

BARBER - M24 0046022

UPC



C6702799

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0046022 **M2400046061**

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0046024

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702799
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00533333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0196667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .020377

THE AMR FOR THIS RIFLE IS: 1.003

CENTROIDAL DISTANCES

0 TO 1 .100285
1 TO 2 .221653
1 TO 3 .111463

1-B₂ <----POA

BARBER - M24 0046025

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .100

MIN RADIUS : .392

MEAN RADIUS : 1.126

MAX RADIUS : 1.893

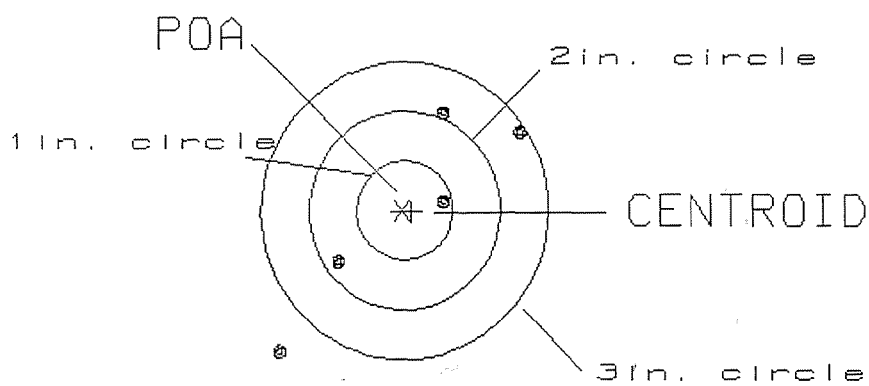
CENTROID X : -.099

CENTROID Y : .016

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782799

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

1

VS= 2.42

2

GS= 3.29

4

BARBER - M24 0046026

REMINGTON CENTERFIRE ACCURACY TEST

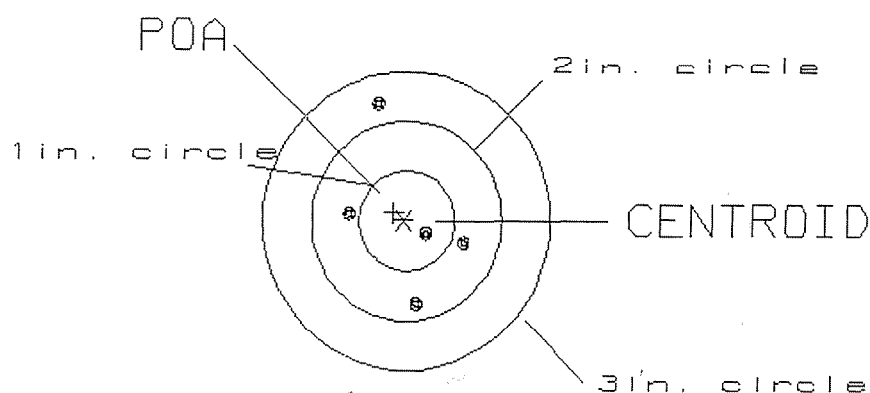
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .127
MIN RADIUS : .204
MEAN RADIUS : .687
MAX RADIUS : 1.166
CENTROID X : .104
CENTROID Y : -.073

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.19

1

VS= 1.95

4

GS= 1.98

5

BARBER - M24 0046027

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .011

MIN RADIUS : .625

MEAN RADIUS : 1.197

MAX RADIUS : 1.456

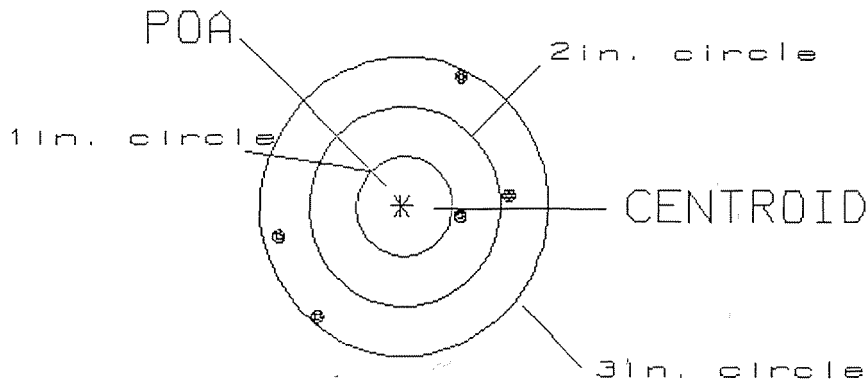
CENTROID X : .011

CENTROID Y : -.002

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702799

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 2.40

1

GS= 2.86

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2799

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046029 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-28-97	CK
	J) ASSEMBLE STOCK		11-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-14-97	RW
640	GALLERY TEST AND TARGET	L 58 R 92	10/27/97	RPB
	A) MALFUNCTIONS		10/27/97	RPB
	B) PIERCED PRIMERS		10/27/97	RPB
645	INSPECT FOR LIVE AMMO		10/27/97	LT
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CK
	B) TRIGGER PULL	<u>2.43</u> <u>2.42</u> <u>2.44</u> <u>2.40</u> <u>2.45</u>	11/13/97	TRP
	C) FUNCTION		12-4-97	CK
660	PACK			

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BARBER - M24 0046029 46068

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702799DATE 10-14-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.34	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.31	2.54	
PULL #3	2.46	2.40	2.43	
PULL #4	2.42	2.32	2.45	
PULL #5	2.50	2.41	2.58	
TOTAL	12.44	11.78	12.53	
AVG.	2.48	2.35	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.02	
PULL #2	3.14	2.98	
PULL #3	3.16	3.19	
PULL #4	3.20	3.24	
PULL #5	3.22	3.02	
TOTAL	15.90	15.45	
AVG.	3.18	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	3.97		3.91
PULL #2	4.18	3.98		4.12
PULL #3	4.13	4.04		4.22
PULL #4	4.10	4.06		4.13
PULL #5	4.09	4.13		3.95
TOTAL	20.60	20.18		20.33
AVG.	4.12	4.03		4.06

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

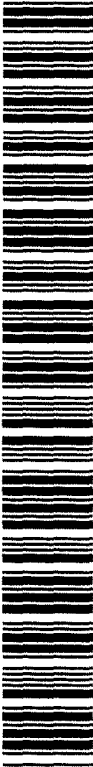
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6702799

46

ORDER NO.
25705

11XR



5705 C6702799

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



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