

G677 1148

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



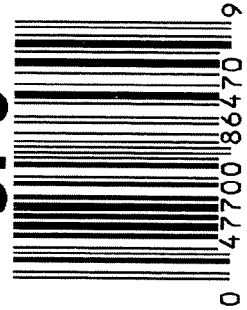
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771148

UPC



BM FORM

GUN SERIAL # G 6771148

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTL
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/2	cur
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

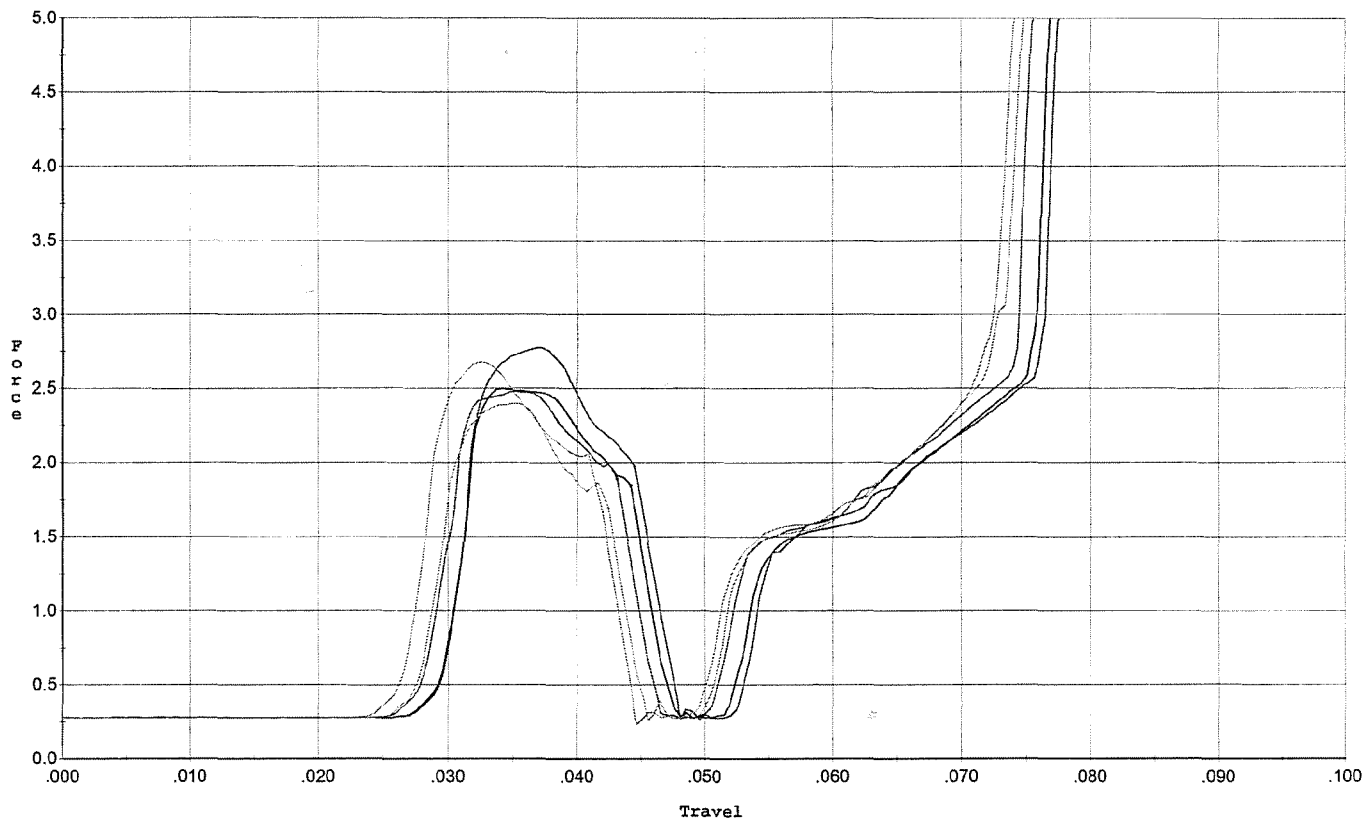
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-25-08	RIZ
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/4/08	JS
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>235</u> <u>2.44</u> <u>226</u> <u>233</u> <u>241</u>	9-11-08	LSN
	C) FUNCTION		9-12-08	TL
690	PACK		9/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



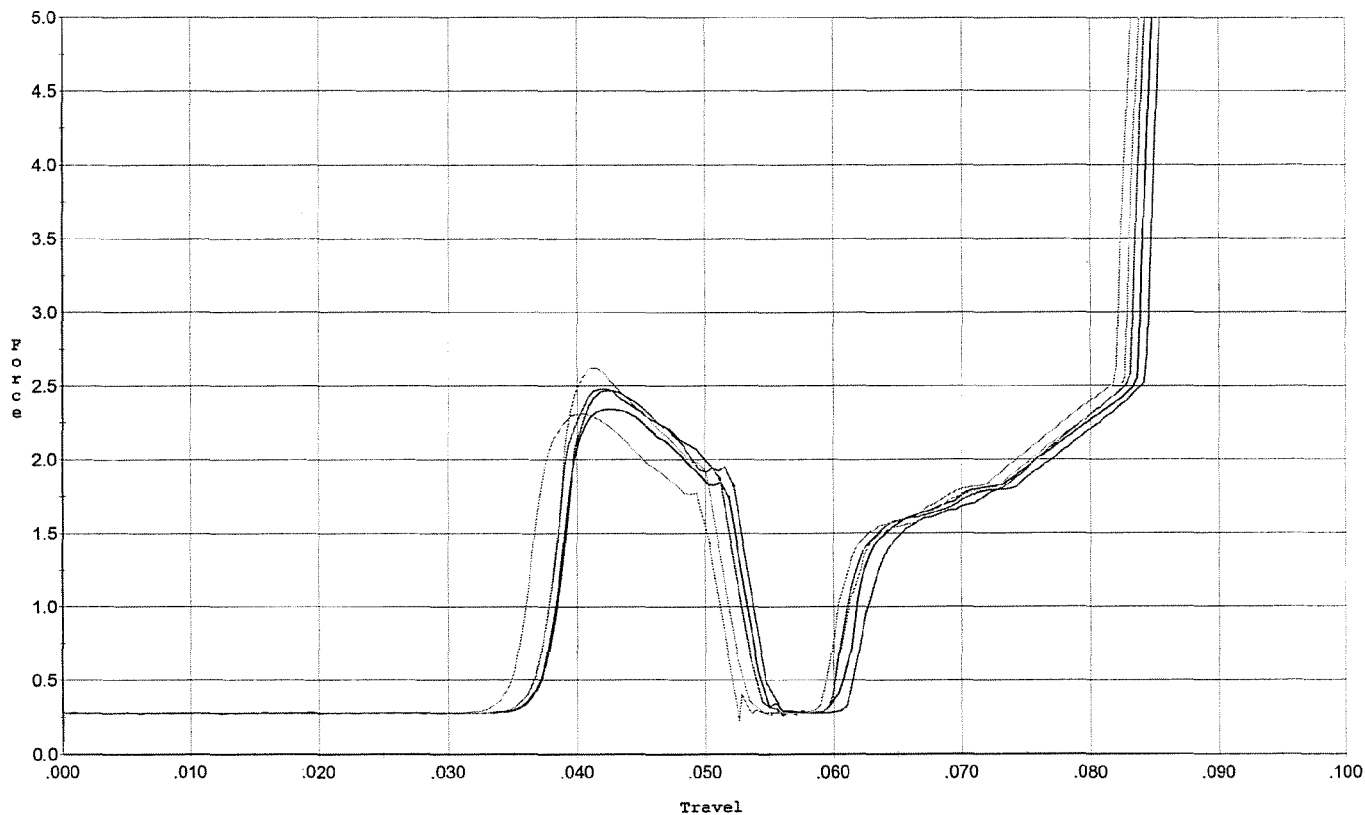
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.771	0.044	0.029	0.036	0.043		Set Trigger
2	2.499	0.044	0.029	0.036	0.040		Set Trigger
3	2.478	0.043	0.028	0.036	0.040		Set Trigger
4	2.399	0.042	0.027	0.036	0.037		Set Trigger
5	2.676	0.042	0.026	0.036	0.041		Set Trigger

Aug. 2-56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cyclesw+/- .50 lbs.



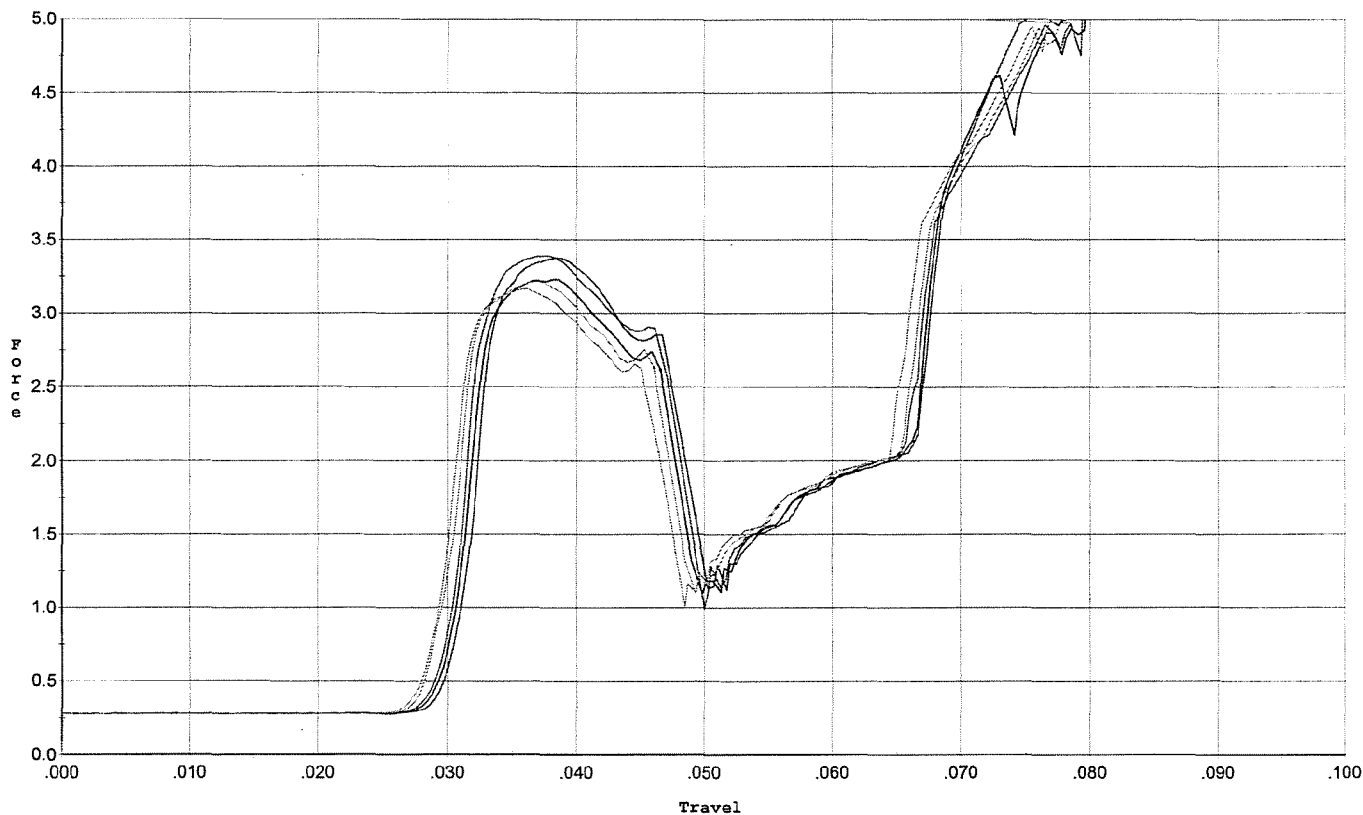
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.052	0.037	0.039	0.042		Set Trigger
2	2.345	0.052	0.037	0.038	0.040		Set Trigger
3	2.480	0.051	0.036	0.038	0.041		Set Trigger
4	2.622	0.050	0.036	0.038	0.040		Set Trigger
5	2.311	0.050	0.035	0.038	0.039		Set Trigger

Avg. 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



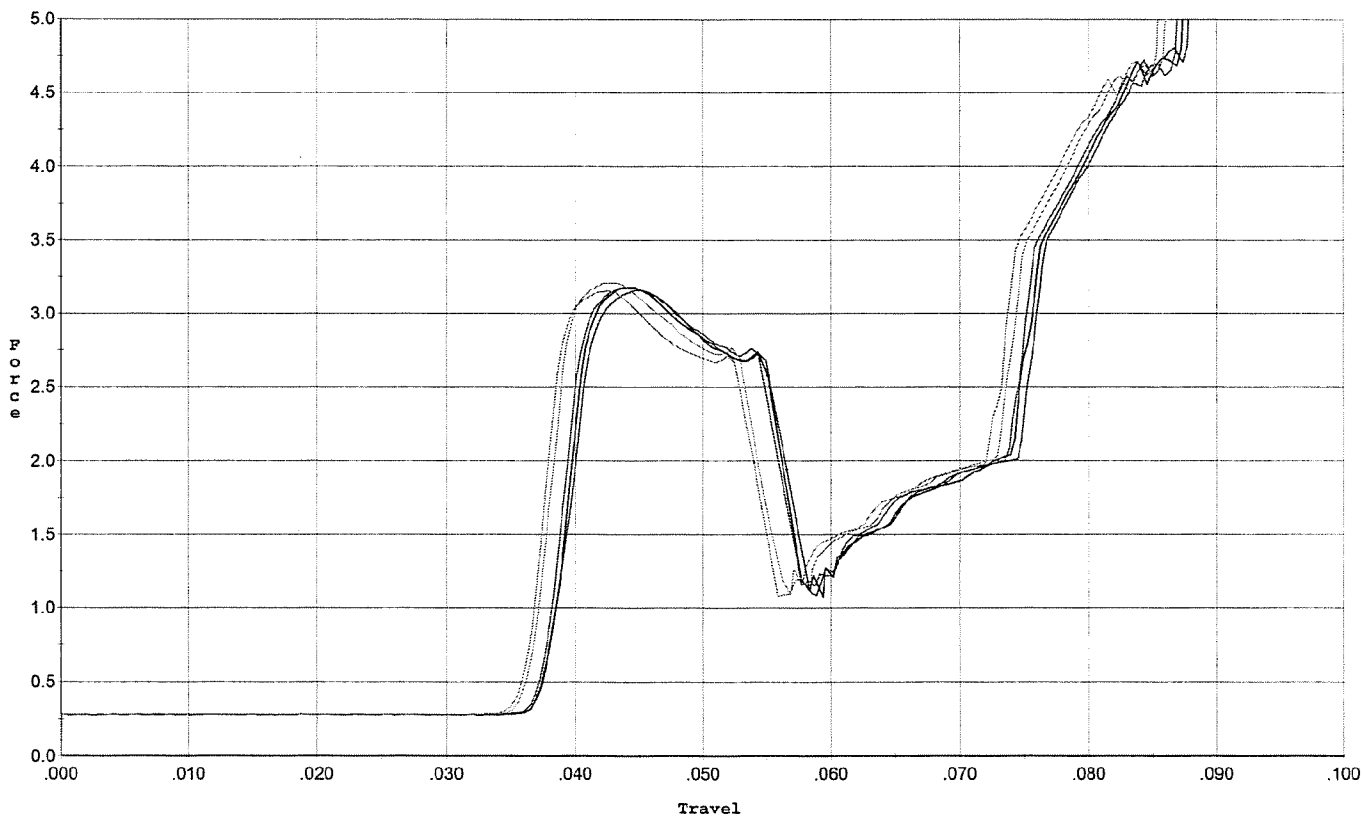
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.048	0.029	0.034	0.060		Set Trigger
2	3.227	0.047	0.029	0.034	0.056		Set Trigger
3	3.390	0.047	0.029	0.034	0.060		Set Trigger
4	3.212	0.046	0.028	0.034	0.056		Set Trigger
5	3.163	0.046	0.028	0.034	0.056		Set Trigger

Aug 3-27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



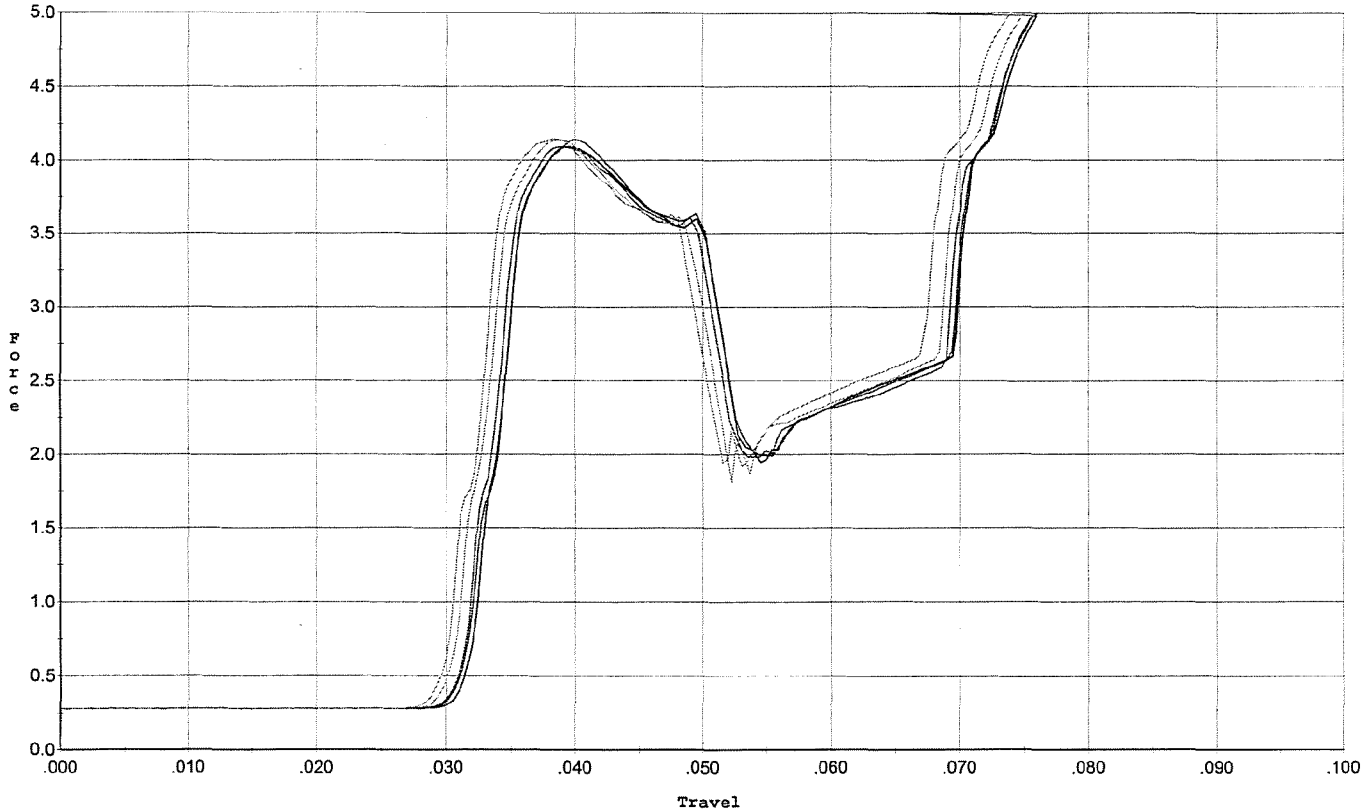
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.057	0.037	0.037	0.061		Set Trigger
2	3.178	0.055	0.037	0.038	0.059		Set Trigger
3	3.177	0.054	0.037	0.038	0.059		Set Trigger
4	3.211	0.053	0.036	0.037	0.057		Set Trigger
5	3.155	0.054	0.035	0.037	0.058		Set Trigger

Aug. 3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



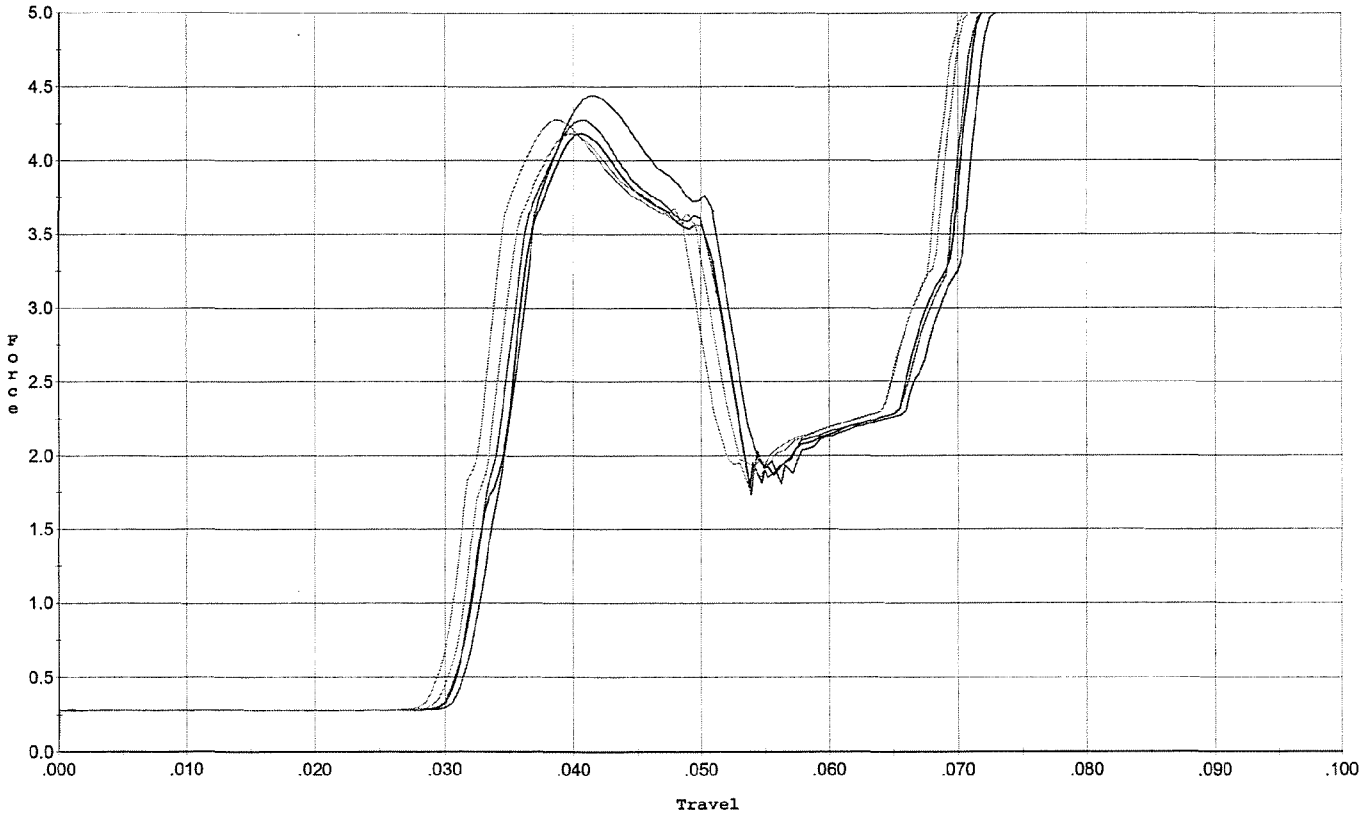
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.050	0.031	0.033	0.075		Set Trigger
2	4.095	0.050	0.031	0.033	0.075		Set Trigger
3	4.095	0.050	0.030	0.033	0.074		Set Trigger
4	4.137	0.050	0.030	0.033	0.076		Set Trigger
5	4.146	0.048	0.029	0.033	0.073		Set Trigger

Aug. 4, 12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



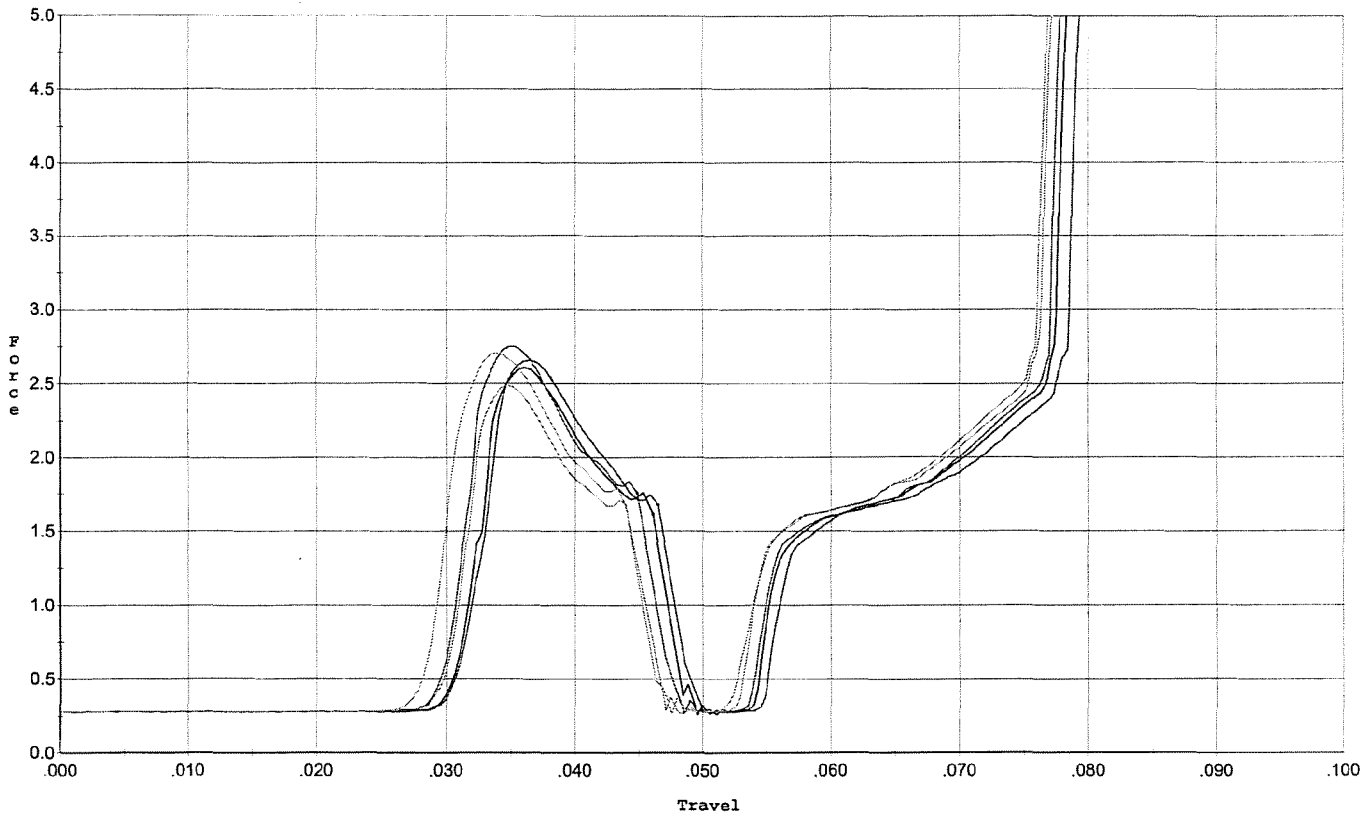
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.051	0.031	0.034	0.079		Set Trigger
2	4.183	0.051	0.030	0.033	0.076		Set Trigger
3	4.274	0.051	0.030	0.033	0.078		Set Trigger
4	4.181	0.050	0.030	0.033	0.075		Set Trigger
5	4.277	0.049	0.029	0.033	0.075		Set Trigger

Aug 1.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



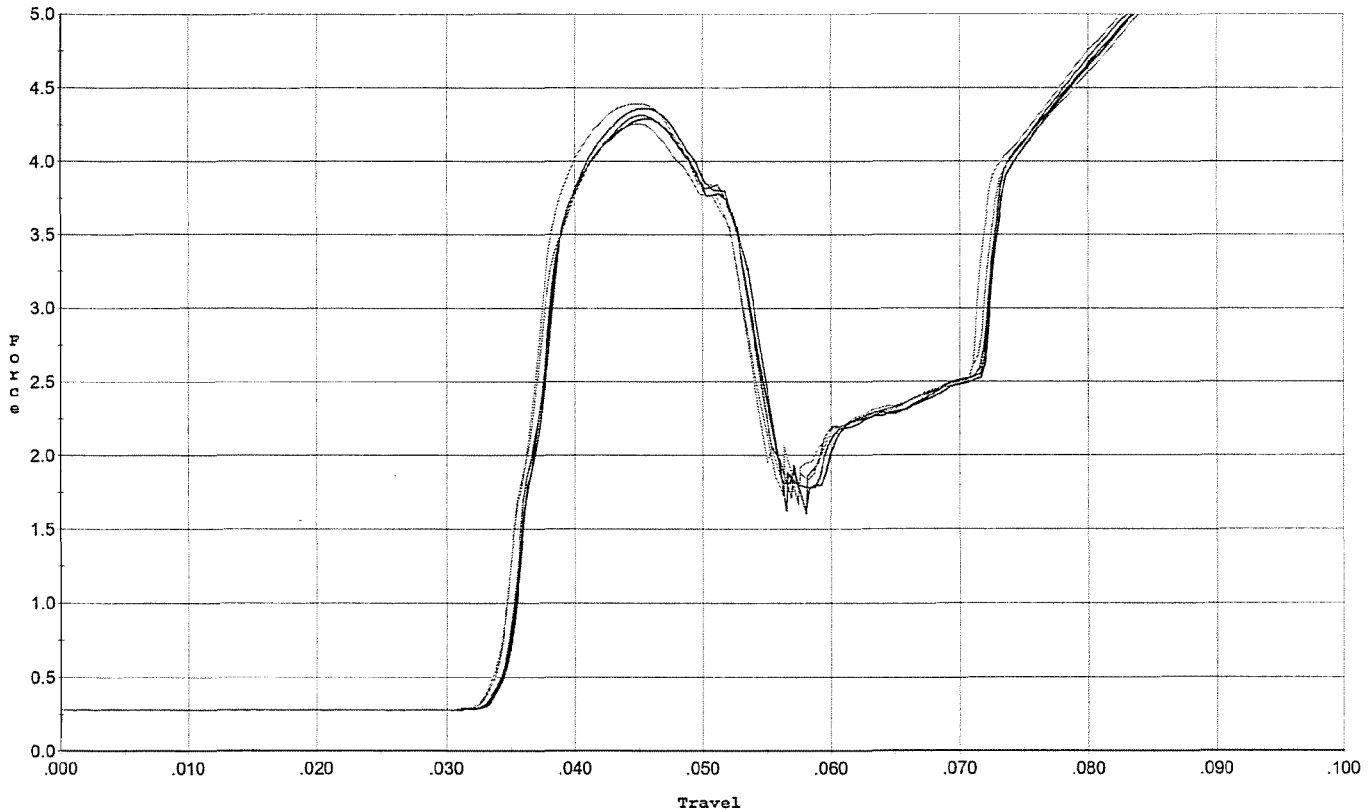
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.046	0.030	0.036	0.041		Set Trigger
2	2.607	0.046	0.030	0.036	0.040		Set Trigger
3	2.752	0.045	0.029	0.036	0.041		Set Trigger
4	2.706	0.044	0.028	0.037	0.041		Set Trigger
5	2.490	0.045	0.030	0.036	0.037		Set Trigger

Aug. 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 08/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.363	0.054	0.034	0.035	0.079		Set Trigger
2	4.293	0.053	0.034	0.035	0.076		Set Trigger
3	4.313	0.053	0.034	0.035	0.077		Set Trigger
4	4.394	0.052	0.033	0.035	0.078		Set Trigger
5	4.258	0.052	0.033	0.035	0.076		Set Trigger

Avg 4.32