

G684-5262

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



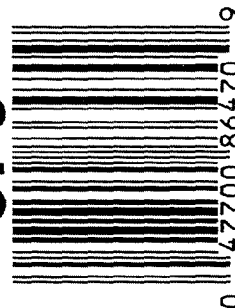
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845262

UPC



BM FORM

GUN SERIAL #

G 6845262

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RZ
480	MAGNAFLUX BBL ACTION		5/6/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/7/09	Ken
540	APPLY COATINGS (BARREL ACTION)		5/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	LJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

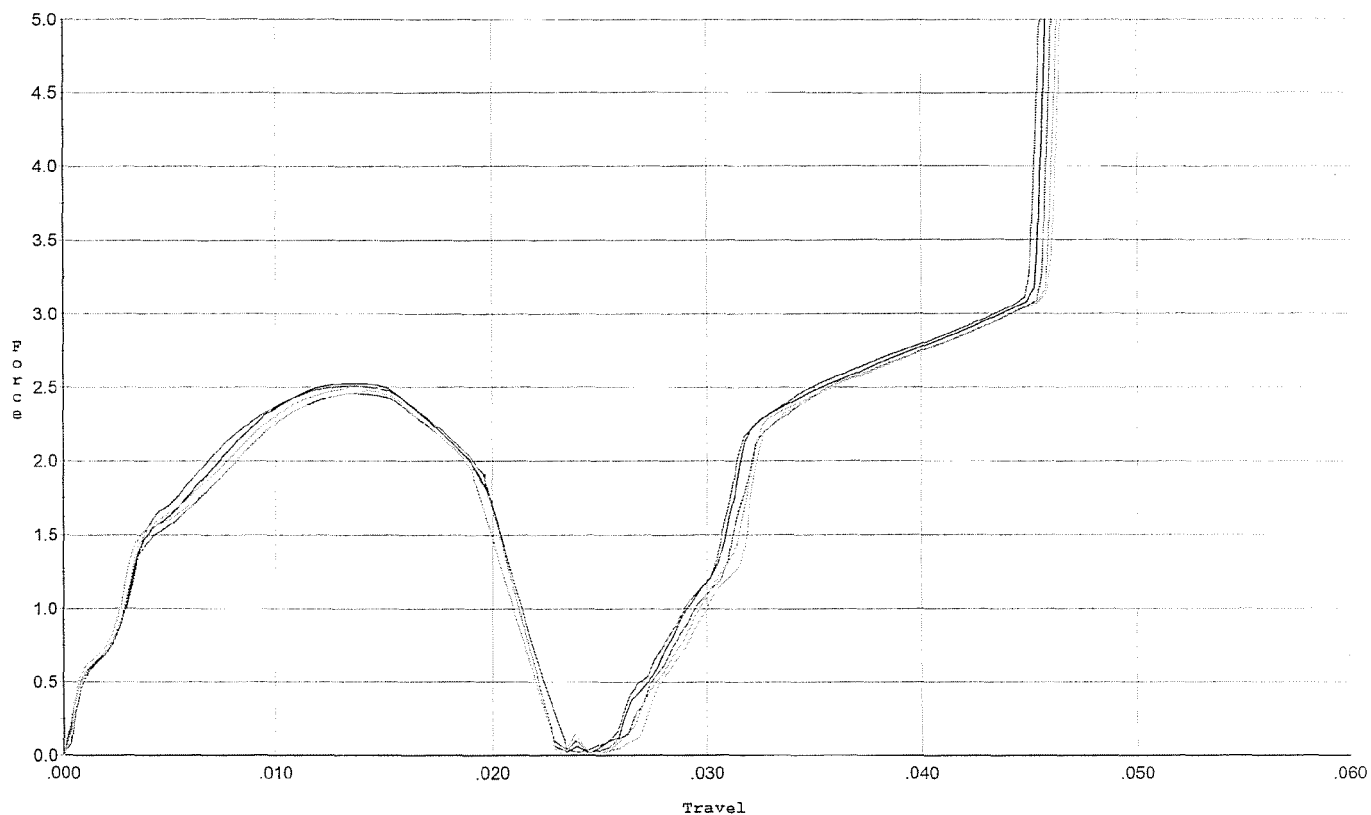
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-24-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	6-24-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-24-09	LN
	J) ASSEMBLE STOCK		5-20-09	LN
	K) ASSEMBLE SWIVEL STUDS		6-24-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.69</u> <u>2.64</u> <u>2.70</u>	6-23-09	LN
	C) FUNCTION		6-24-09	LN
690	PACK		7/22/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



