

UPC



C6702915

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702915
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.219

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0556667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .225964

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

0 TO 1 .165082
1 TO 2 .617977
1 TO 3 .572889

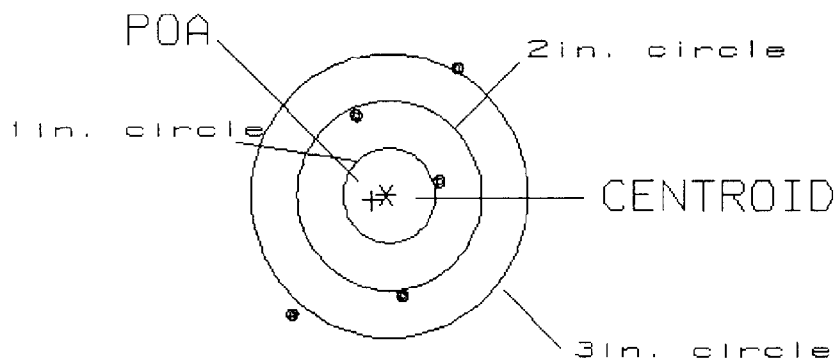
2 + 1 <----POA
3

PATTERN #: 001
 POA TO CENTROID: .165
 MIN RADIUS : .569
 MEAN RADIUS : 1.144
 MAX RADIUS : 1.636
 CENTROID X : .156
 CENTROID Y : .054

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702915.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.80
 US= 2.54
 GS= 3.12

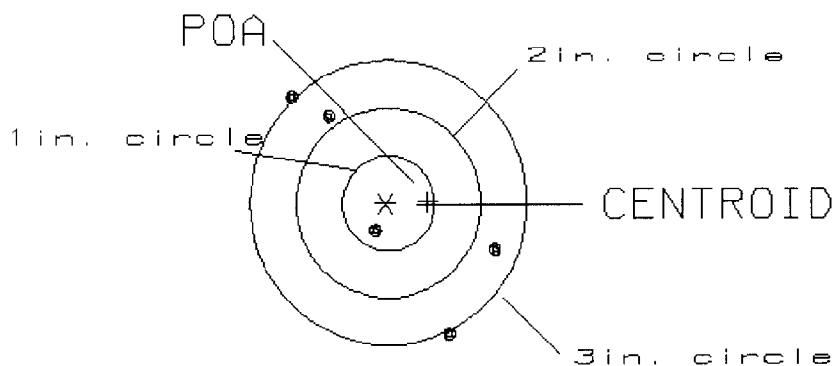
0
 2
 4

PATTERN #: 2
 POA TO CENTROID: .458
 MIN RADIUS : .330
 MEAN RADIUS : 1.166
 MAX RADIUS : 1.529
 CENTROID X : -.458
 CENTROID Y : -.016

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 2.53
 GS= 3.03

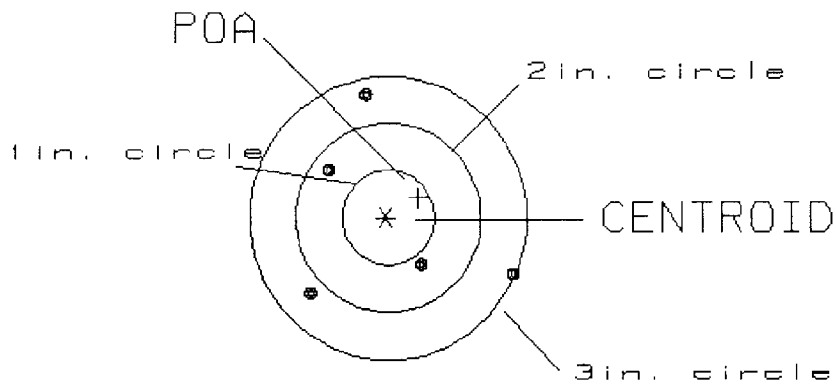
1
 1
 3

PATTERN #: 3
 POA TO CENTROID: .410
 MIN RADIUS : .617
 MEAN RADIUS : 1.079
 MAX RADIUS : 1.444
 CENTROID X : -.355
 CENTROID Y : -.205

18 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16
 VS= 2.12
 GS= 2.44

0
 2
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702915

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	2-45 R 105	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.45</u> <u>2.43</u> <u>2.45</u> <u>2.46</u>	11/19/97	TM
	C) FUNCTION		12-5-97	CK
660	PACK			

BARBER - M24 0046734

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702915DATE 10-24-97TESTER Tma

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.49	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.46	2.60	
PULL #3	2.56	2.57	2.54	
PULL #4	2.52	2.48	2.41	
PULL #5	2.46	2.57	2.59	
TOTAL	12.53	12.57	12.73	
AVG.	2.50	2.51	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.23	
PULL #2	3.07	3.18	
PULL #3	3.10	3.12	
PULL #4	3.13	3.20	
PULL #5	3.17	3.12	
TOTAL	15.63	15.85	
AVG.	3.12	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.96		4.12
PULL #2	4.06	4.06		4.16
PULL #3	4.05	3.92		4.06
PULL #4	4.09	4.01		4.09
PULL #5	4.00	4.08		4.06
TOTAL	20.19	20.03		20.49
AVG.	4.03	4.00		4.09

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

BARBER - M24 0046736

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marquee Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

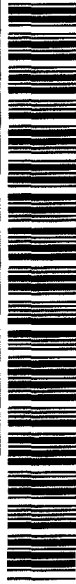
SERIAL NO.

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ORDER NO.

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11XR



5705 C6702915

ORDER 25705

MODEL 700™ M24

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0 47700 25705 1

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SERIAL NO.



C6702915