

BARBER - M24 0047414

UPC



C6702987

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0047416

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702987
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.18
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.142333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .229475

THE AMR FOR THIS RIFLE IS: 1.18

CENTROIDAL DISTANCES

Ø TO 1 .266603
1 TO 2 .321048
1 TO 3 .427563

3
+ <----POA
1
2

BARBER - M24 0047417

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .267

MIN RADIUS : .153

MEAN RADIUS : 1.223

MAX RADIUS : 2.240

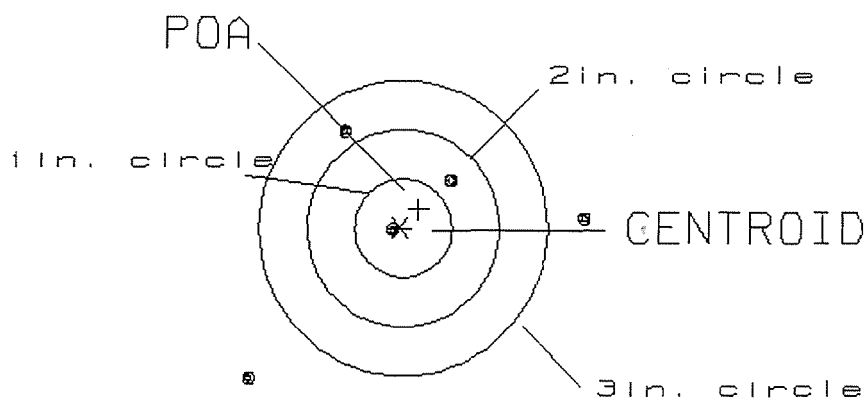
CENTROID X : -.191

CENTROID Y : -.186

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702907

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.51

1

VS= 2.46

2

GS= 3.85

3

BARBER - M24 0047418

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .463

MIN RADIUS : .326

MEAN RADIUS : 1.083

MAX RADIUS : 1.669

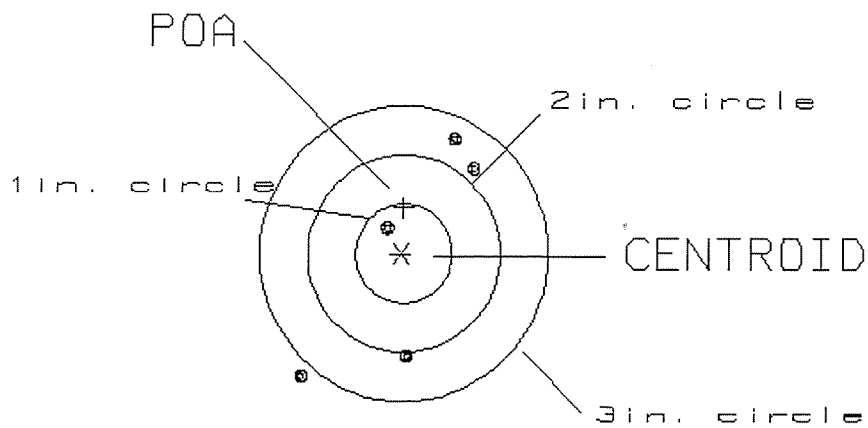
CENTROID X : -.027

CENTROID Y : -.462

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702987

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.86

1

VS= 2.38

1

GS= 2.88

4

BARBER - M24 0047419

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

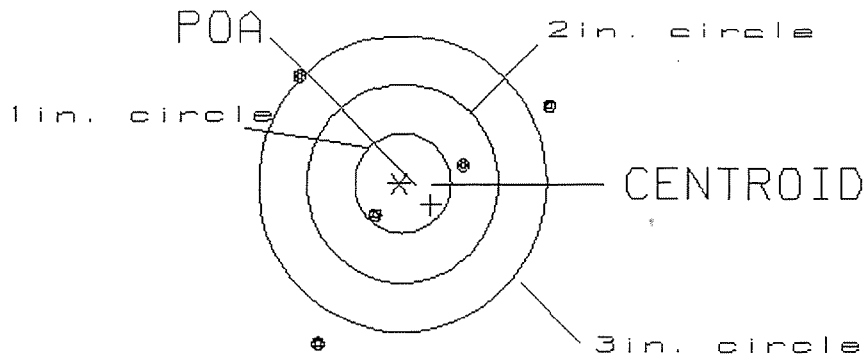
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .391
MIN RADIUS : .440
MEAN RADIUS : 1.234
MAX RADIUS : 1.834
CENTROID X : -.322
CENTROID Y : .221

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702907

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.59

1

VS= 2.71

2

GS= 3.36

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702987

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0047420 0047459

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	10-2-97	CK
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	L 75 R 75	10/10/97	P.B.
	A) MALFUNCTIONS		10/10/97	P.B.
	B) PIERCED PRIMERS		10/10/97	P.B.
645	INSPECT FOR LIVE AMMO		10/10/97	✓
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.53</u> <u>2.70</u> <u>2.71</u> <u>2.72</u> <u>2.71</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS2.50# + .50#
3.00# + .75#
4.00# + 1.00#SERIAL NO. C6702987DATE 9-29-97TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.20	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.10	2.58		
PULL #3	2.30	2.23	2.60		
PULL #4	2.34	2.31	2.59		
PULL #5	2.32	2.24	2.40		
TOTAL	11.81	11.08	12.70		
AVG.	2.36	2.21	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.00		
PULL #2	3.01	2.88		
PULL #3	3.02	2.84		
PULL #4	3.10	2.95		
PULL #5	2.84	2.80		
TOTAL	15.13	14.47		
AVG.	3.02	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.15		3.96
PULL #2	3.97	4.08		4.02
PULL #3	3.89	3.98		4.01
PULL #4	3.97	3.92		4.05
PULL #5	3.92	4.01		4.00
TOTAL	19.75	20.14		20.04
AVG.	3.95	4.02		4.00

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
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ORDER NO.
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MODEL 700™ M24

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