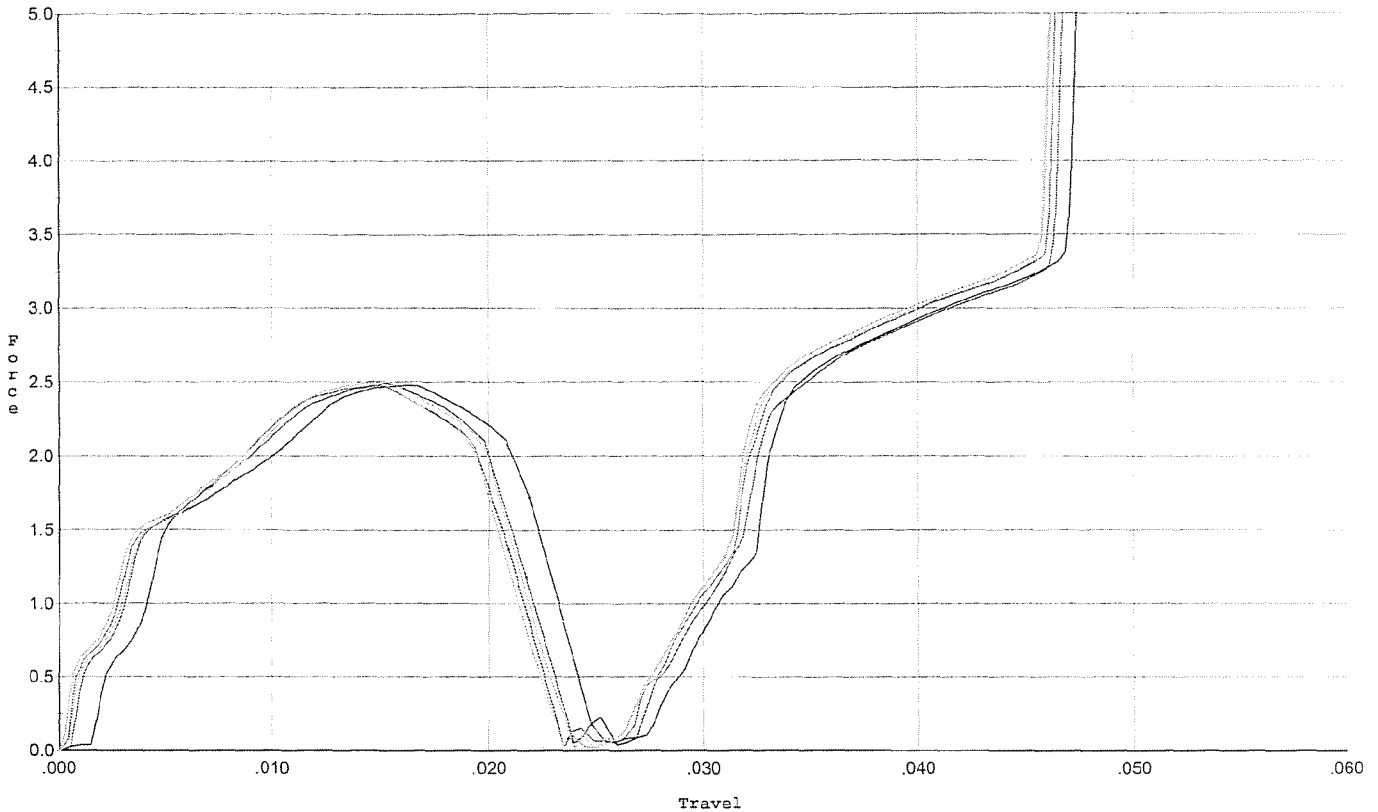
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.020	0.00	0.030	0.036		Set Trigger
2	2.528	0.020	0.00	0.031	0.036		Set Trigger
3	2.457	0.020	0.00	0.031	0.035		Set Trigger
4	2.480	0.020	0.00	0.032	0.035		Set Trigger
5	2.508	0.019	0.00	0.032	0.034		Set Trigger

