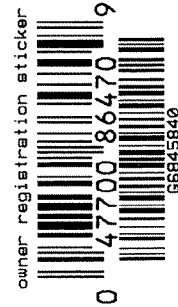
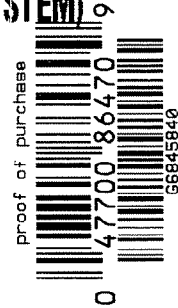


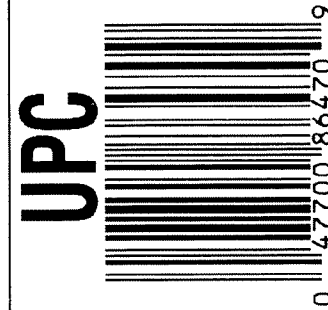
G6845840

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845840



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66845840

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	RP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4-18-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	L.m
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	L. N
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

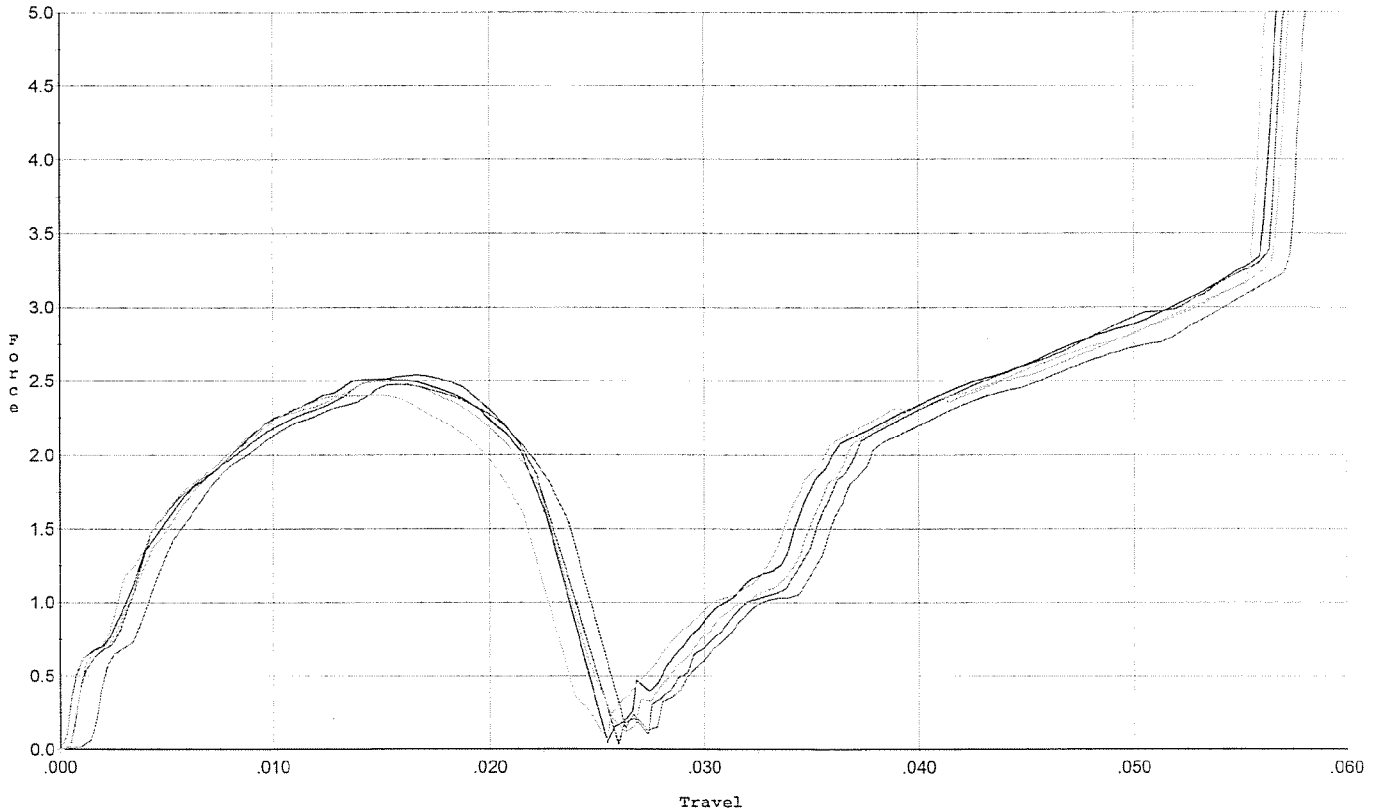
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>32</u> <u>32</u> <u>30</u>	5-8-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	5-8-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-8-09	LN
	J) ASSEMBLE STOCK		4-28-09	LN
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>258</u> <u>256</u> <u>263</u> <u>271</u>	5-7-09	RP
	C) FUNCTION		5-8-09	LN
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



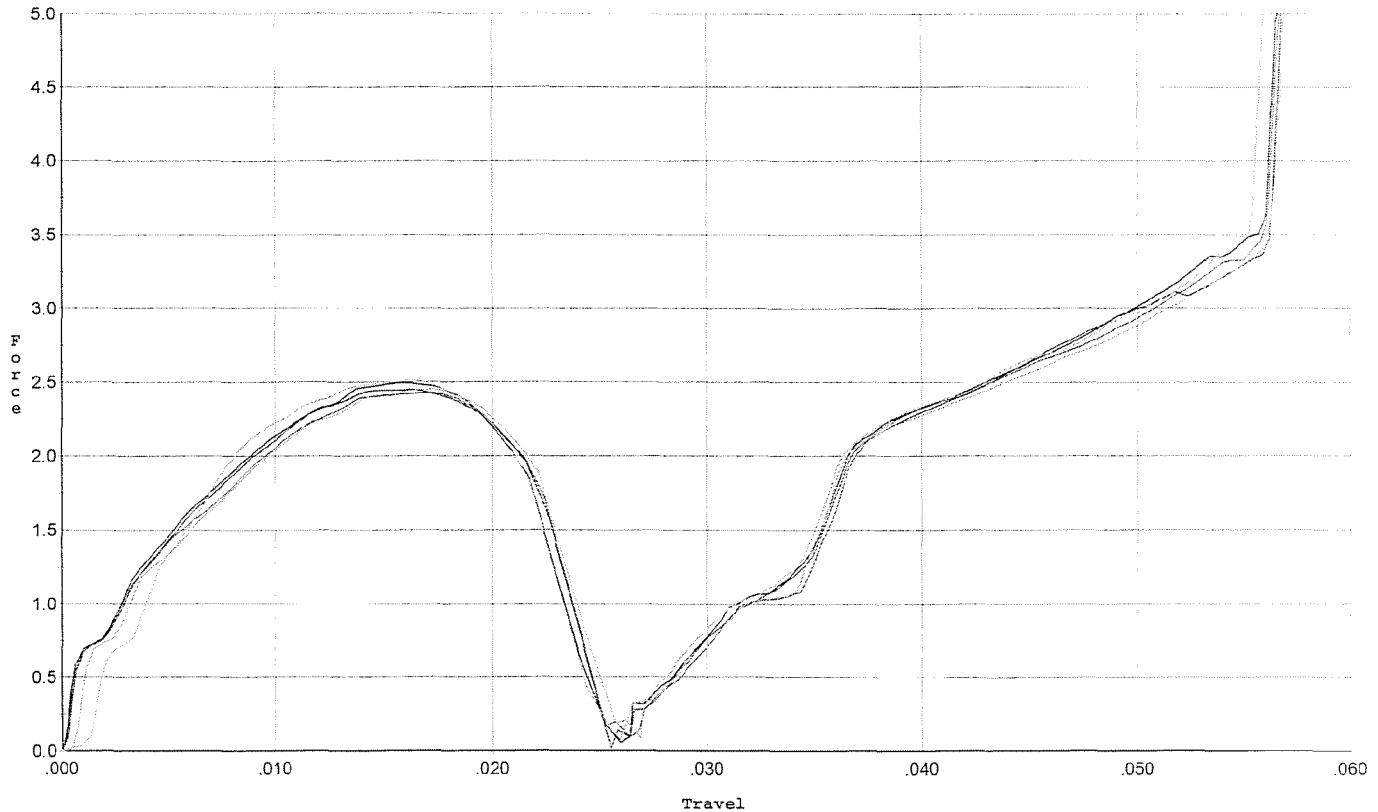
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.024	0.00	0.038	0.043		Set Trigger
2	2.512	0.023	0.00	0.038	0.041		Set Trigger
3	2.476	0.024	0.00	0.039	0.041		Set Trigger
4	2.404	0.022	0.00	0.039	0.038		Set Trigger
5	2.492	0.022	0.00	0.039	0.040		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



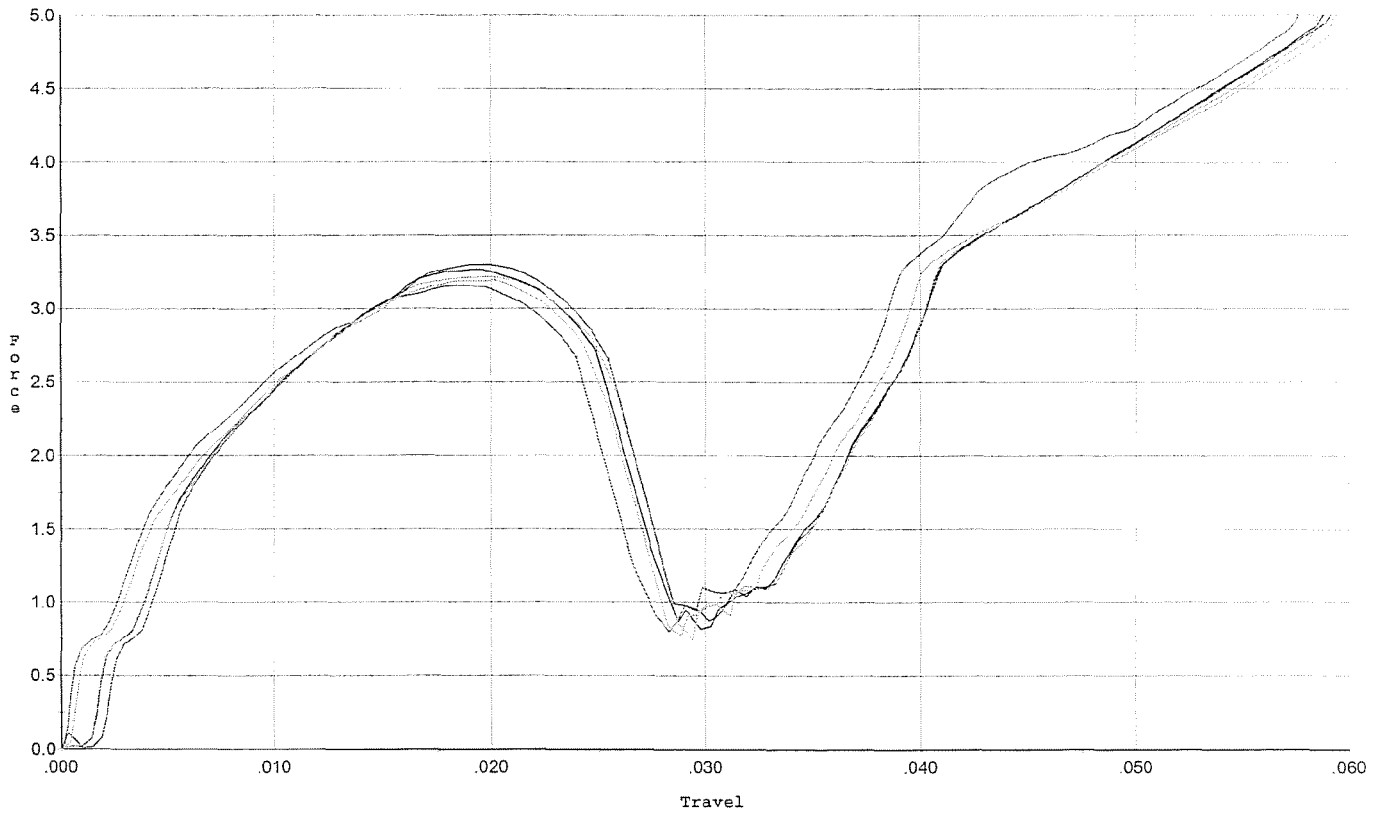
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.023	0.00	0.038	0.040		Set Trigger
2	2.493	0.022	0.00	0.039	0.039		Set Trigger
3	2.428	0.022	0.00	0.038	0.039		Set Trigger
4	2.515	0.022	0.00	0.038	0.038		Set Trigger
5	2.451	0.022	0.00	0.038	0.038		Set Trigger

A.2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



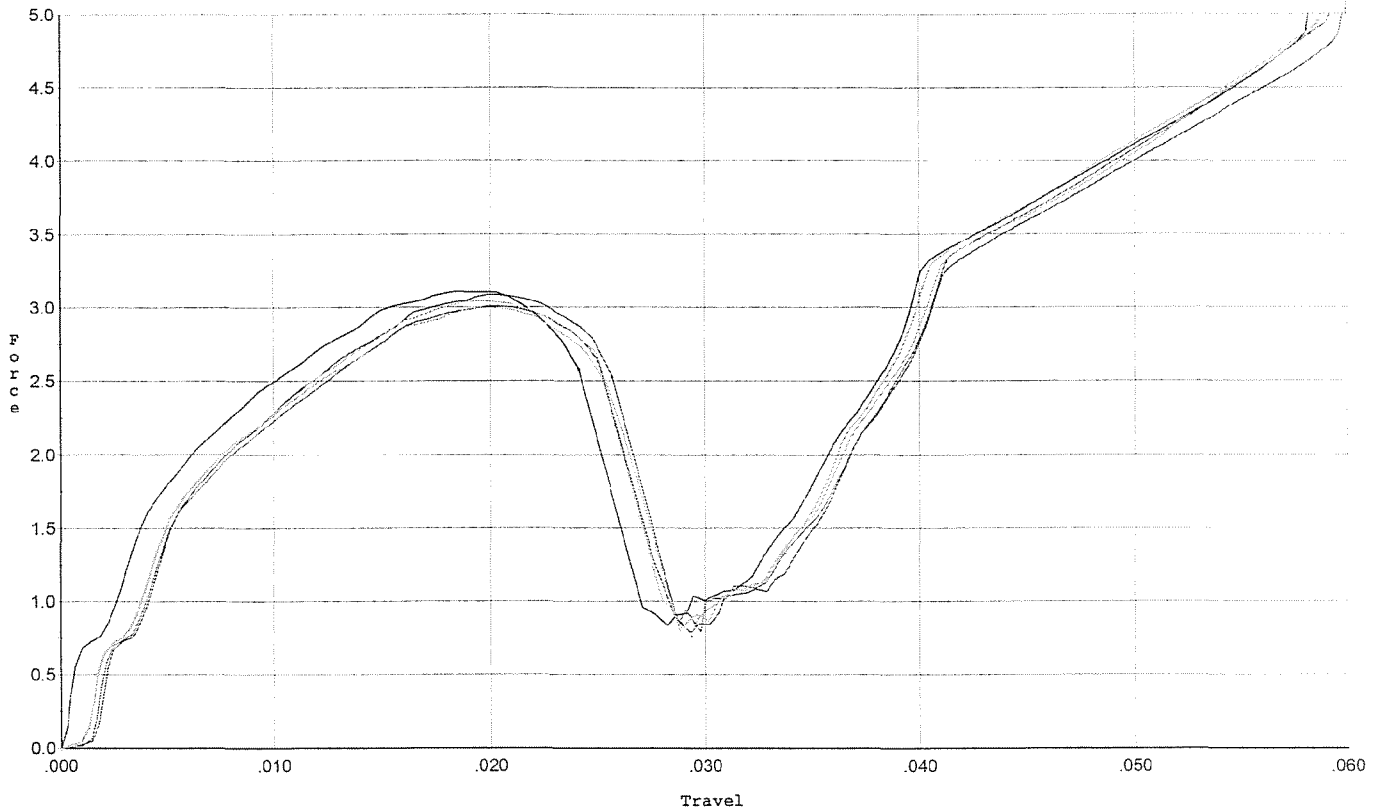
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.025	0.00	0.037	0.056		Set Trigger
2	3.267	0.025	0.00	0.037	0.055		Set Trigger
3	3.159	0.024	0.00	0.036	0.054		Set Trigger
4	3.218	0.026	0.00	0.037	0.057		Set Trigger
5	3.196	0.025	0.00	0.036	0.057		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



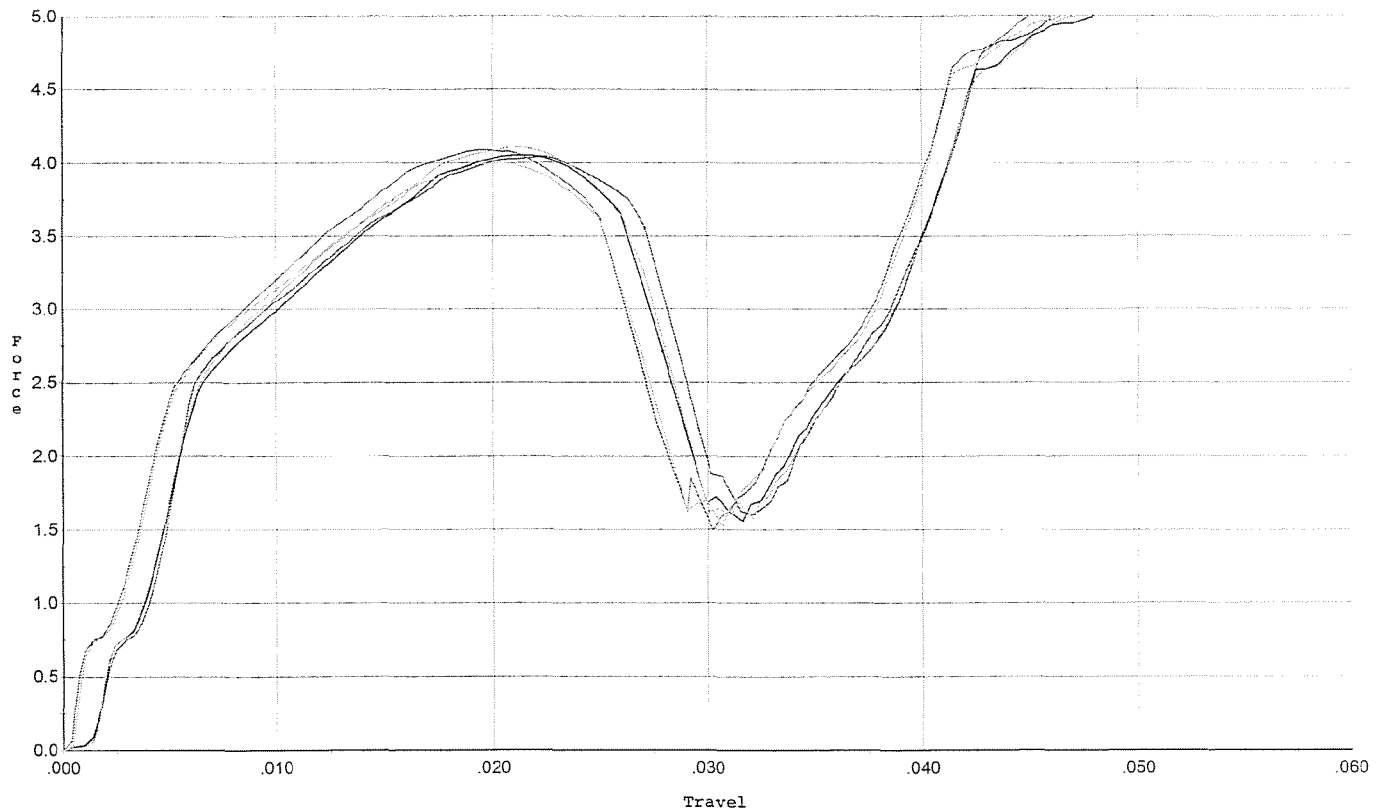
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.026	0.00	0.037	0.054		Set Trigger
2	3.105	0.024	0.00	0.037	0.054		Set Trigger
3	3.008	0.025	0.00	0.037	0.052		Set Trigger
4	3.043	0.026	0.00	0.036	0.056		Set Trigger
5	2.996	0.025	0.00	0.036	0.052		Set Trigger

A-3-04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



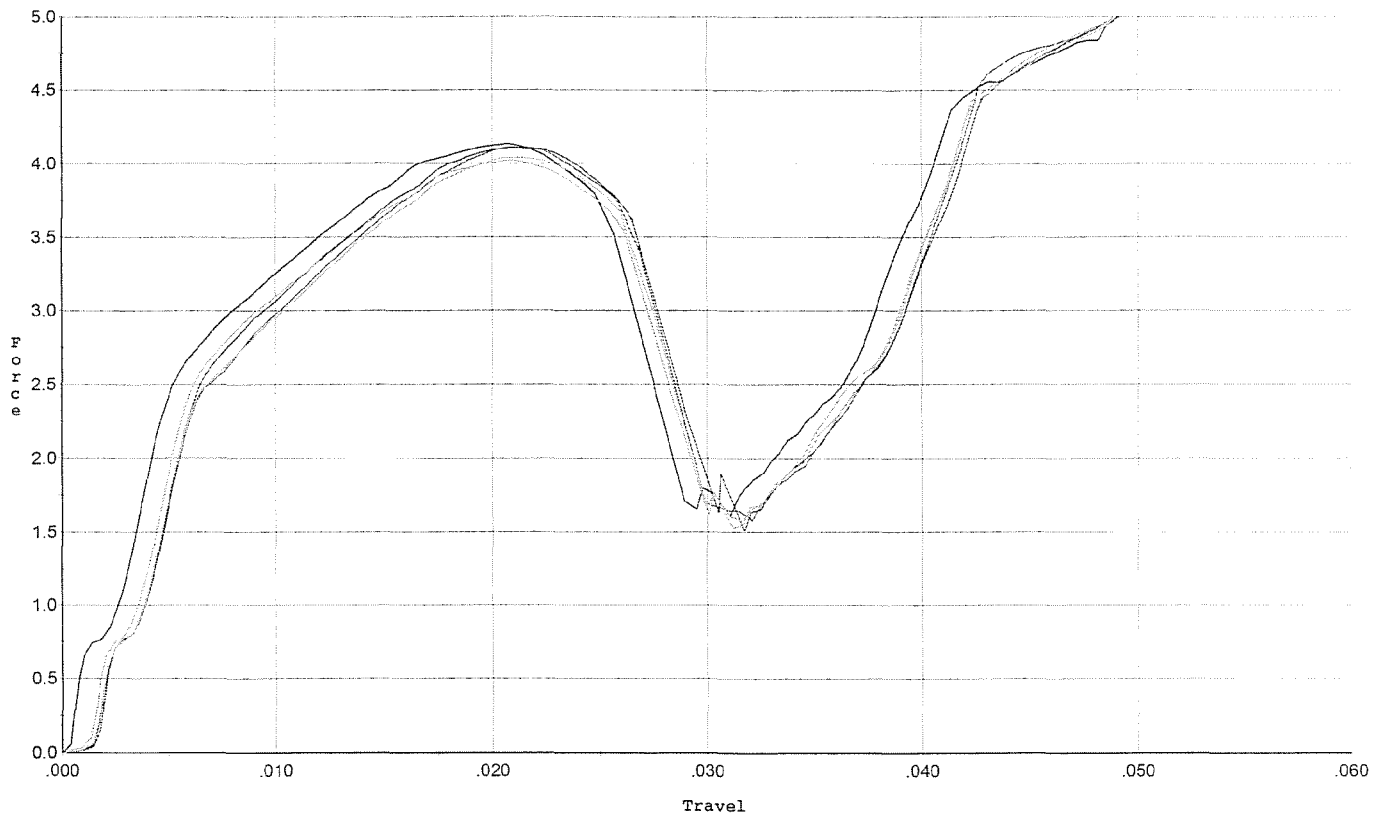
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.027	0.00	0.033	0.075		Set Trigger
2	4.050	0.028	0.00	0.034	0.077		Set Trigger
3	4.085	0.025	0.00	0.033	0.072		Set Trigger
4	4.004	0.027	0.00	0.032	0.076		Set Trigger
5	4.111	0.027	0.00	0.034	0.076		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



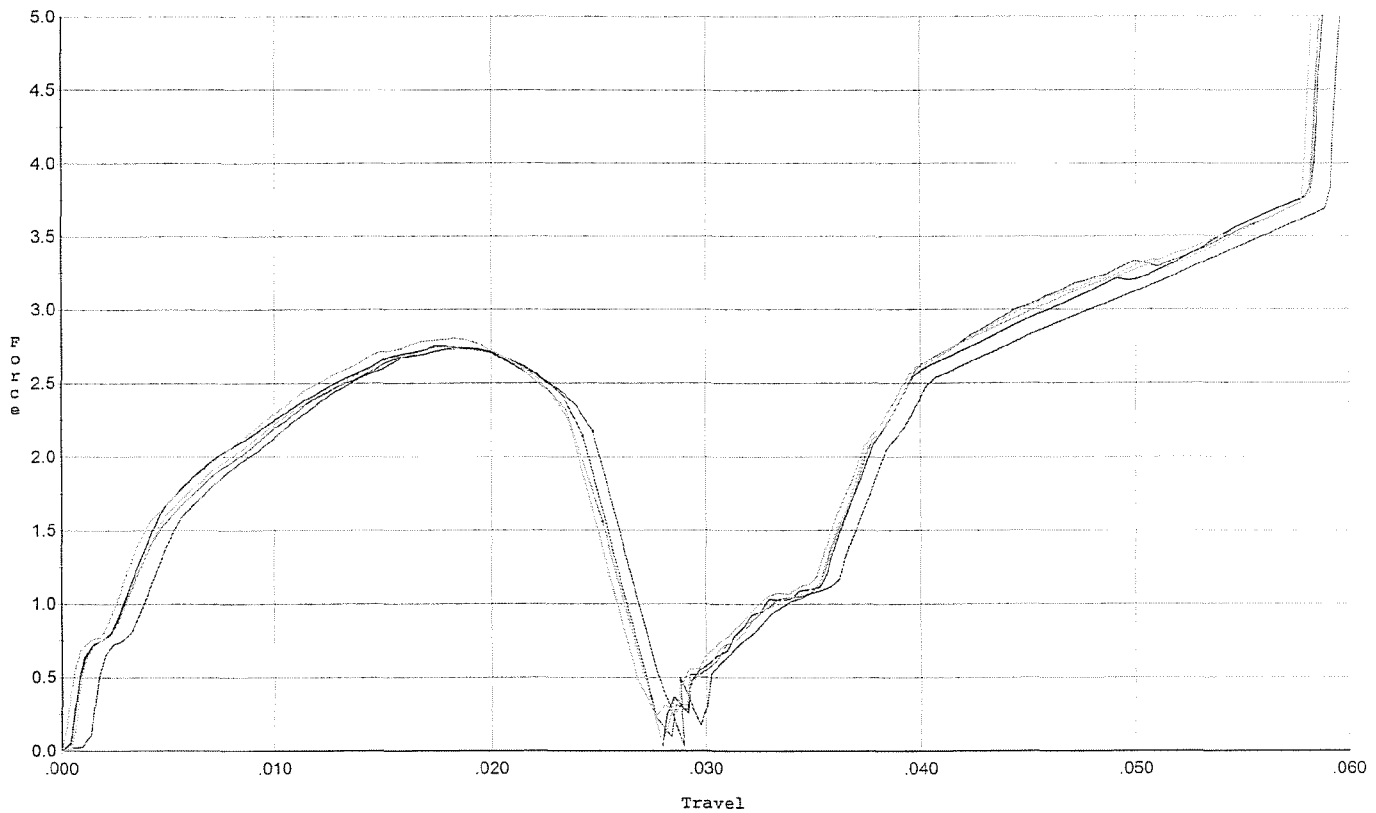
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.026	0.00	0.034	0.074		Set Trigger
2	4.134	0.026	0.00	0.034	0.075		Set Trigger
3	4.107	0.027	0.00	0.035	0.074		Set Trigger
4	4.040	0.027	0.00	0.034	0.075		Set Trigger
5	4.020	0.026	0.00	0.034	0.073		Set Trigger

A24.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



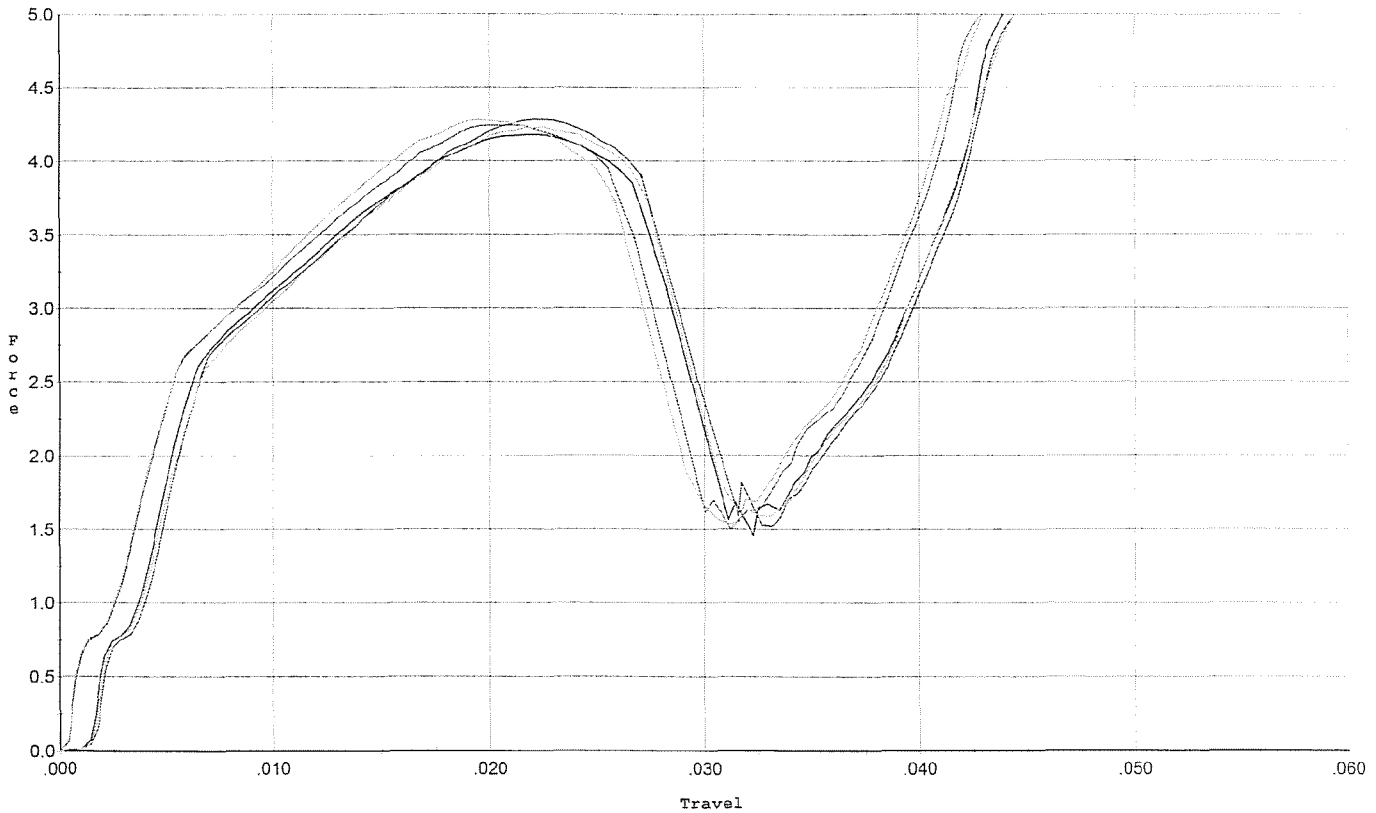
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.732	0.025	0.00	0.038	0.047		Set Trigger
2	2.748	0.025	0.00	0.038	0.050		Set Trigger
3	2.750	0.024	0.00	0.038	0.048		Set Trigger
4	2.744	0.025	0.00	0.038	0.049		Set Trigger
5	2.804	0.024	0.00	0.038	0.048		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.027	0.00	0.023	0.078		Set Trigger
2	4.177	0.028	0.00	0.023	0.081		Set Trigger
3	4.242	0.027	0.00	0.023	0.080		Set Trigger
4	4.229	0.027	0.00	0.022	0.078		Set Trigger
5	4.280	0.026	0.00	0.022	0.077		Set Trigger

A. 4.24