

UPC



C6702985

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702985
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.001
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0183606

THE AMR FOR THIS RIFLE IS: .652

CENTROIDAL DISTANCES

0 TO 1 .0594138
1 TO 2 .100568
1 TO 3 .0577062

$\frac{1}{2}^3$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .060

MIN RADIUS : .379

MEAN RADIUS : .656

MAX RADIUS : 1.277

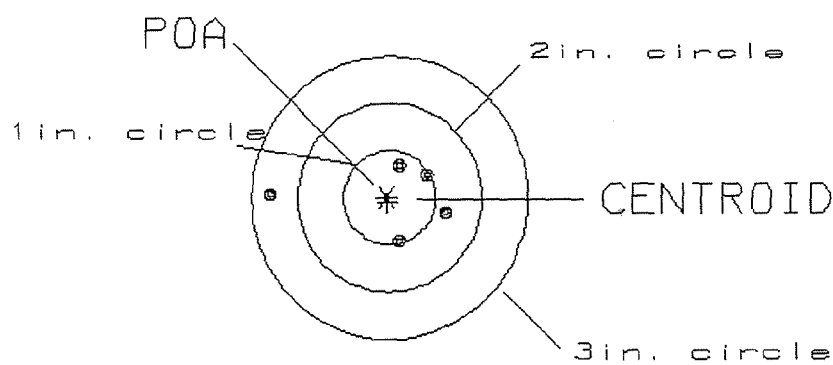
CENTROID X : -.007

CENTROID Y : .059

15 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702985

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.91

2

VS= .85

4

GS= 1.92

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .054

MIN RADIUS : .453

MEAN RADIUS : .717

MAX RADIUS : 1.113

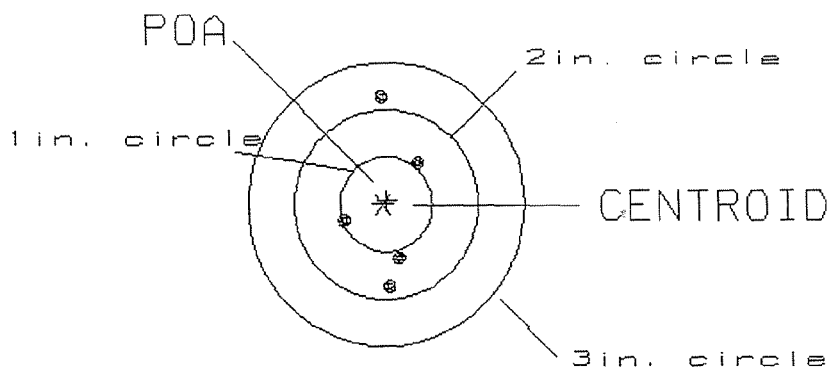
CENTROID X : -.040

CENTROID Y : -.036

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .77

1

US= 2.01

4

GS= 2.01

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

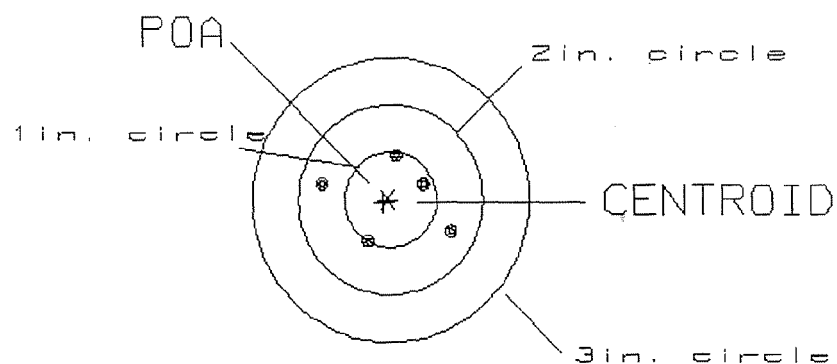
PATTERN #: 3

POA TO CENTROID: .055
MIN RADIUS : .373
MEAN RADIUS : .583
MAX RADIUS : .772
CENTROID X : .044
CENTROID Y : .032

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.37
VS= .95
GS= 1.49

2
5
5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702985

DATE 9-6-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.52	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.55	2.71		
PULL #3	2.51	2.53	2.71		
PULL #4	2.47	2.58	2.74		
PULL #5	2.55	2.61	2.71		
TOTAL	12.57	12.79	13.57		
AVG.	2.51	2.56	2.71		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.04		
PULL #2	2.93	3.05		
PULL #3	2.98	3.07		
PULL #4	2.99	3.11		
PULL #5	3.02	2.94		
TOTAL	14.90	15.21		
AVG.	2.98	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.11		4.06
PULL #2	4.09	4.13		4.21
PULL #3	4.02	4.08		4.26
PULL #4	4.01	4.15		4.24
PULL #5	4.09	3.70		4.16
TOTAL	20.12	20.17		20.93
AVG.	4.02	4.03		4.19

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 06702985

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. BARBER M24 0047396	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>.6</u> <u>6</u> <u>6</u>	9-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-10-97	CK
	J) ASSEMBLE STOCK		9-8-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CK
	M) IRON SIGHT ALIGNMENT		9-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CK
640	GALLERY TEST AND TARGET	Left 65 Right 85	9/15/97	TM
	A) MALFUNCTIONS		9/15/97	TM
	B) PIERCED PRIMERS		9/15/97	TM
645	INSPECT FOR LIVE AMMO		9/15/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.53</u> <u>2.53</u> <u>2.55</u> <u>2.55</u> <u>2.55</u>	9-15-97	RW
	C) FUNCTION			
660	BACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047396 47435

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6702985

46 ORDER NO. 25705

23DR

5705 C6702985

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM