

G6845807

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



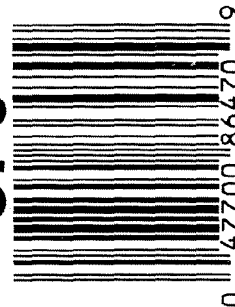
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845807

UPC



BM FORM

GUN SERIAL #

66845807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	BP
472	SERIALIZE BOLT HANDLE		4-21-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR	4-24-09	RPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	JP
520	GOFF BLAST BBL / REC		4/28	RP
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

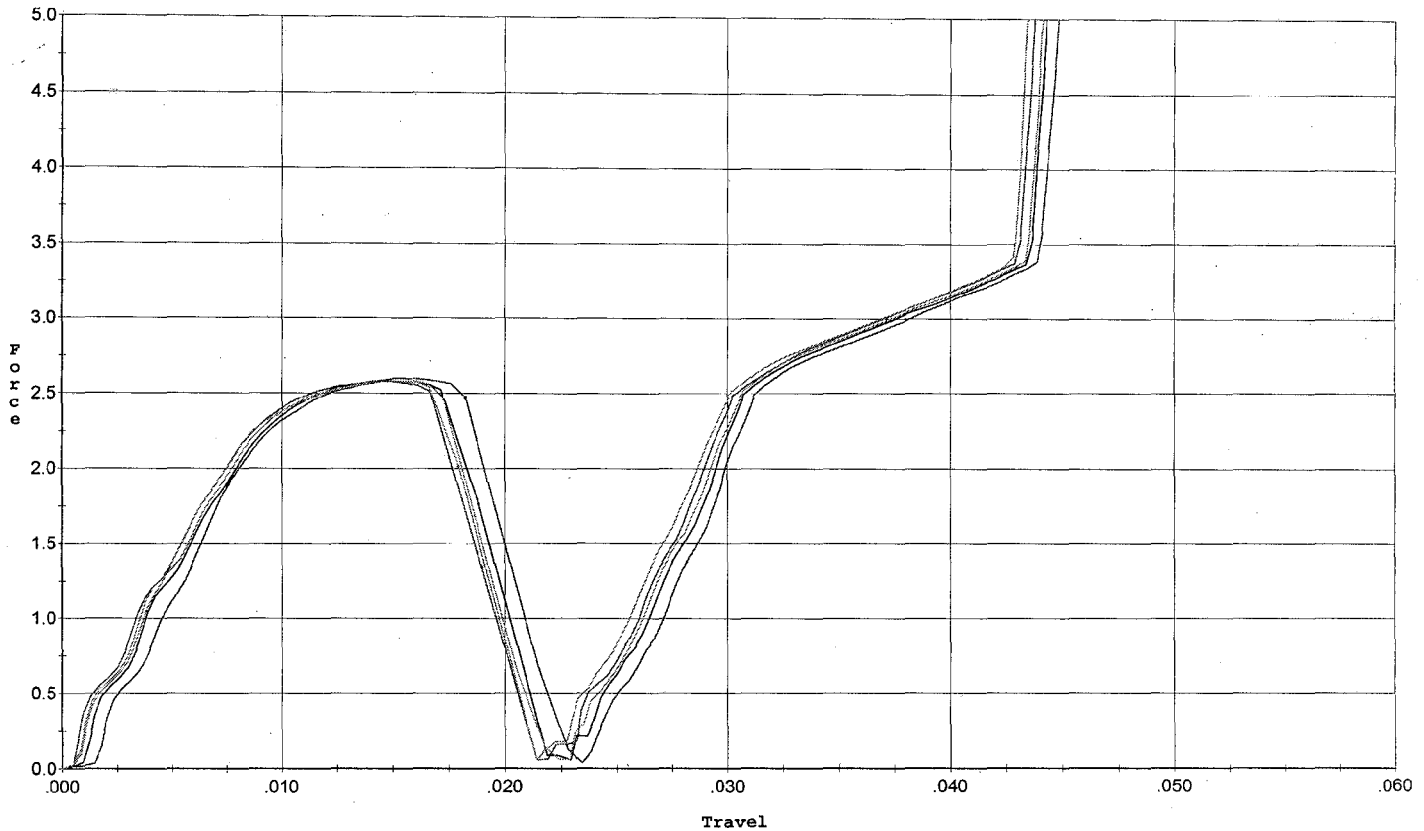
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>2.4</u> <u>2.4</u>	5/21/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>38</u> <u>38</u> <u>36</u>	5/21/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/21/09	RP
	J) ASSEMBLE STOCK		5-7-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/21/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/11/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-11-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5/21/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.81</u> <u>2.65</u> <u>2.68</u> <u>2.71</u>	5-13-09	RP
	C) FUNCTION		5/21/09	RP
690	PACK		7/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



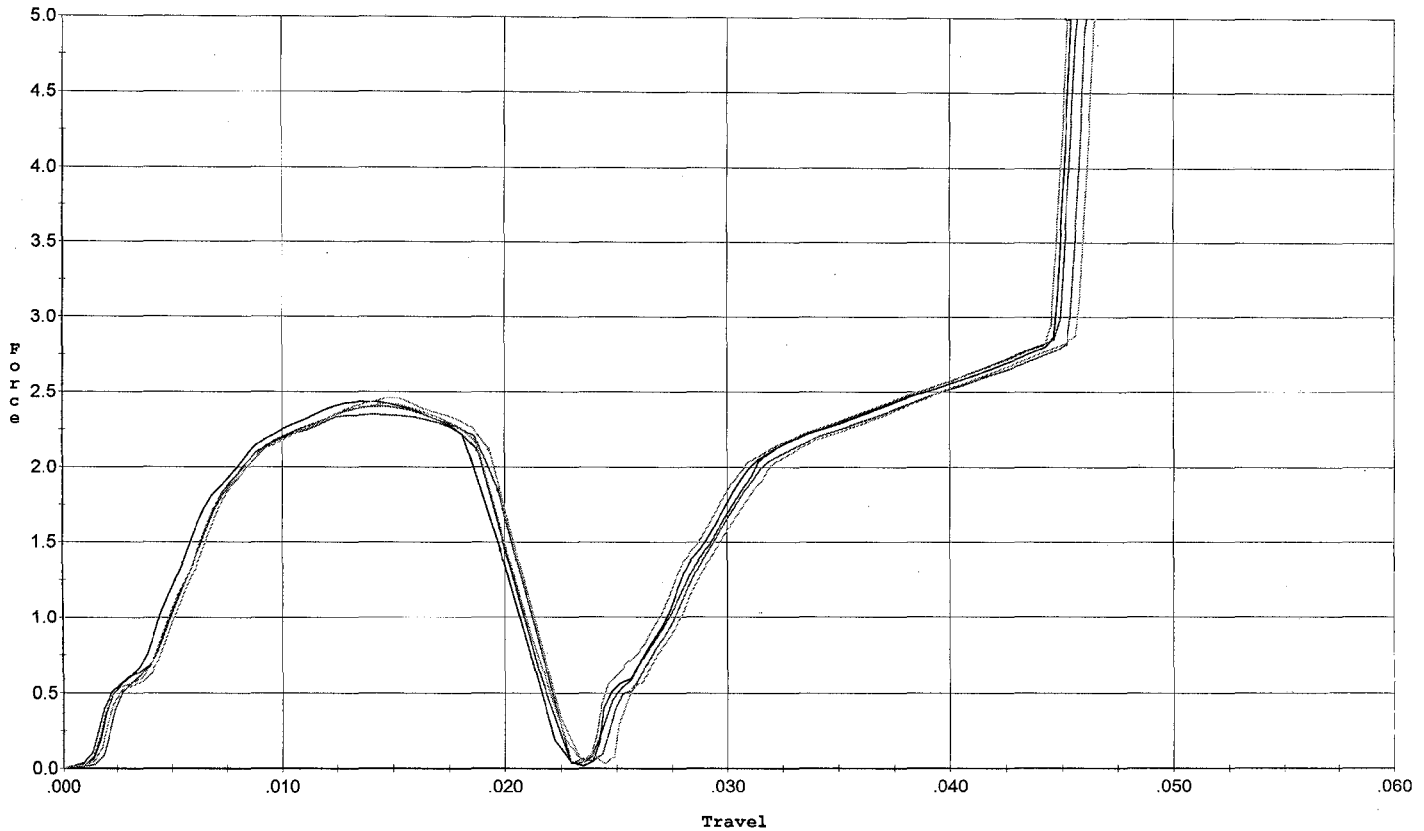
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.018	0.00	0.030	0.031		Set Trigger
2	2.587	0.019	0.00	0.029	0.032		Set Trigger
3	2.579	0.019	0.00	0.029	0.033		Set Trigger
4	2.584	0.017	0.00	0.030	0.030		Set Trigger
5	2.583	0.018	0.00	0.029	0.031		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



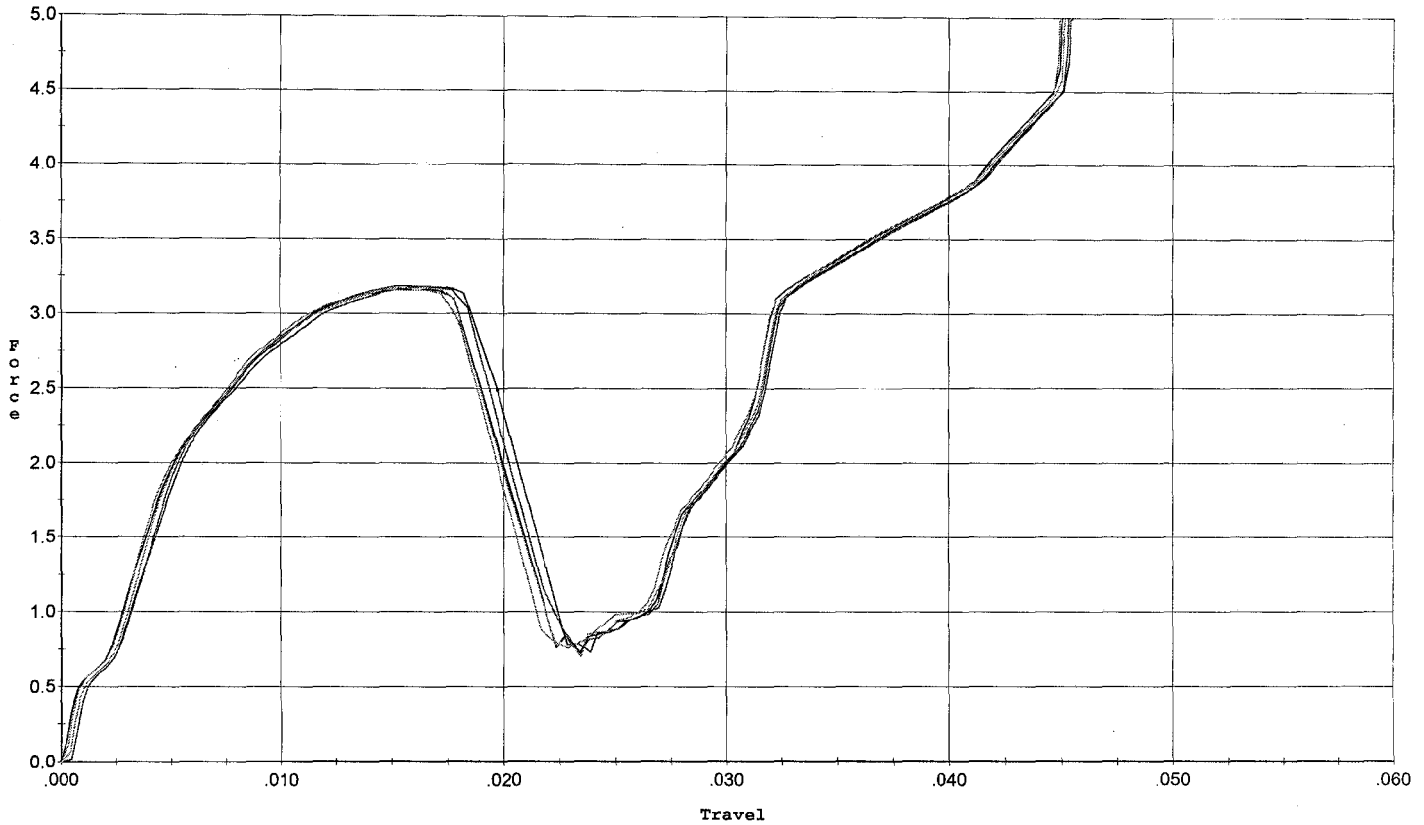
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.019	0.00	0.031	0.030		Set Trigger
2	2.431	0.020	0.00	0.030	0.032		Set Trigger
3	2.399	0.020	0.00	0.030	0.031		Set Trigger
4	2.460	0.019	0.00	0.031	0.031		Set Trigger
5	2.420	0.019	0.00	0.030	0.030		Set Trigger

Aug 241

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



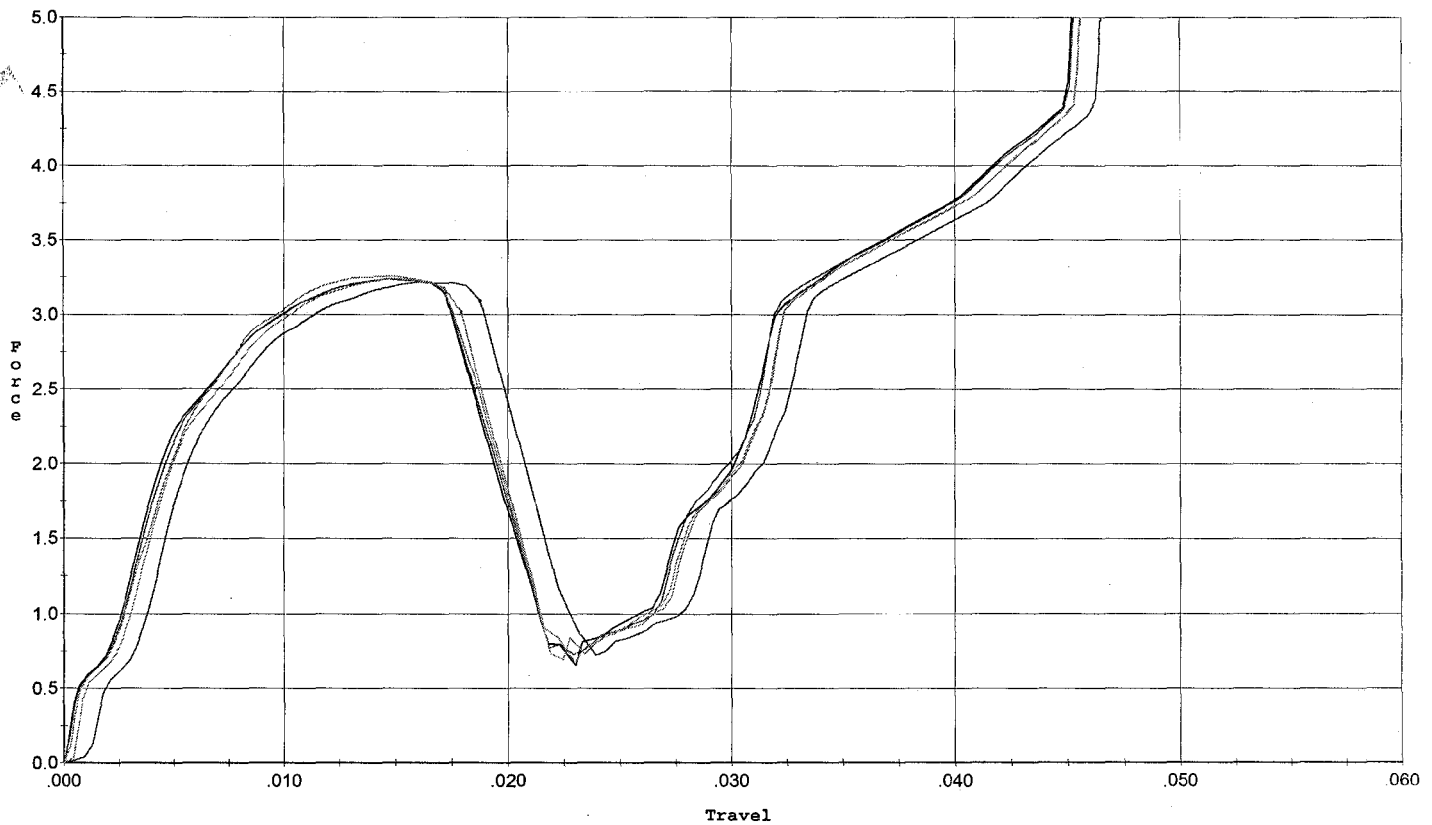
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.020	0.00	0.029	0.043		Set Trigger
2	3.164	0.020	0.00	0.029	0.044		Set Trigger
3	3.185	0.018	0.00	0.029	0.040		Set Trigger
4	3.172	0.018	0.00	0.030	0.039		Set Trigger
5	3.158	0.018	0.00	0.029	0.040		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



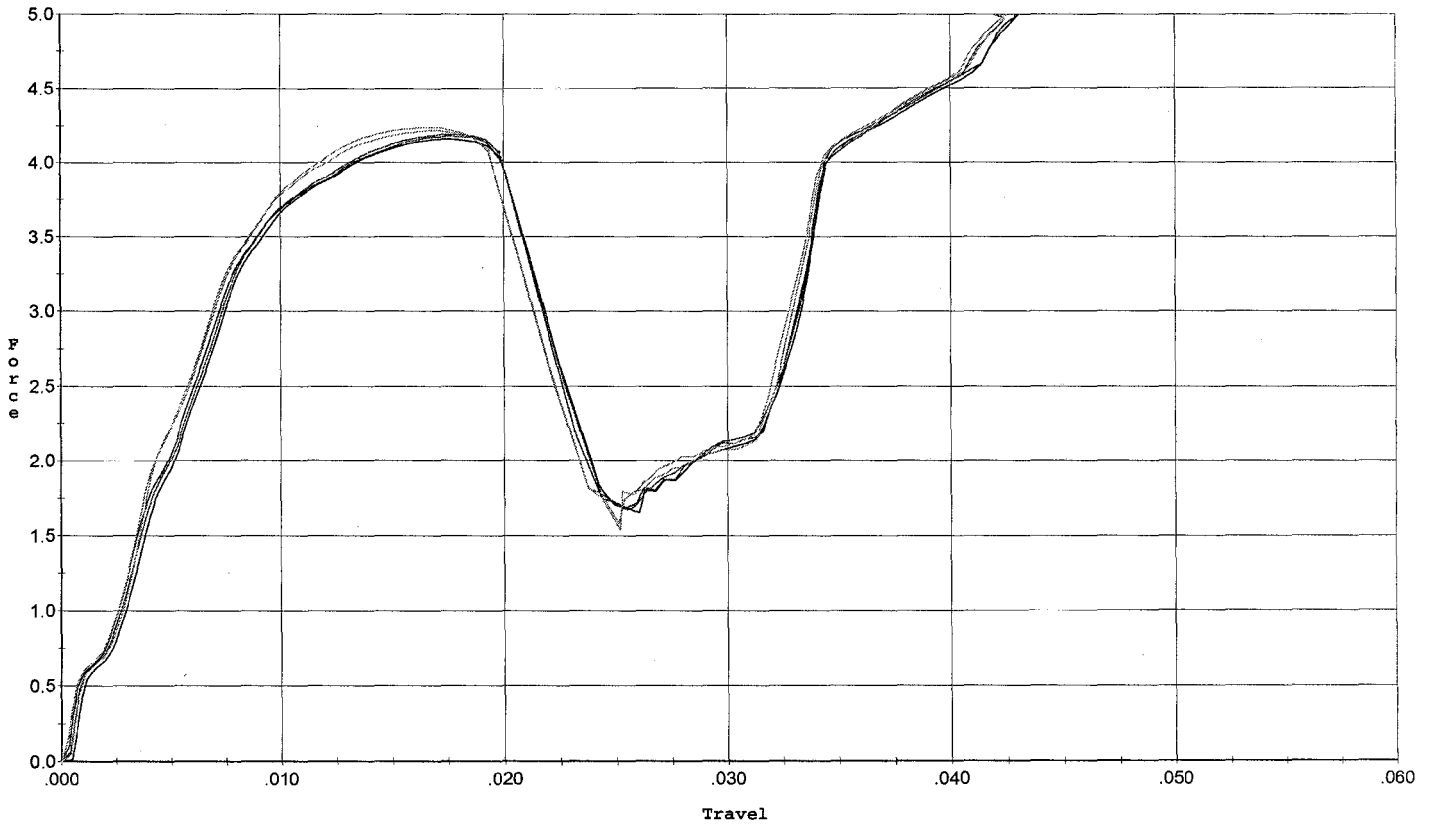
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.216	0.019	0.00	0.030	0.041		Set Trigger
2	3.236	0.017	0.00	0.030	0.039		Set Trigger
3	3.236	0.019	0.00	0.030	0.044		Set Trigger
4	3.238	0.018	0.00	0.030	0.040		Set Trigger
5	3.254	0.019	0.00	0.030	0.042		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



