

6684-5814

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



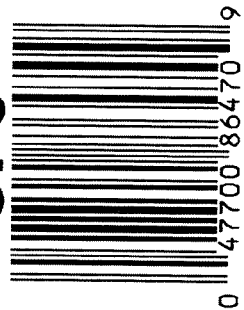
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845814

UPC



BM FORM

GUN SERIAL #

G6845814

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	5/8/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RTM
540	APPLY COATINGS (BARREL ACTION)		5-6-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

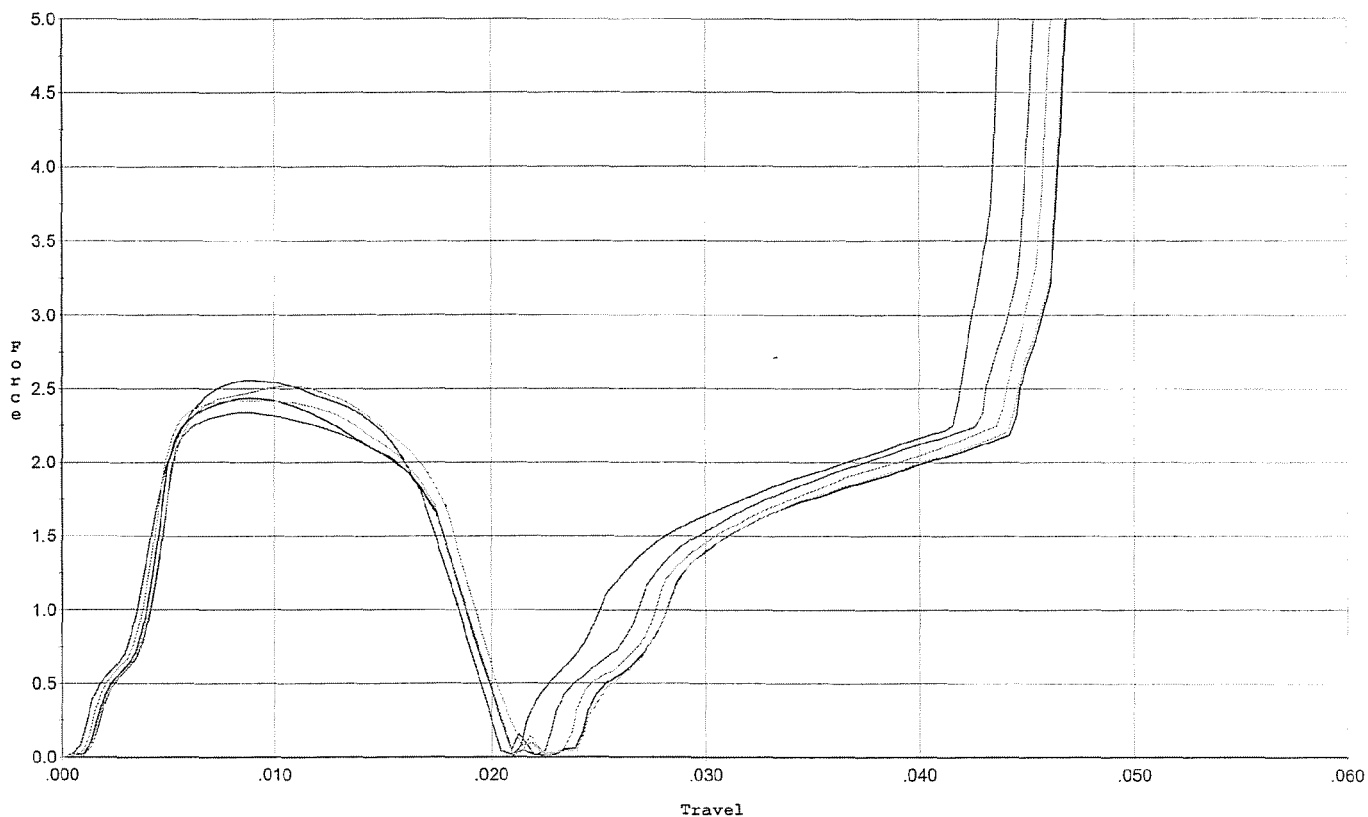
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-19-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>5°</u> <u>5°</u>	6-19-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	6-19-09	LN
	J) ASSEMBLE STOCK		5-29-09	LN
	K) ASSEMBLE SWIVEL STUDS		6-19-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	RF
670	FINAL INSPECTION A) HEADSPACE		6-19-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>243</u> <u>238</u> <u>252</u> <u>231</u> <u>243</u>	6-19-09	LN
	C) FUNCTION		6-19-09	LN
690	PACK		7/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs



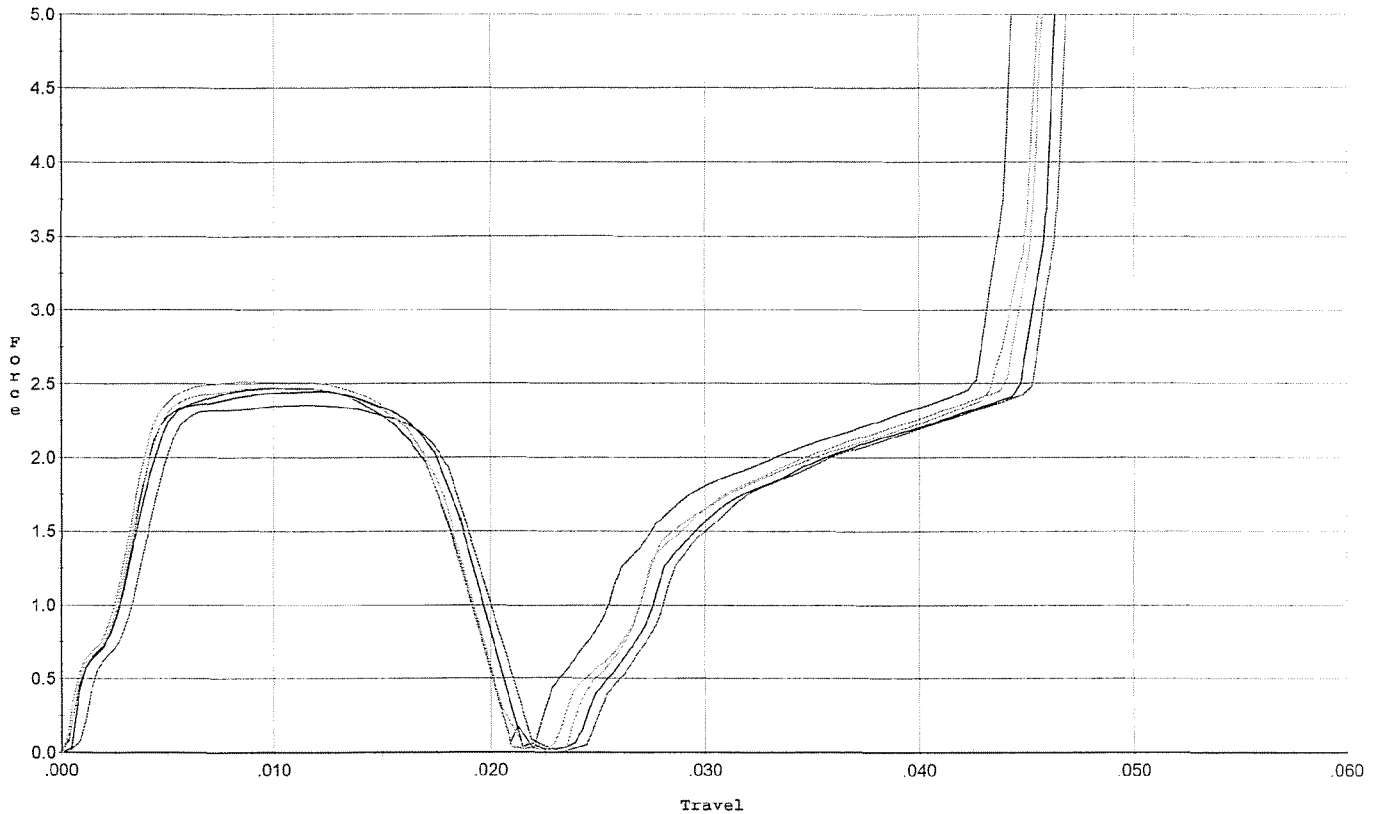
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.018	0.00	0.031	0.032		Set Trigger
2	2.433	0.017	0.00	0.034	0.029		Set Trigger
3	2.338	0.018	0.00	0.032	0.028		Set Trigger
4	2.416	0.017	0.00	0.034	0.030		Set Trigger
5	2.519	0.018	0.00	0.033	0.031		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



