

C6225087

MODEL 700<sup>TM</sup> M24

Model **700 M24<sup>TM</sup>**

Action

Barrel Length

Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington.*



PAYMENT:  
Mastercard / Visa (circle one)

Card #: \_\_\_\_\_

Exp. Date: \_\_\_\_\_

Signature: \_\_\_\_\_

RETURN:

☒ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

**FIREARMS DELIVERED TO PLANT**FILE NO 010166DATE 12-03-95CUSTOMER NAME: U.S. ARMYADDRESS: CC 3RD BN 7<sup>th</sup> SPG (A)  
FT. CLAYTON PANAMAZIP: 34004PHONE: 011-507 287 4661

FIREARM

MODEL: M-24

CHECK FOR AMMUNITION

GAUGE: 7.62mmSERIAL # C1225087

CONDITION:

WOOD GOOD FAIR POOR FANCY PLAINMETAL GOOD FAIR POOR FANCY PLAINBARREL VT. RIB PLAIN DEER RSS

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER) M3A-88404SLING: YES NO GUN CASE: YES NO (HARD-SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: \_\_\_\_\_

SIGNATURE: [Signature]  
(Person delivering firearm to Plant)DATE: 3 Dec 95SIGNATURE: [Signature]  
(Security Officer)DATE: 12-03-95SIGNATURE: [Signature]  
(Firearm picked up by)DATE: 12-04-95

Arm Service Copy

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6225087

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 12/5/95 | RW      |
| 600          | Proof                                                          |          | 12/5/95 | RW      |
| 607          | Check Headspace                                                |          | 12/5/95 | RW      |
| 610          | Dis-assemble Gun                                               |          | 12/5/95 | RW      |
| 612          | Magnaflux Barrel<br>Action                                     |          | 12/5/95 | RW      |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          |         |         |
| 618          | Polish Barrel                                                  |          |         |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 12/5/95 | RW      |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 12/5/95 | RW      |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 12/5/95 | RW      |
|              | D) Oil Firing Pin Ass'y                                        |          | 12/5/95 | RW      |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 12/5/95 | RW      |

| op. #        | BARBER - M24 0048609<br>OP. NAME                                  | READINGS | DATE     | INIT |
|--------------|-------------------------------------------------------------------|----------|----------|------|
| 625<br>cont. | F) Safety On Force                                                |          |          |      |
|              | G) Safety Off Force                                               |          |          |      |
|              | H) Trigger Pull Test &<br>Retainability                           |          |          |      |
|              | I) Firing Pin Indent                                              |          |          |      |
|              | J) Assemble Stock                                                 |          |          |      |
|              | K) Assemble Swivel Studs                                          |          |          |      |
|              | L) Attach Front and Rear<br>Sight Assemblies                      |          |          |      |
|              | M) Iron Sight Alignment                                           |          |          |      |
|              | N) Detach Front & Rear<br>Sights & place in<br>numbered container |          |          |      |
|              | O) Attach Scope to Rifle                                          |          |          |      |
|              | P) Detach & Attach Scope<br>20 Times                              |          |          |      |
| 640          | Gallery Target & Test                                             |          | 12/16/95 | BB   |
|              | A) Time                                                           |          |          |      |
|              | B) Malfunctions                                                   |          |          |      |
|              | C) Pierced Primers                                                |          |          |      |
|              | D) Optical Clarity of Scope                                       |          |          |      |
| 645          | Inspect for Live Ammo                                             |          | 12/16/95 | BB   |
| 655          | Final Inspection                                                  |          |          |      |
|              | A) Headspace                                                      |          | 12/19/95 | Rw   |
|              | B) Trigger Pull                                                   |          |          |      |
|              | C) Function                                                       |          | 12/19/95 | Rw   |
| 660          | Pack                                                              |          |          |      |

## Final Inspection

Sn: C6225087 DATE REC'D: 12/1/95 DATE RET'D:  
Auditor: JW

## Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

## Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ IRON SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: \_\_\_\_\_

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6225087  
1 Jan 1988

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| Ø TO | 1 | .721435 |
| 1 TO | 2 | 1.19675 |
| 1 TO | 3 | .798054 |
| 1 TO | 4 | 1.03044 |
| 1 TO | 5 | 1.52196 |

5  
4  
2 3 1  
+ <----POR

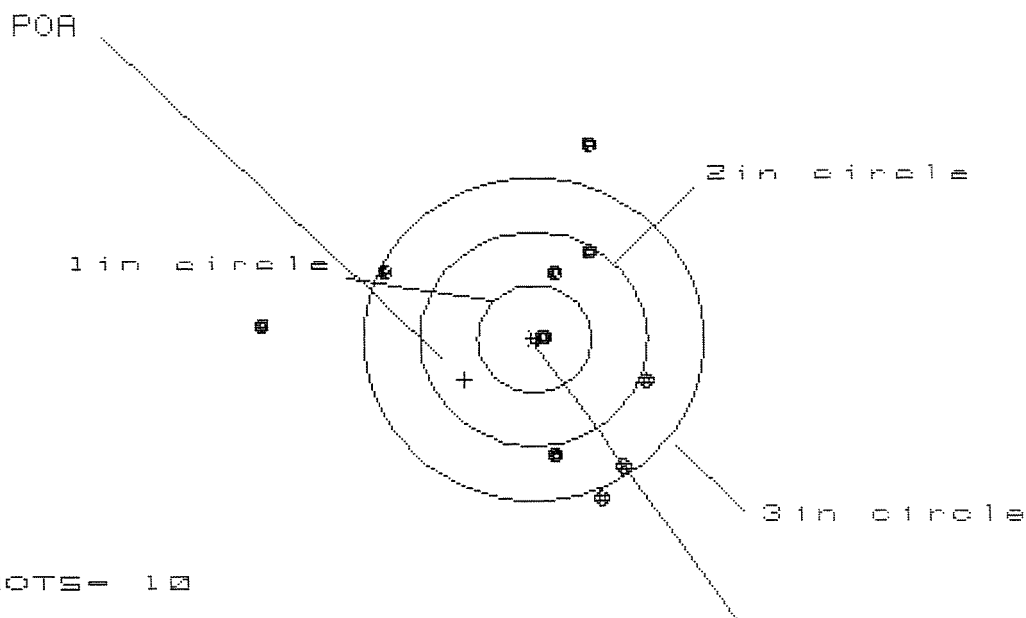
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0144  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .8672  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .86732  
THE AMR FOR THIS RIFLE IS: 1.295

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/C8225087

## CENTERFIRE PATTERNS

# 1



# OF SHOTS= 10

# IN CIR

1 in = 1

2 in = 3

3 in = 7

HS= 3.444

VS= 3.343

GS= 3.481

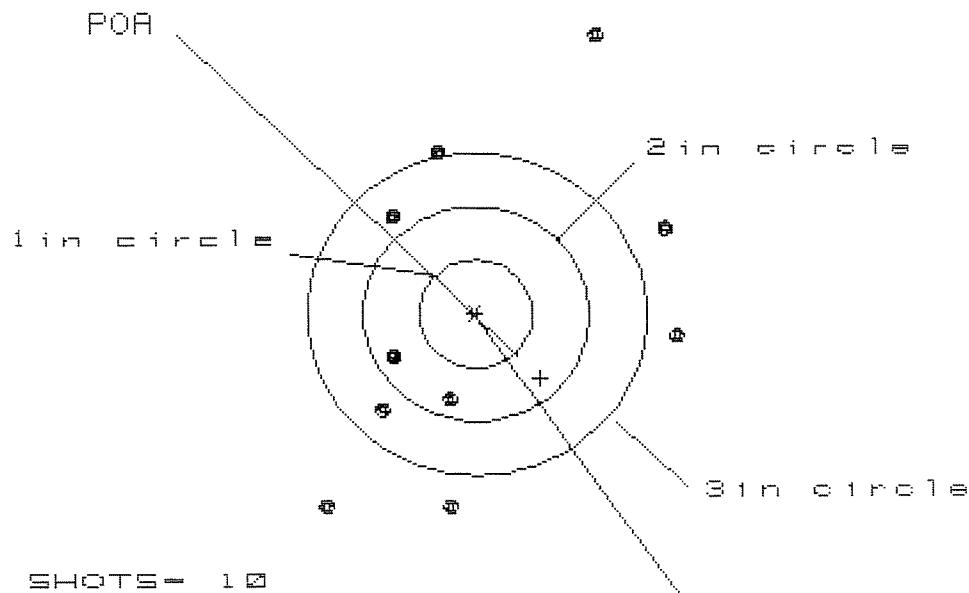
CENTROID #

| PATTERN #                   | : | 1      | 2      | 3      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | .997   | .725   | .746   |
| MINIMUM X                   | : | -2.447 | -1.536 | -1.515 |
| MAXIMUM Y                   | : | 1.831  | 1.845  | 1.067  |
| MINIMUM Y                   | : | -1.512 | -1.498 | -1.267 |
| CENTROID X                  | : | .612   | .884   | .863   |
| CENTROID Y                  | : | .382   | .368   | .137   |
| POA TO CENTROID in.         | : | .722   | .958   | .874   |
| MIN RADIUS                  | : | .122   | .172   | .325   |
| MEAN RADIUS                 | : | 1.266  | 1.097  | 1.002  |
| MAX RADIUS                  | : | 2.451  | 1.853  | 1.750  |
| HORIZONTAL SPREAD           | : | 3.444  | 2.261  | 2.261  |
| VERTICAL SPREAD             | : | 3.343  | 3.343  | 2.334  |
| EXTREME SPREAD              | : | 3.481  | 3.345  | 2.805  |
| NUMBER IN ONE INCH CIRCLE   | = | 1      |        |        |
| NUMBER IN TWO INCH CIRCLE   | = | 3      |        |        |
| NUMBER IN THREE INCH CIRCLE | = | 7      |        |        |