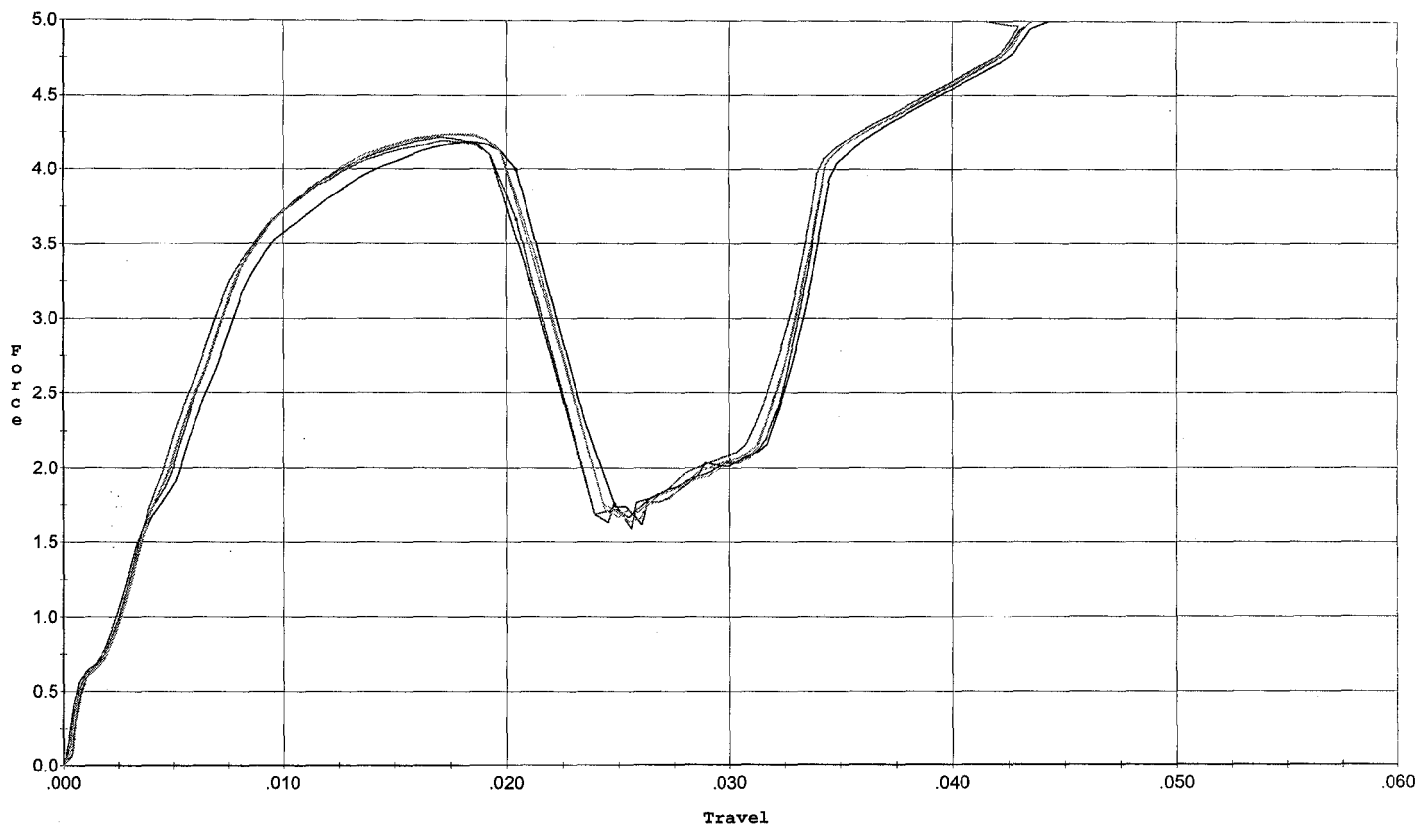
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.020	0.00	0.028	0.056		Set Trigger
2	4.162	0.020	0.00	0.028	0.055		Set Trigger
3	4.194	0.020	0.00	0.028	0.056		Set Trigger
4	4.220	0.019	0.00	0.027	0.055		Set Trigger
5	4.241	0.019	0.00	0.028	0.055		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