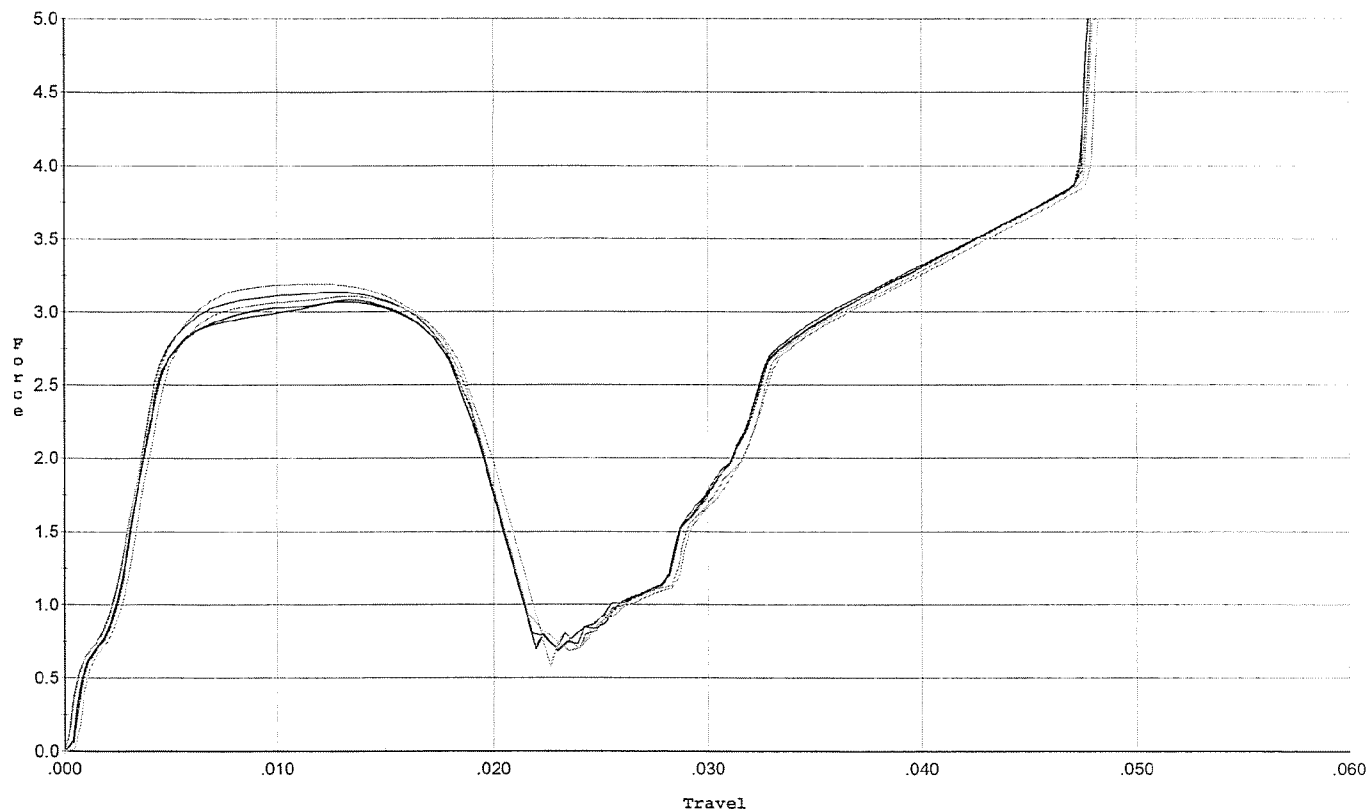
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.018	0.00	0.031	0.034		Set Trigger
2	2.447	0.019	0.00	0.032	0.035		Set Trigger
3	2.353	0.020	0.00	0.032	0.035		Set Trigger
4	2.472	0.018	0.00	0.032	0.034		Set Trigger
5	2.513	0.018	0.00	0.032	0.035		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



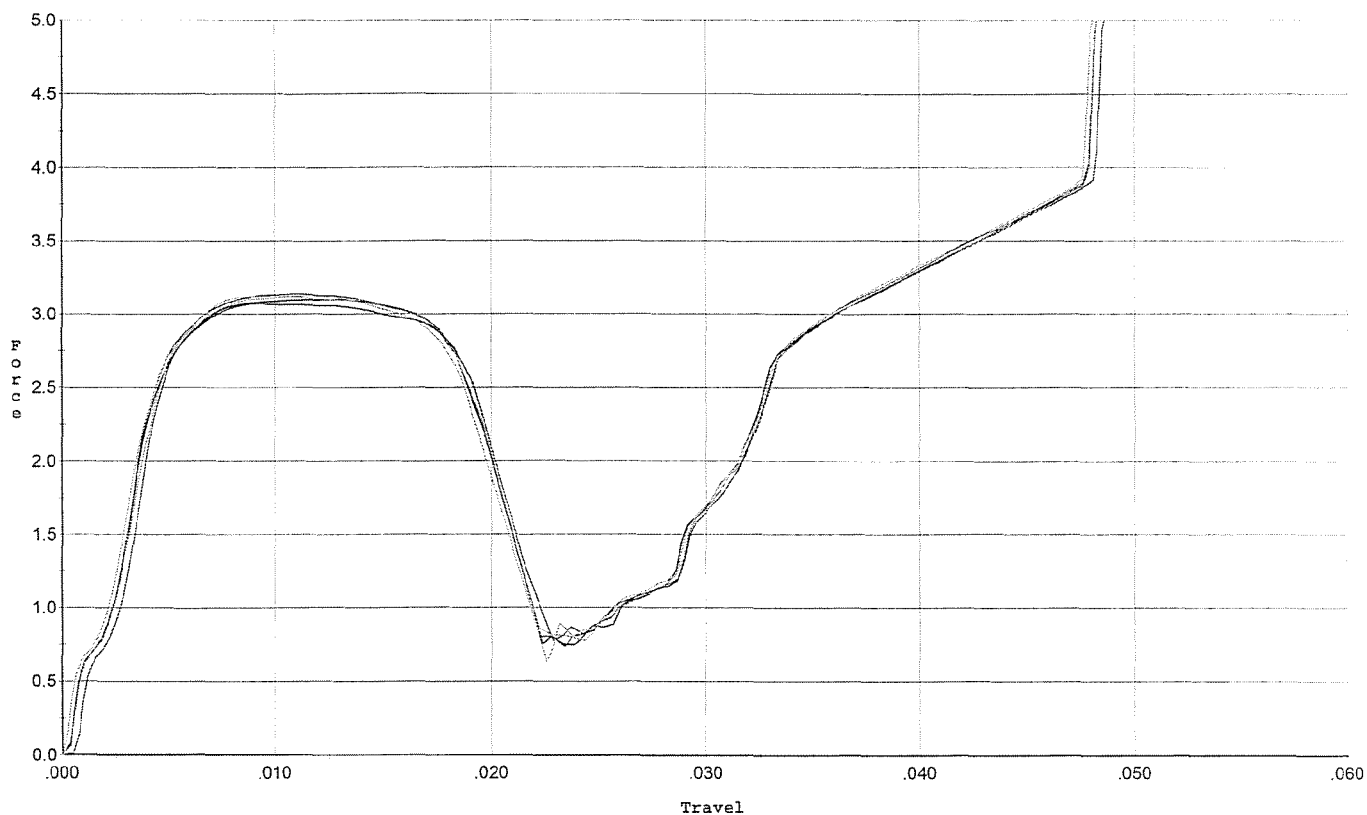
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.019	0.00	0.032	0.044		Set Trigger
2	3.071	0.019	0.00	0.032	0.044		Set Trigger
3	3.134	0.019	0.00	0.032	0.045		Set Trigger
4	3.104	0.020	0.00	0.032	0.046		Set Trigger
5	3.189	0.019	0.00	0.032	0.045		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



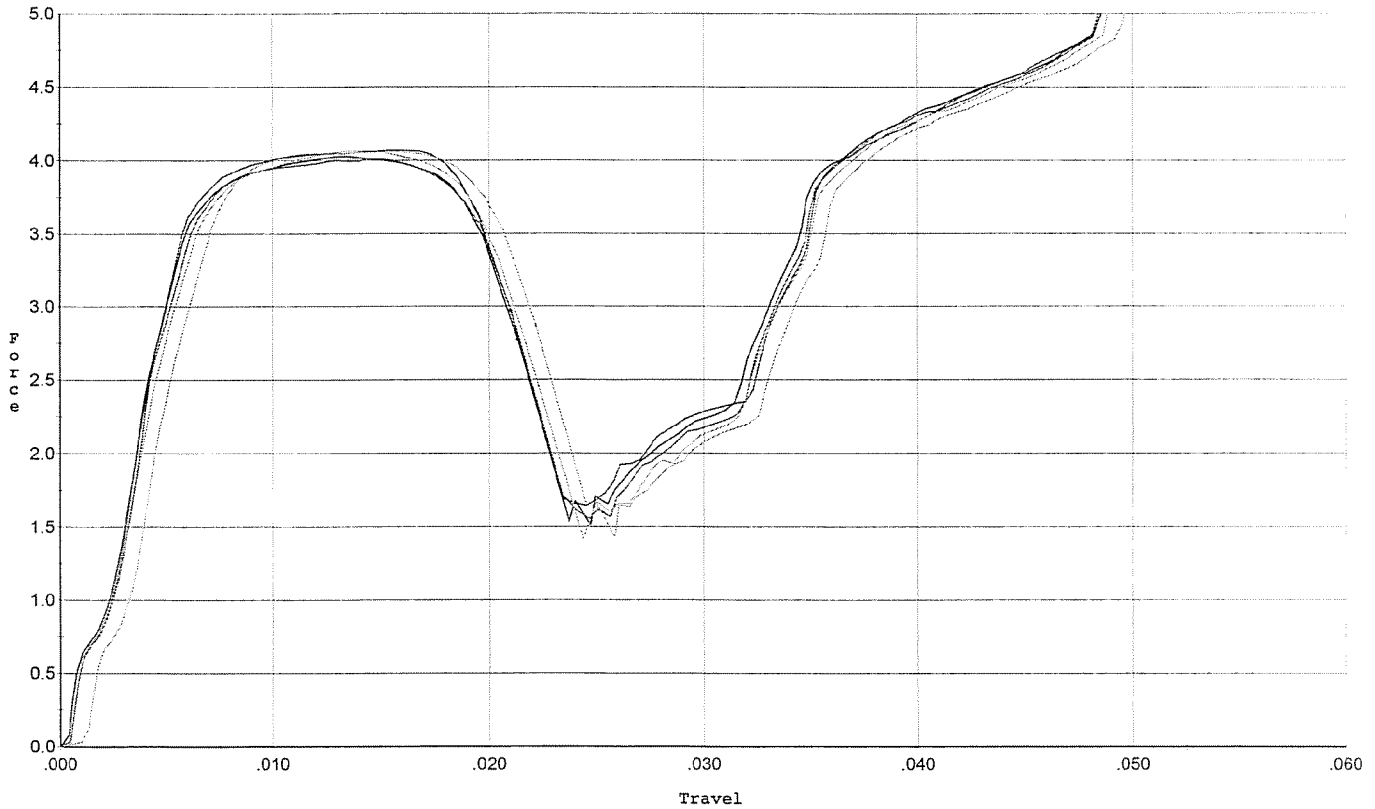
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.019	0.00	0.032	0.044		Set Trigger
2	3.100	0.020	0.00	0.032	0.046		Set Trigger
3	3.136	0.020	0.00	0.032	0.046		Set Trigger
4	3.126	0.020	0.00	0.032	0.048		Set Trigger
5	3.121	0.019	0.00	0.032	0.046		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



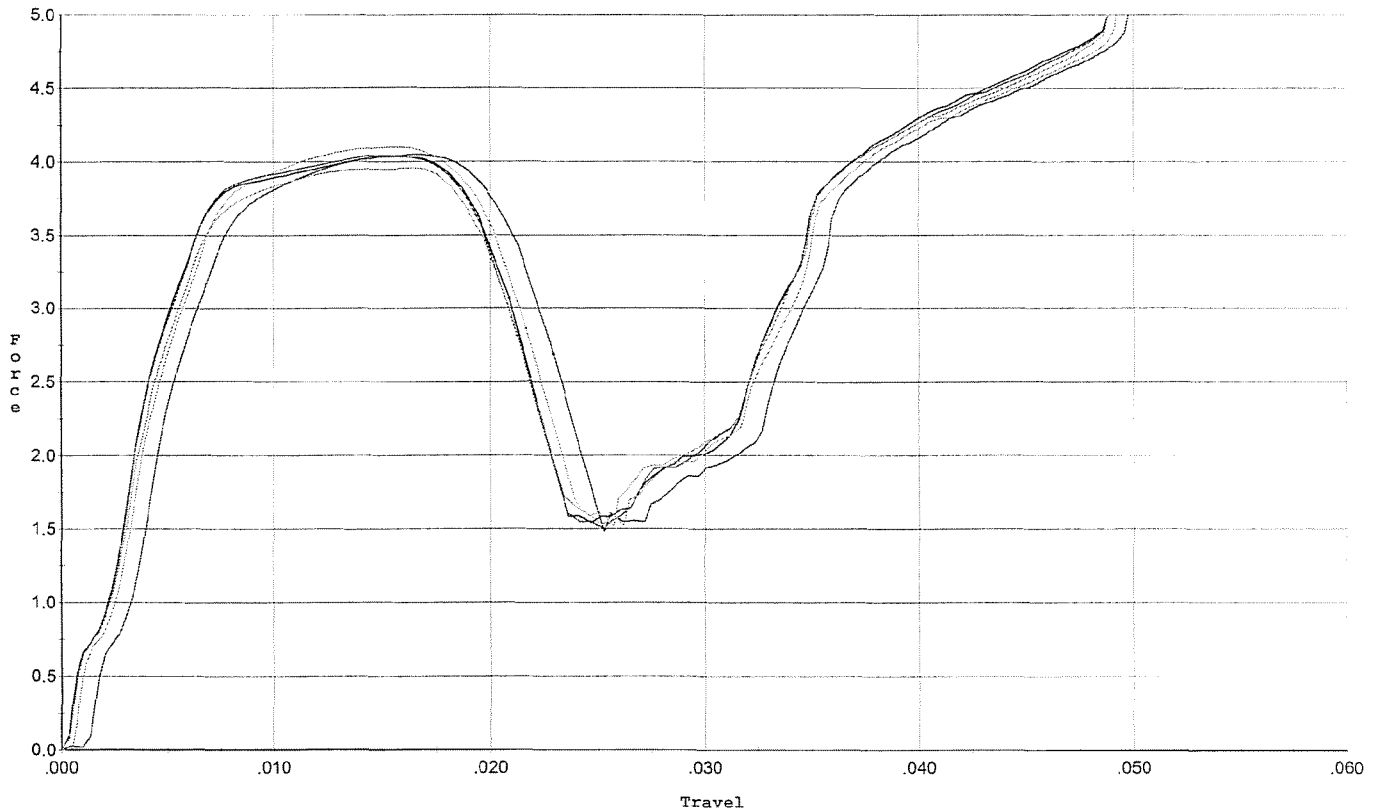
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.021	0.00	0.029	0.062		Set Trigger
2	4.029	0.021	0.00	0.030	0.063		Set Trigger
3	4.012	0.021	0.00	0.030	0.061		Set Trigger
4	4.066	0.022	0.00	0.029	0.065		Set Trigger
5	4.061	0.022	0.00	0.030	0.063		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



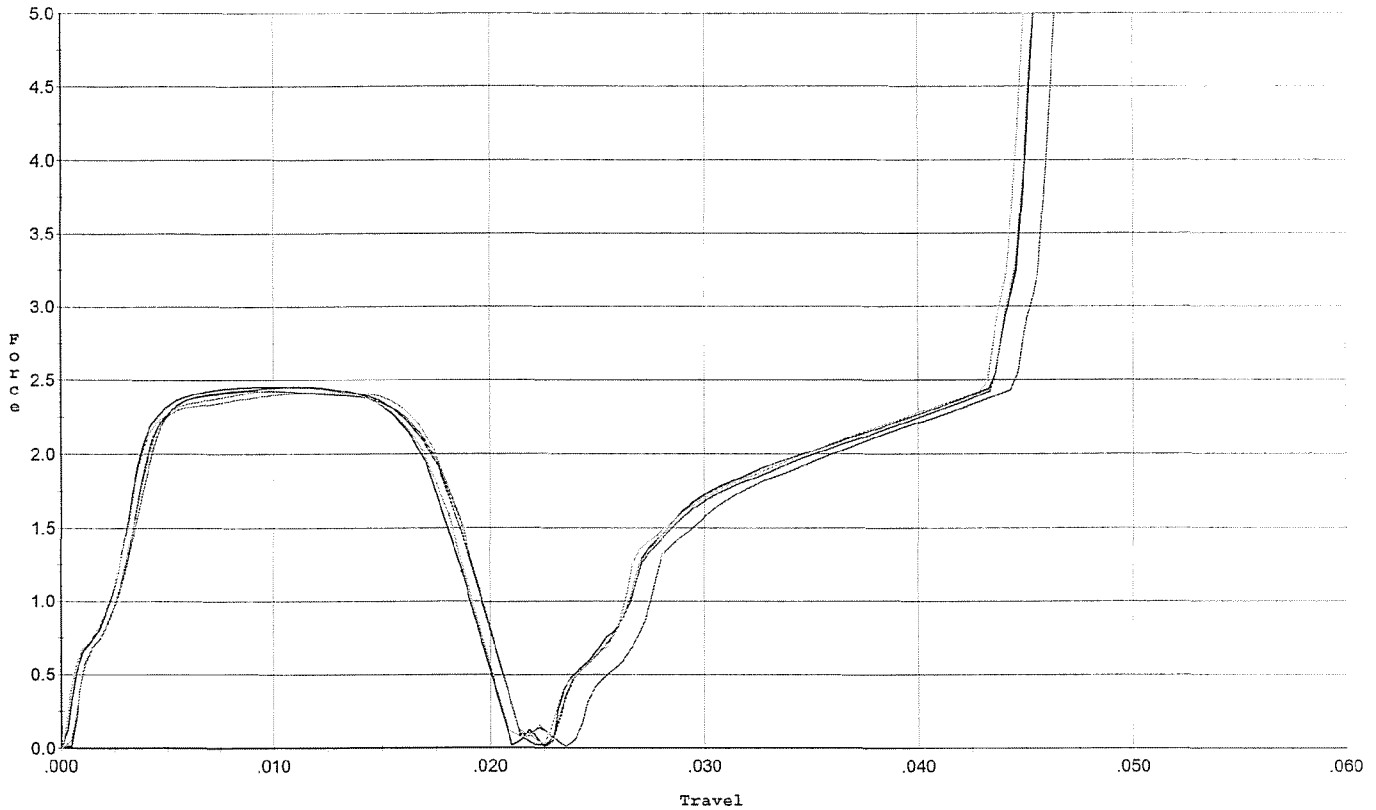
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.023	0.00	0.030	0.065		Set Trigger
2	4.036	0.021	0.00	0.030	0.061		Set Trigger
3	4.042	0.021	0.00	0.030	0.063		Set Trigger
4	4.102	0.022	0.00	0.030	0.063		Set Trigger
5	3.956	0.021	0.00	0.030	0.061		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



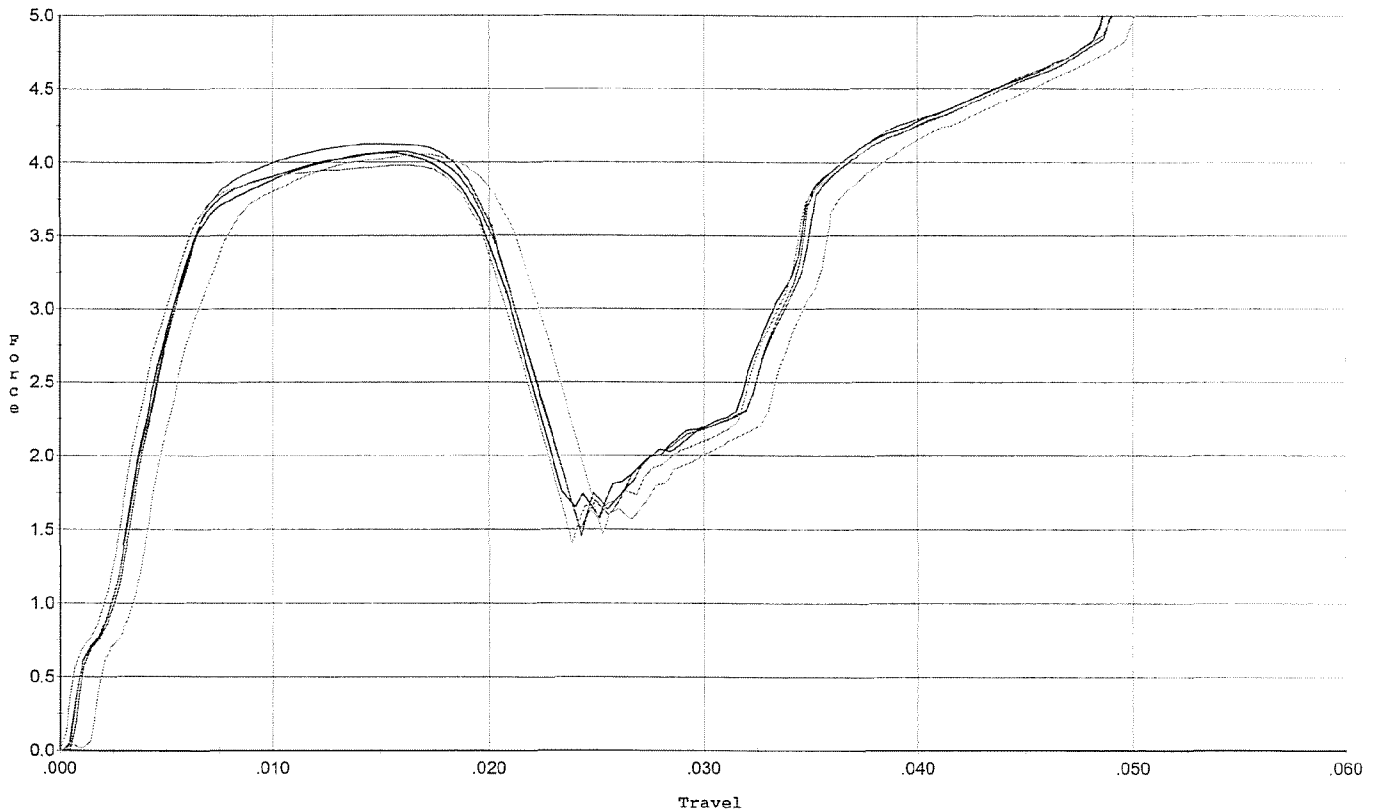
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.019	0.00	0.031	0.035		Set Trigger
2	2.451	0.019	0.00	0.032	0.035		Set Trigger
3	2.424	0.019	0.00	0.032	0.035		Set Trigger
4	2.454	0.018	0.00	0.032	0.034		Set Trigger
5	2.414	0.019	0.00	0.031	0.035		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.020	0.00	0.030	0.059		Set Trigger
2	4.064	0.021	0.00	0.030	0.061		Set Trigger
3	4.128	0.020	0.00	0.030	0.060		Set Trigger
4	4.057	0.023	0.00	0.030	0.064		Set Trigger
5	3.980	0.021	0.00	0.030	0.063		Set Trigger

Aug 4.06