1 Jan 1900

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## CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in = 0

2 in = 2

3 in = 4

HS= 3.067

VS= 4.400

GS= 5.010

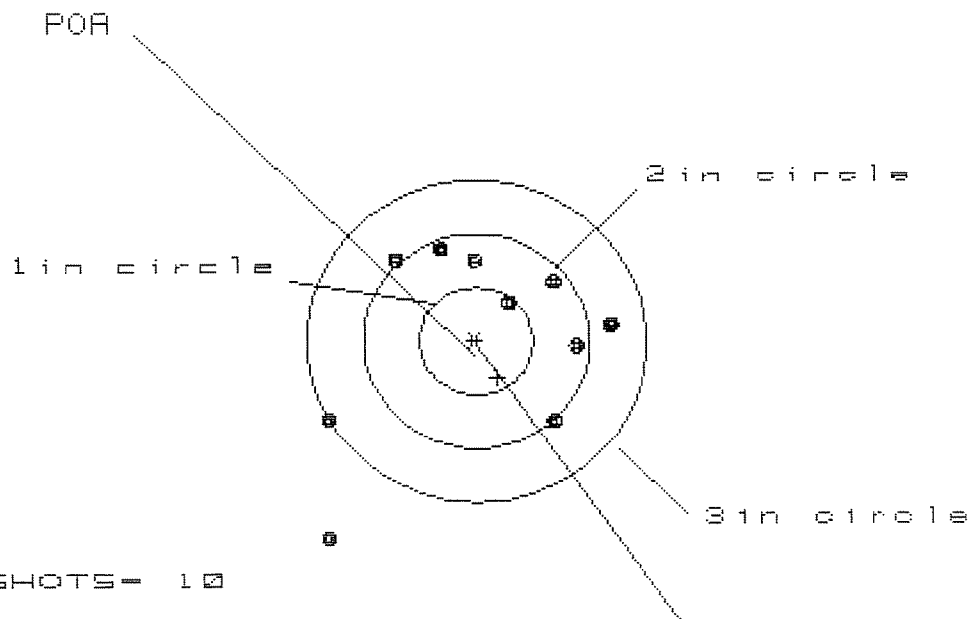
CENTROID \*

| PATTERN #                   | : | 2      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.725  | 1.842  | 1.688  |
| MINIMUM X                   | : | -1.342 | -1.225 | -.894  |
| MAXIMUM Y                   | : | 2.563  | 1.813  | 1.619  |
| MINIMUM Y                   | : | -1.837 | -1.553 | -1.710 |
| CENTROID X                  | : | -.566  | -.683  | -.529  |
| CENTROID Y                  | : | .593   | .309   | .503   |
| POA TO CENTROID in.         | : | .820   | .749   | .730   |
| MIN RADIUS                  | : | .812   | .543   | .773   |
| MEAN RADIUS                 | : | 1.602  | 1.409  | 1.367  |
| MAX RADIUS                  | : | 2.770  | 2.095  | 1.865  |
| HORIZONTAL SPREAD           | : | 3.067  | 3.067  | 2.583  |
| VERTICAL SPREAD             | : | 4.400  | 3.366  | 3.329  |
| EXTREME SPREAD              | : | 5.010  | 4.011  | 3.332  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 4      |        |

1 Jan 1900

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## CENTERFIRE PATTERNS # 3



# OF SHOTS= 10

# IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.539

VS= 2.634

GS= 3.151

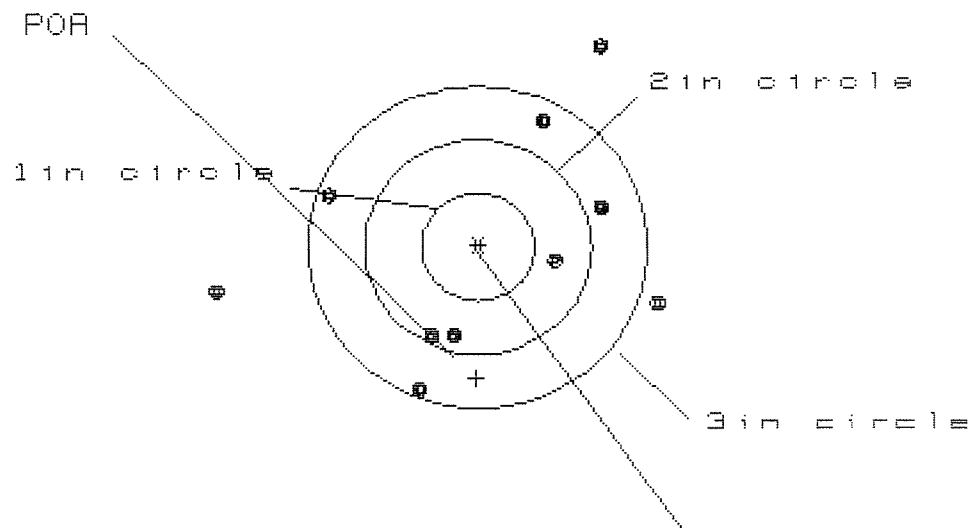
CENTROID #

| PATTERN #                   | : | 3      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.182  | 1.038  | .850   |
| MINIMUM X                   | : | -1.357 | -1.501 | -1.086 |
| MAXIMUM Y                   | : | .827   | .626   | .509   |
| MINIMUM Y                   | : | -1.808 | -.953  | -1.071 |
| CENTROID X                  | : | -.185  | -.041  | .147   |
| CENTROID Y                  | : | .341   | .541   | .658   |
| POA TO CENTROID in.         | : | .388   | .543   | .675   |
| MIN RADIUS                  | : | .463   | .215   | .075   |
| MEAN RADIUS                 | : | 1.096  | .891   | .724   |
| MAX RADIUS                  | : | 2.227  | 1.770  | 1.192  |
| HORIZONTAL SPREAD           | : | 2.539  | 2.539  | 1.936  |
| VERTICAL SPREAD             | : | 2.634  | 1.579  | 1.579  |
| EXTREME SPREAD              | : | 3.151  | 2.683  | 2.126  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 8      |        |

1 Jan 1900

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## CENTERFIRE PATTERNS # 4



# OF SHOTS= 10

# IN CIR

1 in = 0

2 in = 3

3 in = 7

HS= 3.917

VS= 3.240

GS= 4.109

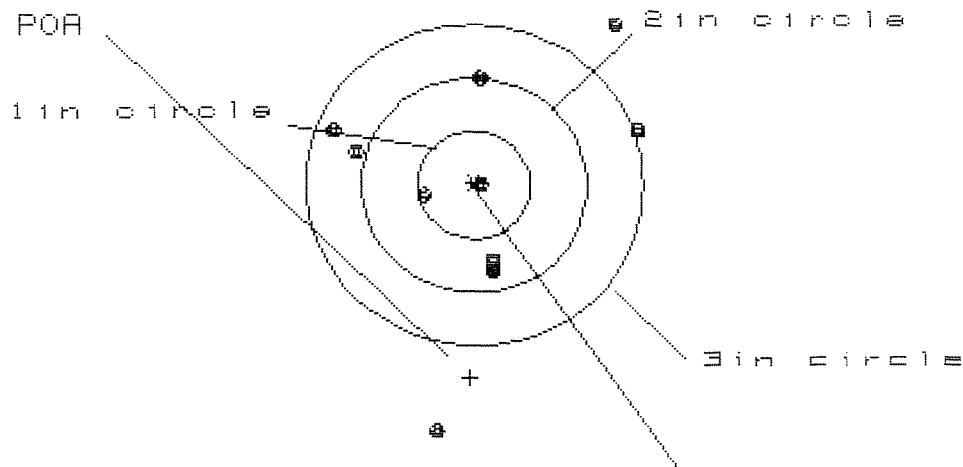
CENTROID #

| PATTERN #                   | : | 4      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.552  | 1.289  | 1.387  |
| MINIMUM X                   | : | -2.365 | -1.589 | -1.491 |
| MAXIMUM Y                   | : | 1.909  | 1.866  | 1.349  |
| MINIMUM Y                   | : | -1.331 | -1.374 | -1.141 |
| CENTROID X                  | : | .018   | .281   | .183   |
| CENTROID Y                  | : | 1.224  | 1.267  | 1.034  |
| POA TO CENTROID in.         | : | 1.225  | 1.298  | 1.050  |
| MIN RADIUS                  | : | .648   | .400   | .490   |
| MEAN RADIUS                 | : | 1.390  | 1.243  | 1.122  |
| MAX RADIUS                  | : | 2.396  | 2.023  | 1.637  |
| HORIZONTAL SPREAD           | : | 3.917  | 2.878  | 2.878  |
| VERTICAL SPREAD             | : | 3.240  | 3.240  | 2.490  |
| EXTREME SPREAD              | : | 4.109  | 3.604  | 3.036  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 7      |        |

