

UPC



C6702971

BARBER - M24 0047246

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702971
8 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.022$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0363333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0424748$

THE AMR FOR THIS RIFLE IS: $.8833$

CENTROIDAL DISTANCES

0 TO	1	.399532
1 TO	2	.710494
1 TO	3	.366613

1
3
2
←----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

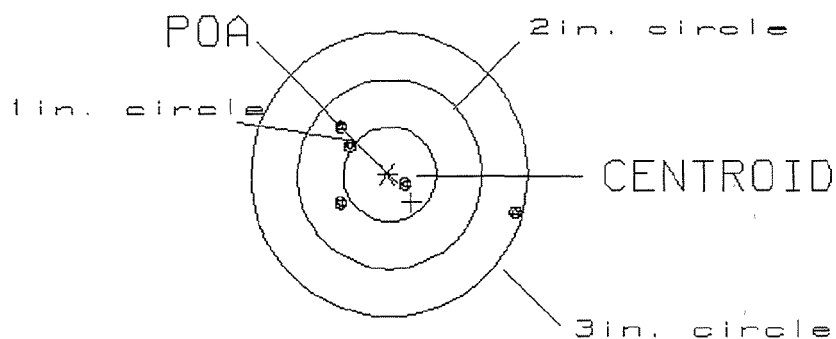
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .400
 MIN RADIUS : .198
 MEAN RADIUS : .701
 MAX RADIUS : 1.404
 CENTROID X : -.265
 CENTROID Y : .299

8 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782971

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.93
 VS= .85
 GS= 2.05

1
 4
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .312

MIN RADIUS : .334

MEAN RADIUS : 1.100

MAX RADIUS : 1.887

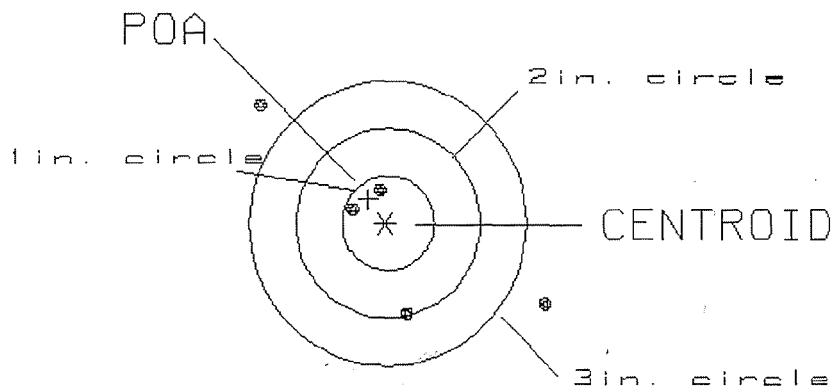
CENTROID X : .186

CENTROID Y : -.250

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702971

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.07

2

VS= 2.21

3

GS= 3.74

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

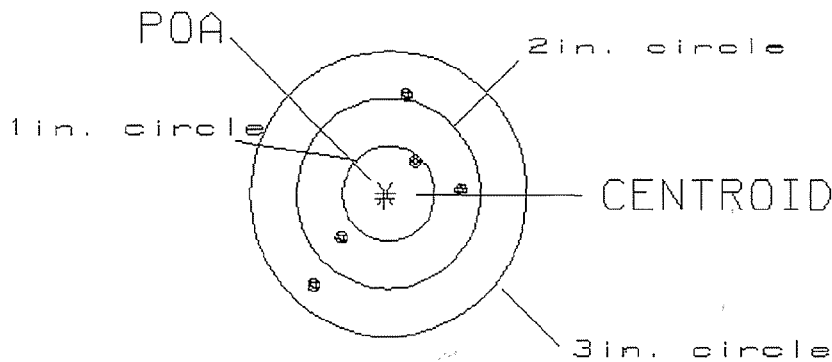
PATTERN #: 3

POA TO CENTROID: .062
 MIN RADIUS : .430
 MEAN RADIUS : .849
 MAX RADIUS : 1.267
 CENTROID X : .013
 CENTROID Y : .060

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.62
 VS= 2.02
 GS= 2.28

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702971

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	10-8-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-8-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CR
	J) ASSEMBLE STOCK		9-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/16/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	CR
	M) IRON SIGHT ALIGNMENT		9-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	CR
640	GALLERY TEST AND TARGET	287 R63	10/8/97	P.B.
	A) MALFUNCTIONS		10/8/97	P.B.
	B) PIERCED PRIMERS		10/8/97	P.B.
645	INSPECT FOR LIVE AMMO		10/8/97	LT
655	FINAL INSPECTION A) HEADSPACE		10/16/97	TRP
	B) TRIGGER PULL	<u>2.34</u> <u>2.32</u> <u>2.30</u> <u>2.37</u> <u>2.32</u>	10-13-97	CR
	C) FUNCTION		10/16/97	TRP
660	BACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047251

M2400047290

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702971

DATE 9-29-97

TESTER TIM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.51	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.50	2.34		
PULL #3	2.36	2.39	2.47		
PULL #4	2.38	2.34	2.48		
PULL #5	2.41	2.41	2.47		
TOTAL	12.11	12.15	12.20		
AVG.	2.42	2.43	2.44		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.02		
PULL #2	3.10	2.93		
PULL #3	3.15	3.04		
PULL #4	3.17	3.06		
PULL #5	2.94	3.10		
TOTAL	15.53	15.15		
AVG.	3.10	3.03		

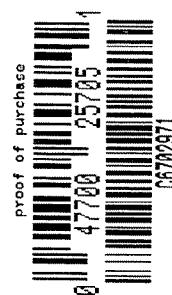
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.98		4.00
PULL #2	4.14	4.09		4.03
PULL #3	4.18	4.18		4.01
PULL #4	4.13	4.13		3.96
PULL #5	4.23	4.15		4.03
TOTAL	20.60	20.53		20.03
AVG.	4.12	4.10		4.00

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0047254

Do Not Use

SERIAL NO.



C6702971

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702971

46 ORDER NO.
25705

01XR

5705 C6702971

Do Not Use

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KINZER V. REMINGTON

BARBER - M24 0047293