Aug 249

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



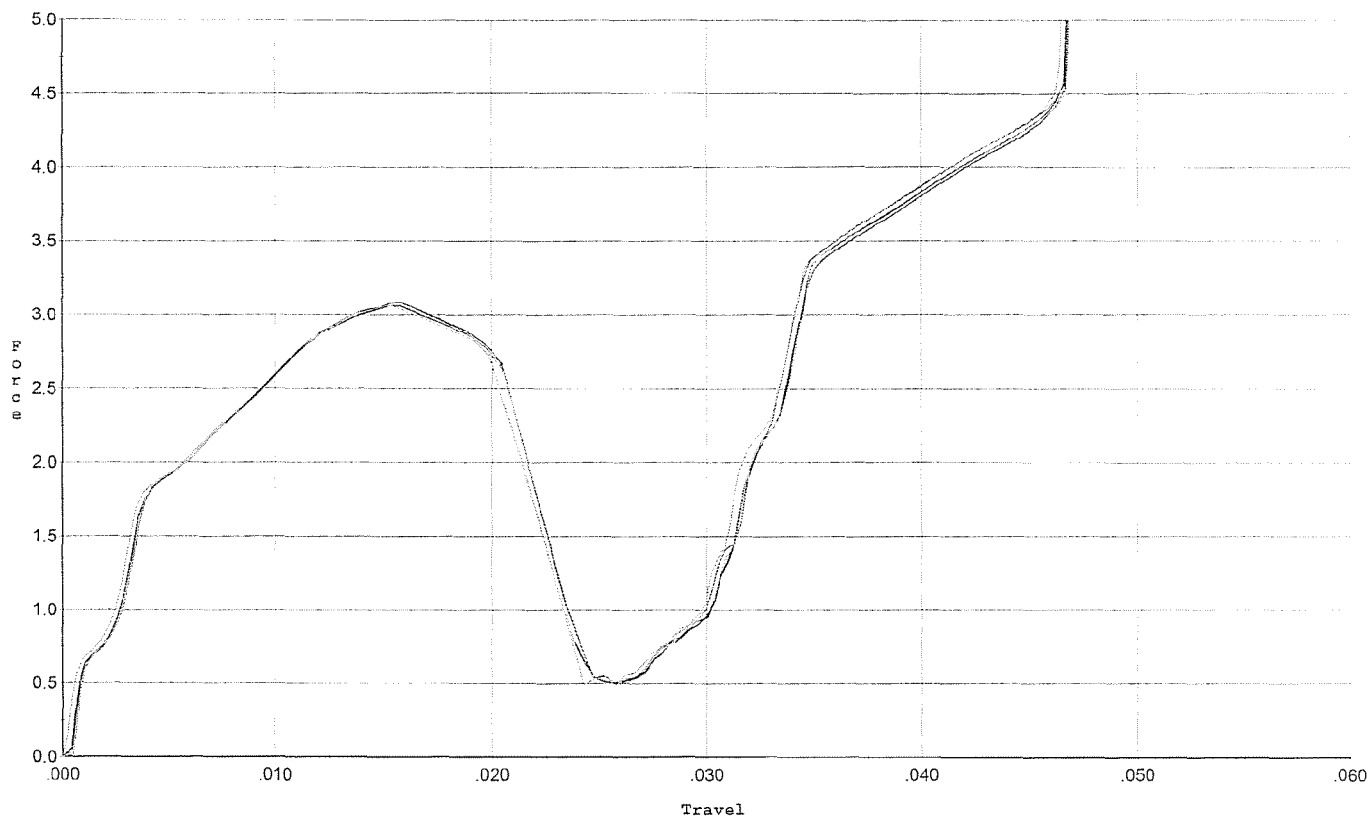
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.022	0.00	0.031	0.038		Set Trigger
2	2.478	0.022	0.00	0.031	0.037		Set Trigger
3	2.477	0.021	0.00	0.031	0.037		Set Trigger
4	2.507	0.020	0.00	0.031	0.035		Set Trigger
5	2.501	0.019	0.00	0.031	0.035		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



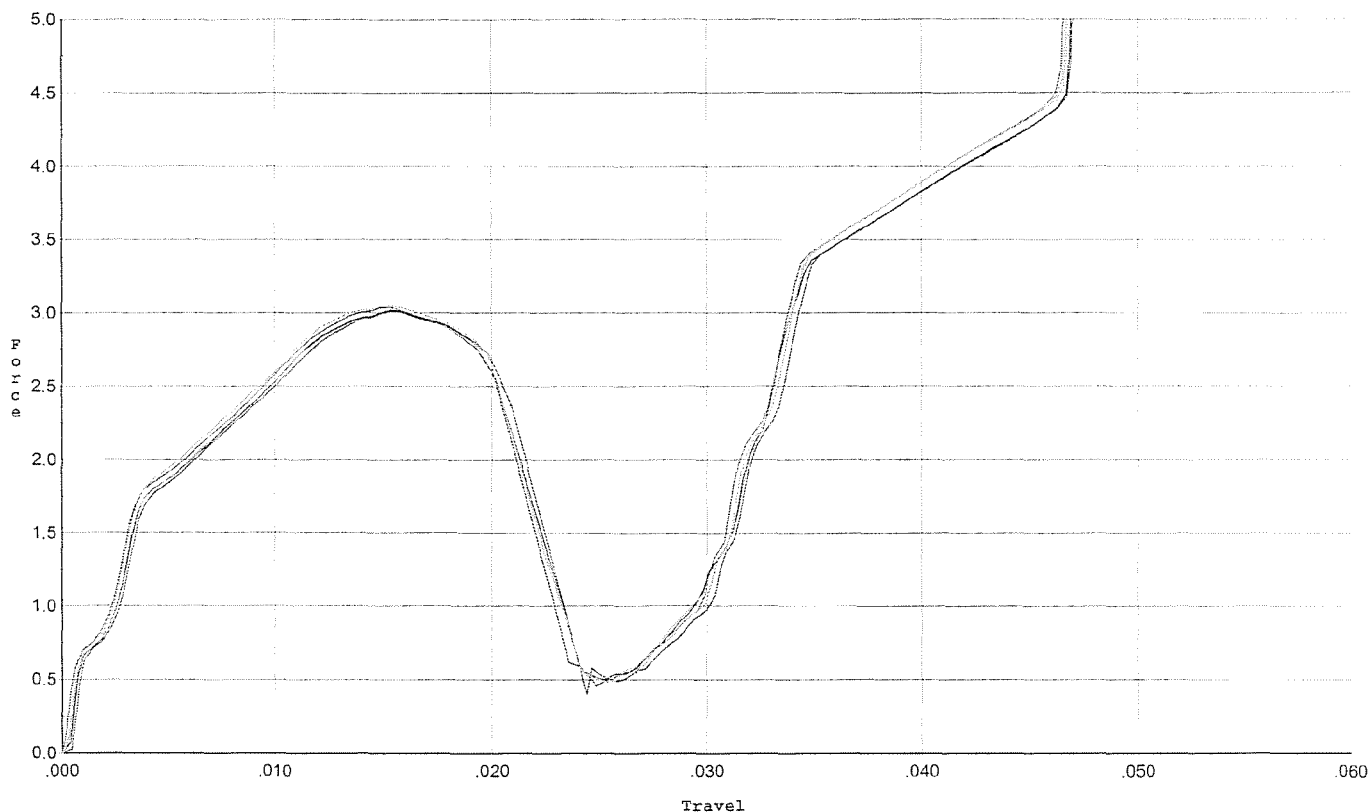
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.020	0.00	0.030	0.044		Set Trigger
2	3.063	0.021	0.00	0.030	0.044		Set Trigger
3	3.082	0.020	0.00	0.030	0.044		Set Trigger
4	3.069	0.021	0.00	0.030	0.044		Set Trigger
5	3.064	0.022	0.00	0.030	0.047		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



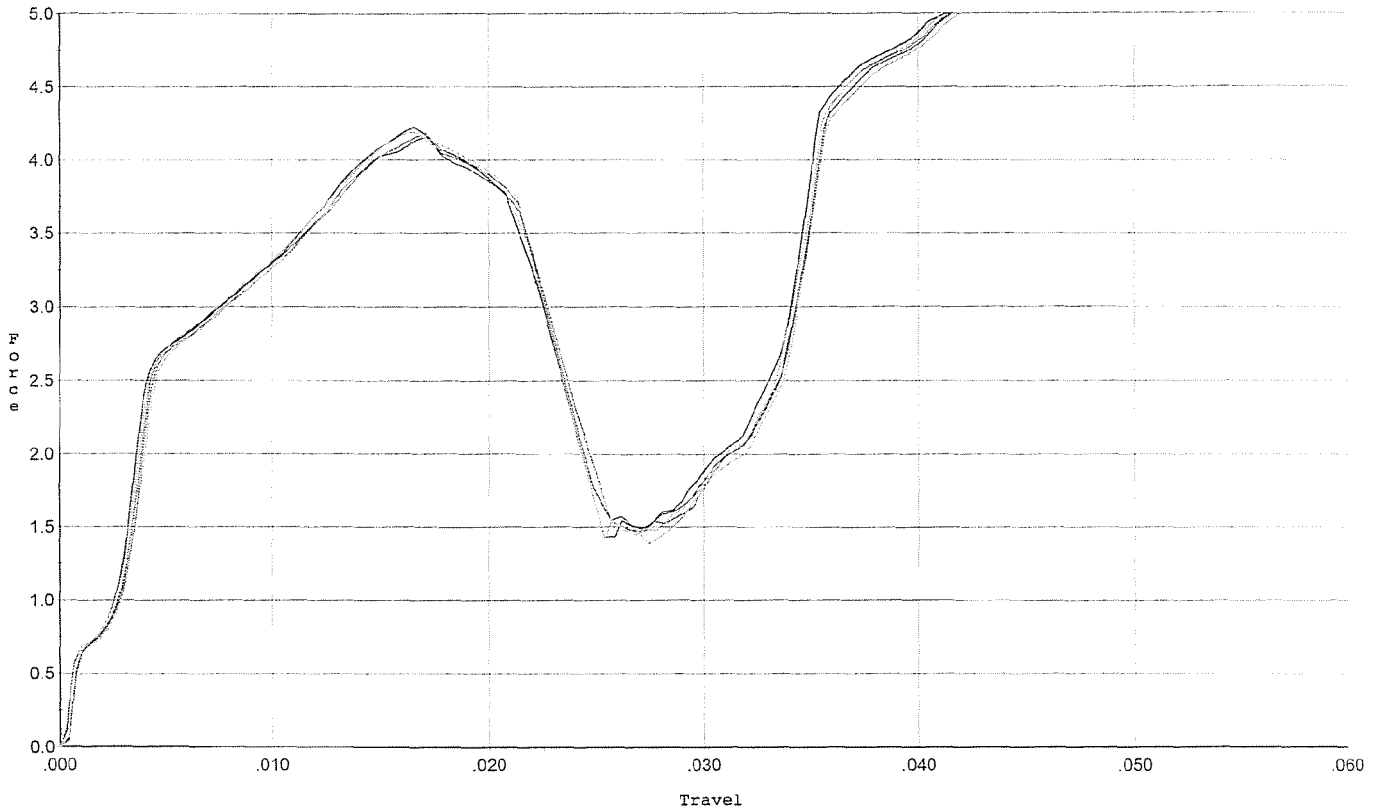
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.021	0.00	0.030	0.044		Set Trigger
2	3.019	0.020	0.00	0.030	0.042		Set Trigger
3	3.039	0.020	0.00	0.030	0.043		Set Trigger
4	3.005	0.020	0.00	0.031	0.042		Set Trigger
5	3.053	0.020	0.00	0.030	0.043		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



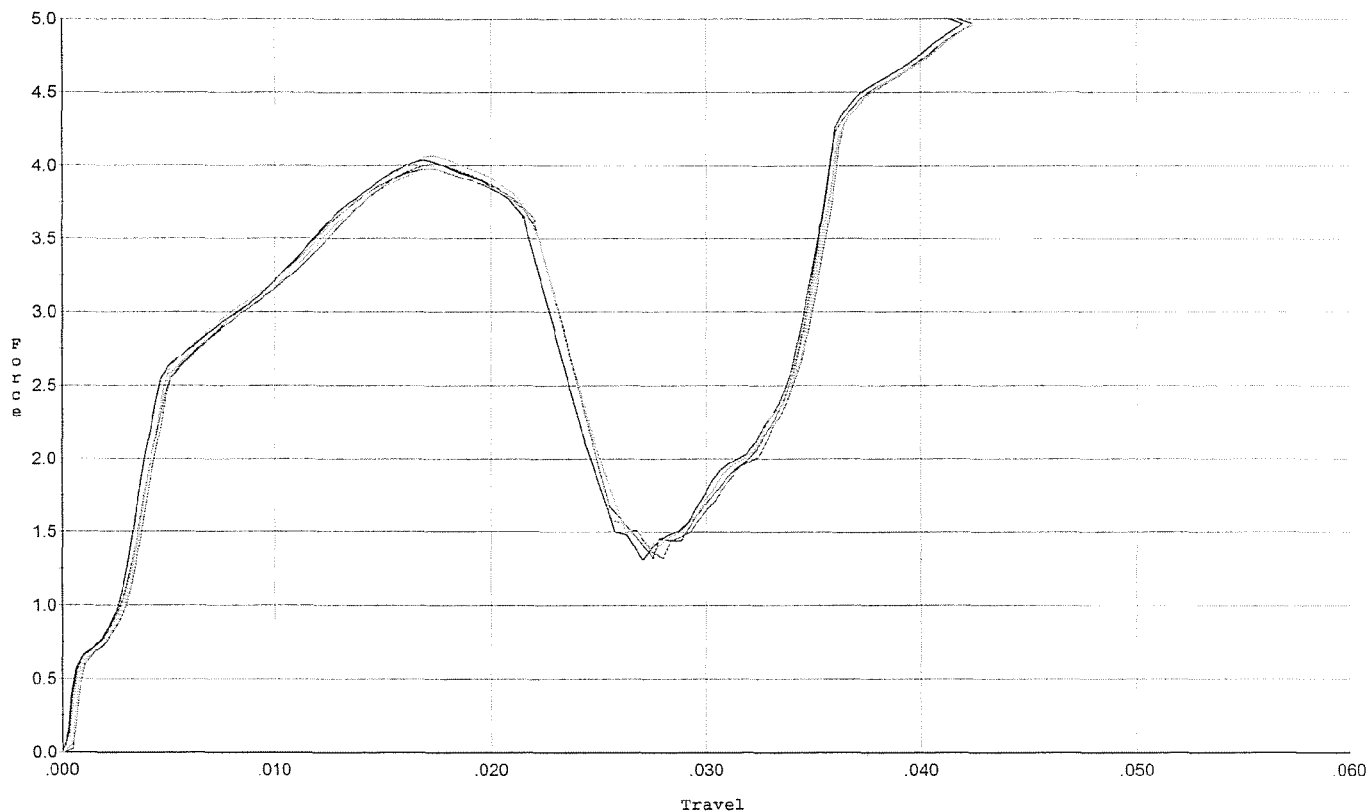
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.021	0.00	0.028	0.060		Set Trigger
2	4.222	0.022	0.00	0.027	0.063		Set Trigger
3	4.182	0.021	0.00	0.028	0.060		Set Trigger
4	4.193	0.022	0.00	0.028	0.062		Set Trigger
5	4.214	0.021	0.00	0.028	0.060		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



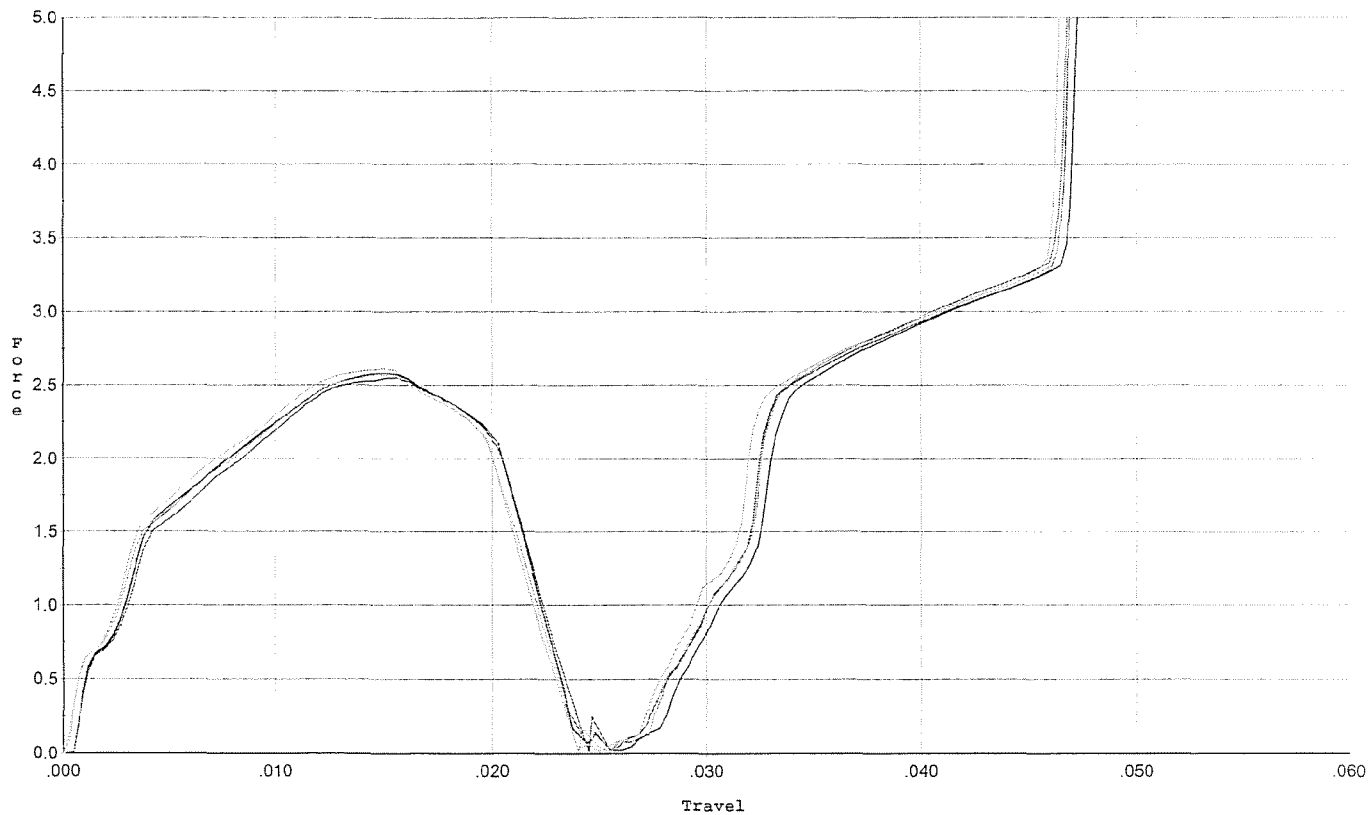
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.022	0.00	0.027	0.061		Set Trigger
2	4.041	0.021	0.00	0.028	0.060		Set Trigger
3	4.014	0.022	0.00	0.028	0.060		Set Trigger
4	3.977	0.022	0.00	0.028	0.061		Set Trigger
5	4.069	0.022	0.00	0.028	0.061		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



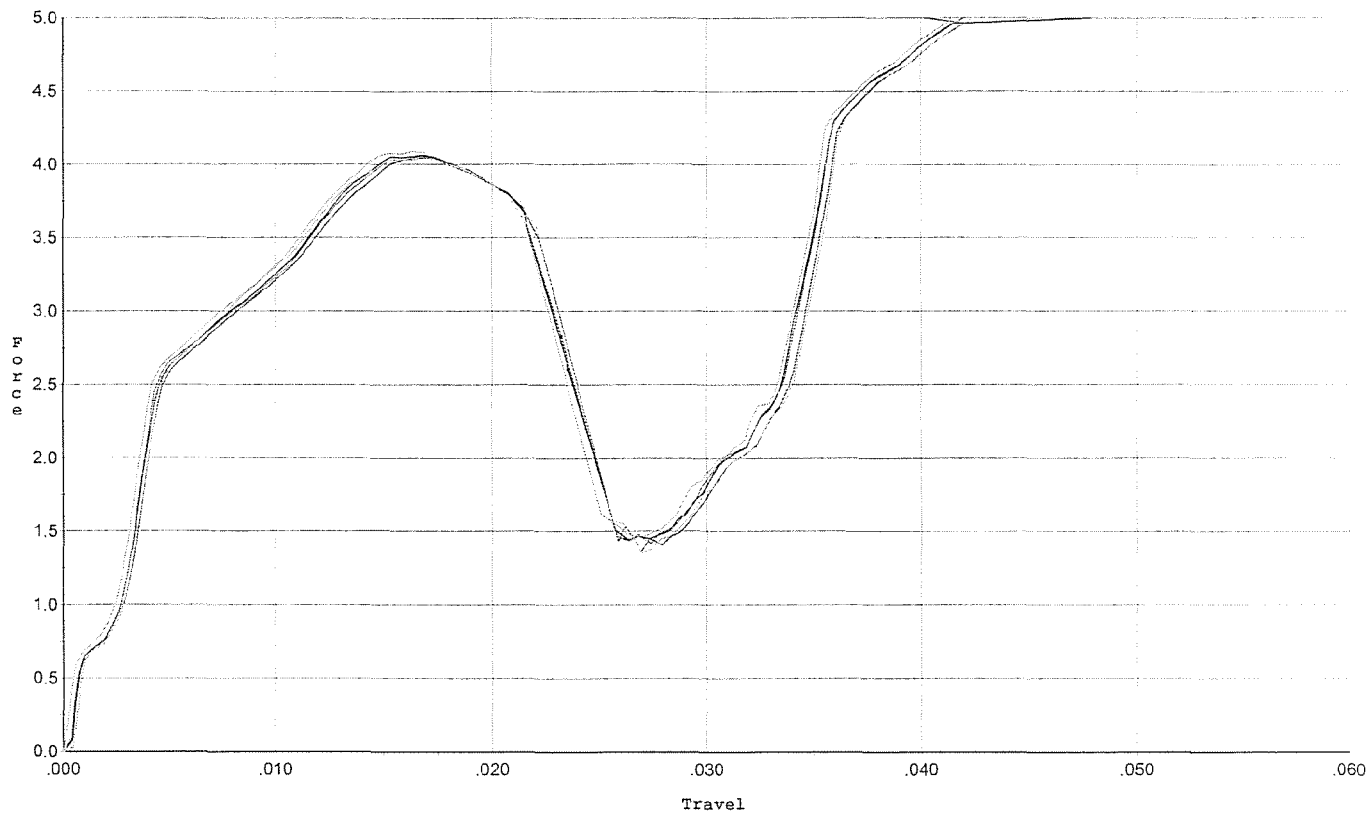
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.020	0.00	0.031	0.037		Set Trigger
2	2.580	0.020	0.00	0.032	0.038		Set Trigger
3	2.583	0.020	0.00	0.031	0.038		Set Trigger
4	2.614	0.020	0.00	0.032	0.037		Set Trigger
5	2.566	0.022	0.00	0.031	0.039		Set Trigger

Aug 257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.022	0.00	0.028	0.062		Set Trigger
2	4.063	0.024	0.00	0.027	0.066		Set Trigger
3	4.054	0.023	0.00	0.027	0.065		Set Trigger
4	4.039	0.022	0.00	0.028	0.062		Set Trigger
5	4.088	0.022	0.00	0.027	0.061		Set Trigger

Aug 4.05