1 Jan 1988

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## CENTERFIRE PATTERNS # 5



CENTROID #

# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 2.726

VS= 3.718

GS= 4.041

| PATTERN #                     | : | 5      |        |        |
|-------------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)               | : | 10     | 9      | 8      |
| MAXIMUM X                     | : | 1.451  | 1.409  | 1.556  |
| MINIMUM X                     | : | -1.275 | -1.317 | -1.170 |
| MAXIMUM Y                     | : | 1.468  | 1.218  | .950   |
| MINIMUM Y                     | : | -2.250 | -.999  | -.847  |
| CENTROID X                    | : | .049   | .091   | -.056  |
| CENTROID Y                    | : | 1.796  | 2.046  | 1.894  |
| POA TO CENTROID in.           | : | 1.797  | 2.048  | 1.895  |
| MIN RADIUS                    | : | .088   | .234   | .206   |
| MEAN RADIUS                   | : | 1.120  | 1.012  | .882   |
| MAX RADIUS                    | : | 2.280  | 1.689  | 1.599  |
| HORIZONTAL SPREAD             | : | 2.726  | 2.726  | 2.726  |
| VERTICAL SPREAD               | : | 3.718  | 2.217  | 1.797  |
| EXTREME SPREAD                | : | 4.041  | 2.727  | 2.727  |
| NUMBER IN ONE INCH CIRCLE =   |   |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE =   |   |        | 4      |        |
| NUMBER IN THREE INCH CIRCLE = |   |        | 7      |        |

GUN SERIAL # C6225087

| OP. #        | OP. NAME                                                       | READINGS | DATE       | INITIAL |
|--------------|----------------------------------------------------------------|----------|------------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   | 9 12     | 88         | FB      |
| 600          | Proof                                                          | 9 19     | 88         | LW      |
| 607          | Check Headspace                                                | 9 19     | 88         | RW      |
| 610          | Dis-assemble Gun                                               | 9 19     | 88         | RW      |
| 612          | Magnaflux Barrel<br>Action                                     |          | 9 22<br>88 | Pfe.    |
|              | Magnaflux Bolt                                                 |          | 9 22<br>88 | Pfe.    |
| 615          | Rollmark Caliber                                               |          |            |         |
| 617          | Drill and Tap Sight Holes                                      |          |            |         |
| 618          | Polish Barrel                                                  |          |            |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 10-31-88   | TJA     |
|              | Apply Coating (Bolt)                                           |          | 10-31-88   | TJA     |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 11/14/88   | RW      |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 11/14/88   | RW      |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 11/14/88   | RW      |
|              | D) Oil Firing Pin Ass'y                                        |          | 11/14/88   | RW      |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 12/5/88    | 928     |

**BARBER - M24 0048618**

| BARBER - M24 0048618 |                                                             |          |       |      |           |         |           |    |
|----------------------|-------------------------------------------------------------|----------|-------|------|-----------|---------|-----------|----|
| op. #                | OP. NAME                                                    | READINGS |       |      | DATE      | INITIAL |           |    |
| 625<br>cont.         | F) Safety On Force                                          | 5        | 5     | 5    | 16 Nov 88 | JS      |           |    |
|                      | G) Safety Off Force                                         | 3        | 3     | 3    | 16 Nov 88 | JS      |           |    |
|                      | H) Trigger Pull Test & Retainability                        |          |       |      | 15 Nov 88 | JS      |           |    |
|                      | I) Firing Pin Indent                                        | .021     | .0215 | .021 | 16 Nov 88 | JS      |           |    |
|                      | J) Assemble Stock                                           |          |       |      | 11/16/88  | RW      |           |    |
|                      | K) Assemble Swivel Studs                                    |          |       |      | 1 Dec 88  | JS      |           |    |
|                      | L) Attach Front and Rear Sight Assemblies                   |          |       |      | 11/16/88  | RW      |           |    |
|                      | M) Iron Sight Alignment                                     |          |       |      | 11/16/88  | RW      |           |    |
|                      | N) Detach Front & Rear Sights & place in numbered container |          |       |      | 11/16/88  | RW      |           |    |
|                      | O) Attach Scope to Rifle                                    |          |       |      | 11/17/88  | WB      |           |    |
|                      | P) Detach & Attach Scope 20 Times                           |          |       |      | 11/17/88  | WB      |           |    |
| 640                  | Gallery Target & Test                                       | 58 R     | 94 L  |      | 11-30-88  | AC      |           |    |
|                      | A) Time                                                     |          |       |      |           |         |           |    |
|                      | B) Malfunctions                                             |          | NONE  |      |           |         |           |    |
|                      | C) Pierced Primers                                          |          | NONE  |      |           |         |           |    |
|                      | D) Optical Clarity of Scope                                 |          | OK    |      | 11-30-88  | AC      |           |    |
| 645                  | Inspect for Live Ammo                                       |          | NONE  |      | 11-30-88  | AC      |           |    |
| 655                  | Final Inspection                                            |          |       |      |           |         |           |    |
|                      | A) Headspace                                                |          |       |      | 1 Dec 88  | JS      |           |    |
|                      | B) Trigger Pull                                             | 2.41     | 2.38  | 2.45 | 2.36      | 2.33    | 1 Dec 88  | JS |
|                      | C) Function                                                 |          |       |      |           |         | 1 Dec 88  | JS |
| 660                  | Pack                                                        |          |       |      |           |         | 14 Dec 88 | JS |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. C6225087  
DATE 15 NOV 88  
TESTER JL

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.39             | 2.42                     | 2.57                           | 2.41  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.34             | 2.42                     | 2.58                           | 2.38  |                                                                        |
| PULL #3 | 2.36             | 2.43                     | 2.61                           | 2.45  |                                                                        |
| PULL #4 | 2.39             | 2.45                     | 2.64                           | 2.36  |                                                                        |
| PULL #5 | 2.38             | 2.44                     | 2.60                           | 2.33  |                                                                        |
| TOTAL   | 11.86            | 12.14                    | 13.00                          | 11.93 |                                                                        |
| AVG.    | 2.372            | 2.428                    | 2.60                           | 2.386 |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.06             | 3.05                     |  |          |
| PULL #2 | 3.08             | 3.14                     |  |          |
| PULL #3 | 3.01             | 3.13                     |  |          |
| PULL #4 | 3.04             | 3.09                     |  |          |
| PULL #5 | 3.03             | 3.15                     |  |          |
| TOTAL   | 15.22            | 15.56                    |  |          |
| AVG.    | 3.044            | 3.112                    |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.15             | 4.10                     |                                | 4.14                                 |
| PULL #2 | 4.17             | 4.06                     |                                | 4.09                                 |
| PULL #3 | 4.14             | 4.07                     |                                | 4.07                                 |
| PULL #4 | 4.14             | 4.09                     |                                | 4.10                                 |
| PULL #5 | 4.09             | 4.13                     |                                | 4.00                                 |
| TOTAL   | 20.59            | 20.45                    |                                | 20.40                                |
| AVG.    | 4.118            | 4.09                     |                                | 4.08                                 |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 06225087

CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .917001 |
| 1 | TO | 2 | .835508 |
| 1 | TO | 3 | .530125 |
| 1 | TO | 4 | .823226 |
| 1 | TO | 5 | 1.06173 |

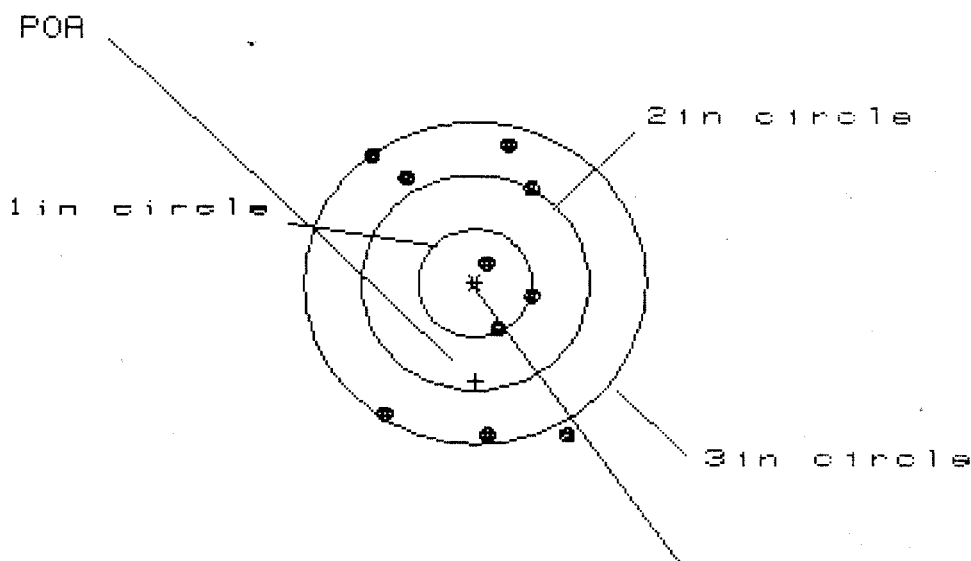
$\begin{matrix} 3 & 1 \\ 2 & \\ 5^+ & + \end{matrix}$ 
 $\leftarrow$ ----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.4874  
 THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .5764  
 THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .754848  
 THE AMR FOR THIS RIFLE IS: 1.025

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/C6225087

## CENTERFIRE PATTERNS # 1



# OF SHOTS - 10

# IN CIR

1 in = 3

2 in = 3

3 in = 9

HS = 1.668

VS = 2.662

GS = 3.088

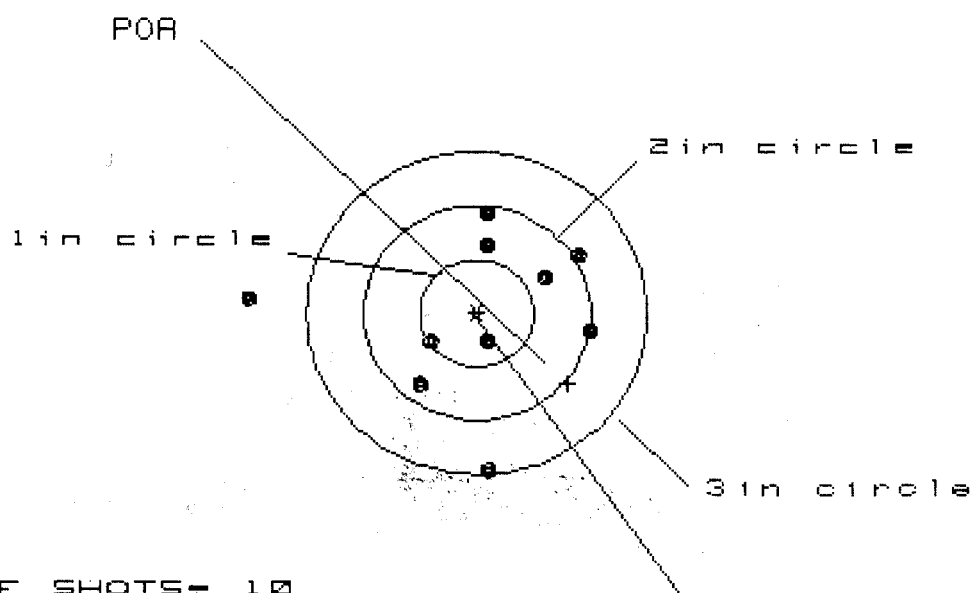
CENTROID \*

| PATTERN #                   | : | 1      | 2      | 3      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | .769   | .607   | .506   |
| MINIMUM X                   | : | -.899  | -.814  | -.812  |
| MAXIMUM Y                   | : | 1.240  | 1.082  | 1.210  |
| MINIMUM Y                   | : | -1.422 | -1.559 | -1.431 |
| CENTROID X                  | : | .001   | -.084  | .017   |
| CENTROID Y                  | : | .917   | 1.075  | .947   |
| POA TO CENTROID in.         | : | .917   | 1.078  | .947   |
| MIN RADIUS                  | : | .223   | .163   | .189   |
| MEAN RADIUS                 | : | 1.053  | .985   | .925   |
| MAX RADIUS                  | : | 1.616  | 1.570  | 1.447  |
| HORIZONTAL SPREAD           | : | 1.668  | 1.421  | 1.318  |
| VERTICAL SPREAD             | : | 2.662  | 2.641  | 2.641  |
| EXTREME SPREAD              | : | 3.088  | 2.765  | 2.646  |
| NUMBER IN ONE INCH CIRCLE   | = | 3      |        |        |
| NUMBER IN TWO INCH CIRCLE   | = | 3      |        |        |
| NUMBER IN THREE INCH CIRCLE | = | 9      |        |        |

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/C6225007

## CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 7

3 in = 9

HS= 2.942

VS= 2.452

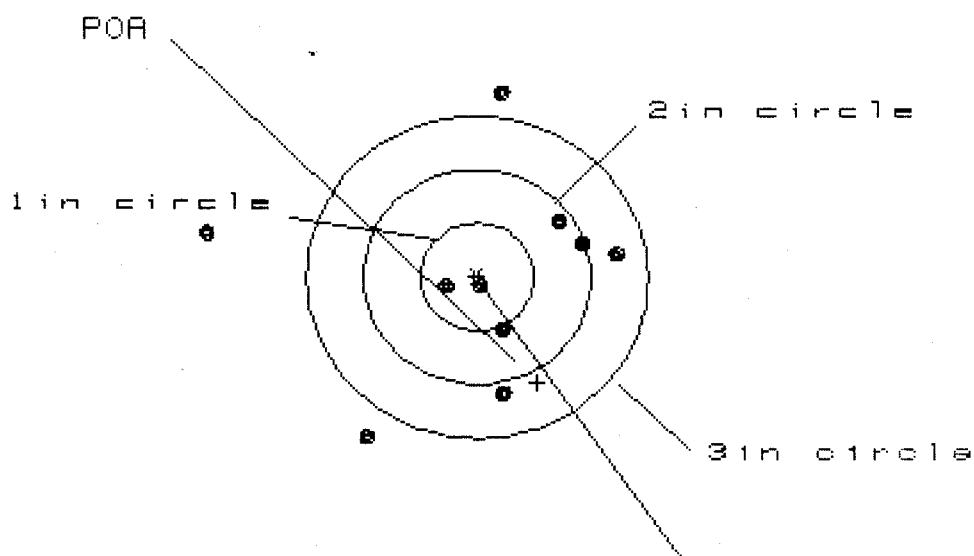
GS= 2.955

| PATTERN #                   | : | 2      |        |       |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | .965   | .745   | .732  |
| MINIMUM X                   | : | -1.977 | -.692  | -.705 |
| MAXIMUM Y                   | : | .979   | .997   | .815  |
| MINIMUM Y                   | : | -1.473 | -1.455 | -.807 |
| CENTROID X                  | : | -.794  | -.574  | -.561 |
| CENTROID Y                  | : | .660   | .642   | .824  |
| POA TO CENTROID in.         | : | 1.032  | .861   | .997  |
| MIN RADIUS                  | : | .239   | .259   | .420  |
| MEAN RADIUS                 | : | .941   | .804   | .704  |
| MAX RADIUS                  | : | 1.983  | 1.459  | 1.072 |
| HORIZONTAL SPREAD           | : | 2.942  | 1.437  | 1.437 |
| VERTICAL SPREAD             | : | 2.452  | 2.452  | 1.622 |
| EXTREME SPREAD              | : | 2.955  | 2.452  | 1.834 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 7      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 9      |       |

