

UPC



C6702956

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

BARBER - M24 0047115

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702956
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.18
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.083
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .198215

THE AMR FOR THIS RIFLE IS: 1.122

CENTROIDAL DISTANCES

0 TO 1	.251086
1 TO 2	.15557
1 TO 3	.133765

$\begin{matrix} 2+ \\ 1 \\ 3 \end{matrix}$ <----POA

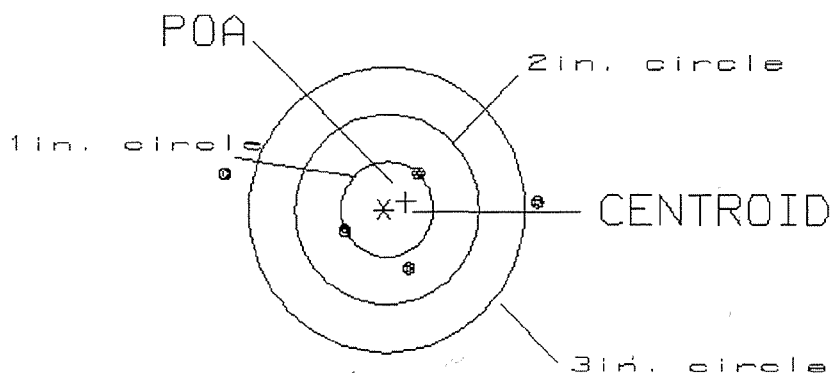
PATTERN #: 1

POA TO CENTROID: .251
 MIN RADIUS : .464
 MEAN RADIUS : 1.029
 MAX RADIUS : 1.837
 CENTROID X : -.238
 CENTROID Y : -.080

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702956

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.47

1

US= 1.02

3

GS= 3.49

3

REMINGTON CENTERFIRE ACCURACY TEST

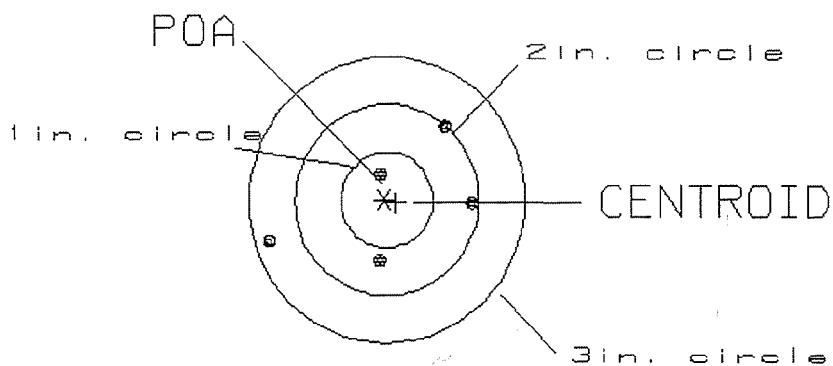
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .130
 MIN RADIUS : .313
 MEAN RADIUS : .812
 MAX RADIUS : 1.318
 CENTROID X : -.127
 CENTROID Y : .029

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.16

1

VS= 1.31

4

GS= 2.18

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

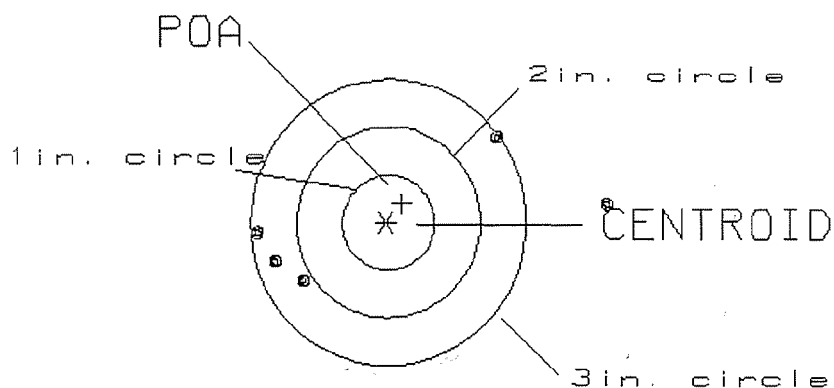
PATTERN #: 3

POA TO CENTROID: .264
 MIN RADIUS : 1.067
 MEAN RADIUS : 1.526
 MAX RADIUS : 2.381
 CENTROID X : -.175
 CENTROID Y : -.198

18 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.81
 VS= 1.44
 GS= 3.82

0
 0
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702956

DATE 9-22-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.79	2.53	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.65		2.24	
PULL #3	2.73	2.56		2.25	
PULL #4	2.37	2.81		2.60	
PULL #5	2.50	2.68		2.67	
TOTAL	12.81	13.49		12.29	
AVG.	2.56	2.69		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	2.74		
PULL #2	3.06	2.72		
PULL #3	2.70	2.85		
PULL #4	2.82	3.04		
PULL #5	3.04	2.71		
TOTAL	14.57	14.06		
AVG.	2.91	2.81		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.97		4.05
PULL #2	3.99	3.98		3.93
PULL #3	4.14	3.96		4.01
PULL #4	4.16	3.85		4.04
PULL #5	3.93	4.01		4.07
TOTAL	20.35	19.77		20.1
AVG.	4.07	3.95		4.02

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

C 6702956

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. BARBER NM24 0047121	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	FW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	9-12-97	FW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.022</u>	9-12-97	FW
	J) ASSEMBLE STOCK		9-11-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-22-97	CC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CR
	M) IRON SIGHT ALIGNMENT		9-11-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/18/97	TM
	A) MALFUNCTIONS		9/18/97	TM
	B) PIERCED PRIMERS		9/18/97	TM
645	INSPECT FOR LIVE AMMO		9/18/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CC
	B) TRIGGER PULL	<u>2.37</u> <u>2.42</u> <u>2.39</u> <u>2.51</u> <u>2.37</u>	9/18/97	TM
	C) FUNCTION		9-23-97	CC
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



IRS

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Trademark Deposited

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25DR

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