

G6771209

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

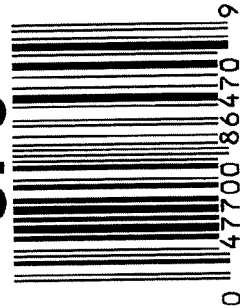
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771209

UPC



GUN SERIAL #

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 00560762 LBS MIN F) SAFETY ON FORCE 10 LBS MAX	<u>6</u> <u>5.5</u> <u>6</u>	8-2-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	8-2-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2-08	TC
	J) ASSEMBLE STOCK		7-28-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	(PASS) FAIL (PASS) FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.23</u> <u>2.44</u> <u>2.43</u> <u>2.42</u>	8-1-08	PSW
	C) FUNCTION		8-28-08	PSW
690	PACK		9-2-08	TC

F004 REV 5/2006

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-25-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.60		2.57	
PULL #2	2.65	2.65		2.79	
PULL #3	2.62	2.75		2.57	
PULL #4	2.69	2.75		2.55	
PULL #5	2.74	2.58		2.57	
TOTAL	1323	1333		1305	
AVERAGE	2.64	2.66		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.16		
PULL #2	3.18	3.13		
PULL #3	3.20	3.14		
PULL #4	3.40	3.14		
PULL #5	3.18	3.04		
TOTAL	1599	1561		
AVERAGE	3.19	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.23		4.29
PULL #2	4.03	4.16		4.23
PULL #3	4.02	4.14		4.25
PULL #4	4.08	4.14		4.18
PULL #5	4.09	4.05		4.20
TOTAL	2034	2072		2140
AVERAGE	4.06	4.14		4.28