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/08225087

## CENTERFIRE PATTERNS # 3



# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 3.600

VS= 3.109

GS= 3.604

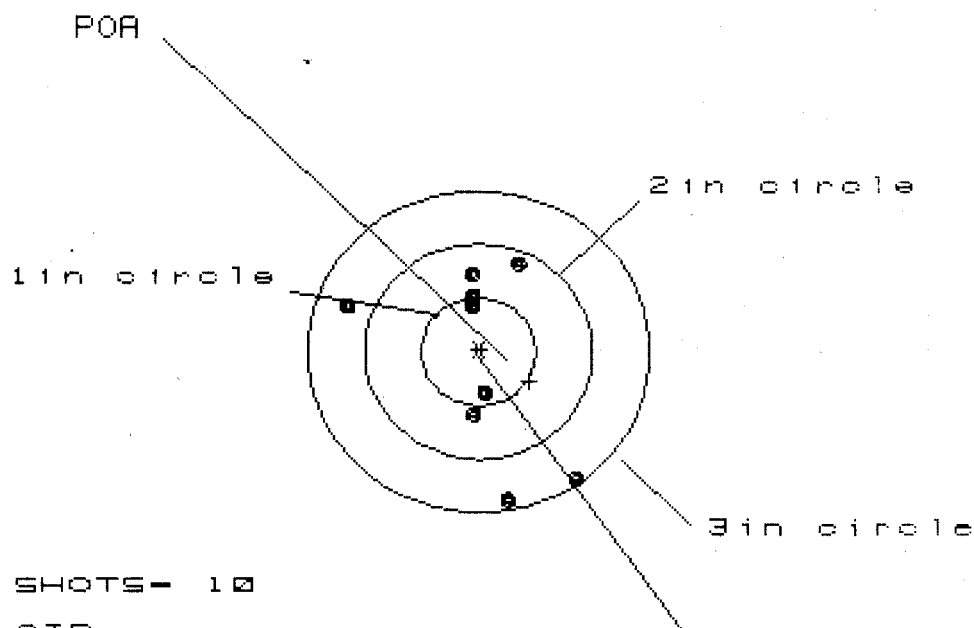
CENTROID #

| PATTERN #                   | : | 3      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.268  | 1.009  | .853   |
| MINIMUM X                   | : | -2.332 | -1.250 | -.674  |
| MAXIMUM Y                   | : | 1.672  | 1.720  | 1.546  |
| MINIMUM Y                   | : | -1.437 | -1.389 | -1.234 |
| CENTROID X                  | : | -.525  | -.266  | -.110  |
| CENTROID Y                  | : | .983   | .935   | 1.109  |
| POA TO CENTROID in.         | : | 1.114  | .972   | 1.114  |
| MIN RADIUS                  | : | .090   | .282   | .469   |
| MEAN RADIUS                 | : | 1.101  | .938   | .818   |
| MAX RADIUS                  | : | 2.371  | 1.869  | 1.563  |
| HORIZONTAL SPREAD           | : | 3.600  | 2.259  | 1.527  |
| VERTICAL SPREAD             | : | 3.109  | 3.109  | 2.780  |
| EXTREME SPREAD              | : | 3.604  | 3.323  | 2.780  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 4      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 7      |        |

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/06225087

## CENTERFIRE PATTERNS # 4



# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.980

VS= 2.264

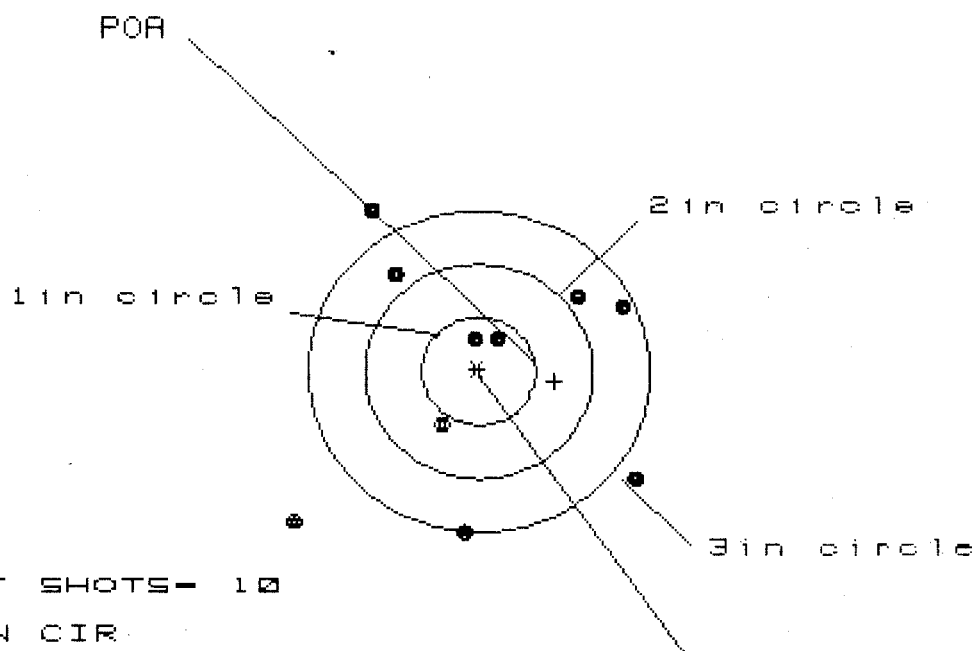
GS= 2.531

| PATTERN #                   | : | 4      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | .812   | .422   | .459   |
| MINIMUM X                   | : | -1.168 | -1.078 | -1.041 |
| MAXIMUM Y                   | : | .858   | .726   | .534   |
| MINIMUM Y                   | : | -1.406 | -1.538 | -.907  |
| CENTROID X                  | : | -.448  | -.538  | -.575  |
| CENTROID Y                  | : | .277   | .409   | .601   |
| POA TO CENTROID in.         | : | .527   | .676   | .832   |
| MIN RADIUS                  | : | .404   | .338   | .181   |
| MEAN RADIUS                 | : | .834   | .733   | .565   |
| MAX RADIUS                  | : | 1.438  | 1.565  | 1.043  |
| HORIZONTAL SPREAD           | : | 1.980  | 1.500  | 1.500  |
| VERTICAL SPREAD             | : | 2.264  | 2.264  | 1.441  |
| EXTREME SPREAD              | : | 2.531  | 2.268  | 1.571  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 7      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 10     |        |

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/C6225067

## CENTERFIRE PATTERNS # 5



# OF SHOTS - 10

# IN CIR

1in = 2

2in = 3

3in = 7

HS = 2.930

VS = 2.954

GS = 3.487

CENTROID \*

| PATTERN #                     | 5      |
|-------------------------------|--------|
| SHOTS (BEST OF)               | 10     |
| MAXIMUM X                     | 1.343  |
| MINIMUM X                     | -1.587 |
| MAXIMUM Y                     | 1.504  |
| MINIMUM Y                     | -1.450 |
| CENTROID X                    | -.671  |
| CENTROID Y                    | .095   |
| POA TO CENTROID in.           | .678   |
| MIN RADIUS                    | .320   |
| MEAN RADIUS                   | 1.195  |
| MAX RADIUS                    | 2.082  |
| HORIZONTAL SPREAD             | 2.930  |
| VERTICAL SPREAD               | 2.954  |
| EXTREME SPREAD                | 3.497  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |
| NUMBER IN TWO INCH CIRCLE =   | 3      |
| NUMBER IN THREE INCH CIRCLE = | 7      |

## RECEIVING AND EXAMINING REPORT

BARBER M24 0048626

COMMENTS

ORDER

R 99-08881

INITIAL CUSTOMER ORDER NO.

SWS

353

DATE RECEIVED DATE OPENED DATE CODE SERIAL NUMBER NEW SERIAL NUMBER MODEL AND GRADE

04/05/99

04/05/99

C6225087

700 7.62

M/24

ACCESSORIES

FROM:

SHIP TO:

US ARMY  
C CO 3RD BN 7TH SFG (A)  
FT CLAYTON PAN AM 34004

US ARMY  
C CO 3RD BN 7TH SFG (A)  
ATTN: ROBERT HOBART  
FT CLAYTON PAN AM 34004

CUST NO: 132573 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☒ UNREPAIRABLE☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN AMMO FUNCTION FINISH ACCURACY FIT INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

REC. ASSY.

