

6684-5286

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



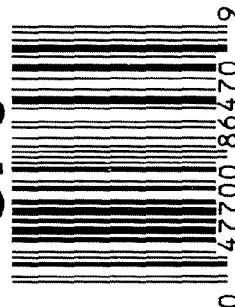
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845286

UPC



BM FORM

GUN SERIAL # G 684 5286

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNAFLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-19-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.6</u> <u>2.6</u> <u>2.6</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.3</u> <u>3.3</u> <u>3.3</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-19-09	R. H.
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/20/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	NN
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.87</u> <u>2.81</u> <u>2.67</u> <u>2.77</u>	5/21/09	NN
	C) FUNCTION		5/22/09	RP
690	PACK		8/5/09	Fm

F004 REV 5/2006

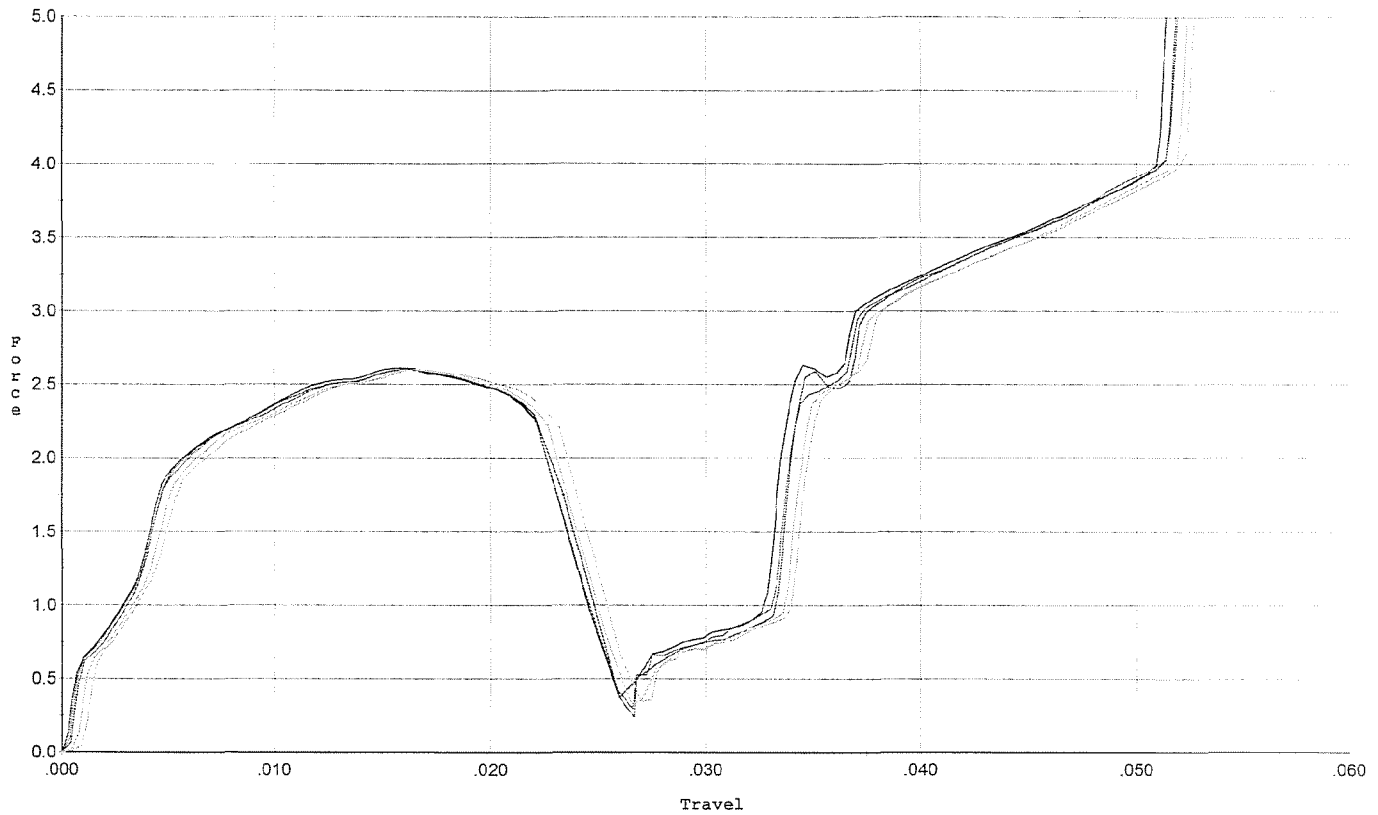
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0052994 53033

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



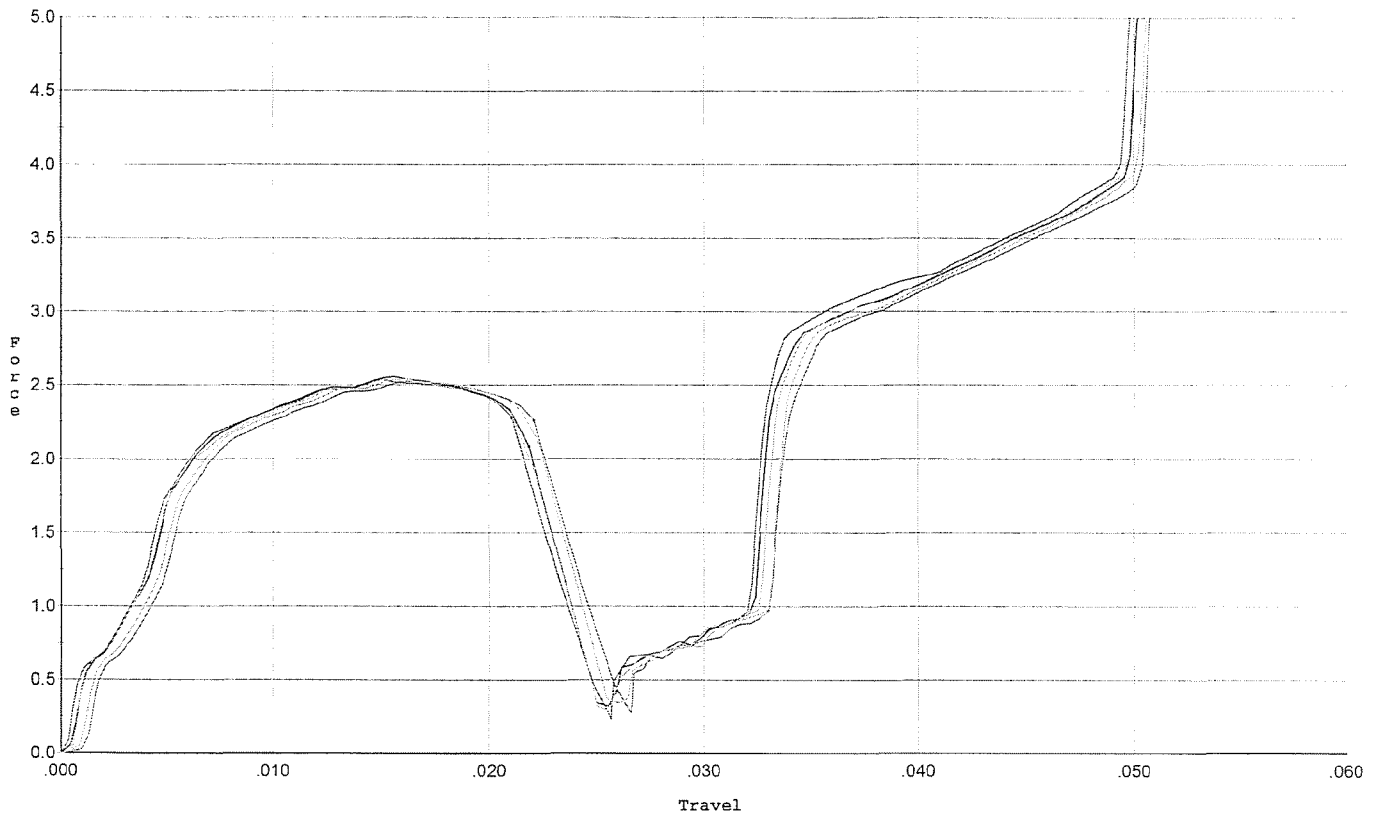
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.023	0.00	0.034	0.046		Set Trigger
2	2.607	0.022	0.00	0.033	0.044		Set Trigger
3	2.601	0.022	0.00	0.034	0.043		Set Trigger
4	2.599	0.023	0.00	0.034	0.044		Set Trigger
5	2.601	0.023	0.00	0.034	0.044		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



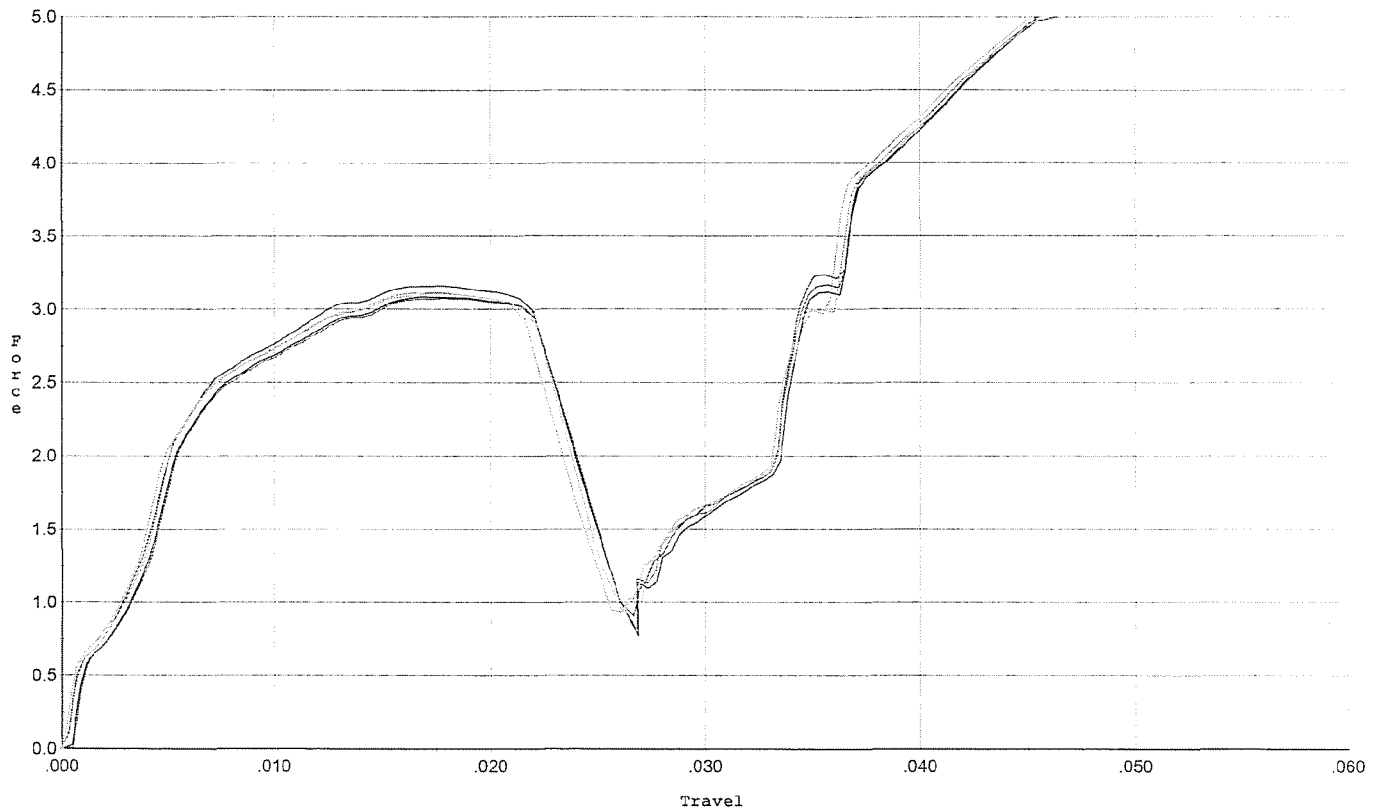
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.021	0.00	0.032	0.040		Set Trigger
2	2.555	0.022	0.00	0.033	0.041		Set Trigger
3	2.528	0.022	0.00	0.033	0.040		Set Trigger
4	2.540	0.022	0.00	0.033	0.042		Set Trigger
5	2.541	0.022	0.00	0.033	0.041		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



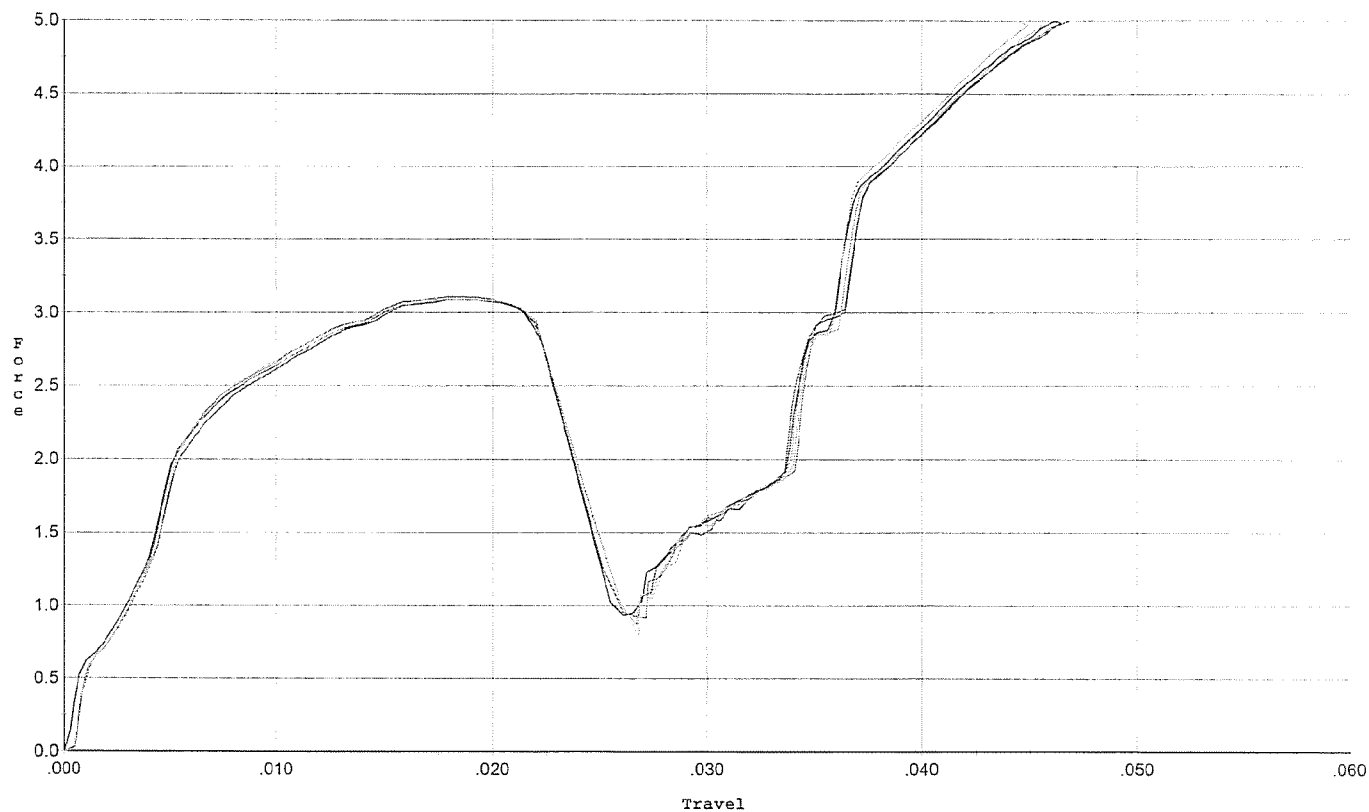
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.022	0.00	0.031	0.051		Set Trigger
2	3.082	0.024	0.00	0.030	0.054		Set Trigger
3	3.073	0.024	0.00	0.030	0.053		Set Trigger
4	3.109	0.022	0.00	0.031	0.050		Set Trigger
5	3.114	0.022	0.00	0.031	0.049		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



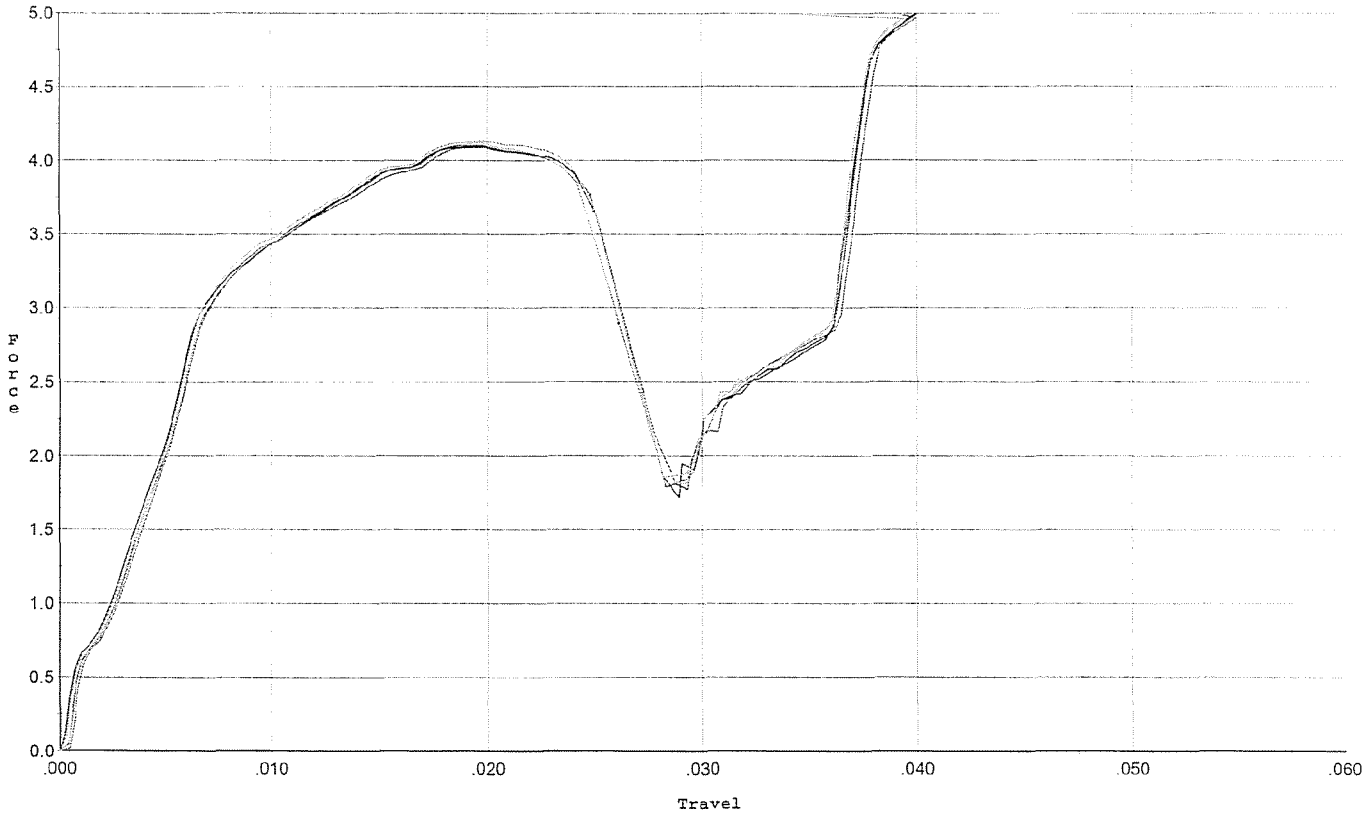
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.022	0.00	0.031	0.049		Set Trigger
2	3.090	0.022	0.00	0.031	0.050		Set Trigger
3	3.105	0.022	0.00	0.031	0.050		Set Trigger
4	3.087	0.022	0.00	0.031	0.049		Set Trigger
5	3.091	0.022	0.00	0.031	0.049		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



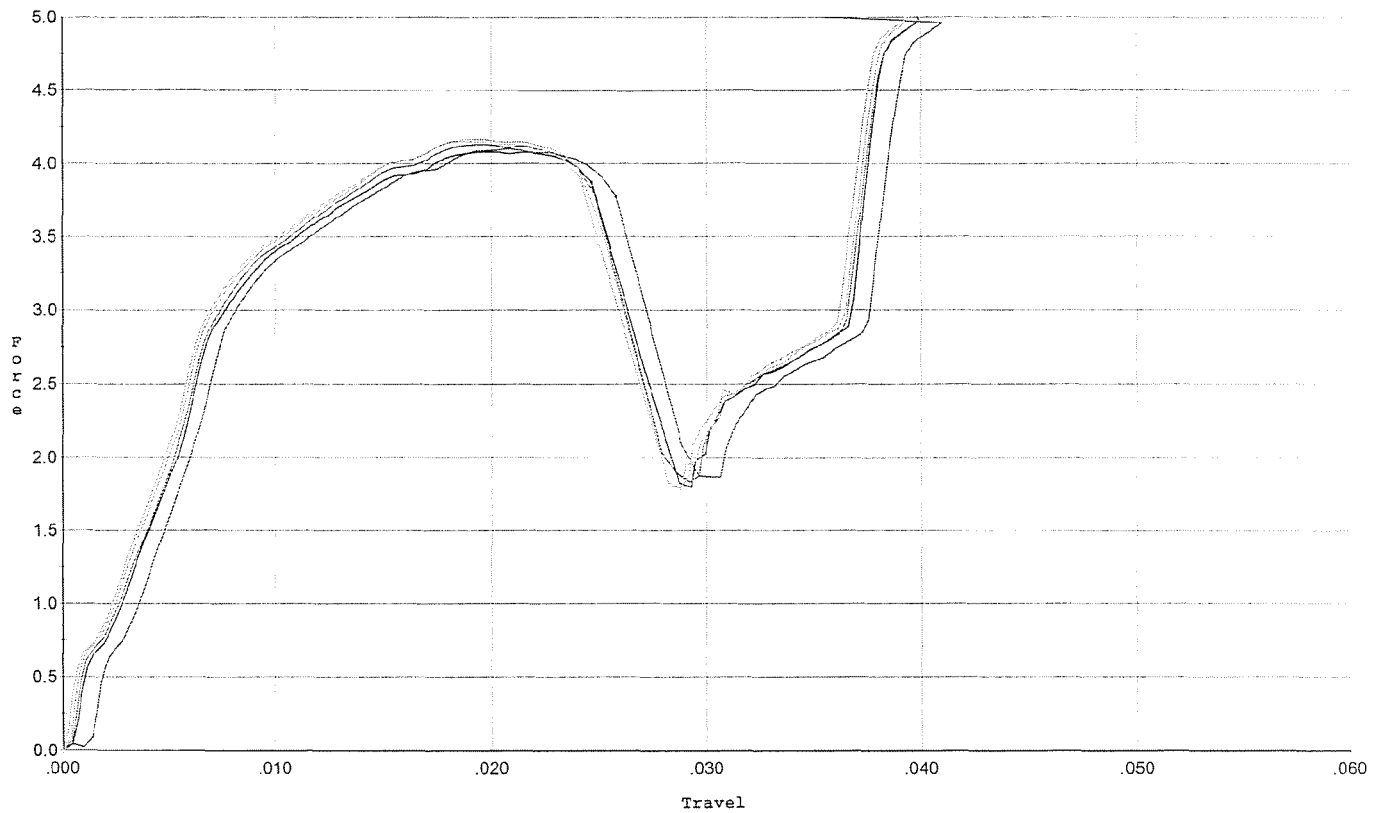
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.025	0.00	0.023	0.073		Set Trigger
2	4.095	0.026	0.00	0.023	0.076		Set Trigger
3	4.090	0.025	0.00	0.023	0.072		Set Trigger
4	4.120	0.026	0.00	0.022	0.077		Set Trigger
5	4.136	0.025	0.00	0.022	0.073		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



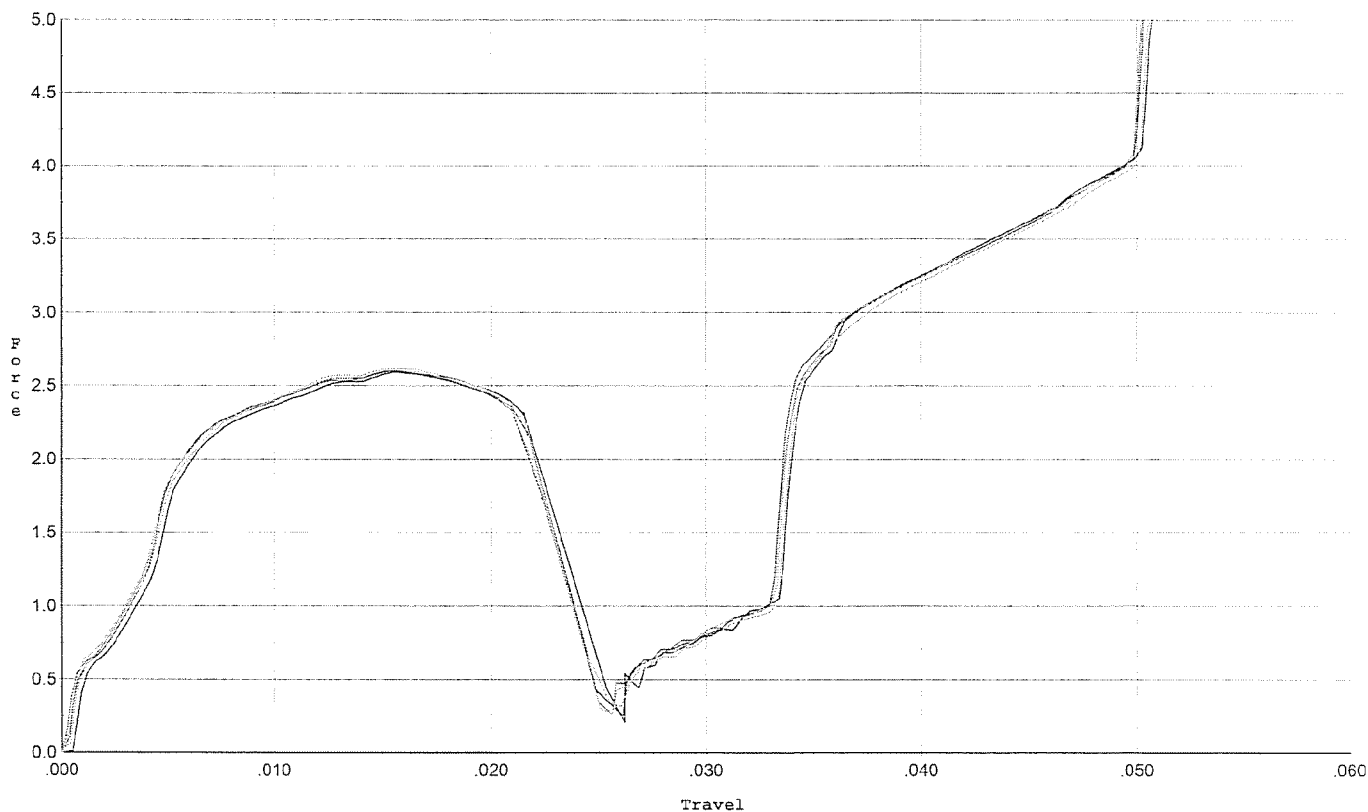
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.026	0.00	0.023	0.073		Set Trigger
2	4.082	0.025	0.00	0.022	0.071		Set Trigger
3	4.131	0.025	0.00	0.022	0.072		Set Trigger
4	4.152	0.024	0.00	0.022	0.071		Set Trigger
5	4.166	0.025	0.00	0.022	0.074		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



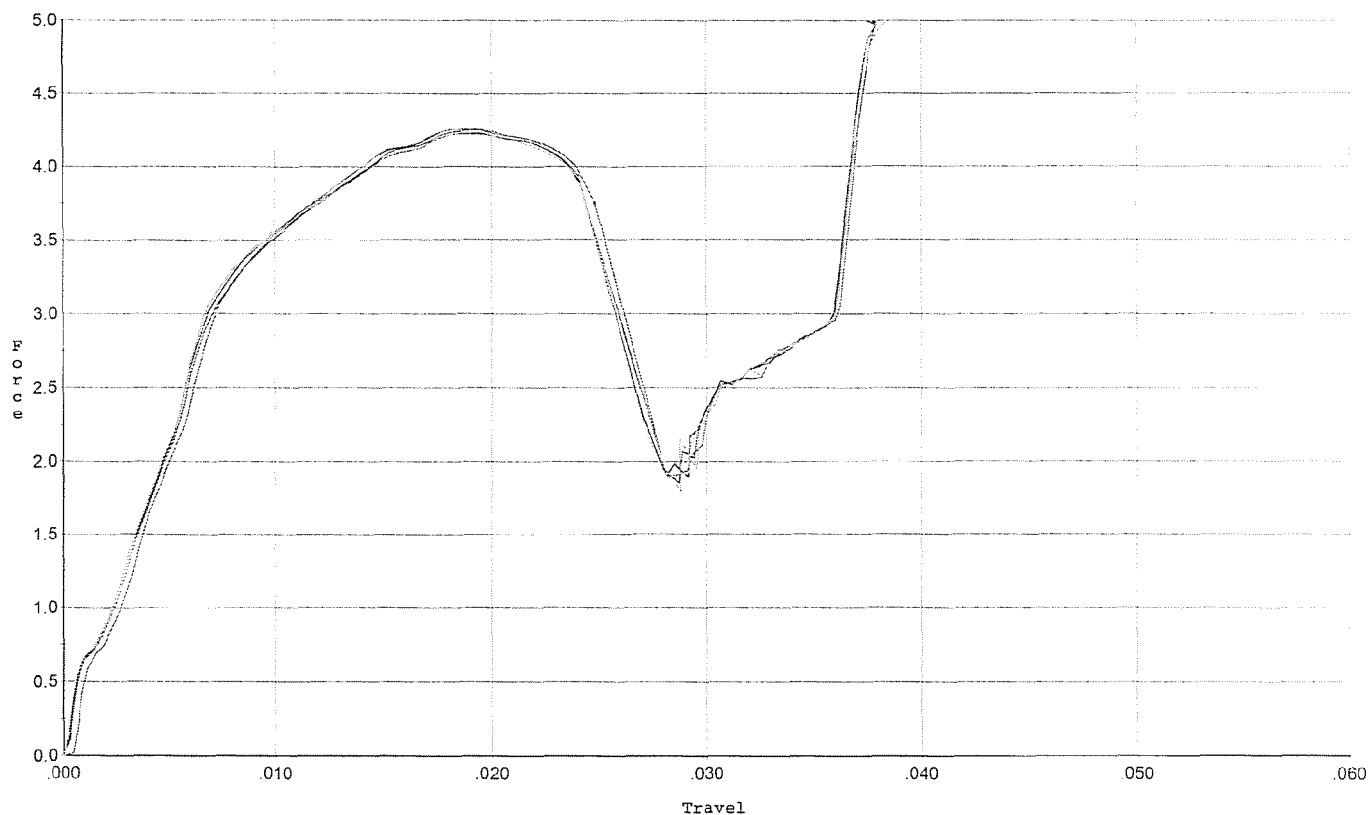
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.022	0.00	0.033	0.042		Set Trigger
2	2.596	0.021	0.00	0.034	0.041		Set Trigger
3	2.606	0.022	0.00	0.033	0.044		Set Trigger
4	2.619	0.022	0.00	0.033	0.043		Set Trigger
5	2.621	0.022	0.00	0.033	0.042		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.024	0.00	0.021	0.072		Set Trigger
2	4.258	0.024	0.00	0.021	0.072		Set Trigger
3	4.255	0.025	0.00	0.021	0.074		Set Trigger
4	4.260	0.024	0.00	0.021	0.073		Set Trigger
5	4.226	0.026	0.00	0.021	0.078		Set Trigger

Avg 4.24