-25-97	NF
	B) PIERCED PRIMERS		"	NF
			"	NF
			"	NF
645	INSPECT FOR LIVE AMMO		6-24-97	NF
			6-25-97	KT
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	<u>2.81</u> <u>2.73</u> <u>2.72</u> <u>2.70</u> <u>2.73</u>	6-26-97	CLC
	FUNCTION		6-26-97	RP
660	PACK			

BARBER - M24 0045596

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666126
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .025
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.093
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0963016

THE AMR FOR THIS RIFLE IS: .5863

CENTROIDAL DISTANCES

0 TO 1 .401995
1 TO 2 .70737
1 TO 3 .39918

3 2 <----POA
1

BARBER - M24 0045597

REMINGTON CENTERFIRE ACCURACY TEST

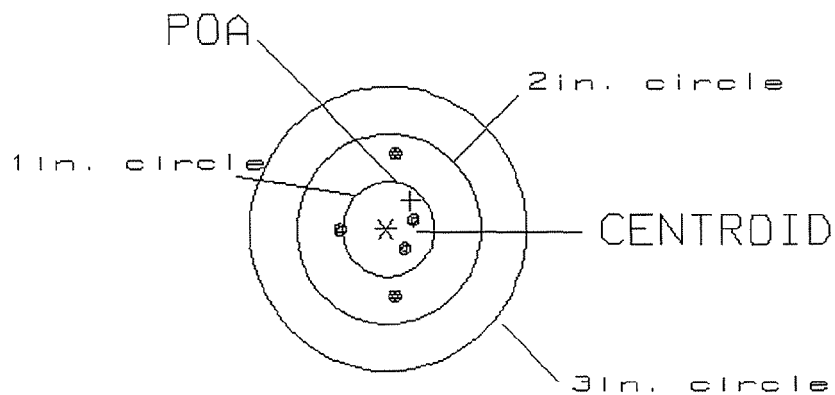
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: .402
 MIN RADIUS : .247
 MEAN RADIUS : .510
 MAX RADIUS : .779
 CENTROID X : -.272
 CENTROID Y : -.296

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .83
 VS= 1.45
 GS= 1.45

2
 5
 5

BARBER - M24 0045598

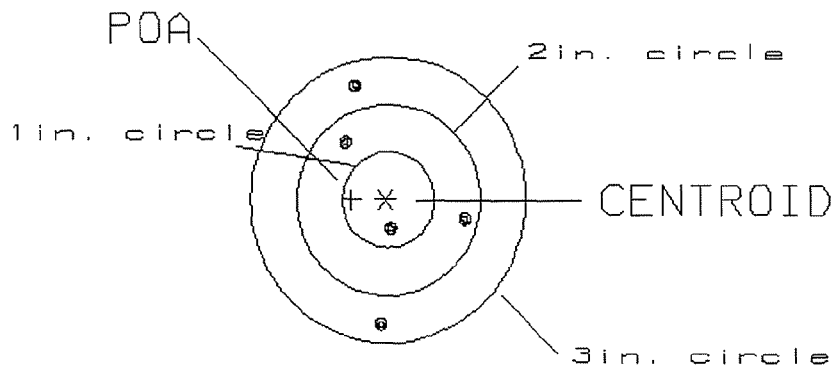
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .370
MIN RADIUS : .257
MEAN RADIUS : .873
MAX RADIUS : 1.300
CENTROID X : .370
CENTROID Y : .001

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126.1

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 2.50

3

GS= 2.51

5

BARBER - M24 0045599

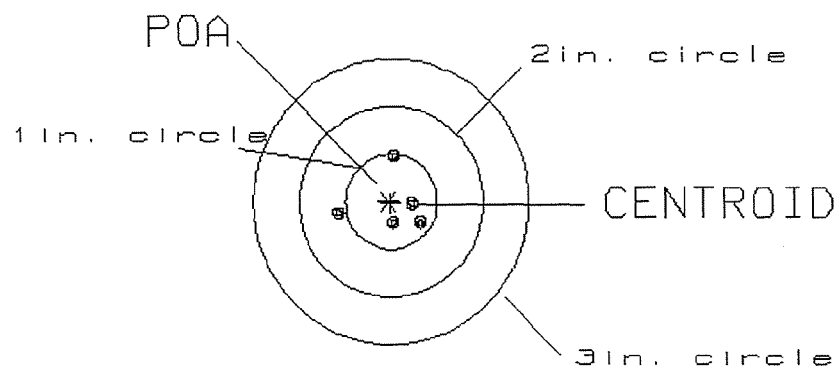
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .028
MIN RADIUS : .193
MEAN RADIUS : .376
MAX RADIUS : .563
CENTROID X : -.023
CENTROID Y : .016

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= .87

3

VS= .74

5

GS= .88

5

BARBER - M24 0045600

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666126
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.566
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .166667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .590029

THE AMR FOR THIS RIFLE IS: 1.473

CENTROIDAL DISTANCES

0 TO 1 1.08608
1 TO 2 .876284
1 TO 3 .615565

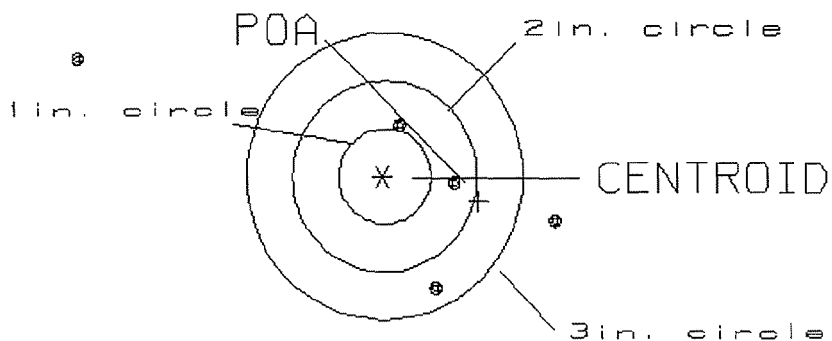
1 3 2 + <----POA

PATTERN #: 010
 POA TO CENTROID: 1.086
 MIN RADIUS : .530
 MEAN RADIUS : 1.606
 MAX RADIUS : 3.527
 CENTROID X : -1.053
 CENTROID Y : .266

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.15

0

VS= 2.40

2

GS= 5.43

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

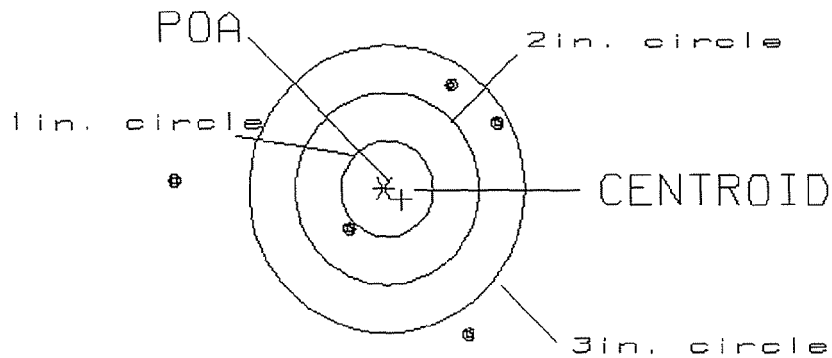
PATTERN #: 2

POA TO CENTROID: .222
 MIN RADIUS : .614
 MEAN RADIUS : 1.450
 MAX RADIUS : 2.270
 CENTROID X : -.190
 CENTROID Y : .114

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.44

0

VS= 2.55

1

GS= 3.50

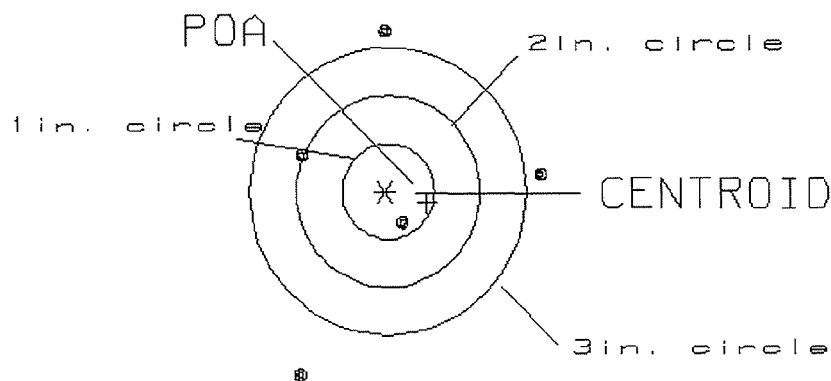
3

PATTERN #: 3
 POA TO CENTROID: .470
 MIN RADIUS : .315
 MEAN RADIUS : 1.364
 MAX RADIUS : 2.161
 CENTROID X : -.455
 CENTROID Y : .120

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666126

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.59
 VS= 3.63
 GS= 3.74

1
 2
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666126DATE 5-15-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.48	2.47		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.42	2.51		
PULL #3	2.61	2.48	2.47		
PULL #4	2.49	2.43	2.49		
PULL #5	2.60	2.40	2.42		
TOTAL	12.78	12.21	12.36		
AVG.	2.56	2.44	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.96		
PULL #2	3.10	3.15		
PULL #3	3.10	3.09		
PULL #4	3.03	3.11		
PULL #5	3.08	2.98		
TOTAL	15.39	15.29		
AVG.	3.08	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.99		3.96
PULL #2	3.89	3.89		3.86
PULL #3	4.02	4.02		3.95
PULL #4	4.01	4.00		3.90
PULL #5	4.02	3.91		3.99
TOTAL	19.98	19.81		19.66
AVG.	4.00	3.96		3.93