B5

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barre 1

96003

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

BARBER - M24 0048626 48665

Receipt Of Firearm(s) Delivered to the Plant for Repair  
Firearm Checked For Live Ammunition [ ☒ ]

File # 00353

Delivery Date 4/5/99Customer Name (Print) Robert Horack (U.S. ARMY)  
Address FT CLAYTON 7th SFG State PANAMA Zip \_\_\_\_\_  
Phone Number (011) - 507 288 4287Firearm Description Model M/24 Cal./Ga. 7.62  
Serial Number 06225087Stock/ Fore-end Condition circle the description  
(Excellent; Good; Fair; Poor; Fancy; Plain; Synthetic; Wood)

Comments on Stock/ Fore-end condition \_\_\_\_\_

Metal Condition circle the description

(Excellent; Good; Fair; Poor; Fancy; Plain Stainless Steel)

Comments on Metal condition \_\_\_\_\_

Barrel Type (VT. Rib; Plain; Deer; Stainless Steel ) Barrel length \_\_\_\_\_

List additional accessories IE Scope, Sling, Gun case and description;  
\_\_\_\_\_Customer request: Recondition (SWS)

Return Process Return to Clark St. Ent. [ ] Return via UPS [ ]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature [Signature] Date 04/05/99  
person delivering firearm.Signature [Signature] Date 4/5/99  
security officerSignature [Signature] Date 4/5/99  
arms service / CSR

## Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature \_\_\_\_\_ Date \_\_\_\_/\_\_\_\_/\_\_\_\_  
person receiving firearm must be the same whom deliveredSignature \_\_\_\_\_ Date \_\_\_\_/\_\_\_\_/\_\_\_\_  
security officer or other witness returning the firearm

**BARBER - M24 0048628**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225087  
26 May 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2202  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1104  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .246325

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

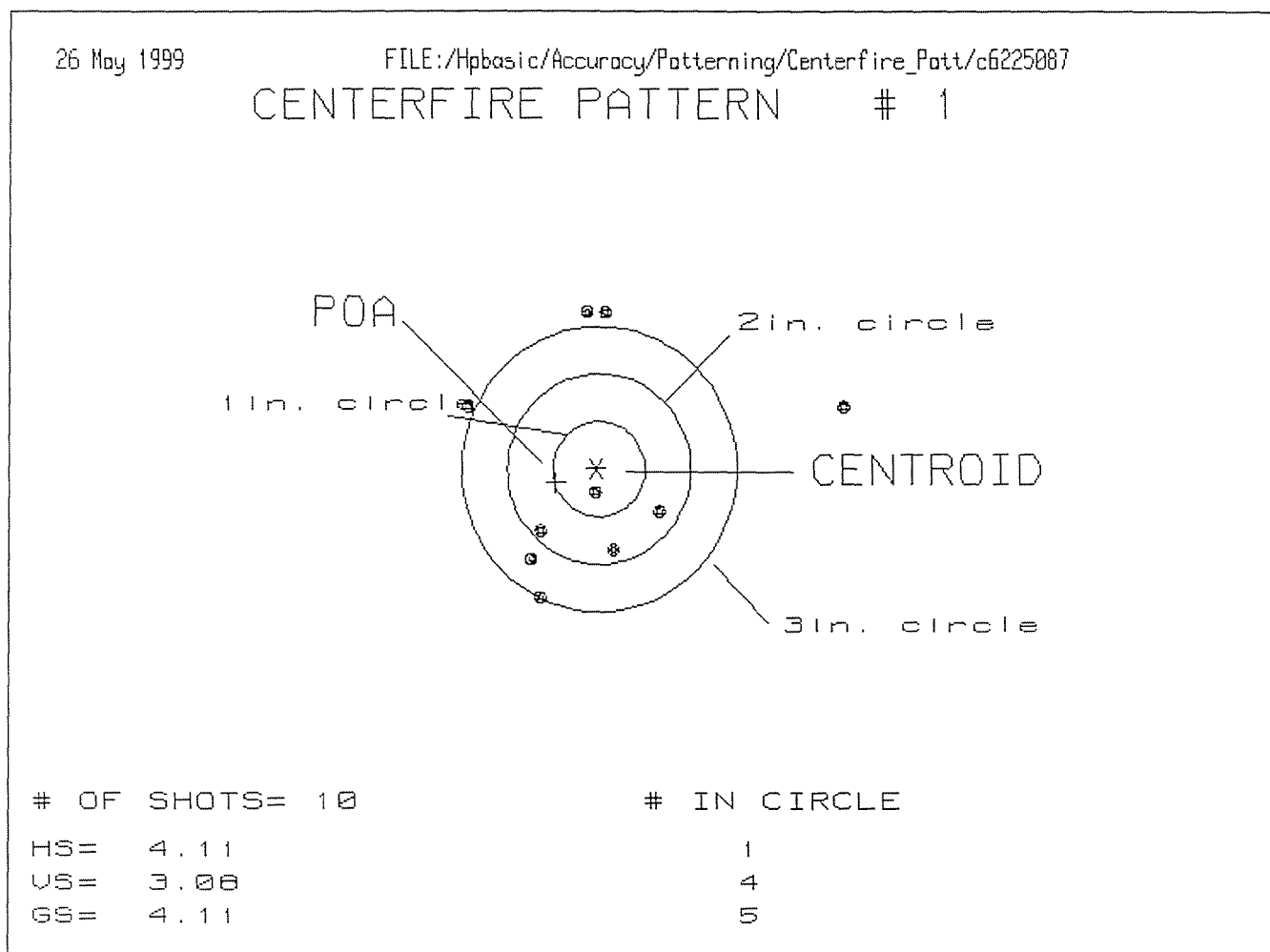
|      |   |         |
|------|---|---------|
| Ø TO | 1 | .236476 |
| 1 TO | 2 | .443776 |
| 1 TO | 3 | .147801 |
| 1 TO | 4 | .867014 |
| 1 TO | 5 | .259095 |