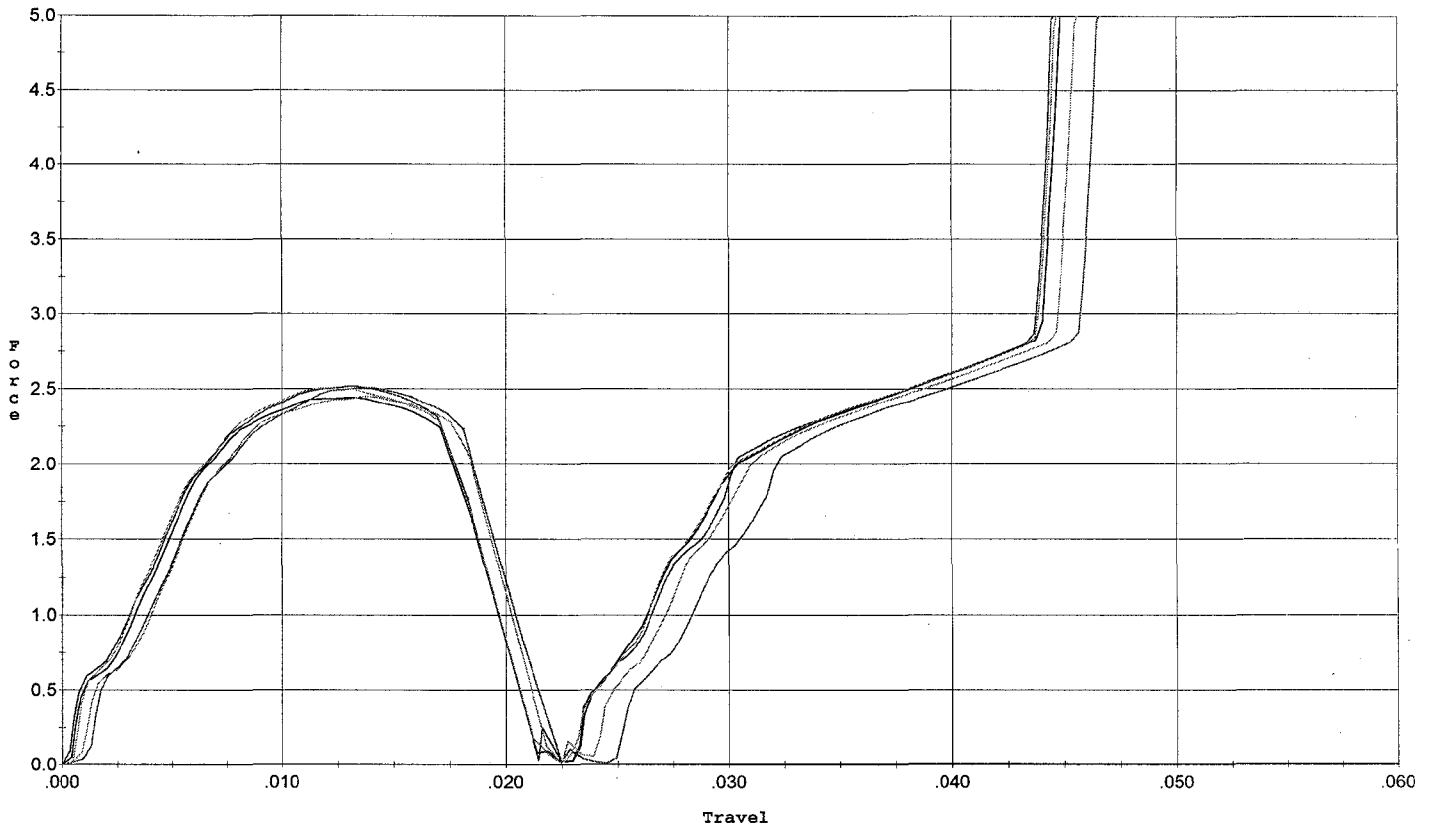
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.021	0.00	0.028	0.060		Set Trigger
2	4.185	0.020	0.00	0.027	0.057		Set Trigger
3	4.193	0.020	0.00	0.027	0.058		Set Trigger
4	4.241	0.022	0.00	0.027	0.062		Set Trigger
5	4.236	0.021	0.00	0.027	0.061		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



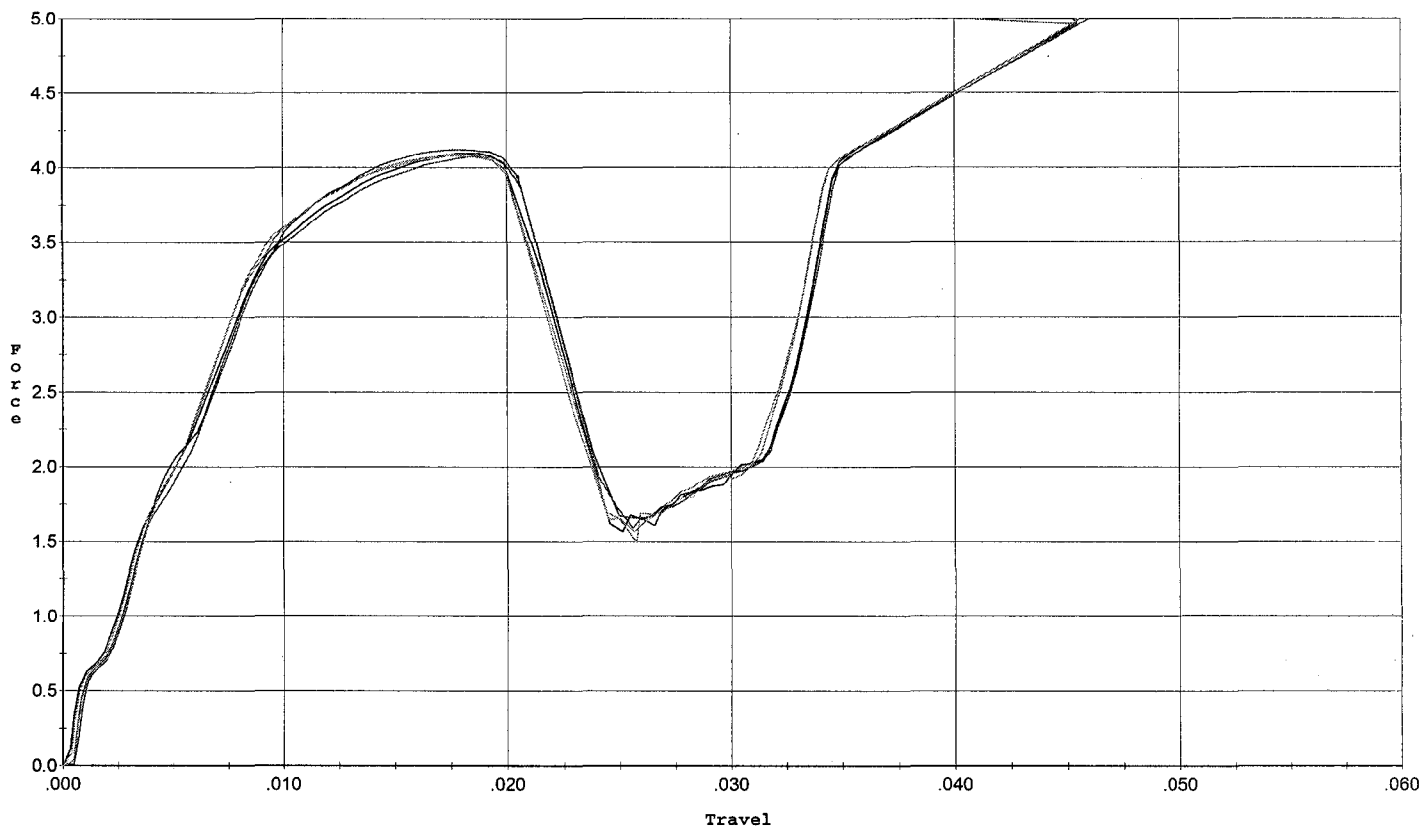
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.018	0.00	0.030	0.033		Set Trigger
2	2.440	0.019	0.00	0.030	0.032		Set Trigger
3	2.507	0.018	0.00	0.032	0.031		Set Trigger
4	2.501	0.018	0.00	0.030	0.033		Set Trigger
5	2.447	0.018	0.00	0.031	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.021	0.00	0.027	0.057		Set Trigger
2	4.094	0.021	0.00	0.027	0.059		Set Trigger
3	4.073	0.021	0.00	0.028	0.056		Set Trigger
4	4.079	0.020	0.00	0.028	0.055		Set Trigger
5	4.090	0.020	0.00	0.028	0.055		Set Trigger

Avg 4.09