4

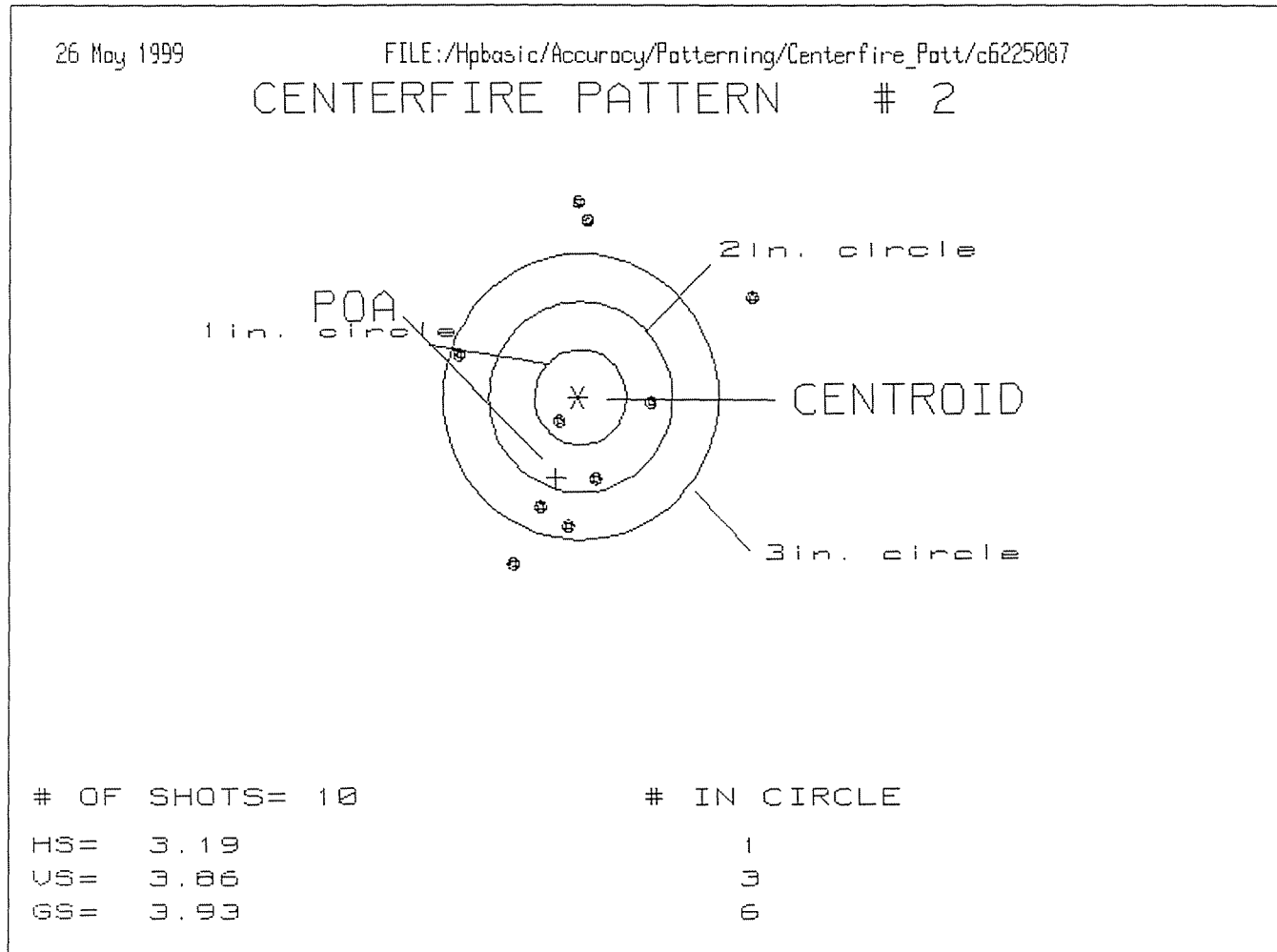
+31<sup>5</sup> <----POA

2

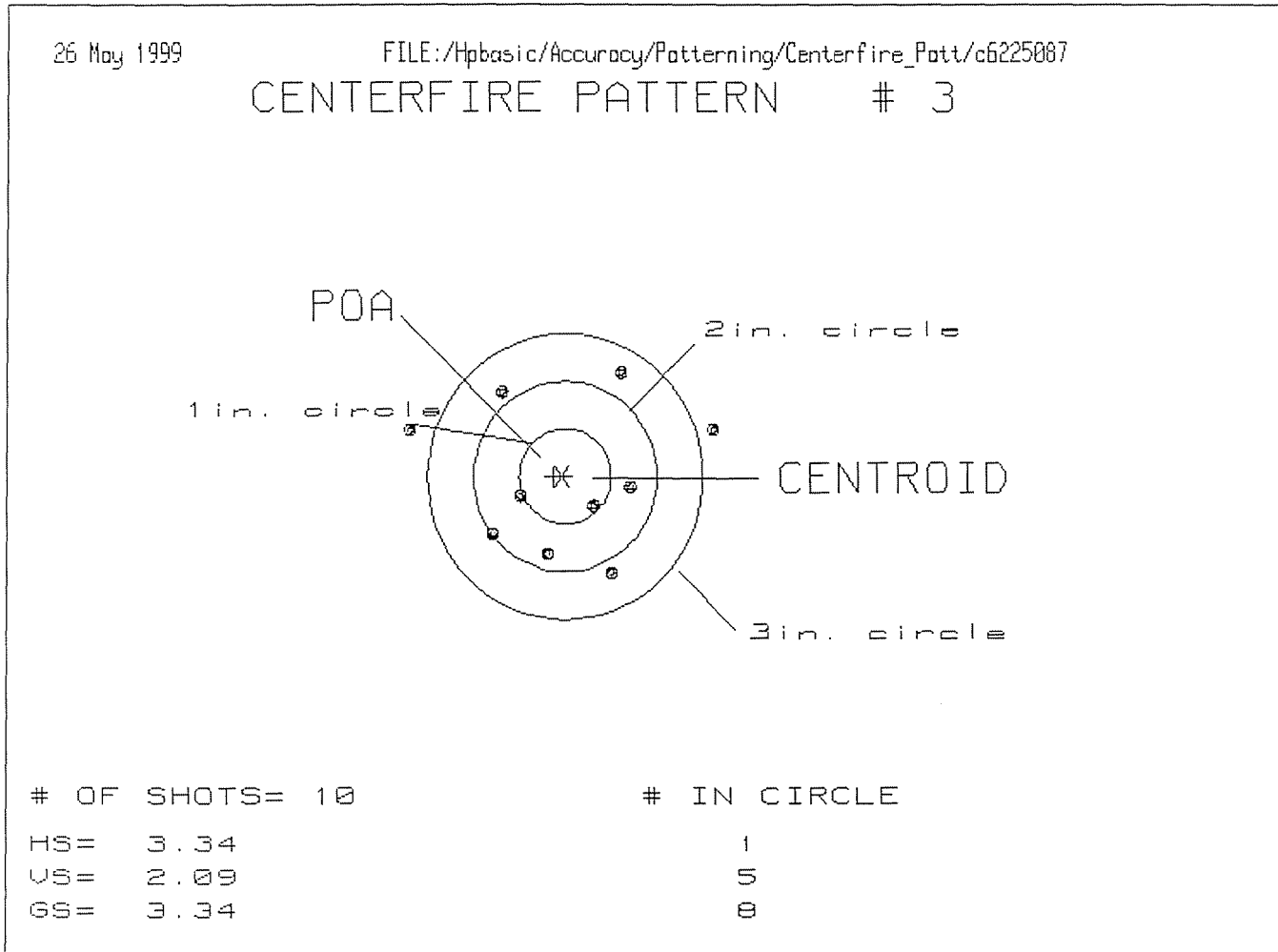
PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .462  
 MIN RADIUS : .290  
 MEAN RADIUS : 1.326  
 MAX RADIUS : 2.762  
 CENTROID X : .439  
 CENTROID Y : .146



PATTERN #: 2  
 POA TO CENTROID: .883  
 MIN RADIUS : .309  
 MEAN RADIUS : 1.397  
 MAX RADIUS : 2.138  
 CENTROID X : .231  
 CENTROID Y : .852



PATTERN #: 3  
 POA TO CENTROID: .091  
 MIN RADIUS : .395  
 MEAN RADIUS : 1.036  
 MAX RADIUS : 1.771  
 CENTROID X : .090  
 CENTROID Y : .008

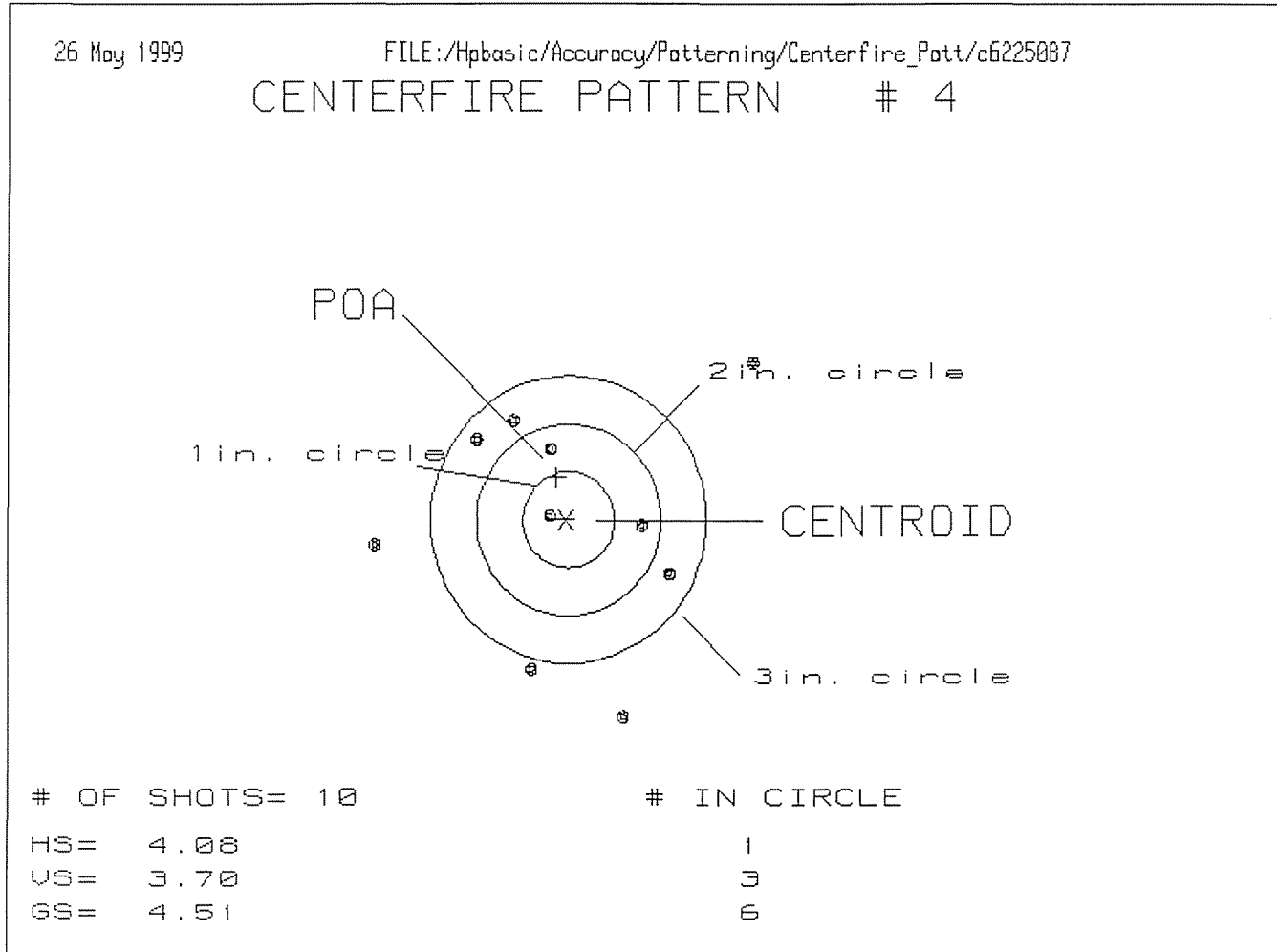


**BARBER - M24 0048632**

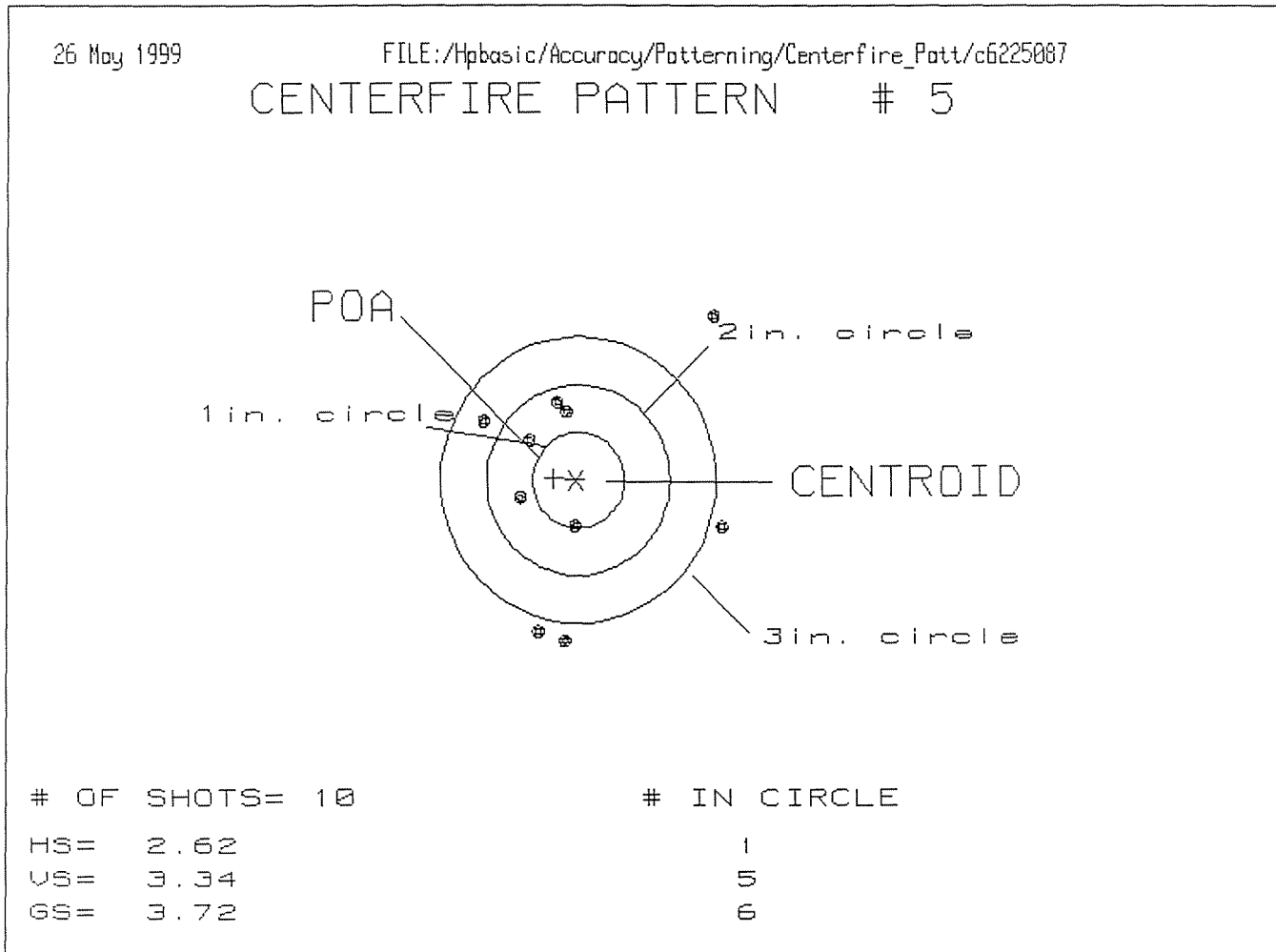
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐  
POA TO CENTROID: .451  
MIN RADIUS : .209  
MEAN RADIUS : 1.394  
MAX RADIUS : 2.566  
CENTROID X : .105  
CENTROID Y : -.439



PATTERN #: ☐ 5 ☐  
 POA TO CENTROID: .236  
 MIN RADIUS : .498  
 MEAN RADIUS : 1.169  
 MAX RADIUS : 2.214  
 CENTROID X : .236  
 CENTROID Y : -.015



| File                                                                                                                                                                                                                                                                                                                                     |              | Edit                                                                 |               | View                      |              | Tools                                          |         | Window                            |                    | Help |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------------------------|---------------|---------------------------|--------------|------------------------------------------------|---------|-----------------------------------|--------------------|------|--|--------|---------|---------|-----|---|-----|-------|------|----|----|----|----|----|-----|-----|----|--|--|
| File                                                                                                                                                                                                                                                                                                                                     | Print Report | Format Report                                                        | Export Report | Inquiry                   | Report Tools | SQL Tools                                      | Reports | Table Maintenance                 | System Maintenance | Help |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Repair Inquiry                                                                                                                                                                                                                                                                                                                           |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Repair Number: RE00014231                                                                                                                                                                                                                                                                                                                |              | Serial: C5225087 Model 760 Center Fire Caliber: 7.62 NATO M 24 (SWS) |               |                           |              | Repasman:                                      |         | Status: Closed 9/21/08 2:35:19 PM |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Verify Repair                                                                                                                                                                                                                                                                                                                            |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Address Information                                                                                                                                                                                                                                                                                                                      |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Customer:                                                                                                                                                                                                                                                                                                                                |              | <input checked="" type="radio"/> Received From                       |               | Return To:                |              | <input checked="" type="radio"/> Received From |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Name: COMMANDER C-CO 3/7 SFG (A)                                                                                                                                                                                                                                                                                                         |              | Name: COMMANDER C-CO 3/7 SFG (A)                                     |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Address 1: PSC 1008                                                                                                                                                                                                                                                                                                                      |              | Address 1: PSC 1008                                                  |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Address 2: PO Box 3960                                                                                                                                                                                                                                                                                                                   |              | Address 2: PO Box                                                    |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| City: FPO AA                                                                                                                                                                                                                                                                                                                             |              | City: FPO AA                                                         |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| State: FL Zip Code: 34051 Country: US                                                                                                                                                                                                                                                                                                    |              | State: FL Zip Code: 34051 Country: US                                |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| FFL: <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>                         |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Contact / Condition                                                                                                                                                                                                                                                                                                                      |              | Problems                                                             |               | Estimate                  |              | History / Status                               |         | Shipping / Billing                |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Contact Information:                                                                                                                                                                                                                                                                                                                     |              | Received Condition:                                                  |               | Accessories Received:     |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Phone: 787 865 8844                                                                                                                                                                                                                                                                                                                      |              | Floor                                                                |               | Code Desc Qty             |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Fax:                                                                                                                                                                                                                                                                                                                                     |              | Condition: RECD IN HARD CASE                                         |               | AD07 With Stud 3          |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Email:                                                                                                                                                                                                                                                                                                                                   |              | Notes: W/RE#14230 HARD CASE                                          |               | AD10 Hard Case, W/OTHEF 1 |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Comments:                                                                                                                                                                                                                                                                                                                                |              | DAMAGED OPENING                                                      |               | AD17 Scope & SGT Bases 1  |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
|                                                                                                                                                                                                                                                                                                                                          |              | ESP Notes:                                                           |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
|                                                                                                                                                                                                                                                                                                                                          |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Repair Search                                                                                                                                                                                                                                                                                                                            |              | Refresh                                                              |               | Close                     |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| <table border="1"> <thead> <tr> <th>maglet</th> <th>8/22/00</th> <th>7:39 AM</th> <th>NUM</th> <th>W</th> <th>REP</th> </tr> </thead> <tbody> <tr> <td>Start</td> <td>Info</td> <td>Ne</td> <td>SA</td> <td>Ex</td> <td>Ne</td> </tr> <tr> <td>SA</td> <td>Per</td> <td>Sta</td> <td>Se</td> <td></td> <td></td> </tr> </tbody> </table> |              |                                                                      |               |                           |              |                                                |         |                                   |                    |      |  | maglet | 8/22/00 | 7:39 AM | NUM | W | REP | Start | Info | Ne | SA | Ex | Ne | SA | Per | Sta | Se |  |  |
| maglet                                                                                                                                                                                                                                                                                                                                   | 8/22/00      | 7:39 AM                                                              | NUM           | W                         | REP          |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| Start                                                                                                                                                                                                                                                                                                                                    | Info         | Ne                                                                   | SA            | Ex                        | Ne           |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |
| SA                                                                                                                                                                                                                                                                                                                                       | Per          | Sta                                                                  | Se            |                           |              |                                                |         |                                   |                    |      |  |        |         |         |     |   |     |       |      |    |    |    |    |    |     |     |    |  |  |

C-6225087

## Final Inspection

Sn: C6225087

DATE REC'D: 9-22-00

DATE RET'D:

Auditor: RW

## Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☐ FINISH
- ☐ LOOSENESS
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

## Item:

Stock Assy.

- ☐ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ IRON SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments: